VT1415A Algorithmic Closed Loop Controller

User's Manual

APPLICABILITY

This manual edition is intended for use with the following instrument drivers:

Downloaded driver revision A.01.02 or later for Agilent/HP Command Modules
C-SCPI driver revision D.01.02 or later

Call your local VXI Technology Sales Office for information on other drivers.

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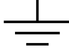
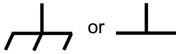


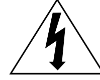
Indicates the field wiring terminal that must be connected to earth ground before operating the equipment—protects against electrical shock in case of fault.



Frame or chassis ground terminal—typically connects to the equipment's metal frame.

Alternating current (ac).

Direct current (dc).



Indicates hazardous voltages.

WARNING Calls attention to a procedure, practice, or condition that could cause bodily injury or death.

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Note for European Customers

If this symbol appears on your product, it indicates that it was manufactured after August 13, 2005. This mark is placed in accordance with *EN 50419, Marking of electrical and electronic equipment in accordance with Article 11(2) of directive 2002/96/EC (WEEE)*. End-of-life product can be returned to VTI by obtaining an RMA number. Fees for recycling will apply if not prohibited by national law. SCP cards for use with the VT1415A have this mark placed on their packaging due to the densely populated nature of these cards.

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Support Resources

Support resources for this product are available on the Internet and at VXI Technology customer support centers.

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Chapter 1
Getting Started

About This Chapter

This chapter will explain hardware configuration before installation in a VXIbus mainframe. By attending to each of these configuration items, the VT1415A won't have to be removed from its mainframe later. Chapter contents include:

Configuring the VT1415A . . . . page 17
Instrument Drivers . . . . page 25
About Example Programs . . . . page 25
Verifying a Successful Configuration . . . . page 25

Configuring the VT1415A

There are several aspects to configuring the module before installing it in a VXIbus mainframe. They are:

Setting the Logical Address Switch . . . . page 18
Installing Signal Conditioning Plug-Ons . . . . page 18
Disabling the Input Protect Feature . . . . page 23
Disabling Flash Memory Access . . . . page 23

For most applications, **only the Logical Address switch needs to be changed** prior to installation. The other settings can be used as delivered.

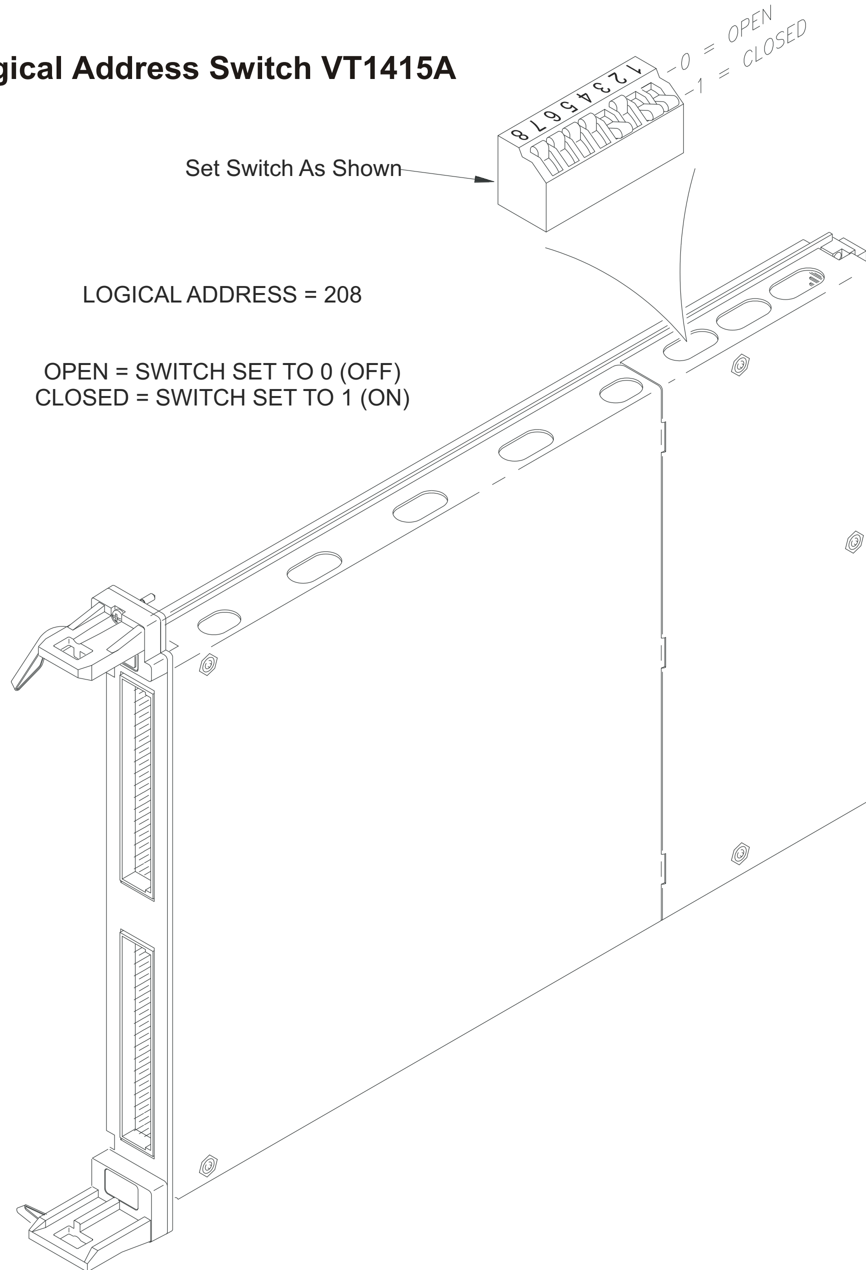
Switch/Jumper	Setting
Logical Address Switch	208
Input Protect Jumper	Protected
Flash Memory Protect Jumper	PROG

NOTE Setting the VXIbus Interrupt Level: The VT1415A uses a default VXIbus interrupt level of 1. The default setting is made at power-on and after *RST command. The interrupt level can be changed by executing the DIAGnostic:INTerrupt[:LINe] command in the application program.

Setting the Logical Address Switch

Follow the next figure and ignore any switch numbering printed on the Logical Address switch. When installing more than one VT1415A in a single VXIbus Mainframe, set each instrument to a different Logical Address.

Setting Logical Address Switch VT1415A

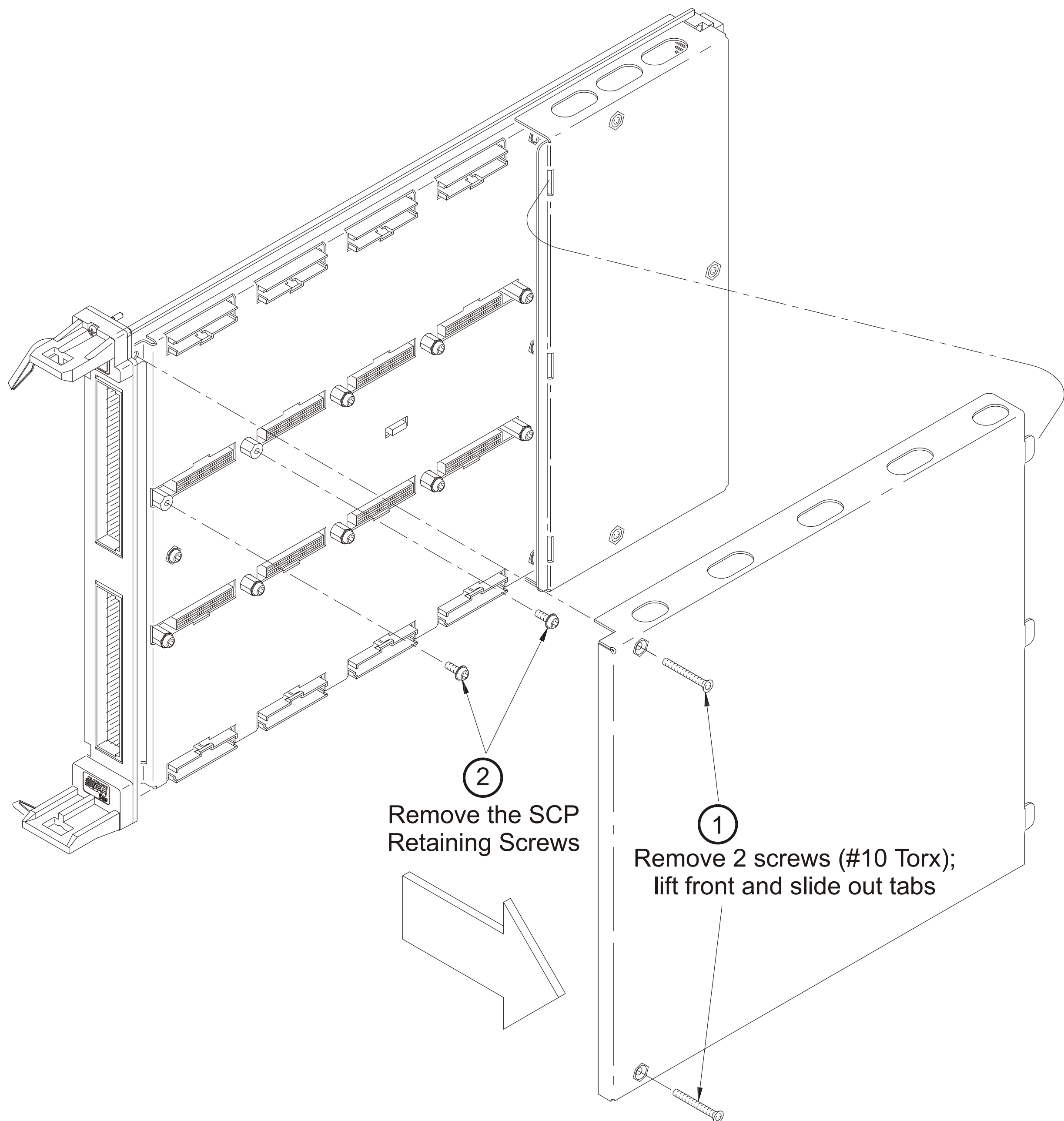


Installing SCPs

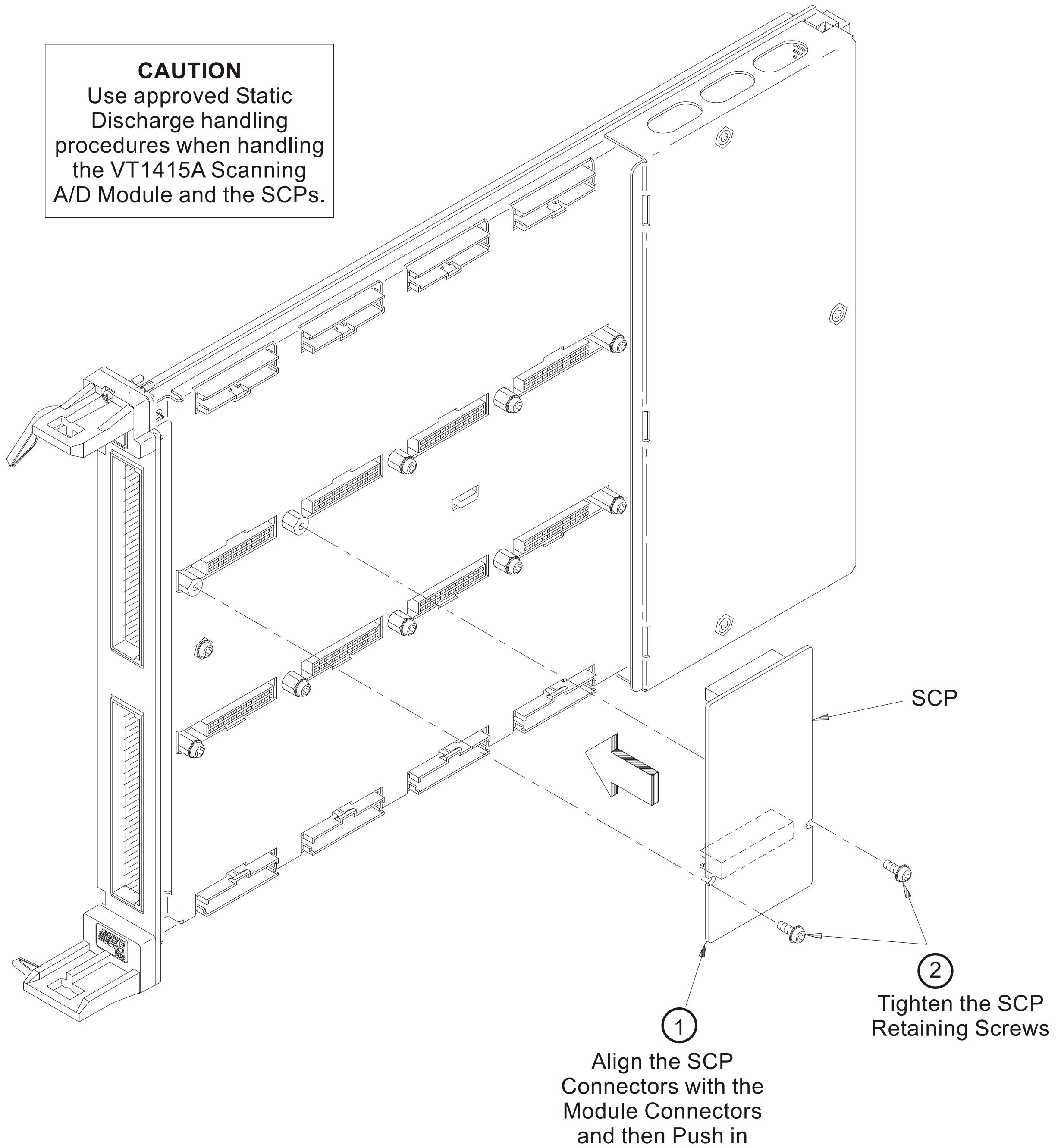
The following illustrations show the steps used to install Signal Conditioning Plug-on Modules (SCPs). Before installing the SCPs, read "Separating Digital and Analog SCP Signals" in Appendix E.

CAUTION Use approved Static Discharge Safe handling procedures anytime the covers are removed from the VT1415A or are handling SCPs.

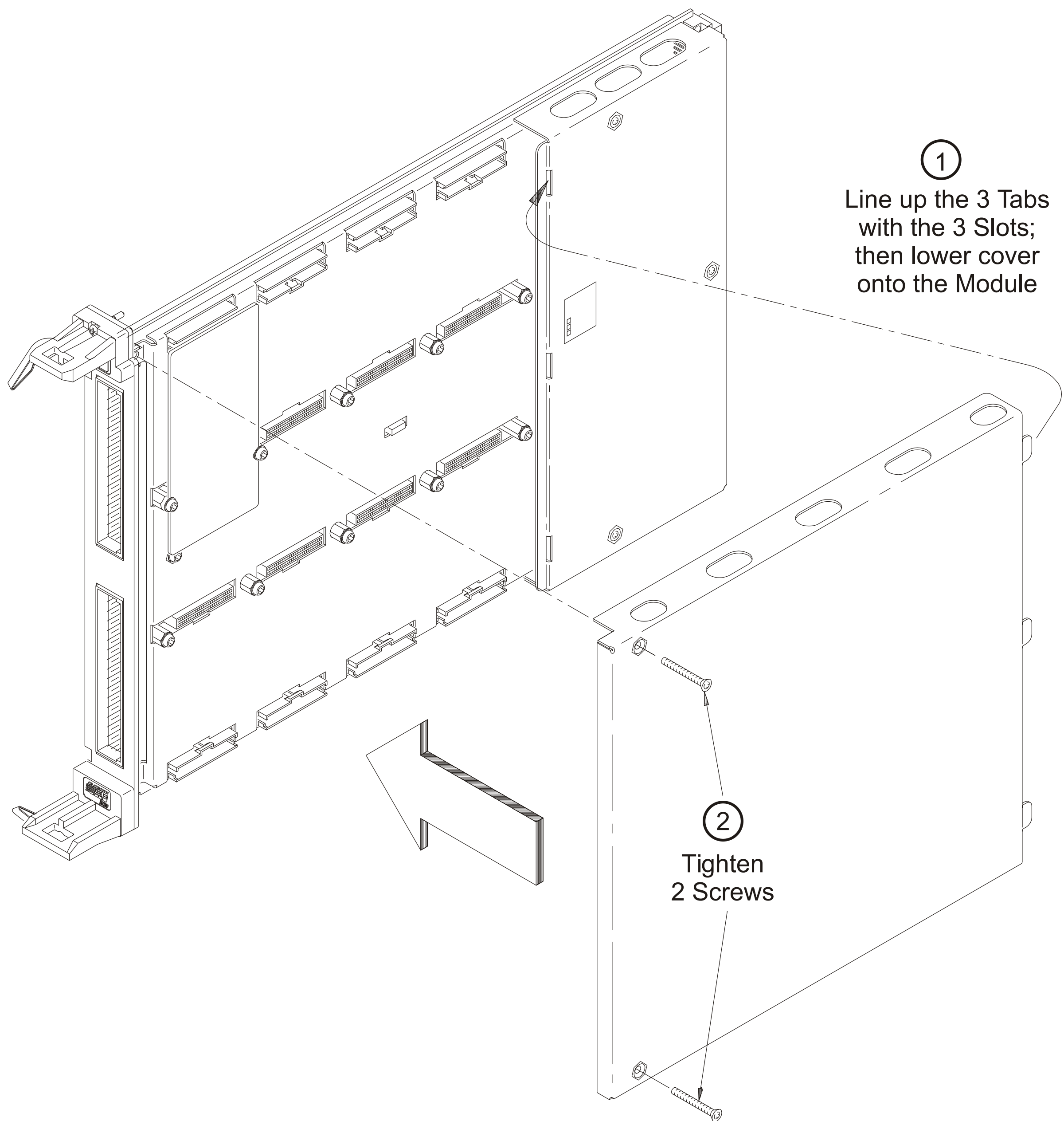
1 Installing SCPs: Removing the Cover – VT1415A



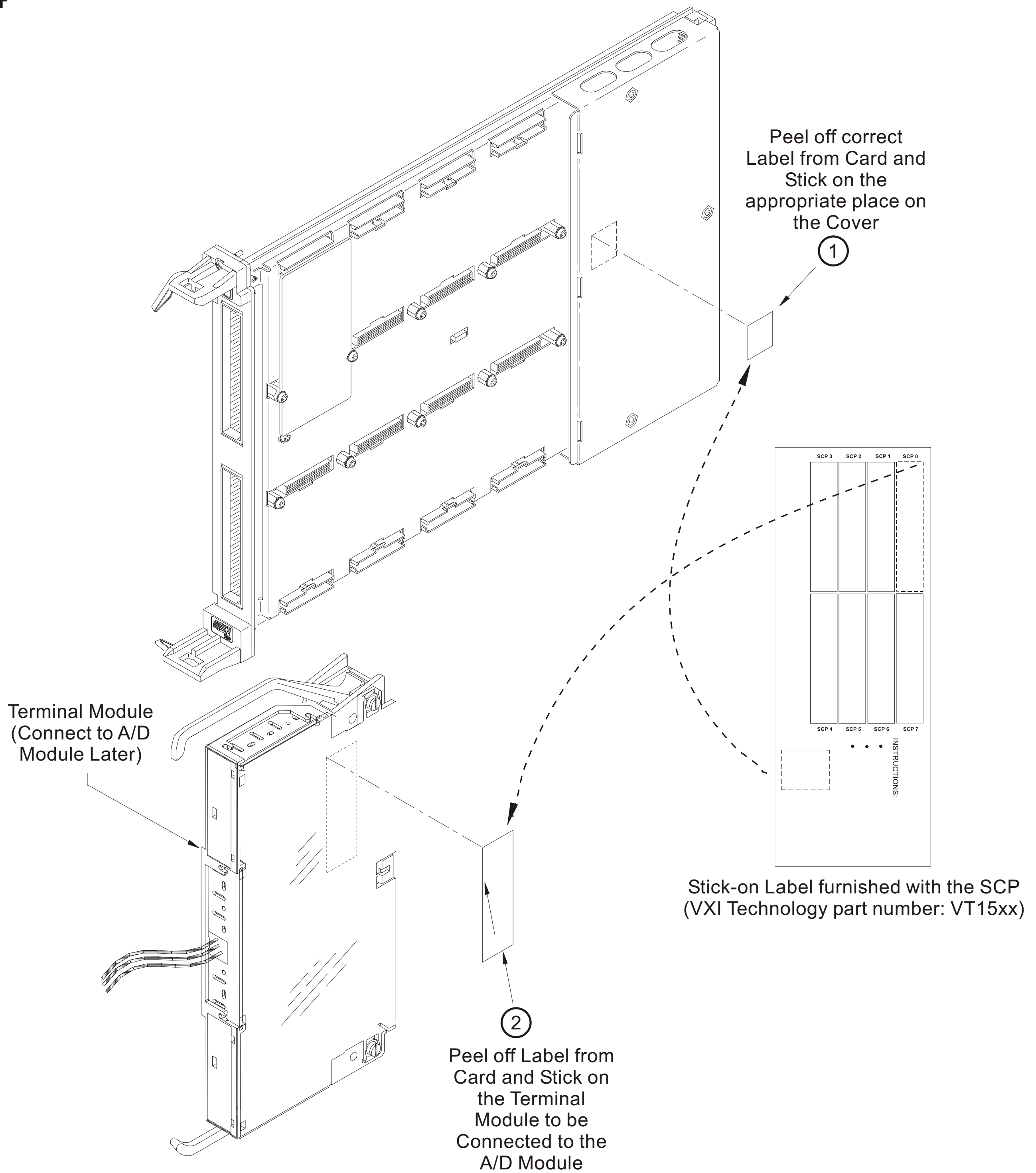
2 Installing SCPs – VT1415A



3 Installing SCPs: Reinstalling the Cover – VT1415A



4 Installing SCPs: Labeling – VT1415A



Disabling the Input Protect Feature (Optional)

Disabling the Input Protect feature voids the VT1415A's warranty. The Input Protect feature allows the VT1415A to open all channel input relays if any input's voltage exceeds ±19 volts (±6 volts for digital I/O SCPs). This feature will help to protect the card's Signal Conditioning Plug-ons, input multiplexer, ranging amplifier, and A/D from destructive voltage levels. The level that trips the protection function has been set to provide a high probability of protection. The voltage level that is certain to cause damage is somewhat higher. **If, in an application, the importance of completing a measurement run outweighs the added risk of damage to the VT1415A, the input protect feature may be disabled.**

VOIDS WARRANTY Disabling the Input Protection Feature voids the VT1415A's warranty.

To disable the Input Protection feature, locate and cut JM2202. Make a single cut in the jumper and bend the adjacent ends apart. See following illustration for location of JM2202.

Disabling Flash Memory Access (Optional)

The Flash Memory Protect Jumper (JM2201) is shipped in the "PROG" position. It is recommended that the jumper be left in this position so that all of the calibration commands can function. Changing the jumper to the protect position prevents the following from being executed:

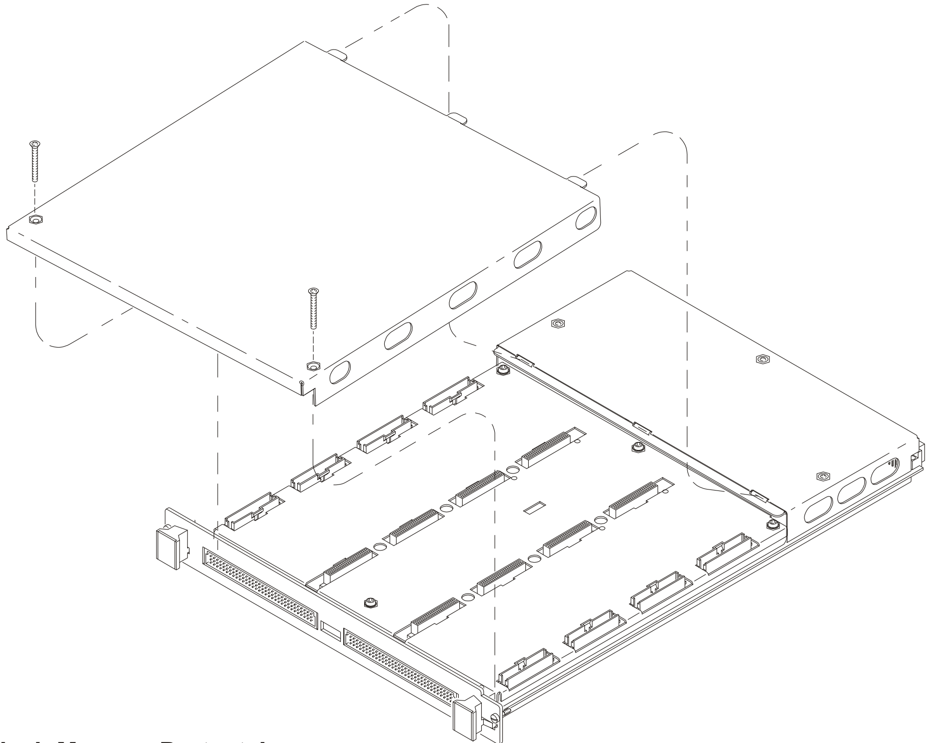
The SCPI calibration command CAL:STORE ADC | TARE
The register-based calibration commands STORECAL and STORETAR
Any application that installs firmware-updates or makes any other modification to Flash Memory through the A24 window.

With the jumper in the "PROG" position, one or more VT1415As can be completely calibrated without removing them from the application system. A VT1415A calibrated in its working environment will in general be better calibrated than if it were calibrated separate from its application system.

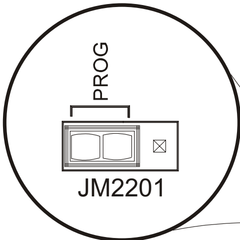
The multimeter used during the periodic calibration cycle should be considered the calibration transfer standard. Provide Calibration Organization control unauthorized access to its calibration constants. See the *VT1415A/VT1419A Service Manual* for complete information on VT1415A periodic calibration.

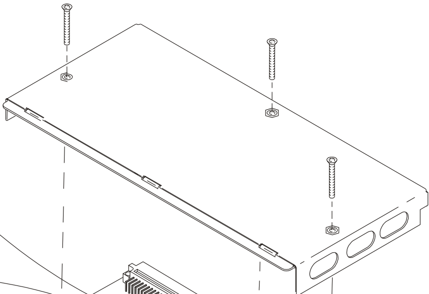
If access to the VT1415A's calibration constants must be limited, place JM2201 in the protected position and cover the shield retaining screws with calibration stickers. See following illustration for location of JM2201.

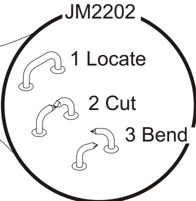
Accessing and Locating JM2201 and JM2202 – VT1415A



Flash Memory Protect Jumper
Default = PROG
(recommended)







Input Protect Jumper
Warning: Cutting this Jumper
Voids Your Warranty!

Instrument Drivers

If using the VT1415A with C-SCPI (compiled-SCPI), the driver needed is supplied as an option to the C-SCPI product. Follow the C-SCPI documentation for use.

The Agilent/HP E1405B/06A downloadable driver is supplied with the VT1415A. See the manual for the Agilent/HP Command Module/ Mainframe for down-loading procedures.

About Example Programs

Examples on Disc

All example programs mentioned by file name in this manual are available on the "VXI*plug&play* Drivers & Product Manuals" CD supplied with the VT1415A.

Example Command Sequences

Where programming concepts are discussed in this manual, the commands to send to the VT1415A are shown in the form of command sequences. These are not example programs because they are not written in any computer language. They are meant to show the VT1415A SCPI commands in the sequence they should be sent. Where necessary these sequences include comments to describe program flow and control such as loop - end loop and if - end if. See the code sequence on page 86 for an example.

Typical C-SCPI Example Program

The Verify program (file name *verif.cs*) is printed below to show a typical C-SCPI program for the VT1415A.

Verifying a Successful Configuration

An example C-SCPI program source is shown on the following pages. This program is included with the VXI*plug&play* Drivers and Product Manuals CD (file name *verif.cs*). The program uses the *IDN? query command to verify the VT1415A is operational and responding to commands. The program also has an error checking function (*check_error()*). It is important to include an instrument error checking routine in programs, particularly the first trial programs so that instant feedback can be provided while learning about the VT1415A. After the C-SCPI preprocessor is run and the program is compiled and loaded, type *verif* to run the example.

```
/* verif.cs
     1.)    Prints the  Module's identification, manufacturer,
       and revision number

     2.)    Prints the Signal Conditioning Plug-ons (SCPs) identification
       (if any) at each of the SCP positions.
*/

#include <stdio.h>
#include <cscpi.h>

     /* Defines module's logical address */
#define LADD "208"

     /* Declares module as a register device */
INST_DECL(e1415, "E1415A", REGISTER);

     /* Prototypes of functions declared later */

void rst_clr( void );
void id_scps( void );
int32  check_error( char * );

/*******************************************************************/
void main() /* Main function */
{
     char   read_id[80];

       /* Clear screen and announce program */
     printf("\033H\033J\n\n              Installation Verification
Program\n\n");
     printf("\n\n                    Please Wait...");

       /* Start the register-based operating system for the module */
     INST_STARTUP();

       /* Enable communications to the module; check if successful */
     INST_OPEN(e1415, "vxi," LADD);
     if ( !e1415 )
     {
       printf("INST_OPEN failed (ladd = %s).Failure code is: %d\n",
LADD,cscpi_open_error);
       exit(1);
     }

       /*  Read and print the module's identification */
     INST_QUERY(e1415, "*idn?", "", read_id);
     printf("\n\nInstrument ID: %s\n\n", read_id);

     rst_clr();  /* Function resets the module */


     id_scps();  /* Function checks for installed SCPs */

     exit(0);
}
/*******************************************************************/
void rst_clr() /* Reset the A/D module to its power-on state */
```

```
{
     int16  opc_wait;

       /* Reset the module and wait until it resets */
     INST_QUERY(e1415, “*RST;*OPC?”, “”, &opc_wait);

       /* Check for module generated errors; exit if errors read */
     if (check_error(“rst_clr”))
       exit(1);
}
/*********************************************************************/
void id_scps() /* Check ID of all installed SCPs */
{
     int16  scp_addr;
     char   scp_id[100];

       /* Get SCP identifications of all SCPs */
     printf(“\nSCP Identifications:\n\n”);
     for (scp_addr = 100; scp_addr <= 156; scp_addr += 8)
     {
       INST_QUERY(e1415, “SYST:CTYP? (@%d)”, “%s”, scp_addr, scp_id);
       printf(“ID for SCP %d is %s\n”, (scp_addr - 100) / 8, scp_id);
     }
}
/********************************************************************/
int32  check_error( char *message ) /* Check for module generated errors */
{
     int16  error;
     char   err_out[256];

        /* Check for any errors */
     INST_QUERY(e1415, “SYST:ERR?”, “”, &error, err_out);

       /* If error is found, print out the error(s) */
     if (error)
     {
       while(error)
       {
            printf(“Error %d,%s (in function %s)\n”, error, err_out,
message);
            INST_QUERY(e1415, “SYST:ERR?”, “”, &error, err_out);
       }
       return 1;
     }
     return 0;
}
```

Notes

Chapter 2
Field Wiring

About This Chapter

This chapter shows how to plan and connect field wiring to the VT1415A's Terminal Module. The chapter explains proper connection of analog signals to the VT1415A, both two-wire voltage type and four-wire resistance type measurements. Connections for other measurement types (e.g., strain using the Bridge Completion SCPs) refer to specific SCP manual in the "SCP Manuals" section. Chapter contents include:

Planning Wiring Layout for the VT1415A . . . . page 29
Terminal Module. . . . . page 33
Reference Temperature Sensing with the VT1415A . . . . page 35
Preferred Measurement Connections . . . . page 38
Connecting the On-Board Thermistor. . . . . page 40
Wiring and Attaching the Terminal Module. . . . . page 41
Attaching/Removing the VT1415A Terminal Module . . . . page 43
Adding Components to the Terminal Module . . . . page 45
Terminal Module Wiring Maps . . . . page 46
Terminal Module Options. . . . . page 47
Faceplate Connector Pin-Signal List. . . . . page 49

Planning the Wiring Layout

The first point to understand is that the VT1415A makes no assumptions about the relationship between Signal Conditioning Plug-on (SCP) function and the position in the VT1415A that it can occupy. Any type of SCP can be placed into any SCP position. There are, however, some factors that should be considered when planning what mix of SCPs should be installed in each of the VT1415As. The following discussion is intended to clarify these factors.

SCP Positions and Channel Numbers

The VT1415A has a fixed relationship between Signal Conditioning Plug-on positions and the channels they connect to. Each of the eight SCP positions can connect to eight channels. Figure 2-1 shows the channel number to SCP relationship.

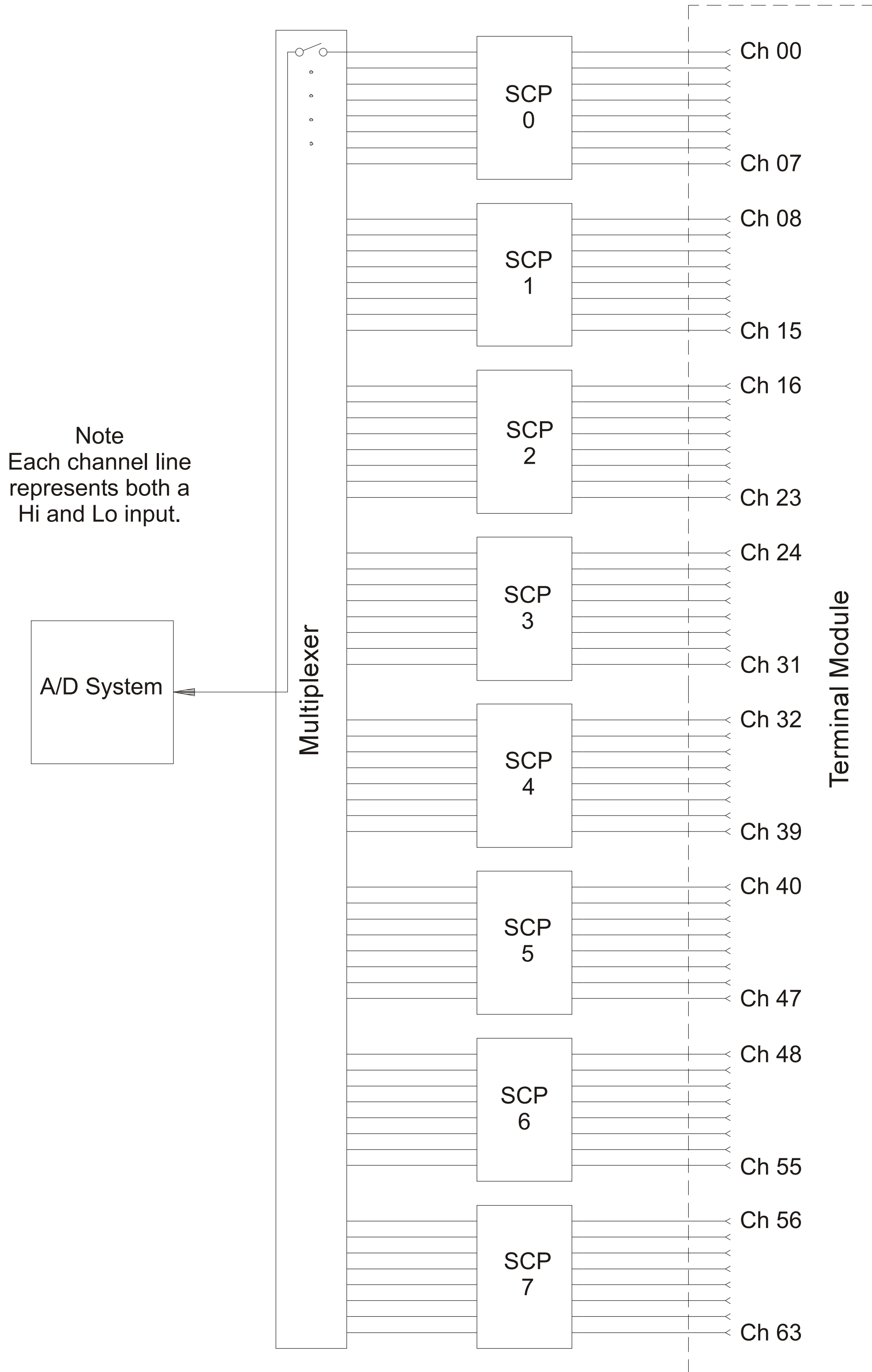


Figure 2-1: Channel Numbers at SCP Positions

Sense SCPs and Output SCPs

Some SCPs provide input signal conditioning (sense SCPs such as filters and amplifiers) while others provide stimulus to the measurement circuit (output SCPs such as current sources and strain bridge completion). In general, channels at output SCP positions are not used for external signal sensing but are paired with channels of a sense SCP. Two points to remember about mixing output and sense SCPs:

1. Paired SCPs (an output and a sense SCP) may reside in separate VT1415As. SCP outputs are adjusted by *CAL? to be within a specific limit. The Engineering Unit (EU) conversion used for a sense channel will assume the calibrated value for the output channel.
2. Output SCPs while providing stimulus to the measurement circuit reduce the number of external sense channels available to the VT1415A.

Figure 2-2 illustrates an example of "pairing" output SCP channels with sense SCP channels (in this example, four-wire resistance measurements).

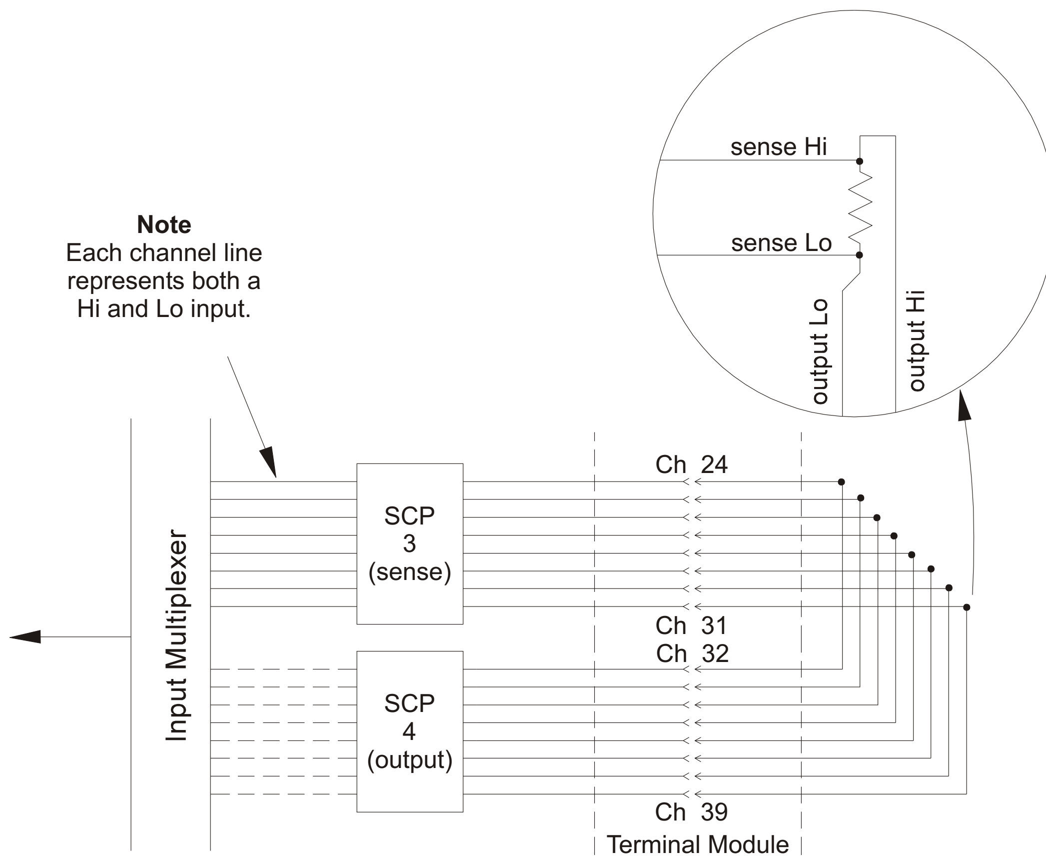


Figure 2-2: Pairing Output and Sense SCP Channels

Planning for Thermocouple Measurements

Thermocouples and thermocouple reference temperature sensors can be wired to any of the VT1415A's channels. When the scan list is executed, make sure that the reference temperature sensor is specified in the channel sequence before any of the associated thermocouple channels.

External wiring and connections to the VT1415A are made using the Terminal Module (see page 41).

NOTE

The isothermal reference temperature measurement made by a VT1415A applies only to thermocouple measurements made by that instrument. In systems with multiple VT1415As, each instrument must make its own reference measurements. The reference measurement made by one VT1415A can not be used to compensate thermocouple measurements made by another VT1415A.

IMPORTANT!

To make good low-noise measurements, shielded wiring must be used from the device under test to the Terminal Module at the VT1415A. The shield must be continuous through any wiring panels or isothermal reference connector blocks and must be grounded at a single point to prevent ground loops. See "Preferred Measurement Connections" later in this section and "Wiring and Noise Reduction Methods" in Appendix E.

Terminal Modules

The VT1415A is comprised of an A/D module and a spring clamp type Terminal Module. The terminals utilize a spring clamp terminal for connecting solid or stranded wire. Connection is made with a simple push of a three-pronged insertion tool (P/N: 8710-2127), which is shipped with the VT1415A. If the spring clamp terminal module is not desired, an interface to a rack mount terminal panel (Option A3F) is available (see page 47).

The Terminal Module provides the following:

- Terminal connections to field wiring.
- Strain relief for the wiring bundle.
- Reference junction temperature sensing for thermocouple measurements.
- Ground-to-Guard connections for each channel.

The SCPs and Terminal Module

The same Terminal is used for all field wiring regardless of which Signal Conditioning Plug-On (SCP) is used. Each SCP includes a set of labels to map that SCP's channels to the Terminal Module's terminal blocks. See step 4 in "Installing Signal Conditioning Plug-Ons" in Chapter 1 page 22 for VT1415A Terminal Modules.

Terminal Module Layout

Figure 2-3 shows a Terminal Module for the VT1415A.

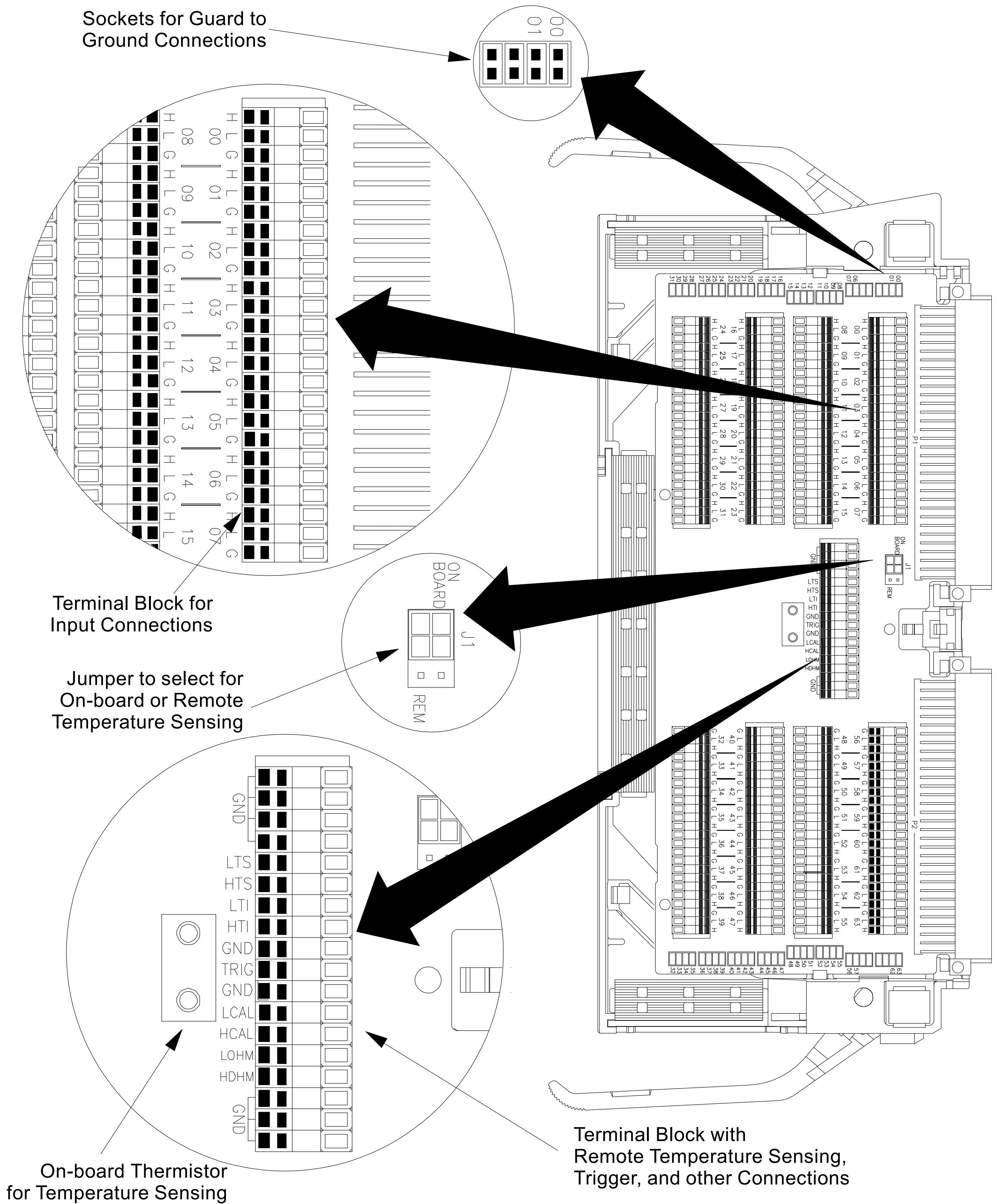


Figure 2-3: VT1415A Terminal Module

Reference Temperature Sensing with the VT1415A

The Terminal Module provides an on-board thermistor for sensing isothermal reference temperature of the terminal blocks. Also provided is a jumper set (J1 in Figure 2-3) to route the VT1415A's on-board current source to a thermistor or RTD on a remote isothermal reference block. Figures 2-5 and 2-4 show connections for both local and remote sensing.

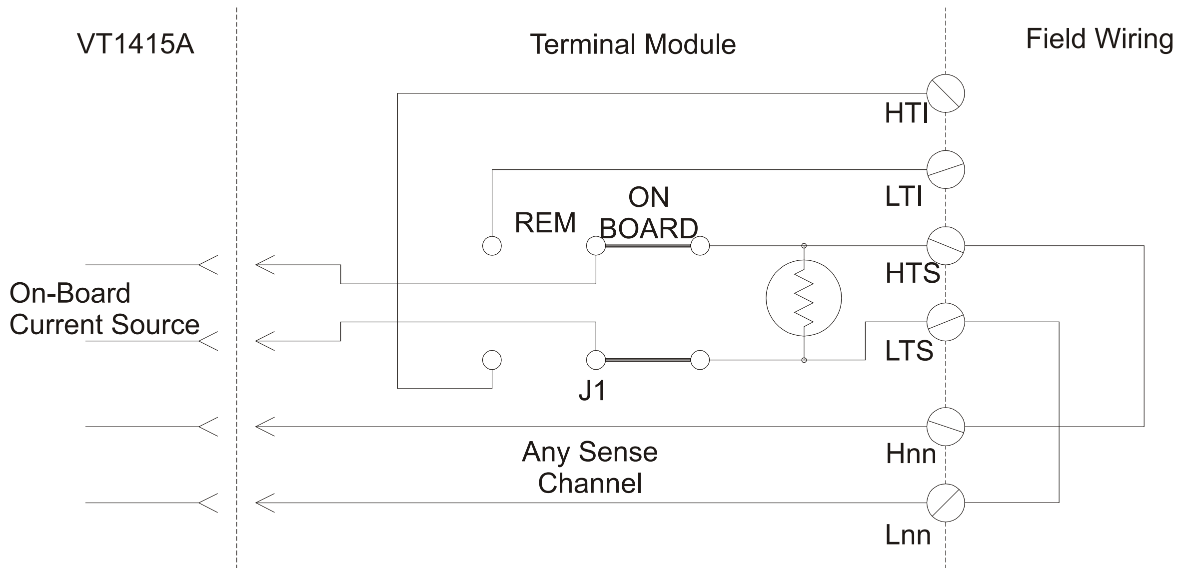


Figure 2-4: On-Board Thermistor Connections

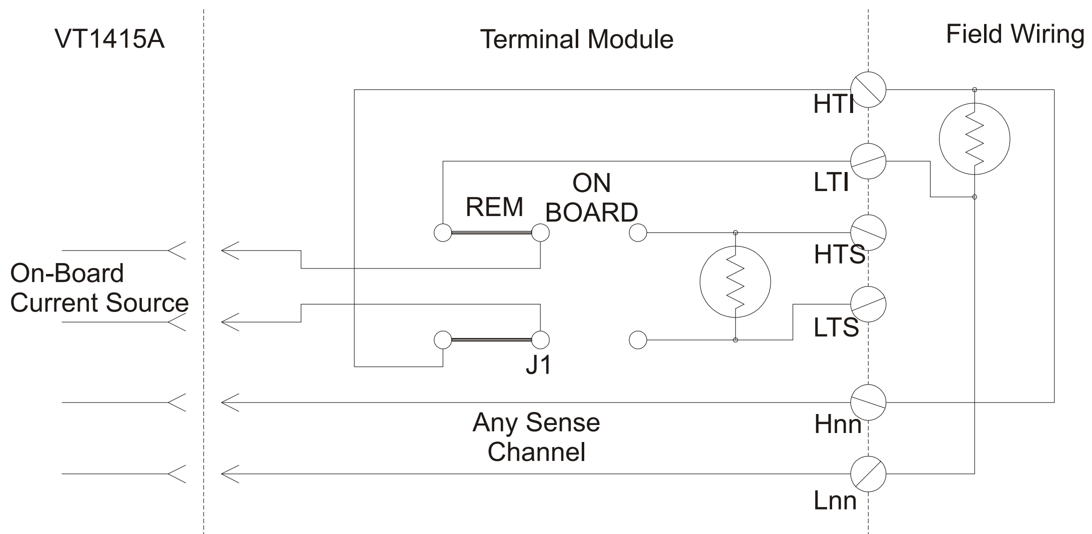


Figure 2-5: Remote Thermistor or RTD Connections

Terminal Module Considerations for TC Measurements

The isothermal characteristics of the VT1415A Terminal Module are crucial for good TC readings and can be affected by any of the following factors:

1. The clear plastic cover must be on the Terminal Module.
2. The thin white mylar thermal barrier must be inserted over the Terminal Module connector (VT1415A only). This prevents airflow from the VT1415A A/D Module into the Terminal Module.
3. The Terminal Module must also be in a fairly stable temperature environment and it is best to minimize the temperature gradient between the VT1415A module and the Terminal Module.
4. The VXI mainframe cooling fan filters must be clean and there should be as much clear space in front of the fan intakes as possible.
5. Recirculating warm air inside a closed rack cabinet can cause a problem if the Terminal Module is suspended into ambient air that is significantly warmer or cooler. If the mainframe recess is mounted in a rack with both front and rear doors, closing both doors helps keep the entire VT1415A at a uniform temperature. If there is no front door, try opening the back door.
6. VXI Technology recommends that the cooling fan switch on the back of the of an Agilent/HP E1401 Mainframe be in the “High” position. The normal variable speed cooling fan control can make the internal VT1415A module temperature cycle up and down, which affects the amplifiers with these microvolt-level signals.

Preferred Measurement Connections

IMPORTANT!

For any A/D Module to scan channels at high speeds, it must use a very short sample period (< 10 μs for the VT1415A). If significant normal mode noise is presented to its inputs, that noise will be part of the measurement. To make quiet, accurate measurements in electrically noisy environments, use properly connected shielded wiring between the A/D and the device under test. Figure 2-6 shows recommended connections for powered transducers, thermocouples, and resistance transducers. (See Appendix E for more information on Wiring Techniques).

HINTS

1. Try to install Analog SCPs relative to Digital I/O as shown in "Separating Digital and Analog Signals" in Appendix E.
2. Use individually shielded, twisted-pair wiring for each channel.
3. Connect the shield of each wiring pair to the corresponding Guard (G) terminal on the Terminal Module (see Figure 2-7 for schematic of Guard-to-Ground circuitry on the Terminal Module).
4. The Terminal Module is shipped with the Ground-to-Guard (GND-GRD) shorting jumper installed for each channel. These may be left installed or removed (see Figure 2-8 to remove the jumper), dependent on the following conditions:
   a. **Grounded Transducer with shield connected to ground at the transducer:** Low frequency ground loops (dc and/or 50/60 Hz) can result if the shield is also grounded at the Terminal Module end. To prevent this, remove the GND-GRD jumper for that channel (Figure 2-6 A/C).
   b. **Floating Transducer with shield connected to the transducer at the source:** In this case, the best performance will most likely be achieved by leaving the GND-GRD jumper in place (Figure 2-6 B/D).
5. In general, the GND-GRD jumper can be left in place unless it is necessary to remove to break low frequency (below 1 kHz) ground loops.
6. Use good quality foil or braided shield signal cable.
7. Route signal leads as far as possible from the sources of greatest noise.
8. In general, don't connect Hi or Lo to Guard or Ground at the VT1415A.
9. It is best if there is a dc path somewhere in the system from Hi or Lo to Guard/Ground.
10. The impedance from Hi to Guard/Ground should be the same as from Lo to Guard/Ground (balanced).
11. Since each system is different, don't be afraid to experiment using the suggestions presented here until an acceptable noise level is found.

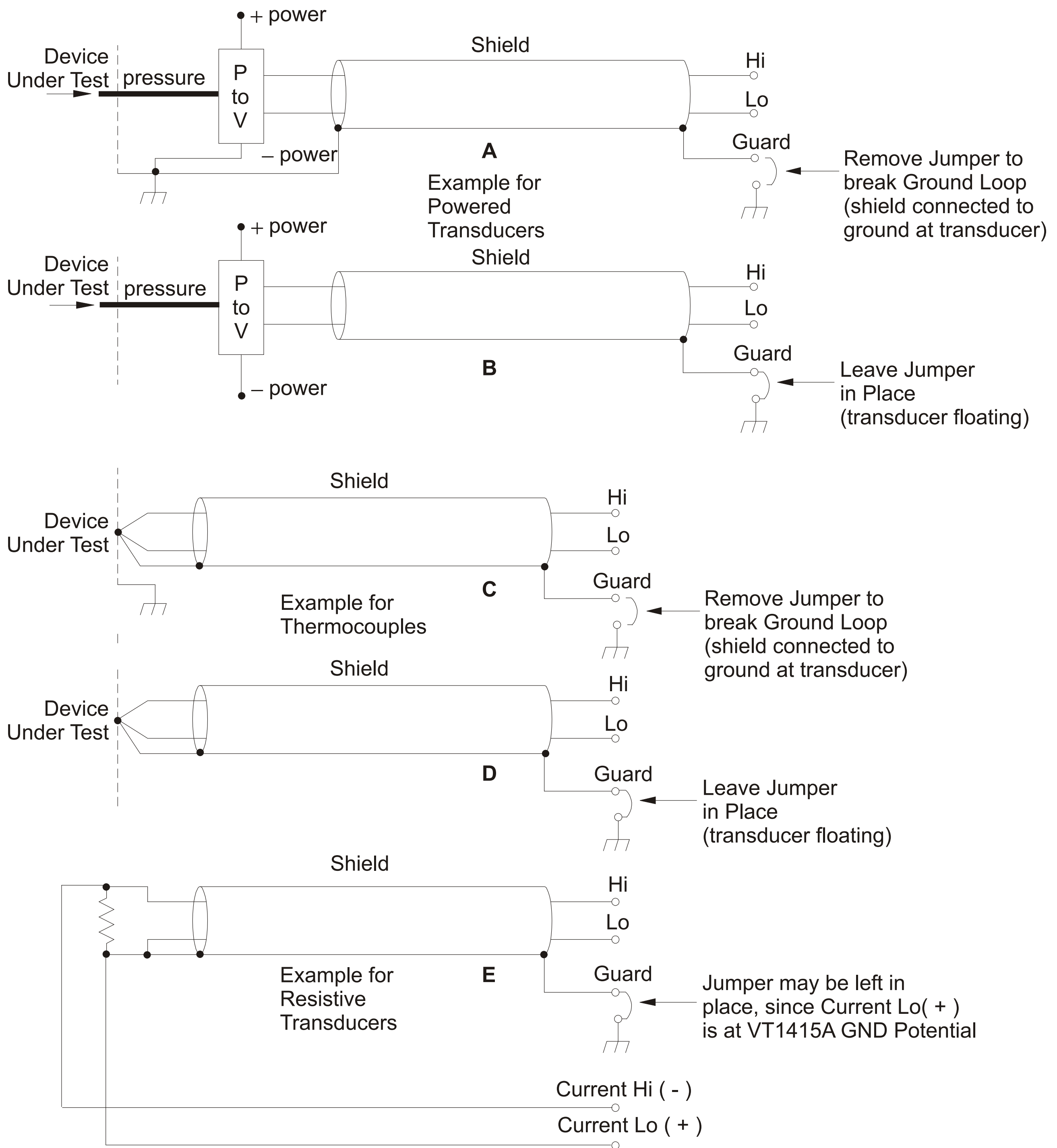


Figure 2-6: Preferred Signal Connections

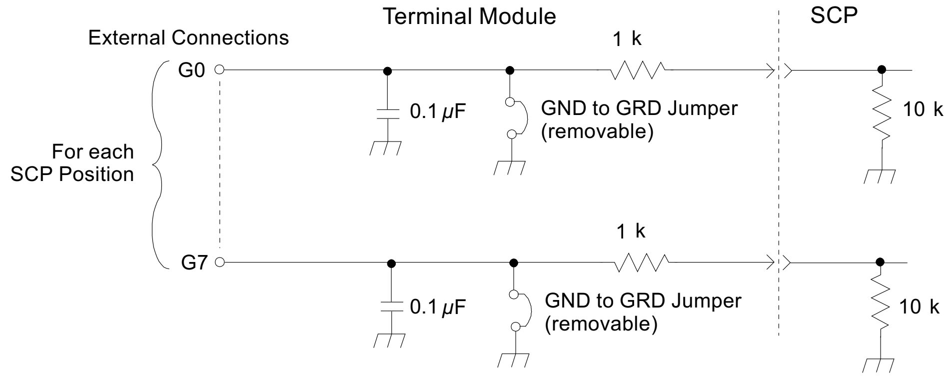


Figure 2-7: GRD/GND Circuitry on Terminal Module

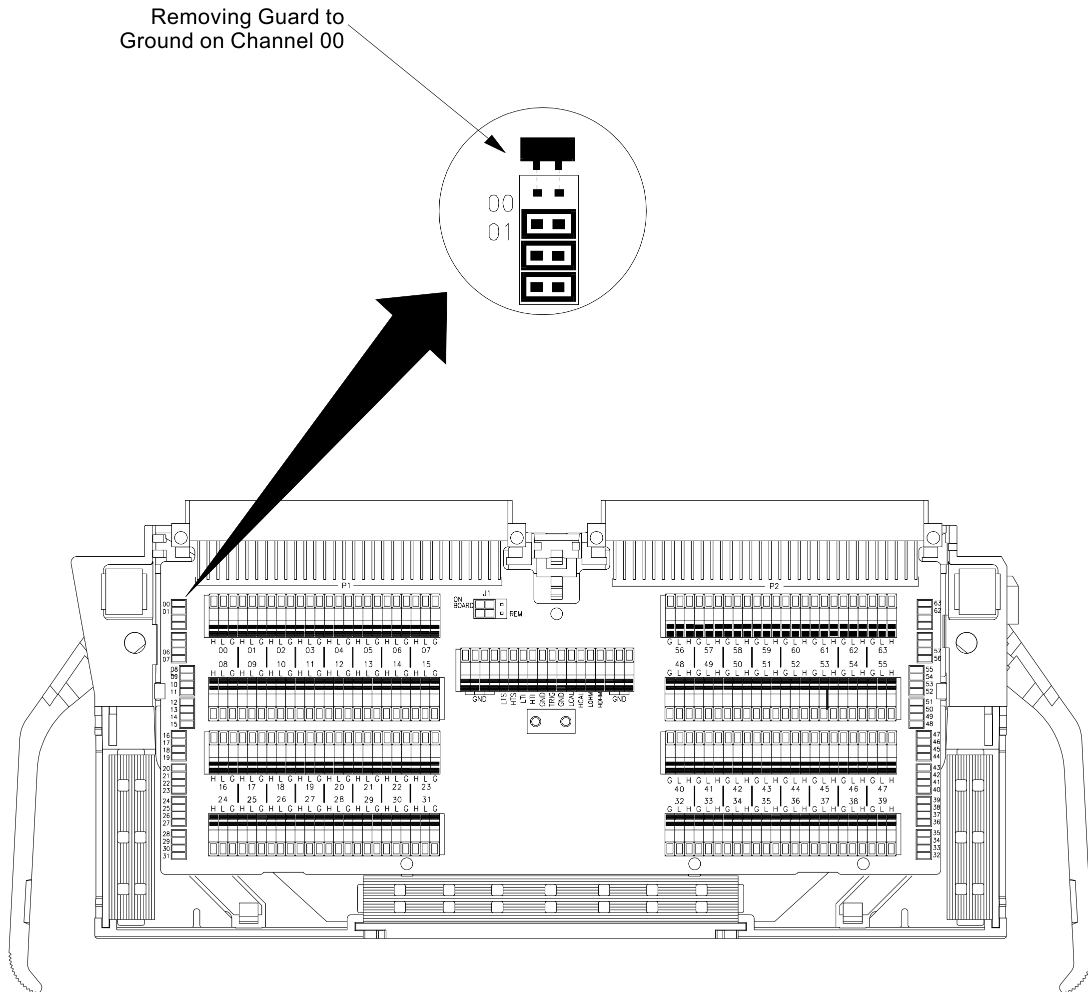
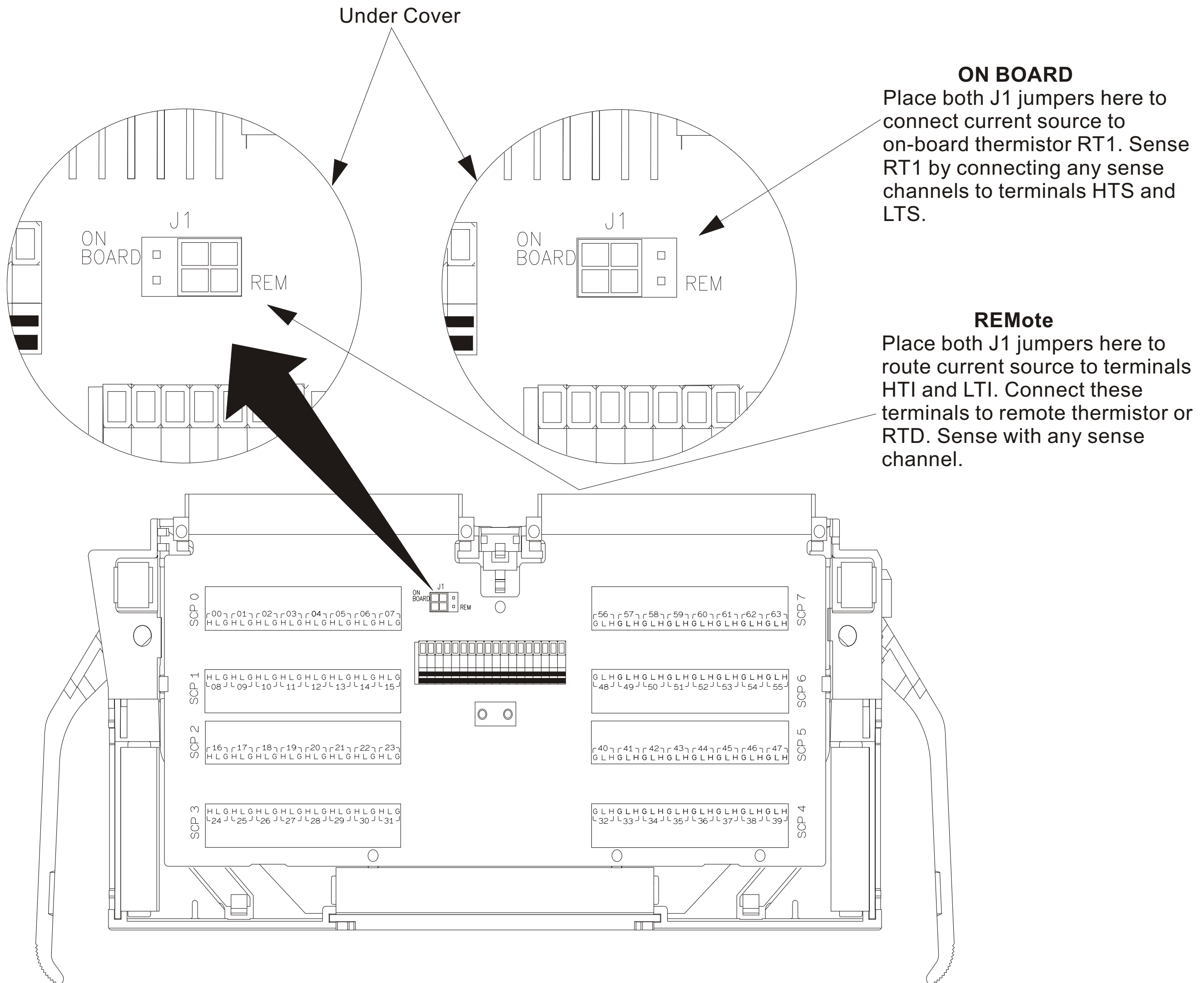


Figure 2-8: Grounding the Guard Terminal

Connecting the On-Board Thermistor

The following figures show how to use the A/D module to make temperature measurements with or without using the on-board Thermistor. The Thermistor is used for reference junction temperature sensing in thermocouple measurements. Figure 2-9 shows the configuration for the VT1415A Terminal Module.



See figure on page 41 to remove the cover

Figure 2-9: Temperature Sensing for VT1415A Terminal Module

Wiring and Attaching the Terminal Module

Figures 2-10 and 2-11 show how to open, wire, and attach the terminal module to a VT1415A.

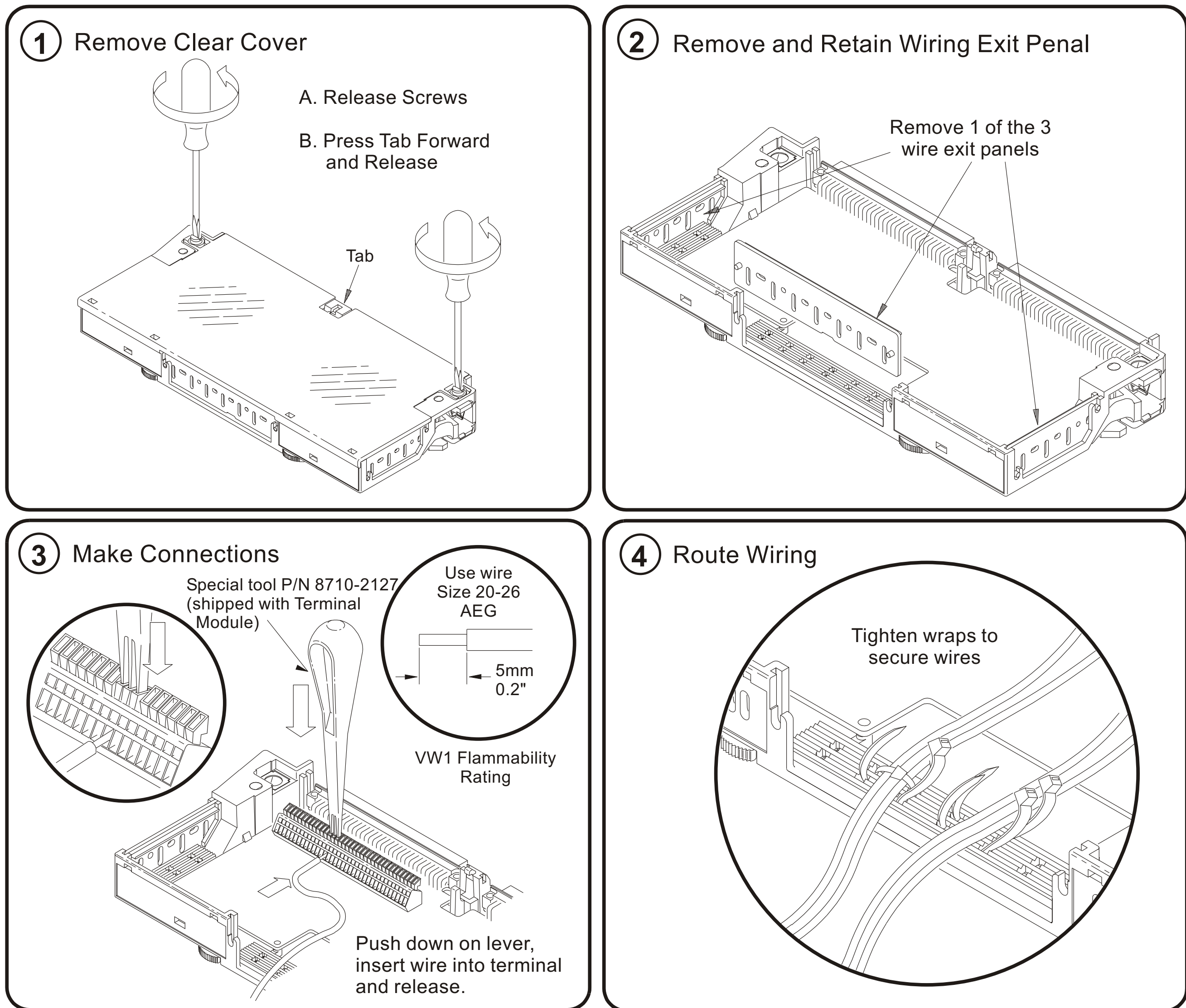
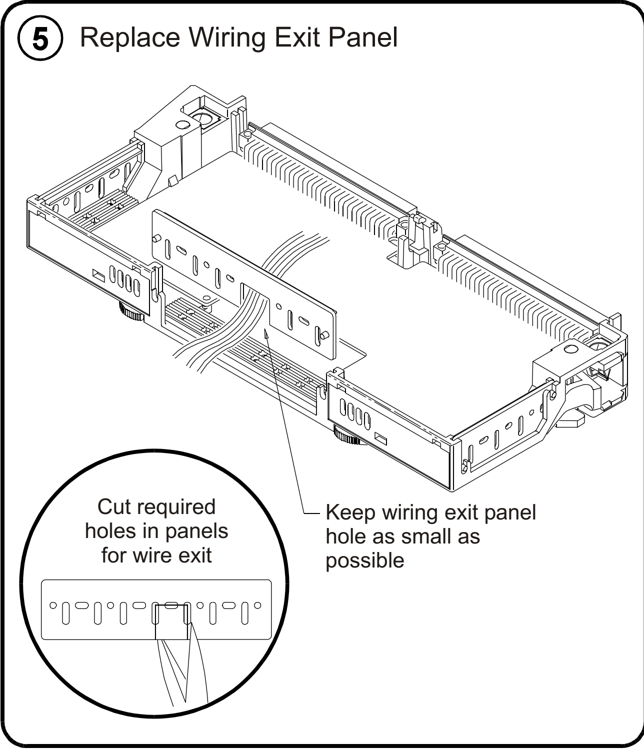
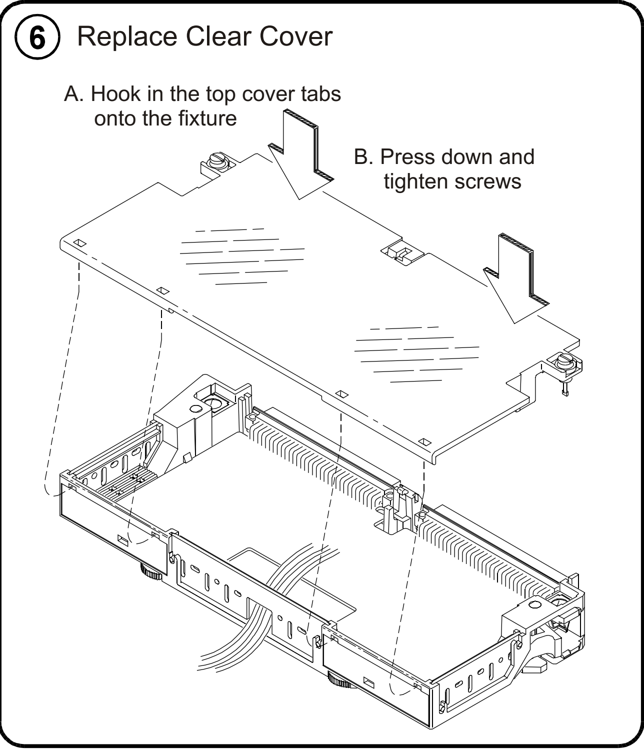
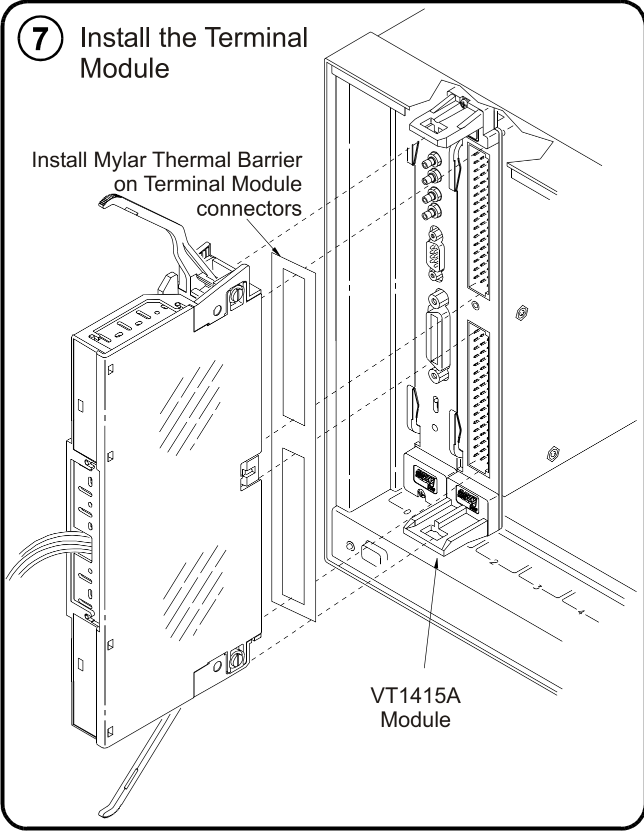


Figure 2-10: Wiring and Connecting the VT1415A Terminal Module







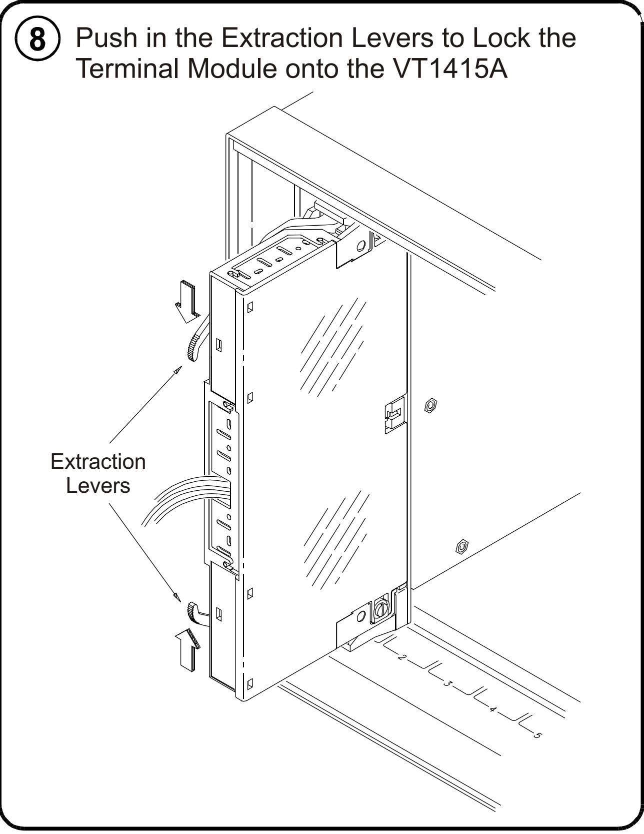


Figure 2-11: Wiring and Connecting the VT1415A Terminal Module (Cont.)

Attaching/Removing the VT1415A Terminal Module

Figure 2-12 shows how to attach the terminal module to the VT1415A and Figure 2-13 shows how to remove it.

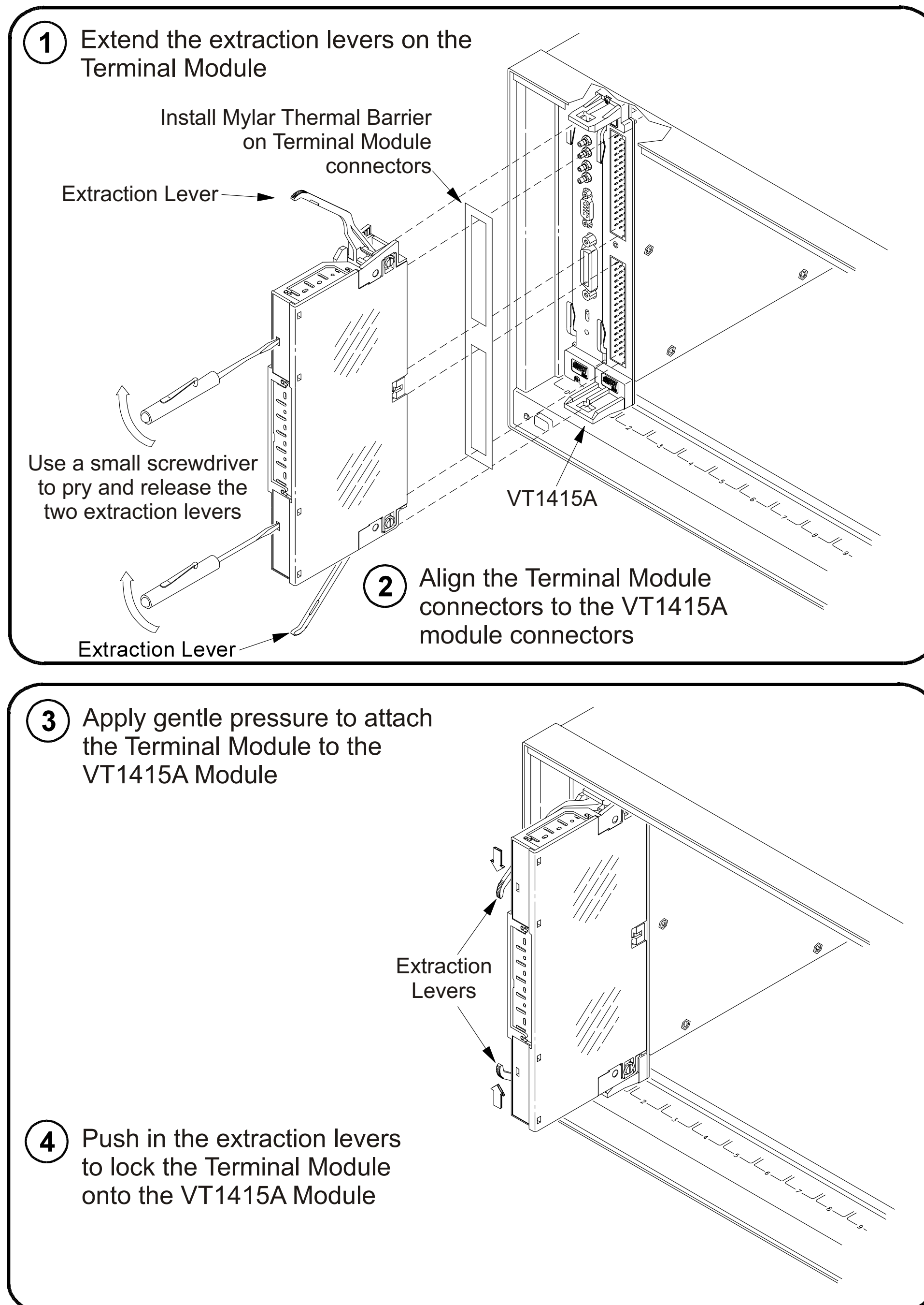
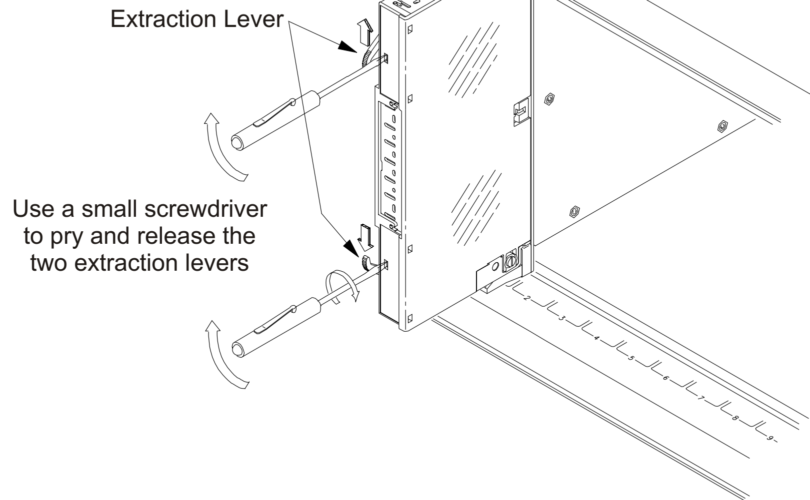


Figure 2-12: Attaching the VT1415A Terminal Module

1 Release the two extraction levers and push both levers out simultaneously



2 Free and remove the Terminal Module from the A/D Module

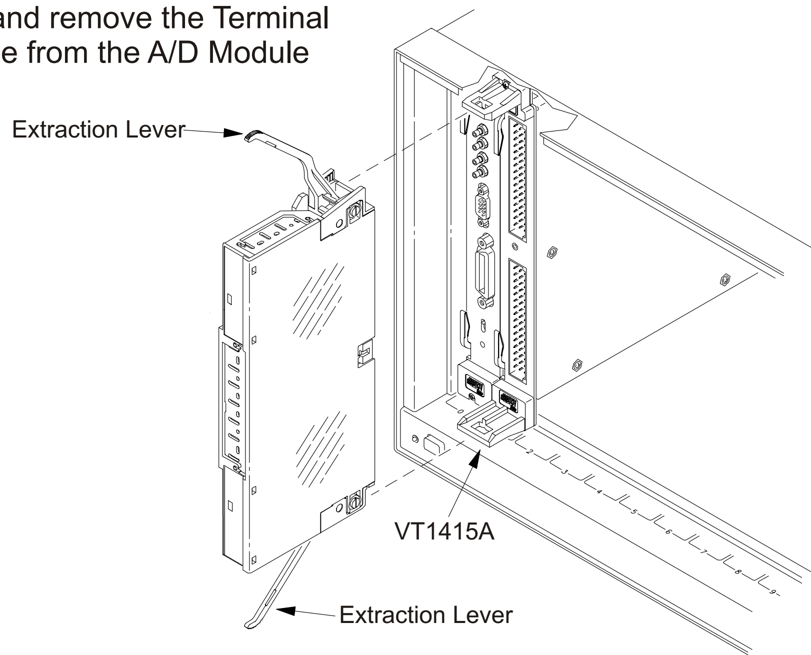


Figure 2-13: Removing the VT1415A Terminal Module

Adding Components to the Terminal Module

The back of the terminal module printed circuit board (PCB) provides surface mount pads which can be used to add serial and parallel components to any channel's signal path. Figure 2-14 shows additional component locator information (see the schematic and pad layout information on the back of the terminal module PCB). Figure 2-15 shows some usage example schematics.

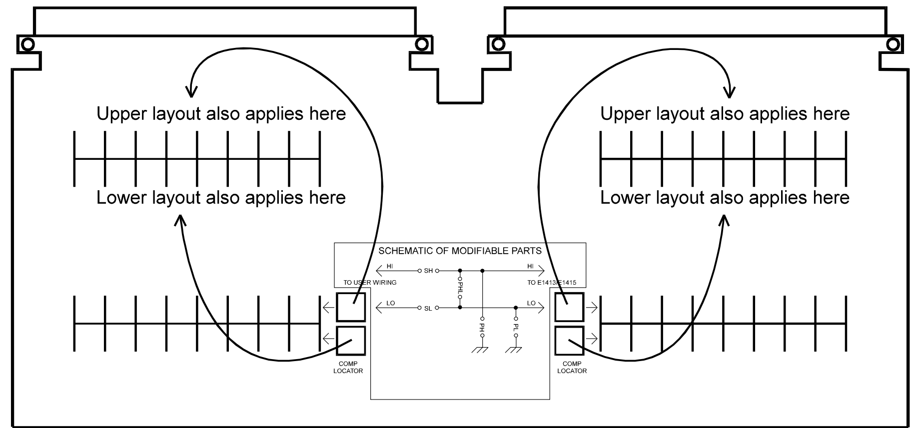


Figure 2-14: Additional Component Location Information

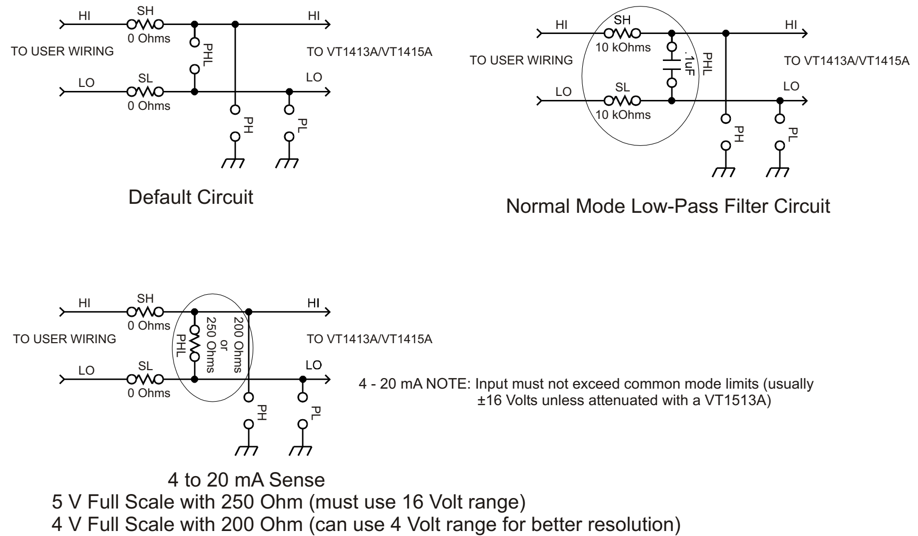


Figure 2-15: Series & Parallel Component Examples

Terminal Module Wiring Maps

Figure 2-16 shows the Terminal Module map for the VT1415A.

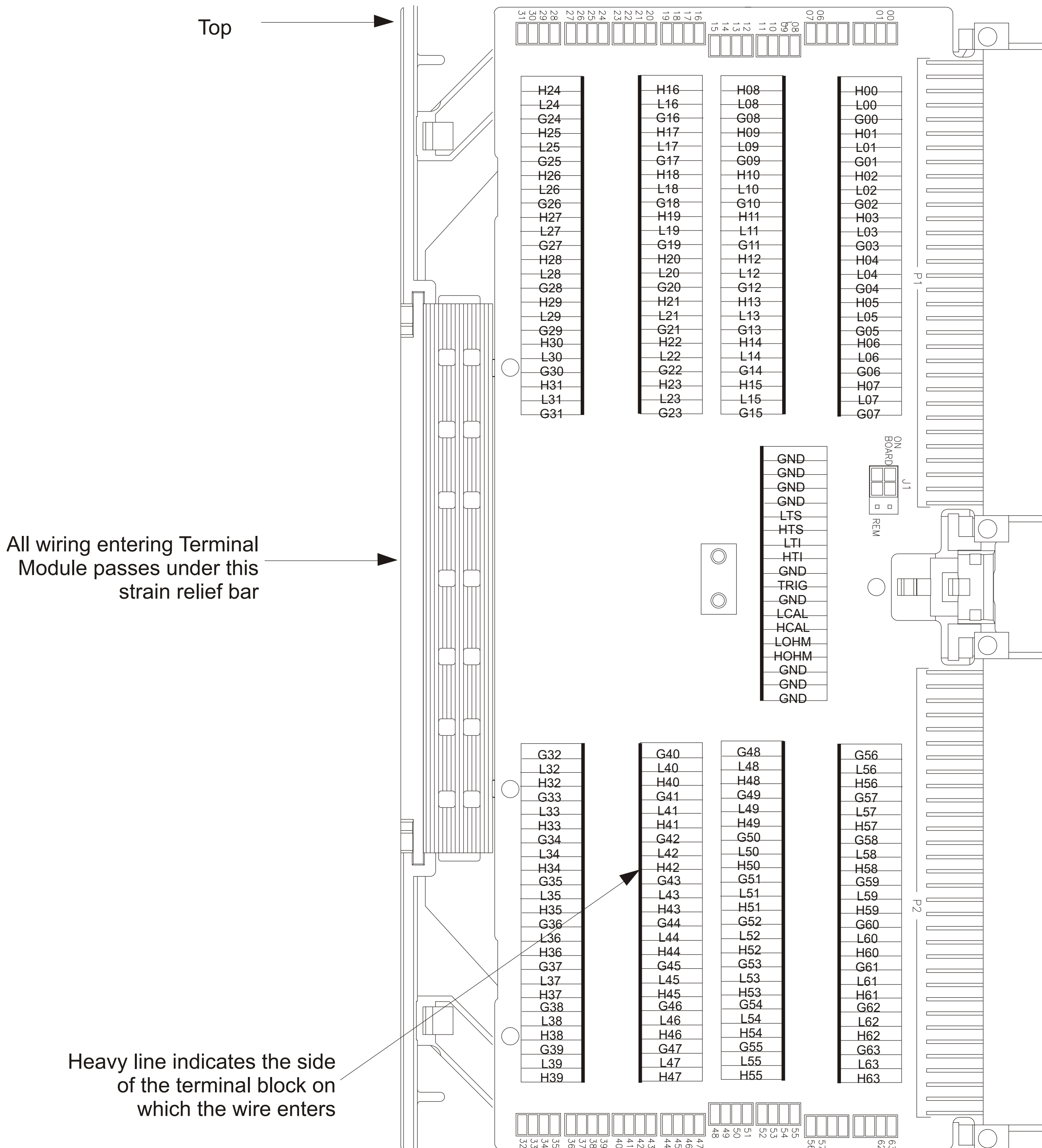


Figure 2-16: VT1415A Terminal Module Map

Terminal Module Option

Option A3F

Option A3F allows a VT1415A to be connected to a VT1586A Rack Mount Terminal Panel. The option provides four SCSI plugs on a Terminal Module to make connections to the Rack Mount Terminal Panel using four separately ordered SCSI cables. Option A3F Is shown in Figure 2-17.

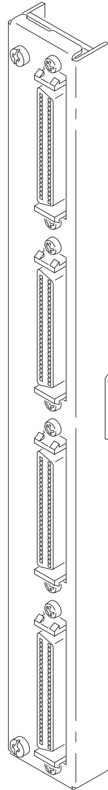


Figure 2-17: Option A3F

Rack Mount Terminal Panel Accessories

There are two different cables available for connecting the VT1586A Rack Mount Terminal Panel to the VT1415A Option A3F. In both cases, four cables are required if all 64-channels are needed. These cables do not come with the VT1415A Option A3F and must be ordered separately.

Standard Cable

This cable (VT1588A) is a 16-channel twisted pair cable with an outer shield. This cable is suitable for relatively short cable runs.

Custom Length Cable

This cable is available in custom lengths. It is a 16-channel twisted pair cable with each twisted pair individually shielded to provide better quality shielding for longer cable runs. Contact a VXI Technology Sales Representative for more information.

HF Common Mode Filters

Optional High Frequency (HF) Common Mode Filters are on the VT1586A Rack Mount Terminal Panel's input channels (VT1586A-001, RF Filters). They filter out ac common mode signals present in the cable that connects between the terminal panel and the device under test. The filters are useful for filtering out small common mode signals below 5 V_{P-P}. To order these filters, order P/N: 73-0027-001 (Final Assy, VT1586A-001, Rf Filters Large Common Mode Signals).

Faceplate Connector Pin-Signal Lists

Figure 2-18 shows the Faceplate Connector Pin Signal List for the VT1415A.

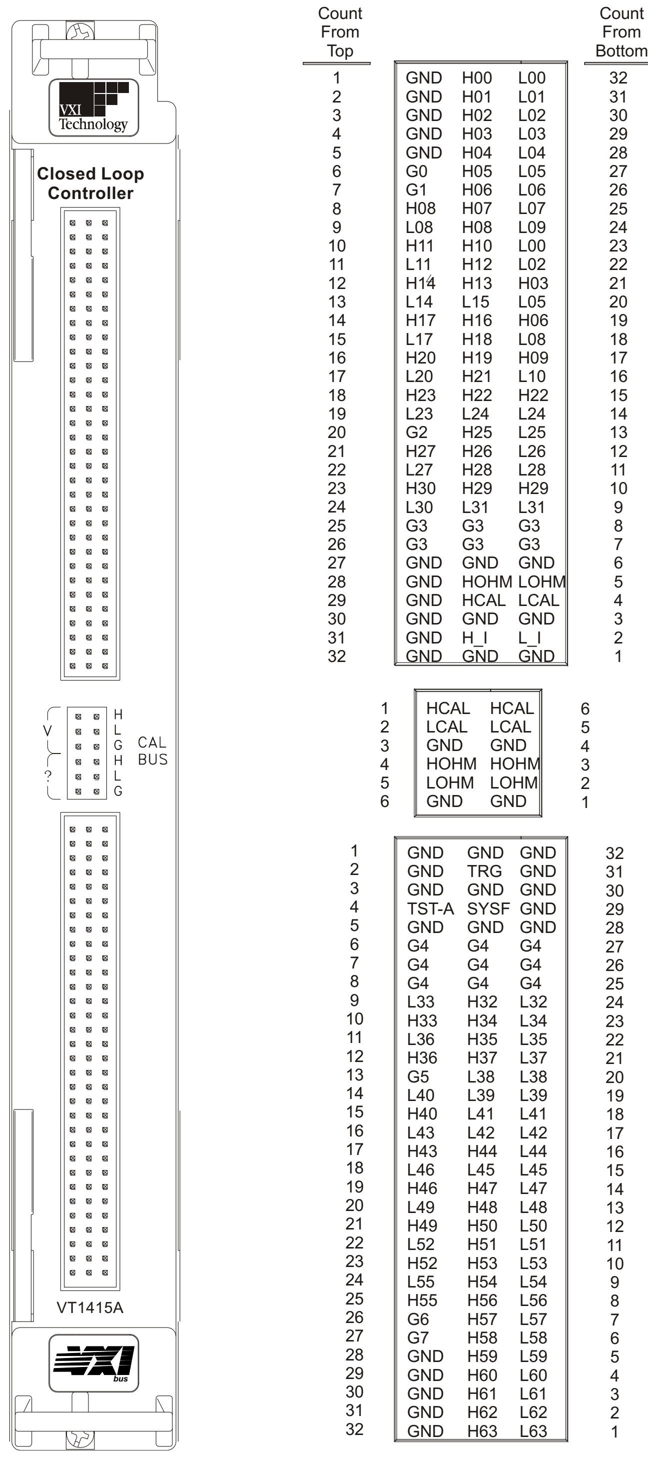


Figure 2-18: VT1415A Connector Pin-Signal List

Notes

Chapter 3
Programming the VT1415A for PID Control

About This Chapter

The focus in this chapter is to show the VT415A's programming model. The programming model is basically a sequence of SCPI commands an application program sends to a VT1415A to configure it to execute defined PID (*proportional integral derivative*) algorithms. This programming model is virtually the same for the pre-defined PID algorithms and user-defined custom algorithms. This chapter contains:

Overview of the VT1415A Loop Controller . . . . page 52
Programming Model . . . . page 53
Executing the Programming Model . . . . page 55
Programming Overview Diagram . . . . page 57
- Setting up Analog Input and Output Channels . . . . page 58
Configuring Programmable SCP Parameters . . . . page 58
Linking Input Channels to EU Conversion . . . . page 60
Linking Output Channels to Functions . . . . page 67
- Setting up Digital Input and Output Channels . . . . page 68
Digital Input Channels . . . . page 68
Digital Output Channels . . . . page 69
- Performing Channel Calibration (Important!) . . . . page 72
- Defining PID algorithms . . . . page 73
The VT1415A's Standard PID algorithms . . . . page 73
Pre-setting PID variables and coefficients . . . . page 77
- Defining Data Storage . . . . page 77
Specifying the Data Format . . . . page 77
Selecting the FIFO Mode . . . . page 78
- Setting up the Trigger System . . . . page 78
Arm and Trigger Sources . . . . page 78
Programming the Trigger Timer . . . . page 80
- INITiating/Running Algorithms . . . . page 81
The Operating Sequence . . . . page 82
- Reading Running Algorithm Values . . . . page 83
Reading History Mode Values From the FIFO . . . . . . page 84
Reading Algorithm Values From the CVT . . . . page 83
Reading Algorithm Variables . . . . page 83
- Modifying Algorithm Variables . . . . page 87
Updating Algorithm Variables . . . . page 87
Enabling/Disabling Algorithms . . . . page 87
Setting Algorithm Execution Frequency . . . . page 88
A Quick-Start PID Algorithm Example . . . . page 89
Algorithm Tuning . . . . page 91
Using the Status System . . . . page 91
VT1415A Background Operation. . . . . page 98
Updating the Status System and VXI Interrupts. . . . . page 98
Creating and Loading Custom EU Tables . . . . page 99
Compensating for System Offsets . . . . page 102

Detecting Open Transducers . . . . page 104
More on Auto Ranging . . . . page 106
Settling Characteristics . . . . page 106

Overview of the VT1415A Algorithmic Loop Controller

The first part of this chapter will provide an overview of the VT1415A's operating model and programming. This is intended to facilitate understanding the affects of programming commands that are seen in later examples and detailed discussions.

Operational Overview

This section describes how the VT1415A gathers input data, executes an algorithm and outputs control signals. Figure 3-1 shows a simplified functional block diagram.

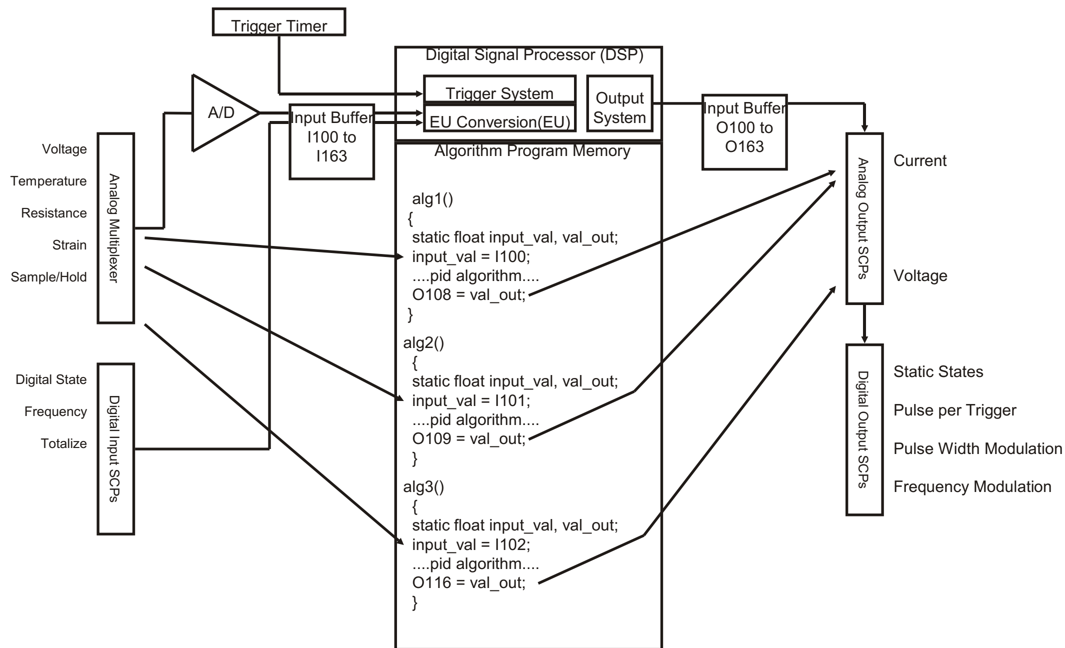


Figure 3-1: Simplified Functional Block Diagram

Algorithmic?

The VT1415A is an algorithmic process loop controller. It can provide as many as 32 single-input/single-output control loops in a single VXIbus module. The term "algorithmic" indicates that the VT1415A is a digital loop controller. An internal Digital Signal Processor (DSP) executes program code that implements a control algorithm. The algorithm is defined for a control loop by selecting one of the VT1415A's two standard PID algorithms or by downloading a custom algorithm created in the VT1415A's Algorithm Programming Language (a 'C'-like language). Once defined, the control loop algorithm becomes a subprogram function that is executed each time the module receives a trigger signal and after all input signal channels have been scanned.

Process Data In

The VT1415A provides advanced data acquisition capability which includes on-board signal conditioning and Engineering Unit (EU) conversion. Signal conditioning creates accurate signal values from a wide range of process sensors. The EU conversion means that signal values measured at process sensors will be returned in standard engineering units such as volts, ohms, degrees Celsius, or microstrain. Further, custom EU conversions can be defined to convert signal values from standard sensors, to values more closely related to the process variables being measured. For instance, voltage from a pressure sensor can be converted to PSI. The input data appear to the control algorithm as program constants. They are constants only in that the algorithmic program cannot change their values. These values are updated each time a trigger causes the input channels to be scanned. After all input channels are scanned, each of the defined and enabled control algorithms are executed.

Process Control Out

Control output to the process is determined by the executing algorithms. In general the algorithm assigns a value to one of 64 special "output channel" identifiers. If the algorithm executes the statement: `0107 = control_out_var;` the value of the variable "control_out_var" is placed in the Output Channel Buffer entry for channel 7. After all active algorithms have been executed, the buffer values (one for each assigned channel) are sent to the output Signal Conditioning Plug-Ons (SCP) at those channel positions. The characteristic of the actual output quantity is determined by the type of output SCP that is installed at the specified channel. For instance, if a VT1532A Current Output SCP were installed at the specified channel, the parameter value could range from -0.01 to +0.01 amps (±10 mA). A Voltage Output SCP at the channel would allow a parameter value of -16 to +16 volts.

Programming Model

The SCPI command set is used to configure, start, stop, and communicate with the VT1415A. The module can be in one of two states: the "idle" state or the "running" state. The INITiate[:IMMediate] command moves the module from the "idle" state to the "running" state. These two states will be called "before INIT"and "after INIT." See Figure 3-2 for the following discussion.

Before INIT, the module is in the Trigger Idle State and its DSP chip (the on-board control processor) is ready to accept virtually any of its SCPI or Common commands. At this point, send it commands that configure SCPs, link input channels to EU conversions, configure digital input and output channels, configure the trigger system, and define control algorithms.

After INIT (and with trigger events occurring), the DSP is busy measuring input channels, executing algorithm code, sending internal algorithm values to the CVT and updating control outputs. To insulate the DSP from commands that would interrupt its algorithm execution, the VT1415A's driver disallows execution of most SCPI commands after INIT. The driver does allow certain commands that make sense while the module is running algorithms. These are the commands that read and update algorithm variables, retrieve CVT and FIFO data and return Status System values. The Command Reference Section (Chapter 6) specifies whether a command is accepted before or after INIT.

The next section in this chapter ("Executing the Programming Model") shows the programming sequence that should be followed when setting up the VT1415A to run algorithms.

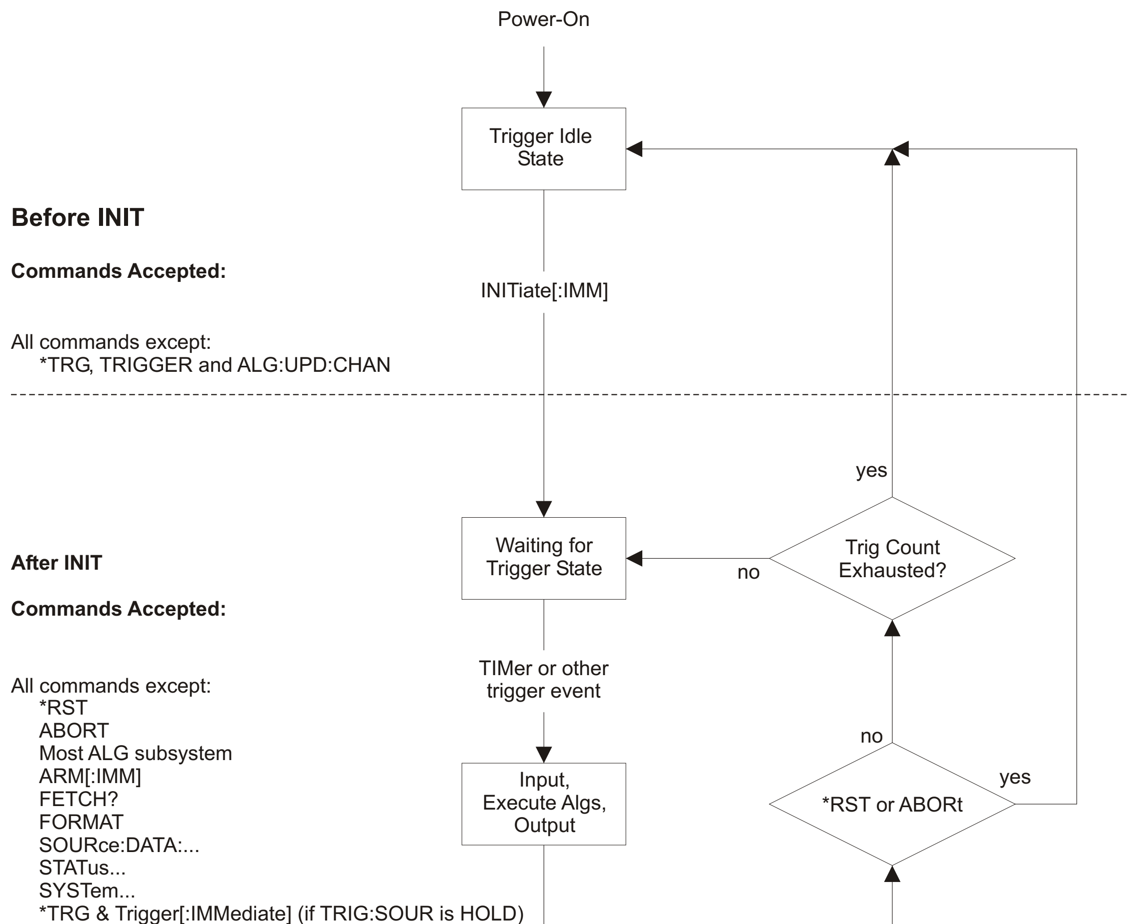


Figure 3-2: Module States

Executing the Programming Model

This section shows the sequence of programming steps that should be used for the VT1415A. Within each step, most of the available choices are shown using command sequence examples, with further details available in the Command Reference Chapter 6.

IMPORTANT! It is very important while developing an application to execute the SYSTem:ERRor? command after each programming command. This is the only way to know if there is a programming error. SYST:ERR? returns an error number and description (or +0, "No Error").

Power-On and *RST Default Settings

Some of the programming operations that follow may already be set after Power-on or after a *RST command. Where these default settings coincide with the configuration settings required, it is unnecessary to execute a command to set them. These are the default settings:

No algorithms defined
No channels defined in channel lists
Programmable SCPs configured to their Power-on defaults
(see individual SCP User's Manuals)
All analog input channels linked to EU conversion for voltage
All analog output channels ready to take values from an algorithm
All digital I/O channels set to input static digital state
ARM:SOURce IMMediate
TRIGger:SOURce TIMer
TRIGger:COUNt INF (0)
TRIGer:TIMer .010 (10 ms)
FORMat ASC,7 (ASCII)
SENSe:DATA:FIFO:MODE BLOCking

Figure 3-3 provides a quick reference to the Programming model. Refer to this, together with the Programming Model Block Diagram to keep an overview of the VT1415A SCPI programming sequence. Again, where default settings match the desired settings, that configuration step can be skipped.

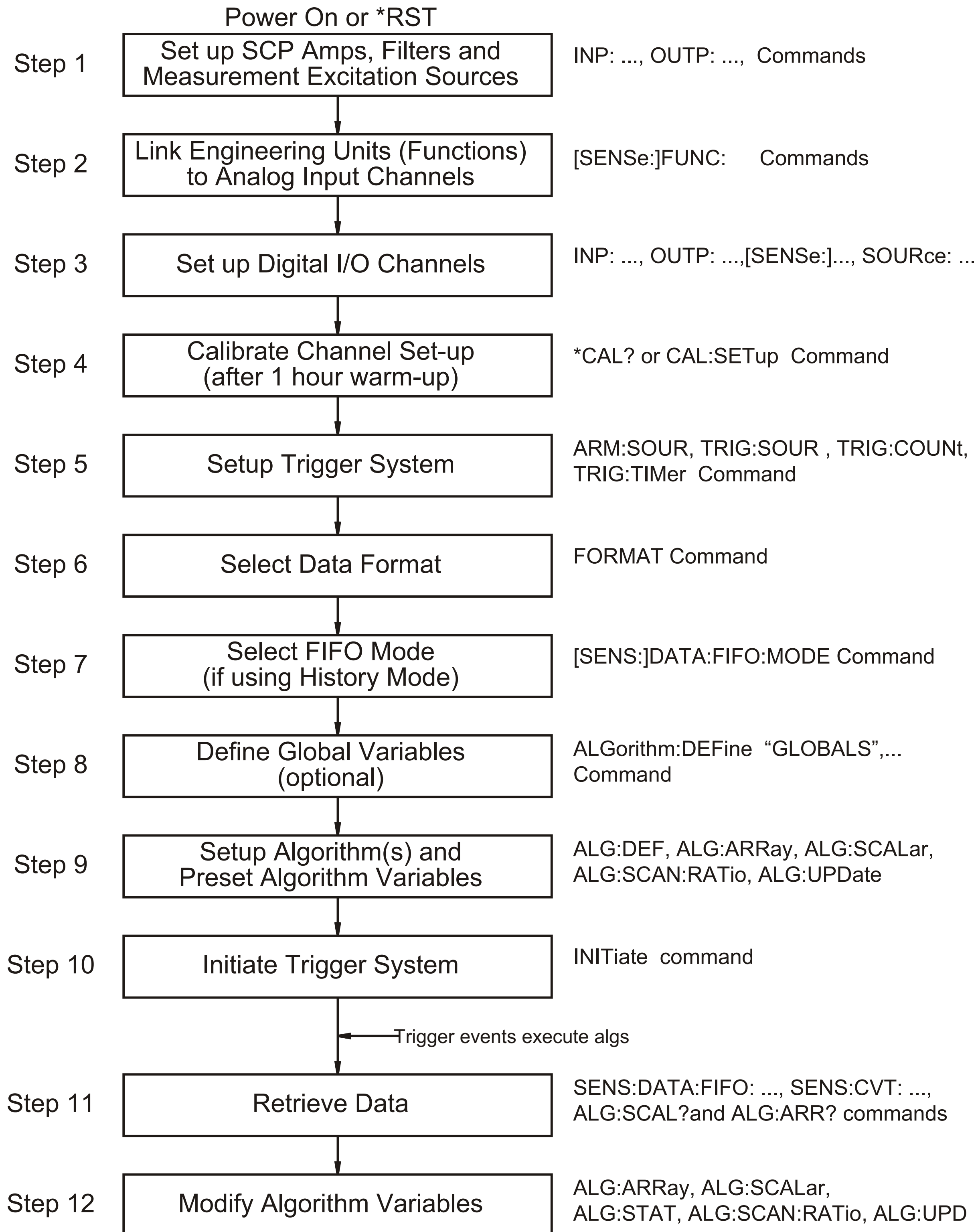
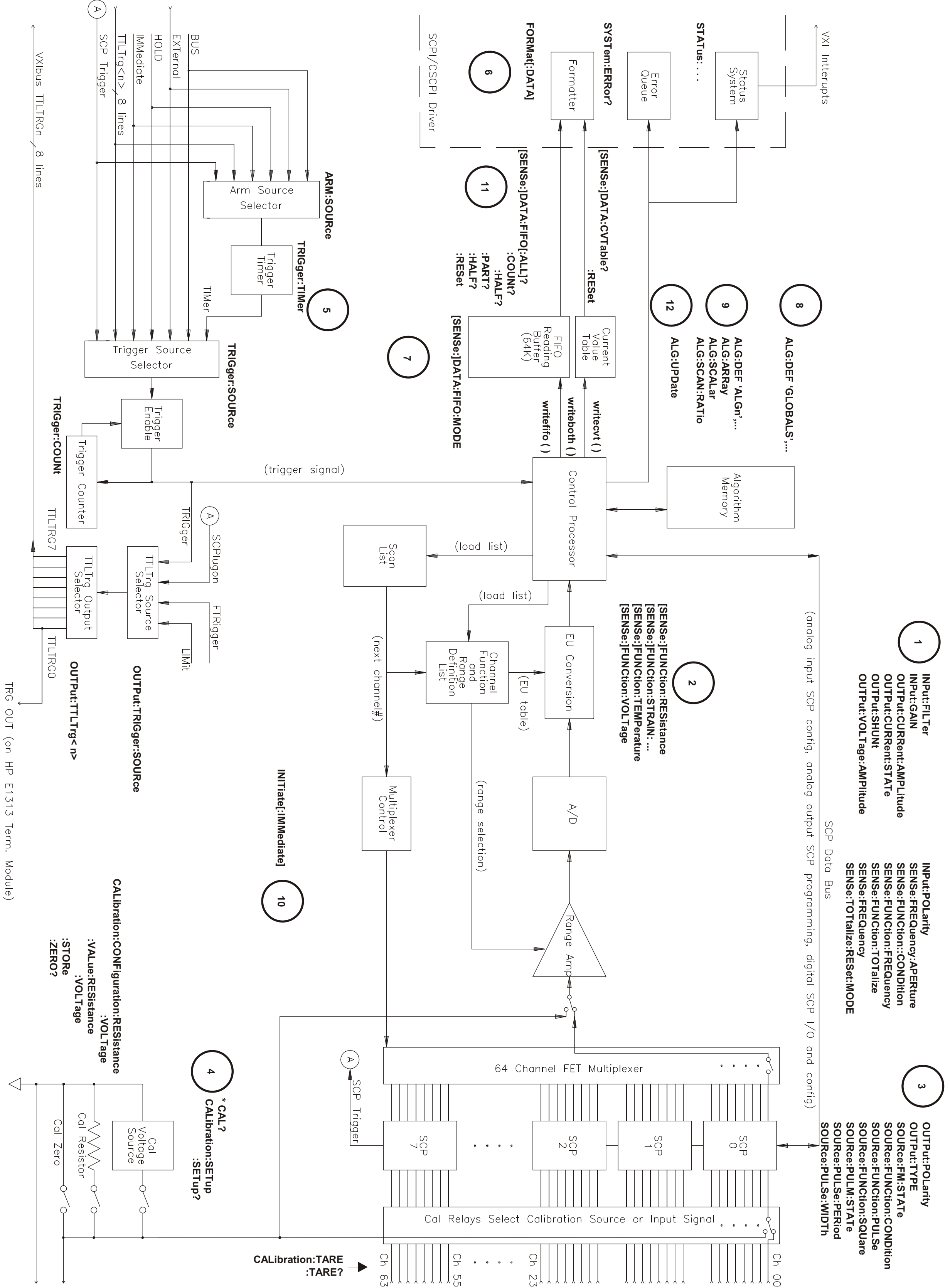


Figure 3-3: Programming Sequence

Programming Model Block Diagram



Setting Up Analog Input and Output Channels

This section covers configuring input and output channels to provide the measurement values and output characteristics that algorithms need to operate.

Configuring Programmable Analog SCP Parameters

This step applies only to programmable Signal Conditioning Plug-Ons such as the VT1503A Programmable Amplifier/Filter SCP, the VT1505A Current Source SCP, the VT1510A Sample and Hold SCP and the VT1511A Transient Strain SCP. Refer to the individual SCP's user's manual to determine the gain, filter cutoff frequency, or excitation amplitude selections that it may provide.

Setting SCP Gains

An important concept to understand about input amplifier SCPs is that, given a fixed input value at a channel, changes in channel gain do not change the value an algorithm will receive from that channel. The DSP chip (Digital Signal Processor) keeps track of SCP gain and Range Amplifier settings and "calculates" a value that reflects the signal level at the input terminal. The only time this in not true is when the SCP gain chosen would cause the output of the SCP amplifier to be too great for the selected A/D range. An example: with SCP gain set to 64, an input signal greater than ±0.25 volts would cause an overrange reading even with the A/D set to its 16 volt range.

The gain command for SCPs with programmable amplifiers is:

INPut:GAIN *<gain>*,(@*<ch_list>*) to select SCP channel gain.

The gain selections provided by the SCP can be assigned to any channel individually or in groups. Send a separate command for each gain selection. An example for the VT1503A programmable Amp & Filter SCP:

To set the SCP gain to 8 for channels 0, 4, 6, and 10 through 19 send:

INP:GAIN 8,(@100,104,106,110:119)

To set the SCP gain to 16 for channels 0 through 15 and to 64 for channels 16 through 23 send:

INP:GAIN 16,(@100:115)
INP:GAIN 64,(@116:123)

or to combine into a single command message:

INP:GAIN 16,(@100:115);GAIN 64,(@116:123)

Setting Filter Cutoff Frequency

The commands for programmable filters are:

INPut:FILTer[:LPASs]:FREQuency *<cutoff_freq>*,(@*<ch_list>*) to select cutoff frequency

INPut:FILTer[:LPASs][:STATe] ON | OFF,(@*<ch_list>* to enable or disable input filtering

The cutoff frequency selections provided by the SCP can be assigned to any channel individually or in groups. Send a separate command for each frequency selection. For example:

To set 10 Hz cutoff for channels 0, 4, 6, and 10 through 19 send:

INP:FILT:FREQ 10,(@100,104,106,110:119)

To set 10 Hz cutoff for channels 0 through 15 and 100 Hz cutoff for channels 16 through 23 send:

INP:FILT:FREQ 10,(@100:115)
INP:FILT:FREQ 100,(@116:123)

or to combine into a single command message

INP:FILT:FREQ 10,(@100:115);FREQ 100,(@116:123)

By default (after *RST or at power-on) the filters are enabled. To disable or re-enable individual (or all) channels, use the INP:FILT ON | OFF, *(@<ch_list>)* command. For example, to program all but a few filters on, send:

INP:FILT:STAT ON,(@100:163)	*all channel's filters on (same as at *RST)*
INP:FILT:STAT OFF,(@100, 123,146,163)	*only channels 0, 23, 46, and 63 OFF*

Setting the VT1505A Current Source SCP

The Current Source SCP supplies excitation current for resistance type measurements. These include resistance and temperature measurements using resistance temperature sensors. The commands to control Current Source SCPs are:
OUTPut:CURRent:AMPLitude *<amplitude>*,(@*<ch_list>*) and
OUTPut:CURRent[:STATe] *<enable>*.

The *<amplitude>* parameter sets the current output level. It is specified in units of amps dc and for the VT1505A SCP can take on the values 30e-6 (or MIN) and 488e-6 (or MAX). Select 488 μA for measuring resistances of less than 8,000 . Select 30 μA for resistances of 8,000 and above.

The *<ch_list>* parameter specifies the Current Source SCP channels that will be set.

To set channels 0 through 9 to output 30 μA and channels 10 through 19 to output 488 μA:

OUTP:CURR 30e-6,(@100:109)	
OUTP:CURR 488e-6,(@110:119)	*separate command per output level*

or to combine into a single command message:

OUTP:CURR 30e-6,(@100:109);CURR 488e-6,(@110:119)

NOTE The OUTPut:CURRent:AMPLitude command is only for programming excitation current used in resistance measurement configurations. It is does not program output DAC SCPs like the VT1532A.

Setting the VT1511A Strain Bridge SCP Excitation Voltage

The VT1511A Strain Bridge Completion SCP has a programmable bridge excitation voltage source. The command to control the excitation supply is OUTPut:VOLTage:AMPLitude <*amplitude*>,(@<*ch_list*>)

The <*amplitude*> parameter can specify 0, 1, 2, 5, or 10 volts for the VT1511A's excitation voltage.

The <*ch_list*> parameter specifies the SCP and bridge channel excitation supply that will be programmed. There are four excitation supplies in each VT1511A.

To set the excitation supplies for channels 0 through 3 to output 2 volts:

OUTP:VOLT:AMPL 2,(@100:103)

NOTE The OUTPut:VOLTage:AMPLitude command is only for programming excitation voltage used measurement configurations. It is does not program output DAC SCPs like the VT1531A.

Linking Channels to EU Conversion

This step links each of the module's channels to a specific measurement type. For analog input channels, this "tells" the on-board control processor which EU conversion to apply to the value read on any channel. The processor is creating a list of conversion types vs. channel numbers.

The commands for linking EU conversion to channels are:

[SENSe:]FUNCtion:RESistance <*excite_current*>,[<*range*>,](@<*ch_list*>) for resistance measurements

[SENSe:]FUNCtion:STRain:... <*excite_current*>,[<*range*>,](@<*ch_list*>) for strain bridge measurements

[SENSe:]FUNCtion:TEMPerature <*type*>,<*sub_type*>,[<*range*>,](@<*ch_list*>) for temperature measurements with thermocouples, thermistors, or RTDs

[SENSe:]FUNCtion:VOLTage <*range*>,(@<*ch_list*>) for voltage measurements

[SENSe:]FUNCtion:CUSTom <*range*>,(@<*ch_list*>) for custom EU conversions.

NOTE At Power-on and after *RST, the default EU Conversion is autorange voltage for all 64 channels.

Linking Voltage Measurements

To link channels to the voltage conversion send the [SENSe:]FUNCtion:VOLTage [<*range*>,] (@<*ch_list*>) command.

The <*ch_list*> parameter specifies which channels to link to the voltage EU conversion.

The optional <*range*> parameter can be used to choose a fixed A/D range. Valid values are: 0.0625, 0.25, 1, 4, 16, or AUTO. When not specified, the module uses auto-range (AUTO).

To set channels 0 through 15 to measure voltage using auto-range:

```
SENS:FUNC:VOLT AUTO,(@100:115)
```

To set channels 16 and 24 to the 16 volt range and 32 through 47 to the 0.0625 volt range:

```
SENS:FUNC:VOLT 16,(@116,124)
SENS:FUNC:VOLT .625,(@132:147)          must send a command per range
```

or to send both commands in a single command message:

```
SENS:FUNC:VOLT 16,(@116,124);VOLT .0625,(@123:147)
```

NOTE When using manual range in combination with amplifier SCPs, the EU conversion will try to return readings which reflect the value of the input signal. However, the user must choose range values that will provide good measurement performance (avoiding over-ranges and selecting ranges that provide good resolution based on the input signal). In general, measurements can be made at full speed using auto-range. Auto-range will choose the optimum A/D range for the amplified signal level.

Linking Resistance Measurements

To link channels to the resistance EU conversion, send the [SENSe:]FUNCtion:RESistance <*excite_current*>,[<*range*>,](@<*ch_list*>) command.

Resistance measurements assume that there is at least one Current Source SCP installed (eight current sources per SCP). See Figure 3-4.

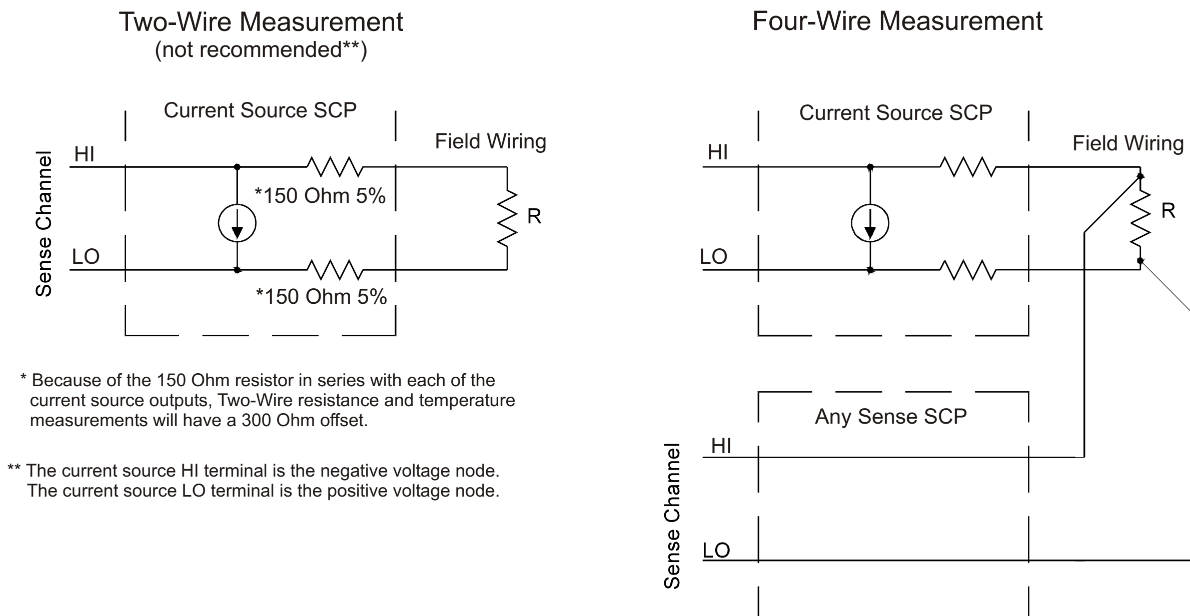


Figure 3-4: Resistance Measurement Sensing

The <*excite_current*> parameter is used only to tell the EU conversion what the Current Source SCP channel is now set to. <*excite_current*> is specified in amps dc and the choices for the VT1505A SCP are 30e-6 (or MIN) and 488e-6 (or MAX). Select 488 μA for measuring resistances of less than 8,000 . Select 30 μA for resistances of 8,000 and above.

The optional <*range*> parameter can be used to choose a fixed A/D range. When not specified (defaulted), the module uses auto-range.

The <*ch_list*> parameter specifies which channel(s) to link to the resistance EU conversion. These channels will sense the voltage across the unknown resistance. Each can be a Current Source SCP channel (a two-wire resistance measurement) or a sense channel separate from the Current Source SCP channel (a four-wire resistance measurement). See Figure 3-4 for diagrams of these measurement connections.

To set channels 0 through 15 to measure resistances greater than 8,000 and set channels 16, 20, and 24 through 31 to measure resistances less than 8k (in this case paired to current source SCP channels 32 through 57):

OUTP:CURR:AMPL 30e-6, (@132:147)

set 16 channels to output 30 µA for 8 k or greater resistances

SENS:FUNC:RES 30e-6, (@100:115)

link channels 0 through 15 to resistance EU conversion (8 k or greater)

OUTP:CURR:AMPL 488e-6, (@148,149,150:157)

set 10 channels to output 488 µA for less than 8 k resistances

SENS:FUNC:RES 488e-6, (@116,120,124:132)

link channels 16, 20, and 24 through 32 to resistance EU conversion (less than 8 k)

Linking Temperature Measurements

To link channels to temperature EU conversion, send the [SENSe:]FUNCtion:TEMPerature *<type>*, *<sub_type>*, [*<range>*,](@*<ch_list>*) command.

The *<ch_list>* parameter specifies which channel(s) to link to the temperature EU conversion.

The *<type>* parameter specifies RTD, THERmistor, or TC (for ThermoCouple)

The optional *<range>* parameter can be used to choose a fixed A/D range. When not specified (defaulted), the module uses auto-range.

RTD and Thermistor Measurements

Temperature measurements using resistance type sensors involve all the same considerations as resistance measurements discussed in the previous section. See the discussion of Figure 3-4 in “Linking Resistance Measurements.”

For resistance temperature measurements, the *<sub_type>* parameter specifies:

For RTDs; “85" or ”92" (for 100 RTDs with 0.003**85** or 0.003**92** ohms/ohm/ºC temperature coefficients respectively)

For Thermistors; 2250, 5000, or 10000 (the nominal value of these devices at 25 ºC)

NOTES

1. Resistance temperature measurements (RTDs and THERmistors) require the use of Current Source Signal Conditioning Plug-Ons. The following table shows the Current Source setting that must be used for the following RTDs and Thermistors:

Required Current Amplitude	Temperature Sensor Types and Subtypes
MAX (488 µA)	RTD,85 | 92 and THER,2250
MIN (30 µA)	THER,5000 | 10000

2. The *<sub_type>* parameter values of 2250, 5000, and 10000 refer to thermistors that match the Omega 44000 series temperature response curve. These 44000 series thermistors have been selected to match the curve within 0.1 or 0.2 °C.

To set channels 0 through 15 to measure temperature using 2,250 thermistors (in this case paired to current source SCP channels 16 through 31):

```
OUTP:CURR:AMPL 488e-6,(@116:131)
```

set excite current to 488 µA on current SCP channels 16 through 31

SENS:FUNC:TEMP THER, 2250, (@100:115)

link channels 0 through 15 to temperature EU conversion for 2,250 thermistor

To set channels 32 through 47 to measure temperature using 10,000 thermistors (in this case paired to current source SCP channels 48 through 63):

OUTP:CURR:AMPL 30e-6,(@148:163)

set excite current to 30 µA on current SCP channels 48 through 63

SENS:FUNC:TEMP THER, 10000, (@132:147)

link channels 32 through 47 to temperature EU conversion for 10,000 thermistor

To set channels 48 through 63 to measure temperature using 100 RTDs with a TC of 0.00385 ohm/ohm/°C (in this case paired to current source SCP channels 32 through 47):

OUTP:CURR:AMPL 488e-6,(@132:147)

set excite current to 488 µA on current SCP channels 32 through 47

SENS:FUNC:TEMP RTD, 85, (@148:163)

link channels 48 through 63 to temperature EU conversion for 100 RTDs with 0.00385 TC.

Thermocouple Measurements

Thermocouple measurements are voltage measurements that the EU conversion changes into temperature values based on the <*sub_type*> parameter and latest reference temperature value.

For Thermocouples the <*sub_type*> parameter can specify CUSTom, E, EEXT, J, K, N, R, S, T (CUSTom is pre-defined as Type K, no reference junction compensation. EEXT is the type E for extended temperatures of 800 °C or above).

To set channels 32 through 40 to measure temperature using type E thermocouples:

SENS:FUNC:TEMP TC, E, (@132:140)

(see following section to configure a TC reference measurement)

Thermocouple Reference Temperature Compensation

The isothermal reference temperature is required for thermocouple temperature EU conversions. The Reference Temperature Register must be loaded with the current reference temperature before thermocouple channels are scanned. The Reference Temperature Register can be loaded two ways:

1. By measuring the temperature of an isothermal reference junction during an input scan.
2. By supplying a constant temperature value (that of a controlled temperature reference junction) before a scan is started.

Setting Up a Reference Temperature Measurement

This operation requires two commands, the [SENSe:]REFerence command and the [SENSe:]REFerence:CHANnels command.

The [SENSe:]REFerence <*type*>,<*sub_type*>,[<*range*>,](@<*ch_list*>) command links channels to the reference temperature EU conversion.

> The <*ch_list*> parameter specifies the sense channel that is connected to the reference temperature sensor.
>
> The <*type*> parameter can specify THERmistor, RTD, or CUSTom. THER and RTD are resistance temperature measurements and use the on-board 122 μA current source for excitation. CUSTom is pre-defined as a Type E thermocouple which has a thermally controlled ice point reference junction.
>
> The <*sub_type*> parameter must specify:
>
> – For RTDs, “85" or ”92" (for 100 RTDs with 0.00385 or 0.00392 ohms/ohm/ºC temperature coefficients respectively)
>
> – For Thermistors, only “5000" (See previous note on page 63)
>
> – For CUSTom, only “1"
>
> The optional <*range*> parameter can be used to choose a fixed A/D range. When not specified (defaulted) or set to AUTO, the module uses auto-range.

Reference Measurement Before Thermocouple Measurements

At this point, the concept of the Scan List will be introduced. As each algorithm is defined, the VT1415A places any reference to an analog input channel into the Scan List. When the algorithms are run, the scan list tells the VT1415A which analog channels to scan during the Input Phase. The [SENSe:]REFerence:CHANnels (@<*ref_chan*>),(@<*meas_ch_list*>) is used to place the <*ref_chan*> channel in the scan list before the related thermocouple measuring channels in <*meas_chan*>. Now, when analog channels are scanned, the VT1415A will include the reference channel in the scan list and will scan it before the specified thermocouples are scanned. The reference measurement will be stored in the Reference Temperature Register. The reference temperature value is applied to the thermocouple EU conversions for thermocouple channel measurements that follow.

A Complete Thermocouple Measurement Command Sequence

The command sequence performs these functions:

Configures reference temperature measurement on channel 15.

Configures thermocouple measurements on channels 16 through 23.

Instructs the VT1415A to add channel 15 to the Scan List and order channels so channel 15 will be scanned before channels 16 through 23.

SENS:REF THER, 5000, (@115)	*5k thermistor temperature for channel 15*
SENS:FUNC TC,J,(@116:123)	*Type J thermocouple temperature for channels 16 through 23*
SENS:REF:CHAN (@115),(@116:123)	*reference channel scanned before channels 16 - 23*

Supplying a Fixed Reference Temperature

The [SENse:]REFerence:TEMPerature <*degrees_c*> command immediately stores the temperature of a controlled temperature reference junction panel in the Reference Temperature Register. The value is applied to all subsequent thermocouple channel measurements until another reference temperature value is specified or measured. There is no need to use SENS:REF:CHANNELS.

To specify the temperature of a controlled temperature reference panel:

SENS:REF:TEMP 50	*reference temp = 50 °C*

Now begin scan to measure thermocouples

Linking Strain Measurements

Strain measurements usually employ a Strain Completion and Excitation SCP (VT1506A/07A/11A). To link channels to strain EU conversions send the [SENSe:]FUNCtion:STRain:<*bridge_type*> [<*range*>,](@<*ch_list*>)

The <*bridge_type*> parameter is not a parameter but is part of the command syntax. The following table relates the command syntax to bridge type. See the VT1506A, VT1507A, and VT1511A SCP User's Manuals for bridge schematics and field wiring information.

Command	Bridge Type
:FBENding	Full Bending Bridge
:FBPoisson	Full Bending Poisson Bridge
:FPOisson	Full Poisson Bridge
:HBENding	Half Bending Bridge
:HPOisson	Half Poisson Bridge
[:QUARter]	Quarter Bridge (default)

The <*ch_list*> parameter specifies which sense SCP channel(s) to link to the strain EU conversion. <*ch_list*> does not specify channels on the VT1506A/07A Strain Bridge Completion SCPs but does specify one of the lower four channels of a VT1511A SCP.

The optional <*range*> parameter can be used to choose a fixed A/D range. When not specified (defaulted), the module uses auto-range.

To link channels 23 through 30 to the quarter bridge strain EU conversion:

SENS:FUNC:STR:QUAR (@123:130) *uses autorange*

Other commands used to set up strain measurements are:

[SENSe:]STRain:POISson
[SENSe:]STRain:EXCitation
[SENSe:]STRain:GFACtor
[SENSe:]STRain:UNSTrained

See the Command Reference Chapter 6 and the VT1506A/07A and VT1511A User's Manuals for more information on strain measurements.

Custom EU Conversions

See "Creating and Loading Custom EU Conversion Tables" on page 99.

Linking Output Channels to Functions

Analog outputs are implemented either by a VT1531A Voltage Output SCP or a VT1532A Current Output SCP. Channels where these SCPs are installed are automatically considered outputs. No SOURce:FUNCtion command is required since the VT1531A can only output voltage, while the VT1532A can only output current. The only way to control the output amplitude of these SCPs is through the VT1415A's Algorithm Language.

Setting Up Digital Input and Output Channels

Setting Up Digital Inputs

Digital inputs can be configured for polarity and depending on the SCP model, a selection of input functions as well. The following discussion will explain which functions are available with a particular Digital I/O SCP model. Setting a digital channel's input function is what defines it as an input channel.

Setting Input Polarity

To specify the input polarity (logical sense) for digital channels use the command INPut:POLarity <*mode*>,(@<*ch_list*>). This capability is available on all digital SCP models. This setting is valid even while the specified channel in not an input channel. If and when the channel is configured for input (an input FUNCtion command), the setting will be in effect.

The <*mode*> parameter can be either NORMal or INVerted. When set to NORM, an input channel with 3 V applied will return a logical 1. When set to INV, a channel with 3 V applied will return a logic 0.

The <*ch_list*> parameter specifies the channels to configure. The VT1533A has 2 channels of 8 bits each. All 8 bits in a channel take on the configuration specified for the channel. The VT1534A has 8 I/O bits that are individually configured as channels.

To configure the lower 8-bit channel of a VT1533A for inverted polarity:

INP:POLARITY INV,(@108) *SCP in SCP position 1*

To configure the lower 4 bits of a VT1534A for inverted polarity:

INP:POL INV,(@132:135) *SCP in SCP position 4*

Setting Input Function

The VT1533A Digital I/O SCP and the VT1534A Frequency/Totalizer SCP can both input static digital states. The VT1534A Frequency/Totalizer SCP can also input Frequency measurements and Totalize the occurrence of positive or negative edges.

Static State (CONDition) Function

To configure digital channels to input static states, use the [SENSe:]FUNCtion:CONDition (@<*ch_list*>) command. Examples:

To set the lower 8-bit channel of n VT1533A in SCP position 4 to input

SENS:FUNC:COND (@132)

To set the upper 4 channels (bits) of a VT1534A in SCP pos 2 to input states

SENS:FUNC:COND (@120:123)

Frequency Function

The frequency function uses two commands. For more on this VT1534A capability, see the SCP's User's Manual.

To set the frequency counting gate time execute:
[SENSe:]FREQuency:APERature *<gate_time>*,(@*<ch_list>*)
Sets the digital channel function to frequency
[SENSe:]FUNCtion:FREQuency *(@<ch_list>)*

Totalizer Function

The totalizer function uses two commands also. One sets the channel function and the other sets the condition that will reset the totalizer count to zero. For more on this VT1534A capability, see the SCP's User's Manual.

To set the VT1534A's totalize reset mode

[SENSe:]TOTalize:RESet:MODE INIT | TRIG,(@*<ch_list>*)

To configure VT1534A channels to the totalizer function
[SENSe:]FUNCtion:TOTalize (@*<ch_list>*)

Setting Up Digital Outputs

Digital outputs can be configured for polarity, output drive type and depending on the SCP model, a selection of output functions as well. The following discussion will explain which functions are available with a particular Digital I/O SCP model. Setting a digital channel's output function is what defines it as an output channel.

Setting Output Polarity

To specify the output polarity (logical sense) for digital channels, use the command OUTPut:POLarity *<mode>*,(@*<ch_list>*). This capability is available on all digital SCP models. This setting is valid even while the specified channel in not an output channel. If and when the channel is configured for output (an output FUNCtion command), the setting will be in effect.

The *<mode>* parameter can be either NORMal or INVerted. When set to NORM, an output channel set to logic 0 will output a TTL compatible low. When set to INV, an output channel set to logic 0 will output a TTL compatible high.

The *<ch_list>* parameter specifies the channels to configure. The VT1533A has 2 channels of 8 bits each. All 8 bits in a channel take on the configuration specified for the channel. The VT1534A has 8 I/O bits that are individually configured as channels.

To configure the higher 8-bit channel of a VT1533A for inverted polarity:

OUTP:POLARITY INV,(@109) *SCP in SCP position 1*

To configure the upper 4 bits of a VT1534 for inverted polarity:

OUTP:POL INV,(@132:135) *SCP in SCP position 4*

Setting Output Drive Type

The VT1533A and VT1534A use output drivers that can be configured as either active or passive pull-up. To configure this, use the command OUTPut:TYPE *<mode>*,(@*<ch_list>*). This setting is valid even while the specified channel in not an output channel. If and when the channel is configured for output (an output FUNCtion command), the setting will be in effect.

The <*mode*> parameter can be either ACTive or PASSive. When set to ACT (the default), the output provides active pull-up. When set to PASS, the output is pulled up by a resistor.

The <*ch_list*> parameter specifies the channels to configure. The VT1533A has 2 channels of 8 bits each. All 8 bits in a channel take on the configuration specified for the channel. The VT1534A has 8 I/O bits that are individually configured as channels.

To configure the higher 8-bit channel of a VT1533A for passive pull-up:

OUTP:TYPE PASS,(@109) *SCP in SCP position 1*

To configure the upper 4 bits of a VT1534A for active pull-up:

OUTP:TYPE ACT,(@132:135) *SCP in SCP position 4*

Setting Output Functions

Both the VT1533A Digital I/O SCP and VT1534A Frequency/Totalizer SCP can output static digital states. The VT1534A Frequency/Totalizer SCP can also output single pulses per trigger, continuous pluses that are width modulated (PWM and continuous pulses that are frequency modulated (FM)).

Static State (CONDition) Function

To configure digital channels to output static states, use the SOURce:FUNCtion:CONDition (@<*ch_list*>) command. Examples:

To set the upper 8-bit channel of a VT1533A in SCP position 4 to output
SOUR:FUNC:COND (@133)
To set the lower 4 channels (bits) of a VT1534A in SCP pos 2 to output states
SOUR:FUNC:COND (@116:119)

To configure digital channels to output static states:

Variable Width Pulse Per Trigger

This function sets up one or more VT1534A channels to output a single pulse per trigger (per algorithm execution). The width of the pulse from these channels is controlled by Algorithm Language statements. Use the command SOURce:FUNCtion[:SHAPe]:PULSe (@<*ch_list*>). Example command sequence:

To set VT1534A channel 2 at SCP position 4 to output a pulse per trigger
SOUR:FUNC:PULSE (@134)
Example algorithm statement to control pulse width to 1 ms
O134 = 0.001

Variable Width Pulses at Fixed Frequency (PWM)

This function sets up one or more VT1534A channels to output a train of pulses. A companion command sets the period for the complete pulse (edge to edge). This, of course, fixes the frequency of the pulse train. The width of the pulses from these channels is controlled by Algorithm Language statements.

Use the command SOURce:FUNCtion[:SHAPe]:PULSe (@<ch_list>). Example command sequence:

To enable pulse width modulation for VT1534's first channel at SCP position 4

```
SOUR:PULM:STATE  ON,(@132)
```

To set pulse period to 0.5 ms (which sets the signal frequency 2 kHz)

```
SOUR:PULSE:PERIOD  0.5e-3,(@132)
```

To set function of VT1534A's first channel in SCP position 4 to PULSE

```
SOUR:FUNCTION:PULSE  (@132)
```

Example algorithm statement to control pulse width to 0.1 ms (20% duty-cycle)

```
O132 = 0.1e-3;
```

Fixed Width Pulses at Variable Frequency (FM)

This function sets up one or more VT1534A channels to output a train of pulses. A companion command sets the width (edge to edge) of the pulses. The frequency of the pulse train from these channels is controlled by Algorithm Language statements.

Use the command SOURce:FUNCtion[:SHAPe]:PULSe *(@<ch_list>)*. Example command sequence:

To enable FM for VT1534A's second channel at SCP position 4

```
SOUR:FM:STATE  ON,(@133)
```

To set pulse width to 0.3333 ms

```
SOUR:PULSE:WIDTH  0.3333e-3,(@133)
```

To set function of VT1534A's second channel in SCP position 4 to PULSE

```
SOUR:FUNCTION:PULSE  (@133)
```

Example algorithm statement to control frequency to 1000 Hz

```
O133 = 1000;
```

Variable Frequency Square-Wave Output (FM)

To set function of VT1534A's third channel in SCP position 4 to output a variable frequency square-wave.

```
SOUR:FUNCTION:SQUare  (@134)
```

Example Algorithm Language statement to set output to 20 kHz

```
O134 = 20e3;
```

For complete VT1534A capabilities, see the SCP's User's Manual.

Performing Channel Calibration (Important!)

The *CAL? (also performed using CAL:SETup then CAL:SETup?) is a very important step. *CAL? generates calibration correction constants for all analog input and output channels. *CAL? must be performed in order for the VT1415A to deliver its specified accuracy.

Operation and Restrictions

*CAL? generates calibration correction constants for each analog input channel for offset and gain at all five A/D range settings. For programmable input SCPs, these calibration constants are only valid for the current configuration (gain and filter cut-off frequency). This means that *CAL? calibration is no longer valid if channel gain or filter settings (INP:FILT or INP:GAIN) are changed, but are still valid for changes of channel function or range (using SENS:FUNC...). Calibration becomes invalid if the SCPs are moved to different SCP locations.

For analog output channels (both measurement excitation SCPs as well as control output SCPs), *CAL? also generates calibration correction constants. These calibration constants are valid only for the specific SCPs in the positions they are currently in. Calibration becomes invalid if the SCPs are moved to different SCP locations.

How to Use *CAL?

When power is turned on to the VT1415A after the SCPs are first installed (or after an SCP has been moved), the module will use approximate values for calibration constants. This means that input and output channels will function although the values will not be very accurate relative to the VT1415A's specified capability. At this point, make sure the module is firmly anchored to the mainframe (front panel screws are tight) and let it warm up for a full hour. After it has warmed up, execute *CAL?.

What *CAL? Does

The *CAL? command causes the module to calibrate A/D offset and gain and all channel offsets. This may take many minutes to complete. The actual time it will take the VT1415A to complete *CAL? depends on the mix of SCPs installed. *CAL? literally performs hundreds of measurements of the internal calibration sources for each channel and must allow seventeen time constants of settling wait each time a filtered channel's calibration source changes value. The *CAL? procedure is internally very sophisticated and results in an extremely well calibrated module.

When *CAL? finishes, it returns a +0 value to indicate success. The generated calibration constants are now in volatile memory as they always are when ready to use. If the configuration just calibrated is to be fairly long-term, execute the CAL:STORE ADC command to store these constants in non-volatile memory. That way the module can restore calibration constants for this configuration in case of a power failure. After power returns and after the module warms up, these constants will be relatively accurate.

When to Re-Execute *CAL?

When the channel gain and/or filter cut-off frequency is changed on programmable SCPs (using INPut:GAIN or INPut:FILTer...)

When SCPs are reconfigured to different locations. This is true even if the SCP is replaced with an identical SCP model because the calibration constants are specific to each SCP channel's individual performance.

When the ambient temperature within the mainframe changes significantly. Temperature changes affect accuracy much more than long-term component drift. See temperature coefficients in Appendix A "Specifications."

NOTE To save time when performing channel calibration on multiple VT1415As in the same mainframe, use the CAL:SETup and CAL:SETup? commands (see Chapter 6 for details).

Defining Standard PID Algorithms

The VT1415A provides two different pre-defined PID algorithms that are widely used in process control.

The Pre-Defined PIDA Algorithm

Figure 3-5 shows the block diagram of the PID algorithm that is defined when ALG:DEFINE is executed
'ALGn','PIDA(<*inp_channel*>,<*outp_channel*>)'

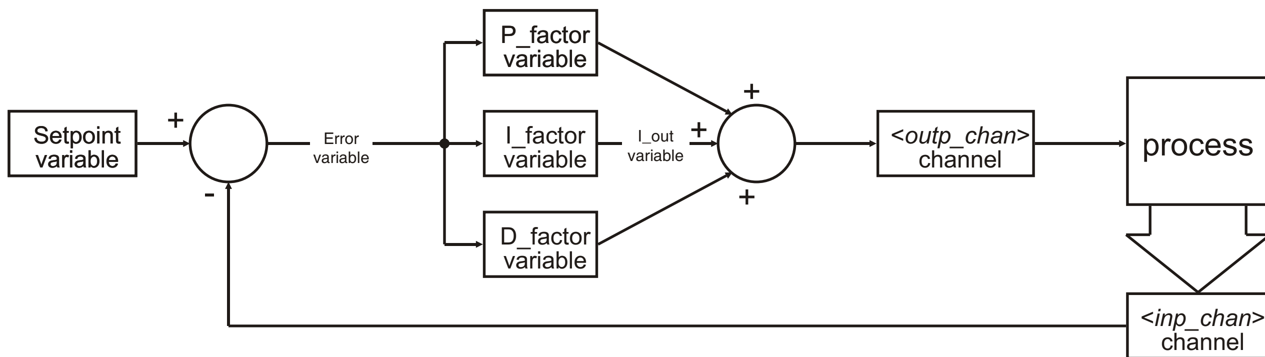


Figure 3-6: The Simple PID Algorithm "PIDA"

PIDA algorithm implements the classic PID controller. This implementation was designed to be fast. In order to be fast, this algorithm provides no clipping limit, alarm limits, status management or CVT/FIFO communication (History Modes). The algorithm performs the following calculations each time it is executed:

Error = Setpoint - <*inp_chan*>
I_out = I_out + I_factor * Error
<*outp_chan*> = P_factor * Error + I_out + D_factor * (Error - Error_old)
Error_old = Error

See the program listing for PIDA in Appendix D.

The Pre-Defined PIDB Algorithm

Figure 3-6 shows the block diagram of a more advanced algorithm that is favored in process control because of the flexibility allowed by its two differential terms. The "D" differential term is driven by changes in the process input measurement. The "SD" differential term is driven by changes in the setpoint variable value. This algorithm can be defined by executing ALG:DEFINE 'ALGn','PIDB(<*inp_channel*>,<*outp_channel*>,<*alarm_chan*>).'

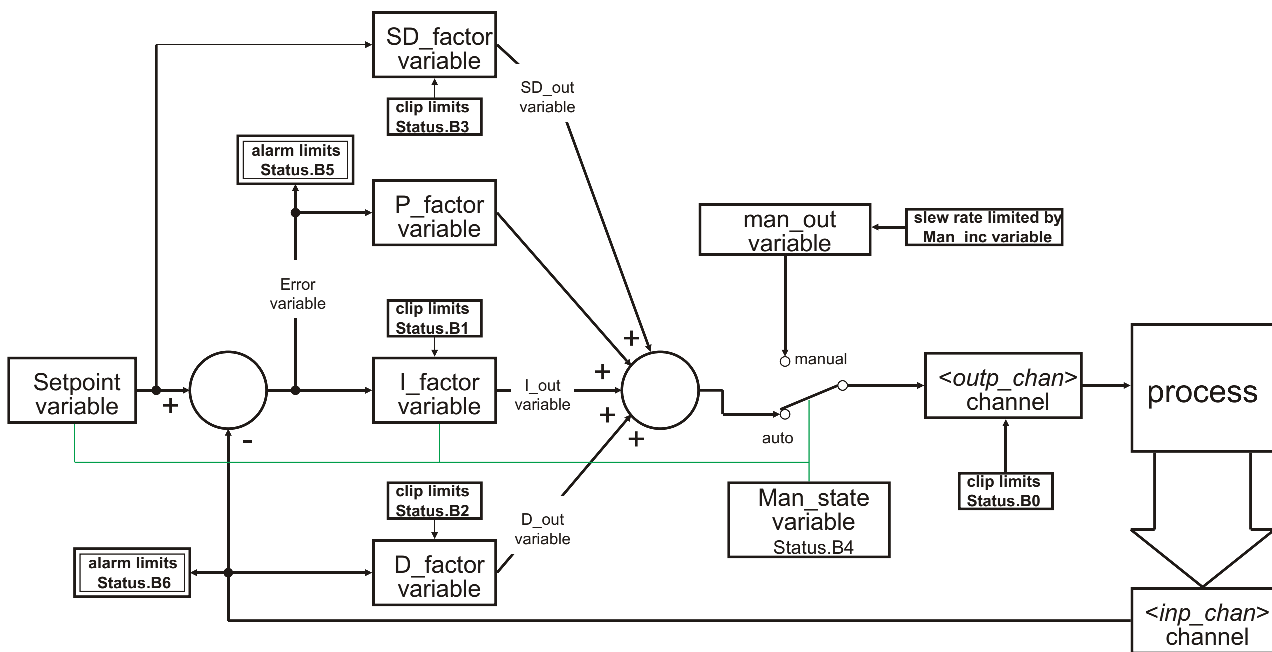


Figure 3-6: The Advanced Algorithm "PIDB"

Clipping Limits

The PIDB algorithm provides clipping limits for its I, D, SD terms and the value sent to <*outp_chan*>. Values for these terms are not allowed to range outside of the set limits. The variables that control clipping are:

I term limits;	I_maxand I_min
D term limits;	D_maxand D_min
SD term limits;	SD_maxand SD_min
<*outp_chan*> limits;	Out_maxand Out_min

Alarm Limits

The PIDB algorithm provides Alarm Limits for the process variable PV and the Error term variable Error. If these limits are reached, the algorithm sets the value of <*alarm_chan*> true and generates a VXIbus interrupt. The variables that control alarm limits are:

Process Variable (from <*inp_chan*>);	PV_maxand PV_min
Error term alarm limits;	Error_maxand Error_min

The max and min limits for clipping and alarms are set to 9.9E+37 and -9.9E+37 respectively when the algorithm is defined. This effectively turns the limits off until the values are changed with the ALG:SCALAR and ALG:UPDATE commands as described in “Pre-setting PID Variables and Coefficients” later in this section.

Manual Control

The PIDB algorithm provides for manual control with “bumpless” transfer between manual and automatic control. The variables that control the manual mode are:

Auto/Manual control;	Man_state (0=automatic (default), 1=manual)
Manual output control;	Man_out (defaults to current auto value)
Manual control slew rate;	Man_inc (defaults to 9.99E+37 (fast change))

Use the ALG:SCALAR and ALG:UPDATE commands to change the manual control variables before or after the algorithm is running.

Status Variable

The PIDB algorithm uses 7 bits in a status variable (Status) to record the state of clipping and alarm limits and the automatic/manual mode. When a limit is reached or the manual mode is set, the algorithm sets a status bit to 1.

Output (<outp_chan>) at clipping limit;	Status.B0
I term (I_out) at clipping limit;	Status.B1
D term (D_out) reached at limit;	Status.B2
SD term (SD_out) at clipping limit;	Status.B3
Control mode (Man_state) is manual;	Status.B4
Error term (Error) out of limits;	Status.B5
Process Variable (<*inp_chan*>) out of limits;	Status.B6

History Mode

The PIDB algorithm provides two modes of reporting the values of its operating variables. A variable <*History_mode*> controls the two modes. The default history mode (<*History_mode*> = 0) places the following algorithm values into elements of the Current Value Table (the CVT):

Process Variable (<*inp_chan*>) value to CVT element	(10 * n) + 0
Error Term variable (Error) value to CVT element	(10 * n) + 1
Output (<*outp_chan*>) value to CVT element	(10 * n) + 2
Status word bits 0 through 6 (Status) to CVT element	(10 * n) + 3

Where n is the number of the algorithm from ‘ALGn’
So ALG1 places values into CVT elements 10 through 13, ALG2 places values in CVT elements 20 through 23 ... ALG32 places values into CVT elements 320 through 323.

When <*History_mode*> is set to 1, the operating values are sent to the CVT as above and they are sent to the FIFO buffer as well. The algorithm writes a header entry first. The header value is (n * 256) + 4, where n is the algorithm number from 'ALGn' and the number 4 indicates the number of FIFO entries that follow for this algorithm. This identifies which PIDB algorithm the 5 element FIFO entry is from.

See the program listing for PIDB in Appendix D.

Defining a PID with ALG:DEFINE

Select the PID algorithm that will be used (PIDA or PIDB). Determine which channels to specify for the PID input, PID output and optionally the digital channel to use as an alarm channel. Execute the command ALGorithm[:EXPLicit]:DEFine'<*alg_name*>','<*alg_def_string*>.'

<*alg_name*> is ALG1 for the first defined algorithm, ALG2 for the second etc. up to the maximum of ALG32. The "ALG" is not case sensitive. That is, ALG1, alg1, aLg1 are all equivalent.

<*alg_def_string*> contains a string that selects the PID algorithm (PIDA... or PIDB...) and specifies the input and output "channels." PIDB also takes an alarm "channel." The general form of the string is:

'PIDx(<*inp_channel*>,<*outp_channel*>,<*alarm_channel*>)'

Where x is A or B. Note that <*alarm_channel*> is only supported for PIDB.

Enclose <*alg_def_string*> within single quotes (apostrophe character) or double quotes.

The <*alg_def_string*> commands the driver's translator function to download the program code for the selected PID algorithm into the VT1415A's algorithm memory space where is can be executed. The source code listings for the available PIDs can be seen in Appendix D.

To select PID algorithm PIDB and use channel 0 for its input, channel 8 for its output and channel 24, bit 0 as the alarm channel, execute:

```
ALG:DEF 'ALG1','PIDB(I100,O108,O124.B0)'
```

NOTES

1. If error messages are received when a PID algorithm is defined, the most common causes are: 1) Trying to re-define an algorithm by the same name or 2) Using a "channel" identifier that is not defined (make sure the first letter in channel specifier is uppercase and that bit identifiers start with the uppercase B).

2. The “channels” specified in the PID definition can be any GLOBAL variable identifier defined prior to the algorithm definition. Use ALG:DEF ‘GLOBALS’,’<*var_declaration_source*>.’

ALG:DEF ‘GLOBALS’,’static float pid1_outp, pid2_inp;’

ALG:DEF ‘ALG1’,’PIDB(I114,pid1_outp,O124) *Use global for PIDB output*

ALG:DEF ‘ALG2’,’PIDB(pid2_inp,O132,O124) *Use global for PIDB input*

Use ALG:SCALAR ‘GLOBALS’,’<*var_name*>’,<*value*> to assign a value. Use ALG:SCALAR? ‘GLOBALS’,’<*var_name*>’ to read the value.

Pre-Setting PID Variables and Coefficients

Pre-Setting PID Variables

To send values to variables in standard PID algorithms, use the command ALGorithm[:EXPLicit]:SCALar <*alg_name*>, <*variable_name*>,<*value*> .

To set PID ALG1’s gain to 5 and “turn off” the I and D term send:

ALG:SCALAR ‘ALG1’,’P_factor’,5	*set gain to 5*
ALG:SCALAR ‘ALG1’,’I_factor’,0	*turn off I term*
ALG:SCALAR ‘ALG1’,’D_factor’,0	*turn off D term*
ALG:SCALAR ‘ALG1’,’Setpoint’,8	*adjust Setpoint to 8 volts*
ALG:UPDATE	*cause all variables to be updated immediately*

Defining Data Storage

Specifying the Data Format

The format of the values stored in the FIFO buffer and CVT never changes. They are always stored as IEEE 32-bit Floating point numbers. The FORMat <*format*>[,<*length*>] command merely specifies whether and how the values will be converted as they are transferred from the CVT and FIFO to the host computer.

The <*format*>[,<*length*>] parameters can specify:

PACKED	Same as REAL,64 except for the values of IEEE -INF, IEEE +INF and Not-a-Number (NaN). See FORMat command in Chapter 5 for details.
REAL,32	means real 32-bit (no conversion, fastest)
REAL	same as above
REAL,64	means real 64-bit (values converted)
ASCii,7	means 7-bit ASCII (values converted)
ASCii	same as above (the *RST condition)

To specify that values are to remain in IEEE 32-bit Floating Point format for fastest transfer rate:

FORMAT REAL,32

To specify that values are to be converted to 7-bit ASCII and returned as a 15 character per value comma separated list:

FORMAT ASC,7	*The *RST, *TST?, and power-on default format*
or	
FORM ASC	*same operation as above*

Selecting the FIFO Mode

The VT1415A's FIFO can operate in two modes. One mode is for reading FIFO values while algorithms are executing, the other mode is for reading FIFO values after algorithms have been halted (ABORT sent).

BLOCking: The BLOCking mode is the default and is used to read the FIFO while algorithms are executing. The application program must read FIFO values often enough to keep it from overflowing (see "Continuously Reading the FIFO" on page 85). The FIFO stops accepting values when it becomes full (65,024 values). Values sent by algorithms after the FIFO is full are discarded. The first value to exceed 65,024 sets the STAT:QUES:COND? bit 10 (FIFO Overflowed) and an error message is put in the Error Queue (read with SYS:ERR? command).

Overwrite: When the FIFO fills, the oldest values in the FIFO are overwritten by the newest values. Only the latest 65,024 values are available. In OVERwrite mode, the module must be halted (ABORT sent) before reading the FIFO (see "Reading the Latest FIFO Values" on page 86). This mode is very useful when viewing an algorithm's response to a disturbance is desired. Run the algorithm with <*History_mode*> set to 1. Disturb the loop with a step change. Stop the algorithm with the ABORT command. The FIFO records the latest 13,004 5-value entries from a PIDB.

To set the FIFO mode (blocking is the *RST/Power-on condition):

[SENSe:]DATA:FIFO:MODE OVERWRITE	*select overwrite mode*
[SENSe:]DATA:FIFO:MODE BLOCK	*select blocking mode*

Setting up the Trigger System

Arm and Trigger Sources

Figure 3-7 shows the trigger and arm model for the VT1415A. Note that when the Trigger Source selected is TIMer (the default), the remaining sources become Arm Sources. Using ARM:SOUR allows an event to be specified that must occur in order to start the Trigger Timer. The default Arm source is IMMediate (always armed).

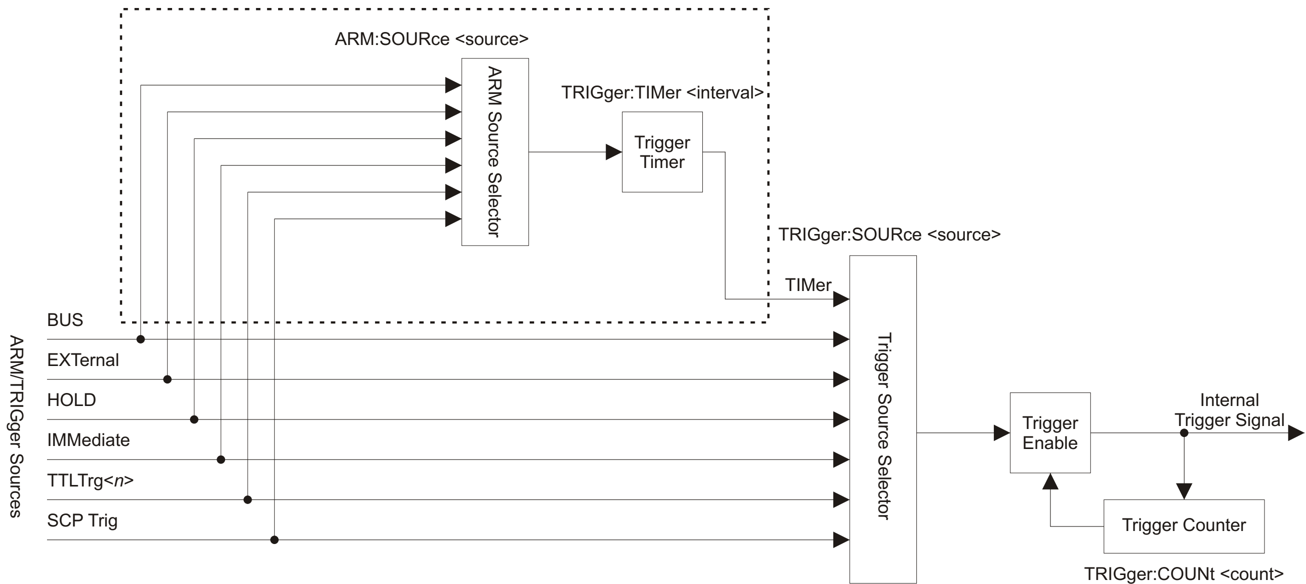


Figure 3-7: Logical Arm and Trigger Model

Selecting the Trigger Source

In order to start an algorithm execution cycle, a trigger event must occur. The source of this event is selected with the TRIGger:SOURce *<source>* command. The following table explains the possible choices for *<source>*.

Parameter Value	Source of Trigger (after INITiate: command)
BUS	TRIGger[:IMMediate], *TRG, GET (for GPIB)
EXTernal	"TRG" signal input on terminal module
HOLD	TRIGger[:IMMediate]
IMMediate	The trigger signal is always true (scan starts when an INITiate: command is received).
SCP	SCP Trigger Bus (future SCP Breadboard)
TIMer	The internal trigger interval timer (must set Arm source)
TTLTrg<n>	The VXIbus TTLTRG lines (n = 0 through 7)

NOTES

1. When TRIGger:SOURce is not TIMer, ARM:SOURce must be set to IMMediate (the *RST condition). If not, the INIT command will generate an error -221,"Settings conflict."
2. When TRIGger:SOURce is TIMer, the trigger timer interval (TRIG:TIM *<interval>*) must allow enough time to scan all channels, execute all algorithms, and update all outputs or a +3012, "Trigger Too Fast" error will be generated during the algorithm cycle. See the TRIG:TIM command on page 275 for details.

To set the trigger source to the internal Trigger Timer (the default):

TRIG:SOUR TIMER *now select ARM:SOUR*

To set the trigger source to the External Trigger input connection:

TRIG:SOUR EXT *an external trigger signal*

To set the trigger source to a VXIbus TTLTRG line:

TRIG:SOUR TTLTRG1 *the TTLTRG1 trigger line*

Selecting Trigger Timer Arm Source

Figure 3-7 shows that when the TRIG:SOUR is TIMer, the other trigger sources become Arm sources that control when the timer will start. The command to select the arm source is ARM:SOURce <*source*>.

The <*source*> parameter choices are explained in the following table

Parameter Value	Source of Arm (after INITiate: command)
BUS	ARM[:IMMediate]
EXTernal	"TRG" signal input on terminal module
HOLD	ARM[:IMMediate]
IMMediate	The arm signal is always true (scan starts when an INITiate: command is received).
SCP	SCP Trigger Bus (future SCP Breadboard)
TTLTrg<n>	The VXIbus TTLTRG lines (n=0 through 7)

NOTE

When TRIGger:SOURce is not TIMer, ARM:SOURce must be set to IMMediate (the *RST condition). If not, the INIT command will generate an error -221,"Settings conflict."

To set the external trigger signal as the arm source:

ARM:SOUR EXT *trigger input on connector module*

Programming the Trigger Timer

When the VT1415A is triggered, it begins its algorithm execution cycle. The time it takes to complete a cycle is the minimum interval setting for the Trigger Timer. If programmed to a shorter time, the module will generate a "Trigger too fast" error. How is the minimum time determined? After all algorithms are defined, send the ALG:TIME? command with its <*alg_name*> parameter set to 'MAIN.' This causes the VT1415A's driver to analyze the time required for all four phases of the execution cycle: Input, Update, Calculate, and Output. The value returned from ALG:TIME? 'MAIN' is the minimum allowable Trigger Timer interval. With this information, execute the command TRIGger:TIMer <*interval*> and set <*interval*> to a time that is equal to or greater than the minimum. See "Starting the PID Algorithm" in a later section in this chapter for more on phases of the execution cycle.

Setting the Trigger Counter

The Trigger Counter controls how many trigger events will be allowed to start an input-calculate-output cycle. When the number of trigger events set with the TRIGger:COUNt command is reached, the module returns to the Trigger Idle State (needs to be INITiated again). The default Trigger Count is 0 which is the same as INF (can be triggered an unlimited number of times). This setting will be used most often because it allows un-interrupted execution of control algorithms.

To set the trigger count to 50 (perhaps to help debug an algorithm):

TRIG:COUNT 50	*execute algorithms 50 times then return to Trig Idle State.*

Outputting Trigger Signals

The VT1415A can output trigger signals on any of the VXIbus TTLTRG lines. Use the OUTPut:TTLTrg<n>[:STATe] ON | OFF command to select one of the TTLTRG lines and then choose the source that will drive the TTLTRG line with the command OUTPut:TTLTrg:SOURce command. For details, see OUTP:TTLTRG commands starting on page 217.

To output a signal on the TTLTRG1 line each time the Trigger Timer cycles execute the commands:

TRIG:SOUR TIMER	*select trig timer as trig source*
OUTP:TTLTRG1 ON	*select and enable TTLTRG1 line*
OUTP:TTLTRG:SOUR TRIG	*each trigger output on TTLTRG1*

INITiating/Running Algorithms

When the INITiate[:IMMediate] command is sent, the VT1415A builds the input Scan List from the input channels referenced when the algorithm was defined with the ALG:DEF command above. The module also enters the "Waiting For Trigger" state. In this state, all that is required to run the algorithm is a trigger event for each pass through the input-calculate-output cycle. To initiate the module, send the command:

INIT	*module to Waiting for Trigger State*

When an INIT command is executed, the driver checks several interrelated settings programmed in the previous steps. If there are conflicts in these settings an error message is placed in the Error Queue (read with the SYST:ERR? command). Some examples:

> If TRIG:SOUR is not TIMer then ARM:SOUR must be IMMediate.
>
> The time it would take to execute all algorithms is longer than the TRIG:TIMER interval currently set.

Starting the PID Algorithm

Once the module is INITiated it can accept triggers from any source specified in TRIG:SOUR.

```
TRIG:SOUR  TIMER                    (*RST default)
ARM:SOUR  IMM                       (*RST default)
INIT                                INIT starts Timer triggers
     or
TRIG:SOUR  TIMER
ARM:SOUR  HOLD
INIT                                INIT  readies module
ARM                                 ARM starts Timer triggers.
```

... and the algorithms start to execute.

The Operating Sequence

The VT1415 has four major operating phases. Figure 3-8 shows these phases. A trigger event starts the sequence:

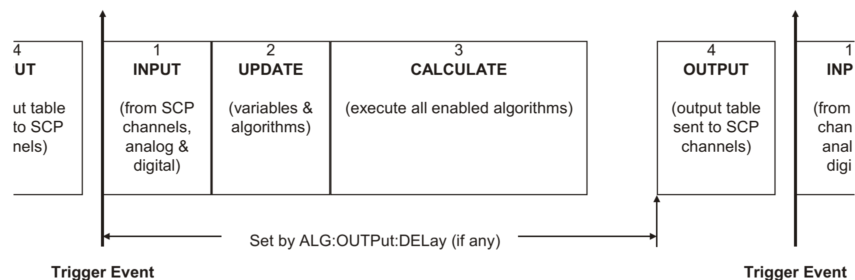


Figure 3-8: Sequence of Loop Operations

1. (INPUT): the state of all digital inputs are captured and each analog input channel that is linked to an algorithm variable is scanned.
2. (UPDATE): The update phase is a window of time made large enough to process all variables and algorithm changes made after INIT. Its width is specified by ALG:UPDATE:WINDOW. This window is the only time variables and algorithms can be changed. Variable and algorithm changes can actually be accepted during other phases, but the changes don't take place until an ALG:UPDATE command is received and the update phase begins. If no ALG:UPDATE command is pending, the update phase is simply used to accept variable and algorithm changes from the application program (using ALG:SCAL, ALG:ARR, ALG:DEF). Data acquired by external specialized measurement instruments can be sent to the algorithms at this time.
3. (CALCULATE): all INPUT and UPDATE values have been made available to the algorithm variables and each enabled algorithm is executed. The results to be output from algorithms are stored in the Output Channel Buffer.
4. (OUTPUT): each Output Channel Buffer value stored during (CALCULATE) is sent to its assigned SCP channel. The start of the OUTPUT phase relative to the Scan Trigger can be set with the SCPI command ALG:OUTP:DELay.

Reading Running Algorithm Values

The PIDB algorithm stores its most important working values into the Current Value Table (CVT) each time it executes. Further, by changing the variable named "*<History_mode>*" from 0 to 1, PIDB will also send these value to the FIFO buffer. In addition, any PID algorithm variable can be read directly from the running algorithm.

Reading Algorithm Variables

Use this method to read a variable that isn't available from the CVT or FIFO. To directly read algorithm variables, the names of the variables must be known. The working variables for PIDA and PIDB are listed in the section "Defining Standard PID Algorithms," starting on page 73. To read the values of these variable, use the command ALGorithm:SCALar? '*<alg_name>*','*<var_name>*.' The command returns the current value of the variable *<var_name>* from the algorithm *<alg_name>*. With this command, it is possible to look at PIDB variables that are not automatically placed in the CVT. Since the PIDA algorithm doesn't send values to the CVT, ALG:SCALAR? is the only way to view the contents of its working variables. Example for PIDA:

To return the value of the error term variable from the PIDA 'ALG3'

ALG:SCALAR? 'ALG3','Error'

program executes "enter" statement *now input the value*

Reading Algorithm Values From the CVT

The Current Value Table (CVT) contains the latest operating parameter values from executing PIDB algorithms. The algorithms copy these values to specific elements of the CVT each time they execute. The CVT is fast because it is a hardware state machine that does not require the DSP to be involved in the data transaction. Further, a single SCPI command can return some or all of the CVT's values, thus reducing the I/O load on an application program.

Organization of the CVT

There is a pre-defined organization for the CVT. Standard PID algorithms are allocated 10 CVT elements. With up to 32 PIDs possible, 320 elements are allocated for Standard PIDs. ALG1 can use elements 10-19, ALG2 can use elements 20-29, ALG3 can use elements 30-39, etc. through ALG32 which can use elements 320-329. Each of these 10 element areas are called a segment. Note that PIDA does not record its operating values and PIDB records four values. For PIDB the values stored in each segment are:

Element	Variable	Description
xx0	Sense	Process value monitored
xx1	Error	Setpoint value minus Sense value
xx2	Output	Process control drive value
xx3	Status	Sum of bit values for Clips/Alarms exceeded
xx4	not used	
xx5	not used	
xx6	not used	
xx7	not used	
xx8	not used	
xx9	not used	

The CVT has a total size of 512 elements. Elements 10 through 511 are available to algorithms. Elements 0 through 9 are reserved for internal use.

NOTE After *RST/Power-on, each element in the CVT contains the IEEE-754 value "Not-a Number" (NaN). Channel values which are a positive over-voltage return IEEE +INF and negative over-voltage return IEEE -INF. Refer to the FORMat command in on page 199 for the NaN, +INF, and -INF values for each data format.

The command used to return values from CVT elements is the [SENSe:]DATA:CVT? (@<*element_list*>). The <*element_list*> parameter has the same form as a <*ch_list*> parameter. The format of returned data is dependent on the current setting from the FORMat command.

To access the latest values from PIDB algorithms ALG1:

SENS:DATA:CVT? (@10:13)	*returns Sense, Error, Output and Status values from ALG1*
execute program input statement here	*must input 4 values*

To return the latest values from PIDB Alg1 and PIDB ALG2:

SENS:DATA:CVT? (@10:13,20:23)	*returns Sense, Error, Output and Status values from ALGs 1 and 2*
execute program input statement here	*must input 8 values*

To reset the CVT (and set all values to NaN), send the command [SENSe:]DATA:CVTable:RESet.

Reading History Mode Values From the FIFO

The algorithm history mode enables PIDB algorithms to send their operating values to the FIFO buffer. To enable the PIDB algorithm to send its operating values to the FIFO, set the <*History_mode*> variable to 1. If it is necessary to retrieve the value of the working variables from every execution of an algorithm, the FIFO is the best choice. Since it is a buffer that can store up to 65,024 values, the application program can read the FIFO values intermittently and still keep up with the data rate from the algorithm. The commands provided for reading the FIFO are:

FIFO Transfer Commands

[SENSe:]DATA:FIFO[:ALL]? returns all values remaining in the FIFO. This command should be used only when no more values are being placed in the FIFO (algorithms stopped).

[SENSe:]DATA:FIFO:HALF? returns 32,768 values (approximately half of the FIFO capacity) when they become available. This command completes only after the 32,768 values are transferred.

[SENSe:]DATA:FIFO:PART? <*n_values*> returns the number of values specified by <*n_values*> (2,147,483,647 maximum). This command completes only after <*n_values*> have been transferred.

FIFO Status Commands

[SENSe:]DATA:FIFO:COUNt? returns a count of the values in the FIFO buffer. Use with the DATA:FIFO:PART? or DATA:FIFO:ALL? commands

[SENSe:]DATA:FIFO:COUNt:HALF? returns a 1 if the FIFO is at least half full (32,768 values) or a 0 if not. Use with the DATA:FIFO:HALF? command.

All of the FIFO commands except SENS:DATA:FIFO:ALL? can execute while the module continues to run algorithms. Once a FIFO Transfer command is executed, the instrument cannot accept other commands until the transfer is complete as specified for each command above. The FIFO Status commands allow the instrument to be polled for availability of values before executing a transfer command.

Which FIFO Mode?

The way the FIFO is read depends on how the FIFO mode is set in the programming step "Setting the FIFO Mode" on page 78.

Continuously Reading the FIFO (FIFO mode BLOCK)

If reading the FIFO while algorithms are running, the FIFO mode must be set to SENS:DATA:FIFO:MODE BLOCK. In this mode, if the FIFO fills up, it stops accepting values from algorithms. The algorithms continue to execute, but the latest data is lost. To avoid losing any FIFO data, an application needs to read the FIFO often enough to prevent overflow. The flow diagram below shows where and when to use the FIFO commands.

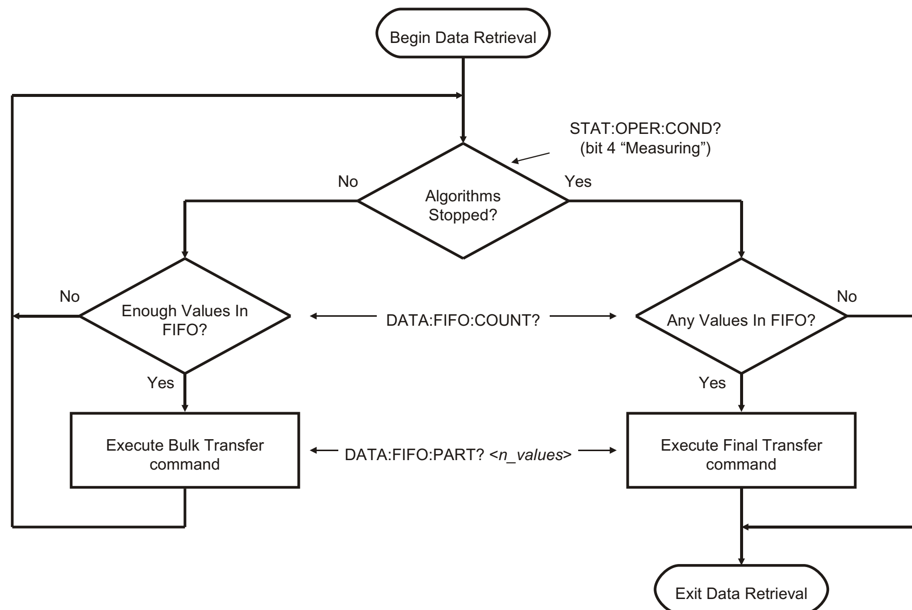


Figure 3-9: Controlling Reading Count

An example command sequence for Figure 3-9 is provided below. It assumes that the FIFO mode was set to BLOCK and that at least one algorithm is sending values to the FIFO (a PIDB with <*History_mode*> set to 1).

```
    following loop reads number of values in FIFO while algorithms executing
loop while "measuring" bit is true          see STAT:OPER:COND bit 4
    SENS:DATA:FIFO:COUNT?                   query for count of values in FIFO
    input n_values here
    if n_values >= 16384                    Set the minimum block size to
                                            transfer
        SENS:DATA:FIFO:PART?  n_values      ask for n_values
        input read_data here                Format depends on FORMat cmd
    end if
end while loop
    following checks for values remaining in FIFO after "measuring" false
SENS:DATA:FIFO:COUNT?                       query for values still in FIFO
input n_values here
if n_values                                 if any values...
    SENS:DATA:FIFO:PART?  n_values
    input read_data here                    get remaining values from FIFO
end if
```

Reading the Latest FIFO Values (FIFO mode OVER)

In this mode, the FIFO always contains the latest values (up to the FIFO's capacity of 65,024 values) from running algorithms. In order to read these values, the algorithms must be stopped (use ABORT). This forms a record of the algorithm's latest performance. In the OVERwrite mode, the FIFO cannot be read while it is accepting readings from algorithms. Algorithm execution must be stopped before the application program reads the FIFO.

Here is an example command sequence that can be used to read values from the FIFO after algorithms are stopped (ABORT sent).

```
SENS:DATA:FIFO:COUNT?                       query count of values in FIFO
input n_values here
if n_values                                 if any values...
    SENS:DATA:FIFO:PART?  n_values          Format of values set by FORMat
    input read_data here                    get remaining values from FIFO
end of if
```

Modifying Running Algorithm Variables

Updating the Algorithm Variables and Coefficients

The values sent with the ALG:SCALAR command are kept in the Update Queue until an ALGorithm:UPDate command is received.

ALG:UPD — *cause changes to take place*

Updates are performed during phase 2 (see Figure 3-8 on page 82) of the algorithm execution cycle. The UPDate:WINDow <*num_updates*> command can be used to specify how many updates will need to be performed during phase 2 (UPDATE phase) and assigns a constant window of time to accomplish all of the updates that will be made. The default value for <*num_updates*> is 20. Fewer updates (shorter window) means slightly faster loop execution times. Each update takes approximately 1.4 μs.

To set the Update Window to allow 10 updates in phase 2:

ALG:UPD:WIND 10 — *allows slightly faster execution than default of 20 updates*

A way to synchronize variable updates with an external event is to send the ALGorithm:UPDate:CHANnel '<*dig_chan/bit*>' command.

> The <*dig_chan/bit*> parameter specifies the digital channel/bit that controls execution of the update operation.

When the ALG:UPD:CHAN command is received, the module checks the current state of the digital bit. When the bit next changes state, pending updates are made in the next UPDATE Phase.

ALG:UPD:CHAN 'I133.B0' — *perform updates when bit zero of VT1533A at channel 133 changes state*

Enabling and Disabling Algorithms

An algorithm is enabled by default when it is defined. However, the ALG:STATe <*alg_name*>, ON | OFF command is provided to enable or disable algorithms. When an individual algorithm is enabled, it will execute when the module is triggered. When disabled, the algorithm will not execute.

NOTE The command ALG:STATE <*alg_name*>, ON | OFF does <u>not</u> take effect until an ALG:UPDATE command is received. This allows multiple ALG:STATE commands to be sent with their their effects synchronized.

To enable ALG1 and ALG2and disable ALG3 and ALG4:

ALG:STATE 'ALG1',ON	*enable algorithm ALG1*
ALG:STATE 'ALG2',ON	*enable algorithm ALG2*
ALG:STATE 'ALG3',OFF	*disable algorithm ALG3*
ALG:STATE 'ALG4',OFF	*disable algorithm ALG4*
ALG:UPDATE	*changes take effect at next update phase*

Setting Algorithm Execution Frequency

The ALGorithm:SCAN:RATio '<*alg_name*>',<*num_trigs*> command sets the number of trigger events that must occur before the next execution of algorithm <*alg_name*>. For PID 'ALG3' to execute once every twenty triggers, send ALG:SCAN:RATIO 'ALG3',20, followed by an ALG:UPDATE command. 'ALG3' would then execute on the first trigger after INIT, then the 21st, then the 41st, etc. This can be useful to adjust the response time of a control algorithm relative to others. The *RST default for all algorithms is to execute on every trigger event.

Example Command Sequence

This example command sequence puts together all of the steps discussed so far in this chapter.

```
*RST                                          Reset the module
    Setting up Signal Conditioning (only for programmable SCPs)
INPUT:FILTER:FREQUENCY 2,(@116:119)
INPUT:GAIN 64,(@116:119)
INPUT:GAIN 8,(@120:123)
    set up digital channel characteristics
INPUT:POLARITY  NORM,(@125)                   (*RST default)
OUTPUT:POLARITY  NORM,(@124)                  (*RST default)
OUTPUT:TYPE  ACTIVE,(@124)
    link channels to EU conversions (measurement functions)
SENSE:FUNCTION:VOLTAGE AUTO,(@100:107) (*RST default)
SENSE:REFERENCE THER,5000,AUTO,(@108)
SENSE:FUNCTION:TEMPERATURE TC,T,AUTO,(@109:123)
SENSE:REFERENCE:CHANNELS  (@108),(@109:123)
    configure digital output channel for "alarm channel"
SOURCE:FUNCTION:CONDITION (@132)
    execute channel calibration
*CAL?                                         can take several minutes
    Configure the Trigger System
ARM:SOURCE IMMEDIATE                          (*RST default)
TRIGGER:COUNT INF                             (*RST default)
TRIGGER:TIMER .010                            (*RST default)
TRIGGER:SOURCE TIMER                          (*RST default)
    specify data format
FORMAT ASC,7                                  (*RST default)
    select FIFO mode
SENSE:DATA:FIFO:MODE BLOCK                    may read FIFO while running
    Define PID algorithm
ALG:DEFINE 'ALG1','PIDB(I100,O124,O132.B0)'
    Pre-set PID coefficients
ALG:SCAL 'ALG1','P_factor',5
ALG:SCAL 'ALG1','I_factor',0
ALG:SCAL 'ALG1','D_factor',0
```

initiate trigger system (start algorithm)

INITIATE

retrieve PID data

SENSE:DATA:CVT? (@<element_list>)

A Quick-Start PID Algorithm Example

This example uses the “PIDB” algorithm to control a simulated process provided by a capacitor, two resistors, and a diode. The object is to control the voltage level in the capacitor. The example program is written in C-SCPI. To save space, the program shown here does not include any error trapping. The source file for this example does implement error trapping. The source file is named “*simp_pid.cs*” and can be found in the VXI*plug&play* Drivers and Product Manuals CD. See Appendix G for program listings.

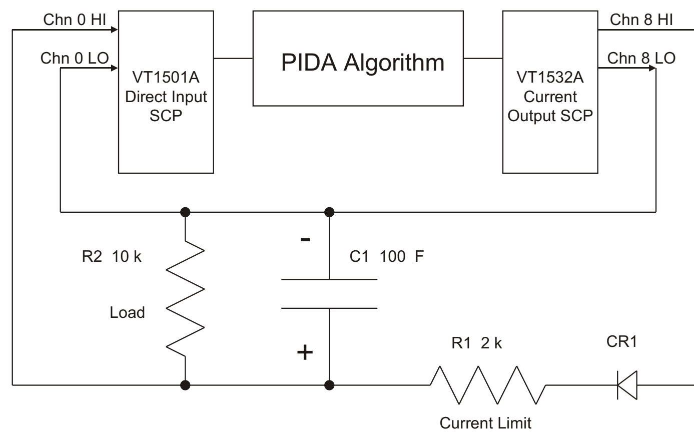


Figure 3-10: Quick Start Example PID

```
/* C-SCPI Example program for the E1415A Algorithmic Closed Loop Controller
 * file name “simp_pid.cs”
 *
 * This program example shows the use of the intrinsic function PIDB.
 */

/* Standard include files */
#include <stdlib.h>
#include <stdio.h>
#include <stddef.h>
#include <math.h>

/* Instrument control include files */
#include <cscpi.h>            /* C-SCPI include file */

/* Declare constants  */
#define E1415_ADDR   “vxi,208" /* The C-SCPI address of your E1415 */
INST_DECL(e1415, “E1415A”, REGISTER);   /* E1415 */

/* Main program */
void main()
```

```
{
    /* Main program local variable declarations */
    char                *algorithm;     /* Algorithm string */
    int                 alg_num;        /* Algorithm number being loaded */
    char                string[333];    /* Holds error information */
    int32               error;          /* Holds error number */

    INST_STARTUP();           /* Initialize the C-SCPI routines */

    /* Open the E1415 device session with error checking */
    INST_OPEN(e1415, E1415_ADDR);  /* Open the E1415 */
    if (! e1415) {            /* Did it open? */
     (void) fprintf(stderr, "Failed to open the E1415 at address %s\n",
              E1415_ADDR);
     (void) fprintf(stderr, "C-SCPI open error was %d\n", cscpi_open_error);
     exit(1);
    }
    /* Check for startup errors */
    INST_QUERY(e1415,"syst:err?\n", "%d,%S", &error, string);
    if (error) {
        (void) printf("syst:err %d,%s\n", error, string);
        exit(1);
    }

    /* Start from a known instrument  */
    INST_CLEAR(e1415);                  /* Selected device clear */
    INST_SEND(e1415, "*RST;*CLS\n");

    /*  Setup SCP functions  */
    INST_SEND(e1415, "sens:func:volt (@116)\n"); /* Analog in volts   */
    INST_SEND(e1415, "sour:func:cond (@141)\n"); /* Digital output    */

    /* Configure Trigger Subsystem and Data Format */

    INST_SEND(e1415, "trig:sour timer;:trig:timer .001\n");
    INST_SEND(e1415, "samp:timer 10e-6\n"); /* default */
    INST_SEND(e1415, "form real,32\n");

    /* Download algorithm with in-line code */
    INST_SEND(e1415,"alg:def 'alg1','PIDB(I116,O100,O141.B0)'\n");

    /* Preset Algorithm variables */
    INST_SEND(e1415,"alg:scal 'alg1','Setpoint',%f\n", 3.0);
    INST_SEND(e1415,"alg:scal 'alg1','P_factor',%f\n", 0.0001);
    INST_SEND(e1415,"alg:scal 'alg1','I_factor',%f\n", 0.00025);
    INST_SEND(e1415,"alg:upd\n");

    /* Initiate Trigger System - start scanning and running algorithms  */
    INST_SEND(e1415,"init\n");

    /* Alter run-time variables and Retrieve Data */
    while( 1 ) {
     float32 setpoint = 0, process_info[4];
     int i;

     /* type in -100 to exit */
     printf("Enter desired setpoint: ");
     scanf( "%f",&setpoint );
     if ( setpoint == -100.00 ) break;
     INST_SEND(e1415,"alg:scal 'alg1','Setpoint',%f\n", setpoint );
     INST_SEND(e1415,"alg:upd\n");
     for ( i = 0; i < 10 ; i++ ) { /* read CVT 10 times */
                       /* ALG1 has elements 10-13 in CVT */
       INST_QUERY( e1415, "data:cvt? (@10:13)","%f",&process_info );
```

```
        printf("Process variable: %f, %f, %f, %f\n",process_info[0],
             process_info[1],process_info[2],process_info[3]);
      }

     }


}
```

PID Algorithm Tuning

Tuning control loops is an extensive subject in itself. A proper discussion of loop tuning must be undertaken within the context of process and control loop theory. With this in mind, reading a book that covers the subject well is also recommended: *Fundamentals Of Process Control Theory*, by Paul W. Murrill, Instrument Society of America, Research Triangle Park, NC, 1981, Second Edition 1991, ISBN 1-55617-297-4.

The VT1415A Algorithmic Closed Loop Controller provides tuning assistance in the form of the following loop control and monitoring features:

- Manual control mode
- Direct manipulation of variable values in both PIDA and PIDB
- PIDB operating values available from CVT
- PIDB History Mode puts continuous sequence of operating values into FIFO

Using the Status System

The VT1415A's Status System allows a single register (the Status Byte) to be polled quickly to see if any internal condition requires attention. Figure 3-11 shows that the three Status Groups (Operation Status, Questionable Data, and the Standard Event Groups) and the Output Queue all send summary information to the Status Byte. By this method, the Status Byte can report many more events than its eight bits would otherwise allow. Figure 3-12 shows the Status System in detail.

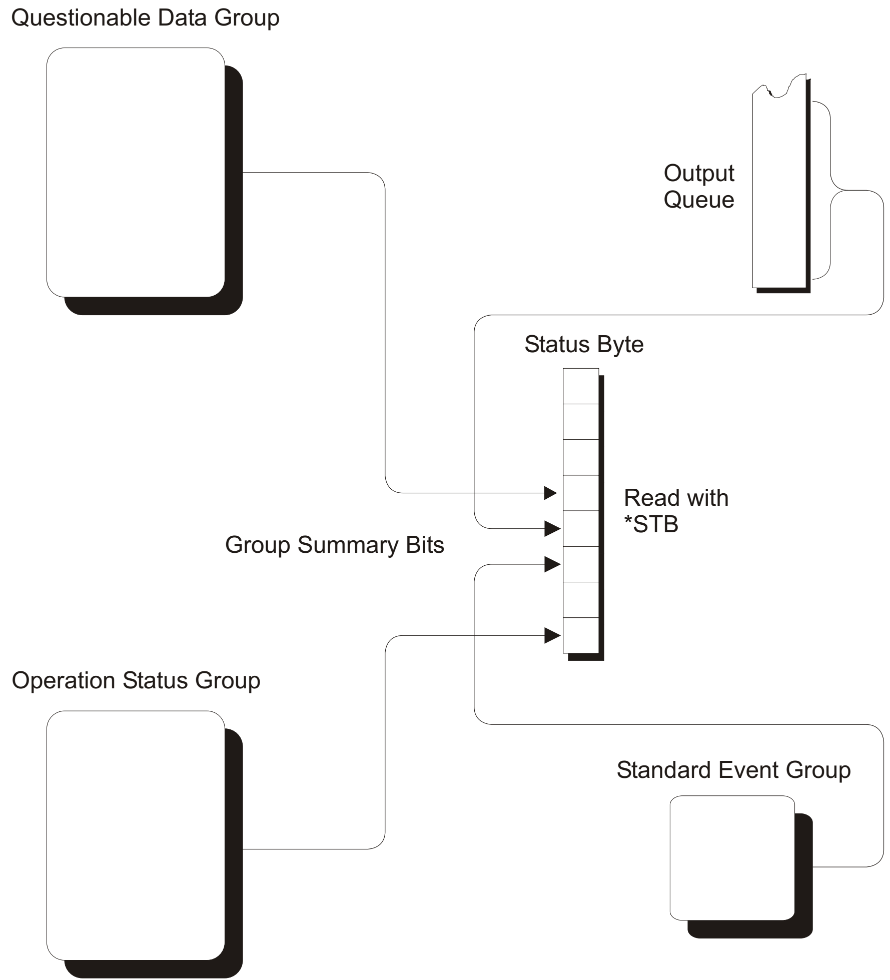


Figure 3-11: Simplified Status System Diagram

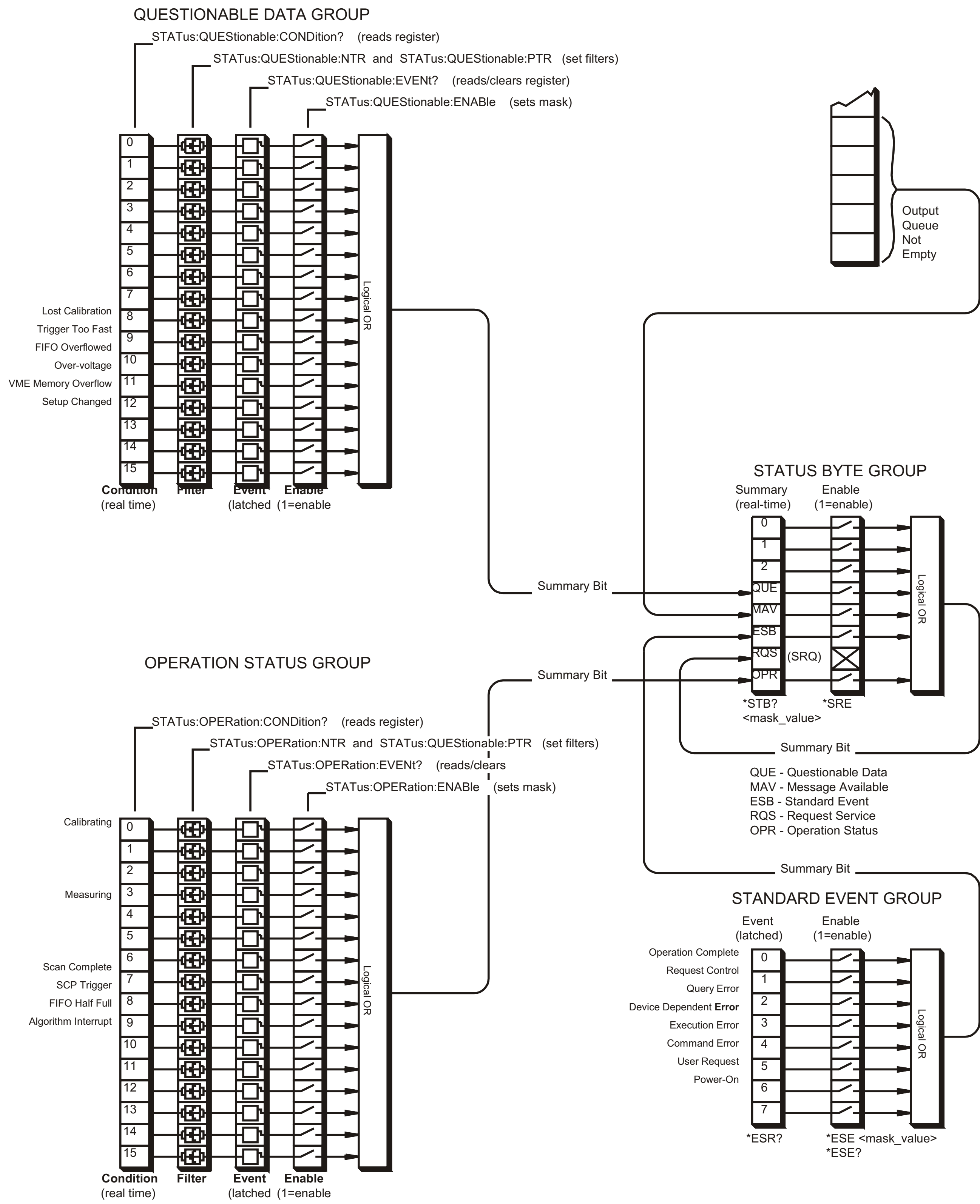


Figure 3-12: VT1415A Status System

Status Bit Descriptions

Questionable Data Group			
Bit	**Bit Value**	**Event Name**	**Description**
8	256	Lost Calibration	At *RST or Power-on, Control Processor has found a checksum error in the Calibration Constants. Read error(s) with SYST:ERR? command and re-calibrate areas that lost constants.
9	512	Trigger Too Fast	Scan not complete when another trigger event received.
10	1024	FIFO Overflowed	Attempt to store more than 65,024 values in FIFO.
11	2048	Over-voltage (Detected on Input)	If the input protection jumper has not been cut, the input relays have been opened and *RST is required to reset the module. Over-voltage will also generate an error.
12	4096	VME Memory Overflow	The number of values taken exceeds VME memory space.
13	8192	Setup Changed	Channel Calibration in doubt because SCP setup may have changed since last *CAL? or CAL:SETup command. (*RST always sets this bit.)

Operation Status Group			
Bit	**Bit Value**	**Event Name**	**Description**
0	1	Calibrating	Set by CAL:TARE and CAL:SETup. Cleared by CAL:TARE? and CAL:SETup?. Set while *CAL? executing, then cleared.
4	16	Measuring	Set when instrument INITiated. Cleared when instrument returns to Trigger Idle State.
8	256	Scan Complete	Set when each pass through a Scan List is completed
9	512	SCP Trigger	Reserved for future SCPs
10	1024	FIFO Half Full	FIFO contains at least 32,768 values
11	2048	Algorithm Interrupt	The interrupt() function was called in an executing algorithm

Standard Event Group			
Bit	**Bit Value**	**Event Name**	**Description**
0	1	Operation Complete	*OPC command executed and instrument has completed all pending operations.
1	2	Request Control	Not used by VT1415A
2	4	Query Error	Attempting to read empty output queue or output data lost.
3	8	Device Dependent Error	A device dependent error occurred. See Appendix B.
4	16	Execution Error	Parameter out of range or instrument cannot execute a proper command because it would conflict with another instrument setting.
5	32	Command Error	Unrecognized command or improper parameter count or type.
6	64	User Request	Not used by VT1415A
7	128	Power-On	Power has been applied to the instrument

Enabling Events to be Reported in the Status Byte

There are two sets of registers that individual status conditions must pass through before that condition can be recorded in a group's Event Register. These are the Transition Filter Registers and the Enable registers. They provide selectivity in recording and reporting module status conditions.

Configuring the Transition Filters

Figure 3-12 shows that the Condition Register outputs are routed to the input of the Negative Transition and Positive Transition Filter Registers. For space reasons, they are shown together but are controlled by individual SCPI commands. Here is the truth table for the Transition Filter Registers:

Condition Reg Bit	PTRansition Reg Bit	NTRansition Reg Bit	Event Reg Input
0 1	0	0	0
1 0	0	0	0
0 1	1	0	1
1 0	1	0	0
0 1	0	1	0
1 0	0	1	1
0 1	1	1	1
1 0	1	1	1

The Power-on default condition is: All Positive Transition Filter Register bits set to one and all Negative Transition Filter Register bits set to 0. This applies to both the Operation and Questionable Data Groups.

An Example Using the Operation Group

Suppose it is necessary to have the module report via the Status System after executing a complicated *CAL? command. The "Calibrating" bit (bit 0) in the Operation Condition Register goes to 1 when *CAL? is executing and returns to 0 when *CAL? is complete. In order to record only the negative transition of this bit in the STAT:OPER:EVEN register, send:

STAT:OPER:PTR 32766 — *All ones in Pos Trans Filter register except bit 0=0*

STAT:OPER:NTR 1 — *All zeros in Neg Trans Filter register except bit 0=1*

Now when *CAL? completes and Operation Condition Register bit zero goes from 1 to 0, Operation Event Register bit zero will become a 1.

Configuring the Enable Registers

Note that in Figure 3-12, each Status Group has an Enable Register. These control whether or not the occurrence of an individual status condition will be reported by the group's summary bit in the Status Byte.

Questionable Data Group Examples

For only the "FIFO Overflowed" condition to be reported by the QUE bit (bit 3) of the Status Byte, execute:

STAT:QUES:ENAB 1024 — *1024=decimal value for bit 10*

For the "FIFO Overflowed" and "Setup Changed" conditions to be reported, execute:

STAT:QUES:ENAB 9216 — *9216=decimal sum of values for bits 10 and 13*

Operation Status Group Examples

For only the "FIFO Half Full" condition to be reported by the OPR bit (bit 7) of the Status Byte, execute:

STAT:OPER:ENAB 1024 — *1024=decimal value for bit 10*

For only the "FIFO Half Full" and "Scan Complete" conditions to be reported, execute:

STAT:OPER:ENAB 1280	*1280=decimal sum of values for bits 10 and 8*

Standard Event Group Examples

For the "Query Error," "Execution Error," and "Command Error" conditions to be reported by the ESB bit (bit 5) of the Status Byte, execute:

*ESE 52	*52=decimal sum of values for bits 2, 4, and 5*

Reading the Status Byte

To check if any enabled events have occurred in the status system, first read the Status Byte using the *STB? command. If the Status Byte is all zeros, there is no summary information being sent from any of the status groups. If the Status Byte is other than zero, one or more enabled events have occurred. Interpret the Status Byte bit values and take further action as follows:

Bit 3 (QUE)
bit value 8_{10}

Read the Questionable Data Group's Event Register using the STAT:QUES:EVENT? command. This will return bit values for events which have occurred in this group. After reading, the Event Register is cleared.

Note that bits in this group indicate error conditions. If bit 8, 9, or 10 is set, error messages will be found in the Error Queue. If bit 7 is set, error messages will be in the error queue following the next *RST or cycling of power. Use the SYST:ERR? command to read the error(s).

Bit 4 (MAV)
bit value 16_{10}

There is a message available in the Output Queue. Execute the appropriate query command.

Bit 5 (ESB)
bit value 32_{10}

Read the Standard Event Group's Event Register using the *ESR? command. This will return bit values for events which have occurred in this group. After reading, this status register is cleared.

Note that bits 2 through 5 in this group indicate error conditions. If any of these bits are set, error messages will be found in the Error Queue. Use the SYST:ERR? command to read these.

Bit 7 (OPR)
bit value 128_{10}

Read the Operation Status Group's Event Register using the STAT:OPER:EVENT? command. This will return bit values for events which have occurred in this group. After reading, the Event Register is cleared.

Clearing the Enable Registers

To clear the Enable Registers execute:

STAT:PRESET	*for Operation Status and Questionable Data Groups*
*ESE 0	*for the Standard Event Group*
*SRE 0	*for the Status Byte Group*

The Status Byte Group's Enable Register

The Enable Register for the Status Byte Group has a special purpose. Notice in Figure 3-12 how the Status Byte Summary bit wraps back around to the Status Byte. The summary bit sets the RQS (request service) bit in the Status Byte. Using this Summary bit (and those from the other status groups) the Status Byte can be polled and the RQS bit checked to determine if there are any status conditions which need attention. In this way the RQS bit is like the GPIB's SRQ (Service Request) line. The difference is that, while executing a GPIB serial poll (SPOLL) releases the SRQ line, executing the *STB? command does not clear the RQS bit in the Status Byte. The Event Register must be read of the group whose summary bit is causing the RQS.

Reading Status Groups Directly

Status groups can be directly polled for instrument status rather than via polling the Status Byte for summary information.

Reading Event Registers

The Questionable Data, Operation Status, and Standard Event Groups all have Event Registers. These Registers log the occurrence of even temporary status conditions. When read, these registers return the sum of the decimal values for the condition bits set, then are cleared to make them ready to log further events. The commands to read these Event Registers are:

STAT:QUES:EVENT?	*Questionable Data Group Event Register*
STAT:OPER:EVENT?	*Operation Status Group Event Register*
*ESR?	*Standard Event Group Event Register*

Clearing Event Registers

To clear the Event Registers without reading them execute:

*CLS	*clears all group's Event Registers*

Reading Condition Registers

The Questionable Data and Operation Status Groups each have a Condition Register. The Condition Register reflects the group's status condition in "real-time." These registers are not latched so transient events may be missed when the register is read. The commands to read these registers are:

STAT:QUES:COND?	*Questionable Data Group Condition Register*
STAT:OPER:COND?	*Operation Status Group Condition Register*

VT1415A Background Operation

The VT1415A inherently runs its algorithms and calibrations in the background mode with no interaction required from the driver. All resources needed to run the measurements are controlled by the on-board Control Processor (DSP).

The driver is required to setup the type of measurement to be run, modify algorithm variables, and to unload data from the card after it appears in the CVT or FIFO. Once the INIT[:IMM] command is given, the VT1415A is initiated and all functions of the trigger system and algorithm execution are controlled by its on-board control processor. The driver returns to waiting for user commands. No interrupts are required for the VT1415A to complete its measurement.

While the module is running algorithms, the driver can be queried for its status and data can be read from the FIFO and CVT. The ABORT command may be given to force continuous execution to complete. Any changes to the measurement setup will not be allowed until the TRIG:COUNT is reached or an ABORT command is given. Of course, any commands or queries can be given to other instruments while the VT1415A is running algorithms.

Updating the Status System and VXIbus Interrupts

The driver needs to update the status system's information whenever the status of the VT1415A changes. This update is always done when the status system is accessed or when CALibrate, INITiate, or ABORt commands are executed. Most of the bits in the OPER and QUES registers represent conditions which can change while the VT1415A is measuring (initiated). In many circumstances, it is sufficient to have the status system bits updated the next time the status system is accessed or the INIT or ABORt commands are given. When it is desired to have the status system bits updated closer in time to when the condition changes on the VT1415A, the VT1415A interrupts can be used.

The VT1415A can send VXI interrupts upon the following conditions:

Trigger too Fast condition is detected. Trigger comes prior to trigger system being ready to receive trigger.

FIFO overflowed. In either FIFO mode, data was received after the FIFO was full.

Over-voltage detection on input. If the input protection jumper has not been cut, the input relays have all been opened and an *RST is required to reset the VT1415A.

Scan complete. The VT1415A has finished a scan list.

SCP trigger. A trigger was received from an SCP.

FIFO half full. The FIFO contains at least 32,768 values.

Measurement complete. The trigger system exited the "Wait-For-Arm." This clears the Measuring bit in the OPER register.

Algorithm executes an "interrupt()" statement.

These VT1415A interrupts are not always enabled since, under some circumstances, this could be detrimental to system operation. For example, the Scan Complete, SCP triggers, FIFO half full, and Measurement complete interrupts could come repetitively, at rates that would cause the operating system to be swamped processing interrupts. These conditions are dependent upon the user's overall system design, therefore the driver allows the user to decide which, if any, interrupts will be enabled.

The way the user controls which interrupts will be enabled is via the *OPC, STATUS:OPER/QUES:ENABLE, and STAT:PRESET commands.

Each of the interrupting conditions listed above has a corresponding bit in the QUES or OPER registers. If that bit is enabled via the STATus:OPER/QUES:ENABle command to be a part of the group summary bit, it will also enable the VT1415A interrupt for that condition. If that bit is not enabled, the corresponding interrupt will be disabled.

Sending STAT:PRESET will disable all the interrupts from the VT1415A.

Sending the *OPC command will enable the measurement complete interrupt. Once this interrupt is received and the OPC condition sent to the status system, this interrupt will be disabled if it was not previously enabled via the STATUS:OPER/QUES:ENABLE command.

The above description is always true for a downloaded driver. In the C-SCPI driver, however, the interrupts will only be enabled if cscpi_overlap mode is ON when the enable command is given. If cscpi_overlap is OFF, the user is indicating they do not want interrupts to be enabled. Any subsequent changes to cscpi_overlap will not change which interrupts are enabled. Only sending *OPC or STAT:OPER/QUES:ENAB with cscpi_overlap ON will enable interrupts.

In addition, the user can enable or disable all interrupts via the SICL calls, iintron() and iintroff().

Creating and Loading Custom EU Conversion Tables

The VT1415A provides for loading custom EU conversion tables. This allows for the on-board conversion of transducers not otherwise supported by the VT1415A.

Standard EU Operation

The EU conversion tables built into the VT1415A are stored in a "library" in the module's non-volatile Flash Memory. When a specific channel is linked to a standard EU conversion using the [SENSe:]FUNC:... command, the module copies that table from the library to a segment of RAM allocated to the specified channel. When a single EU conversion is specified for multiple channels, multiple copies of that conversion table are put in RAM, one copy into each channel's Table RAM Segment. The conversion table-per-channel arrangement allows higher speed scanning since the table is already loaded and ready to use when the channel is scanned.

Custom EU Operation

Custom EU conversion tables are loaded directly into a channel's Table RAM Segment using the DIAG:CUST:LIN and DIAG:CUST:PIEC commands. The DIAG:CUST:... commands can specify multiple channels. To "link" custom conversions to their tables, execute the [SENSe:]FUNC:CUST <*range*>,(@<*ch_list*>) command. Unlike standard EU conversions, the custom EU conversions are already linked to their channels (tables loaded) before the [SENSe:]FUNC:CUST command is executed, but the command allows the A/D range for these channels to be specified.

NOTE The *RST command clears all channel Table RAM segments. Custom EU conversion tables must be re-loaded using the DIAG:CUST:... commands.

Custom EU Tables

The VT1415A uses two types of EU conversion tables: linear and piecewise. The linear table describes the transducer's response slope and offset (y=m*x*+b). The piecewise conversion table gets its name because it is actually an approximation of the transducer's response curve in the form of 512 linear segments whose end-points fall on the curve. Data points that fall between the end-points are linearly interpolated. The built-in EU conversions for thermistors, thermocouples, and RTDs use this type of table.

Custom Thermocouple EU Conversions

The VT1415A can measure temperature using custom characterized thermocouple wire of types E, J, K, N, R, S, and T. The custom EU table generated for the individual batch of thermocouple wire is loaded to the appropriate channels using the DIAG:CUST:PIEC command. Since thermocouple EU conversion requires a "reference junction compensation" of the raw thermocouple voltage, the custom EU table is linked to the channel(s) using the command [SENSe:]FUNCtion:CUSTom:TCouple <*type*>[,<*range*>], (@<*ch_list*>).

The <*type*> parameter specifies the type of thermocouple wire so that the correct built-in table will be used for reference junction compensation. Reference junction compensation is based on the reference junction temperature at the time the custom channel is measured. For more information, see "Thermocouple Reference Temperature Compensation" on page 64.

Custom Reference Temperature EU Conversions

The VT1415A can measure reference junction temperatures using custom characterized RTDs and thermistors. The custom EU table generated for the individually characterized transducer is loaded to the appropriate channel(s) using the DIAG:CUST:PIEC command. Since the EU conversion from this custom EU table is to be considered the "reference junction temperature," the channel is linked to this EU table using the command [SENSe:]FUNCtion:CUSTom:REFerence [<*range*>,](@<*ch_list*>).

This command uses the custom EU conversion to generate the reference junction temperature as explained in the "Thermocouple Reference Temperature Compensation" section on page 64.

Creating Conversion Tables

Contact a VXI Technology System Engineer for more information on Custom Engineering Unit Conversion for specific applications.

Loading Custom EU Tables

There is a specific location in the VT1415A's memory for each channel's EU Conversion table. When standard EU conversions are specified, the VT1415A loads these locations with EU conversion tables copied from its non-volatile FLASH Memory. For Custom EU conversions, these table values must be loaded using either of two SCPI commands.

Loading Tables for Linear Conversions

The DIAGnostic:CUSTom:LINear <*table_range*>,<*table_block*>, (@<*ch_list*>) command downloads a custom linear Engineering Unit Conversion table to the VT1415A for each channel specified.

> The <*table_block*> parameter is a block of 8 bytes that define 4, 16-bit values. SCPI requires that <*table_block*> include the definite length block data header. C-SCPI adds the header automatically.
>
> The <*table_range*> parameter specifies the range of input voltage that the table covers (from -<*table_range*> to +<*table_range*>). The value specified must be within 5% of: 0.015625 | 0.03125 | 0.0625 | 0.125 | 0.25 | 0.5 | 1 | 2 | 4 | 8 | 16 | 32 | 64.
>
> The <*ch_list*> parameter specifies which channels will have this custom EU table loaded.

Usage Example

The program puts table constants into array <*table_block*>:

DIAG:CUST:PIEC *table_block*,1,(@132:163)	*send table for channels 32-63 to VT1415A*
SENS:FUNC:CUST:PIEC 1,1,(@132:163)	*link custom EU with channels 32-63 and set the 1 V A/D range*

INITiate then TRIGger module

Loading Tables for Non Linear Conversions

The DIAGnostic:CUSTom:PIECewise <*table_range*>,<*table_block*>, (@<*ch_list*>) command downloads a custom piecewise Engineering Unit Conversion table to the VT1415A for each channel specified.

> The <*table_block*> parameter is a block of 1,024 bytes that define 512 16-bit values. SCPI requires that <*table_block*> include the definite length block data header. C-SCPI adds the header automatically.
>
> The <*table_range*> parameter specifies the range of input voltage that the table covers (from -<*table_range*> to +<*table_range*>). The value specified must be within 5% of: 0.015625 | 0.03125 | 0.0625 | 0.125 | 0.25 | 0.5 | 1 | 2 | 4 | 8 | 16 | 32 | 64.
>
> The <*ch_list*> parameter specifies which channels will have this custom EU table loaded.

Usage Example

The program puts table constants into array <*table_block*>.

DIAG:CUST:PIEC *table_block*,1,(@124:131)	*send table for chs 24-31 to VT1415A*
SENS:FUNC:CUST:PIEC 1,1,(@124:131)	*link custom EU with chs 24-31 and set the 1 V A/D range*
INITiate then TRIGger module	

Summary

The following points describe the capabilities of custom EU conversion:

A given channel has only one active EU conversion table assigned to it. Changing tables requires loading it with a DIAG:CUST:... command.

The limit on the number of different custom EU tables that can be loaded in a VT1415A is the same as the number of channels.

Custom tables can provide the same level of accuracy as the built-in tables. In fact, the built-in resistance function uses a linear conversion table and the built-in temperature functions use the piecewise conversion table.

Compensating for System Offsets

System Wiring Offsets

The VT1415A can compensate for offsets in a system's field wiring. Apply shorts to channels at the Unit-Under-Test (UUT) end of the field wiring and then execute the CAL:TARE (@<*ch_list*>) command. The instrument will measure the voltage at each channel in <*ch_list*> and save those values in RAM as channel Tare constants.

Important Note for Thermocouples

CAL:TARE cannot be used on field wiring that is made up of thermocouple wire. The voltage that a thermocouple wire pair generates cannot be removed by introducing a short anywhere between its junction and its connection to an isothermal panel (either the VT1415A's Terminal Module or a remote isothermal reference block). Thermal voltage is generated along the entire length of a thermocouple pair where there is any temperature gradient along that length. To CAL:TARE thermocouple wire this way would introduce an unwanted offset in the voltage/temperature relationship for that thermocouple. If a thermocouple wire pair is inadvertently "CAL:TARE'd," see "Resetting CAL:TARE" on page 103.
CAL:TARE should be used to compensate wiring offsets (copper wire, not thermocouple wire) between the VT1415A and a remote thermocouple reference block. Disconnect the thermocouples and introduce copper shorting wires between each channel's HI and LO, then execute CAL:TARE for these channels.

Residual Sensor Offsets

To remove residual sensor offsets in an unstrained strain gage bridge, execute the CAL:TARE command on those channels. The module will then measure the offsets and, as in the wiring case above, remove these offsets from future measurements. In the strain gage case, this "balances the bridge" so all measurements have the initial unstrained offset removed to allow the most accurate high speed measurements possible.

Operation

After CAL:TARE <*ch_list*> measures and stores the offset voltages, it then performs the equivalent of a *CAL? operation. This operation uses the Tare constants to set a DAC which will remove each channel offset as "seen" by the module's A/D converter.

The absolute voltage level that CAL:TARE can remove is dependent on the A/D range. CAL:TARE will choose the lowest range that can handle the existing offset voltage. The range that CAL:TARE chooses will become the lowest usable range (range floor) for that channel. For any channel that has been "CAL:TARE'd," Autorange will not go below that range floor and selecting a manual range below the range floor will return an Overload value (see table on page 200).

As an example, assume that the system wiring to channel 0 generates a +0.1 volt offset with 0 volts (a short) applied at the UUT. Before CAL:TARE, the module would return a reading of 0.1 volt for channel 0. After CAL:TARE (@100), the module will return a reading of 0 volts with a short applied at the UUT and the system wiring offset will be removed from all measurements of the signal to channel 0. Think of the signal applied to the instrument's channel input as the *gross* signal value. CAL:TARE removes the *tare* portion leaving only the *net* signal value.

Because of settling times, especially on filtered channels, CAL:TARE can take a number of minutes to execute.

The tare calibration constants created during CAL:TARE are stored in and are usable from the instrument's RAM. To store the Tare constants in non-volatile Flash Memory, execute the CAL:STORE TARE command.

NOTE

The VT1415A's Flash Memory has a finite lifetime of approximately 10,000 write cycles (unlimited read cycles). While executing CAL:STOR once every day would not exceed the lifetime of the Flash Memory for approximately 27 years, an application that stored constants many times each day would unnecessarily shorten the Flash Memory's lifetime.

Resetting CAL:TARE

To "undo" the CAL:TARE operation, execute CAL:TARE:RESet then *CAL?/CAL:SET. If current Tare calibration constants have been stored in Flash Memory, execute CAL:TARE:RESET, then CAL:STORE TARE.

Special Considerations

Here are some things to keep in mind when using CAL:TARE.

Maximum Tare Capability

The tare value that can be compensated for is dependent on the instrument range and SCP channel gain settings. The following table lists these limits

Maximum CAL:TARE Offsets

A/D range ±V F.Scale	Offset V Gain x1	Offset V Gain x8	Offset V Gain x16	Offset V Gain x64
16	3.2213	0.40104	0.20009	0.04970
4	0.82101	0.10101	0.05007	0.01220
1	0.23061	0.02721	0.01317	0.00297
0.25	0.07581	0.00786	0.00349	0.00055
0.0625	0.03792	0.00312	0.00112	N/A

Changing Gains or Filters

To change a channel's SCP setup after a CAL:TARE operation, a *CAL? operation must be performed to generate new DAC constants and reset the "range floor" for the stored Tare value. The tare capability of the range/gain setup must also be considered that is going to be used. For instance, if the actual offset present is 0.6 volts and was "Tared" for a 4 volt range/Gain x1 setup, moving to a 1 volt range/Gain x1 setup will return Overload values for that channel since the 1 volt range is below the range floor as set by CAL:TARE. See table on page 200 for more on values returned for Overload readings.

Unexpected Channel Offsets or Overloads

This can occur when the VT1415A's Flash Memory contains CAL:TARE offset constants that are no longer appropriate for its current application. Execute CAL:TARE:RESET then *CAL? to reset the tare constants in RAM. Measure the affected channels again. If the problems go away, the tare constants in Flash memory can now be reset by executing CAL:STORE TARE.

Detecting Open Transducers

Most of the VT1415A's analog input SCPs provide a method to detect open transducers. When Open Transducer Detect (OTD) is enabled, the SCP injects a small current into the HIGH and LOW input of each channel. The polarity of the current pulls the HIGH inputs toward +17 volts and the LOW inputs towards -17 volts. If a transducer is open, measuring that channel will return an over-voltage reading. OTD is available on a per SCP basis. All eight channels of an SCP are enabled or disabled together. See Figure 3-13 for a simplified schematic diagram of the OTD circuit.

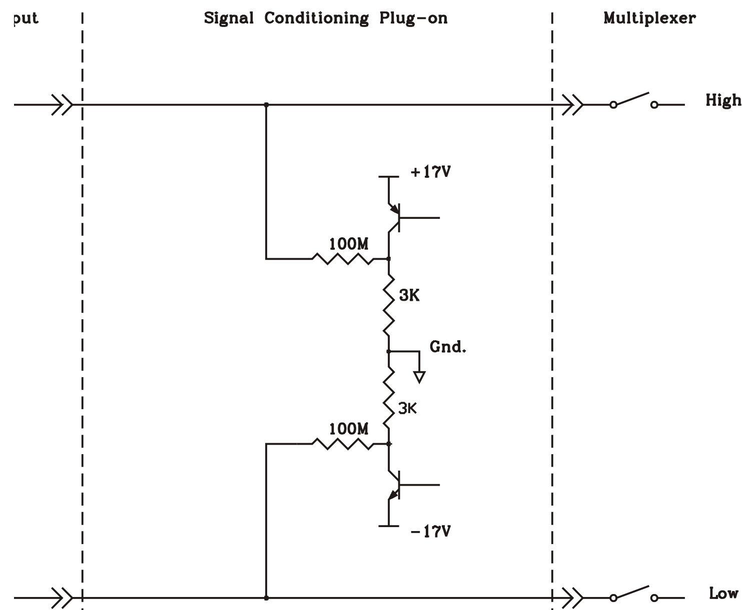


Figure 3-13: Simplified Open Transducer Detect Circuit

NOTES 1) When OTD is enabled, the inputs have up to 0.2 μA injected into them. If this current will adversely affect the measurement, but checking for open transducers is still desired, enable OTD, run the algorithms, check analog input variables for measurement values that indicate an open transducer, then disable OTD, and run the algorithms without it. The VT1415A's accuracy specifications apply only when OTD is off.

2) When a channel's SCP filtering is enabled, allow 15 seconds after turning on OTD for the filters capacitors to charge before checking for open transducers.

To enable or disable Open Transducer Detection, use the DIAGnostic:OTDetect <*enable*>, (@<*ch_list*>) command.

The <*enable*> parameter can specify ON or OFF

An SCP is addressed when the <*ch_list*> parameter specifies a channel number contained on the SCP. The first channel on each SCP is:
0, 8, 16, 24, 32, 40, 48, and 56

To enable Open Transducer Detection on all channels on SCPs 1 and 3:

DIAG:OTD ON, (@100,116) *0 is on SCP 1 and 16 is on SCP3*

To disable Open Transducer Detection on all channels on SCPs 1 and 3:

DIAG:OTD OFF, (@100,116)

More On Auto Ranging

There are rare circumstances where an input signal can be difficult for the VT1419A to auto range correctly. The module completes the range selection based on the input signal about 6 μs before the actual measurement is made on that channel. If during that period the signal becomes greater than the selected range can handle, the module will return an overflow reading (±INFinity).

The only solution to this problem is to use manual range on channels that display this behavior.

Settling Characteristics

Some sequences of input signals, as determined by their order of appearance in a scan list, can be a challenge to measure accurately. This section is intended to help determine if a system presents any of these problems and how best to eliminate them or reduce their effect.

Background

While the VT1415 can auto-range, measure, and convert a reading to engineering units as fast as once every 10 μs, measuring a high-level signal followed by a very-low level signal may require some extra settling time. As seen from the point of view of the VT1415A's Analog-to-Digital converter and its Range Amplifier, this situation is the most difficult to measure. For example, look at two consecutive channels. The first measures a power supply at 15.5 volts, the next measures a thermocouple temperature. First, the input to the Range Amplifier is at 15.5 volts (near its maximum) with any stray capacitances charged accordingly, then it immediately is switched to a thermocouple channel and down-ranged to its 0.0625 volt range. On this range, the resolution is now 1.91 μV per Least Significant Bit (LSB). Because of this sensitivity, the time to discharge these stray capacitances may have to be considered.

Thus far in the discussion, it has been assumed that the low-level channel measured after a high-level channel has presented a low impedance path to discharge the A/D's stray capacitances (path was the thermocouple wire). The combination of a resistance measurement through a VT1501A Direct Input SCP presents a much higher impedance path. A very common measurement like this would be the temperature of a thermistor. If measured through a Direct Input SCP, the source impedance of the measurement is essentially the value of the thermistor (the output impedance of the current source is in the gigaohm region). Even though this is a higher level measurement than the previous example, the settling time can be even longer due to the slower discharge of the stray capacitances. The simple answer here is to always use an SCP that presents a low impedance buffered output to the VT1415A's Range Amp and A/D. The VT1503A/08A/09A/10A/12A and 14A through 17A SCPs all provide this capability.

Checking for Problems

The method used to quickly determine if any of the channels in a system need more settling time is to simply apply some settling time to every channel. Use this procedure:

1. First run the system to make a record of its current measurement performance.
2. Then use the SAMPle:TIMer command to add a significant settling delay to every measurement in the scan list. Take care that the sample time multiplied by the number of channels in the scan list doesn't exceed the time between triggers.
3. Now run the system and look primarily for low level channel measurements (like thermocouples) with dc values that change somewhat. If channels are found that respond to this increase in sample period, it may also be noticed that these channels return slightly quieter measurements as well. The extra sample period reduces or removes the affected channels coupling to the value of the channel measured just before it.
4. If some improvement is seen, increase the sample period again and perform another test. When the sample period is increased and no improvement is seen, the maximum settling delay that any single channel requires has been found.
5. If the quality of the measurements does not respond to this increase in sample period, then inadequate settling time is not likely to be causing measurement problems.

Fixing the Problem

If the system scans fast enough with the increased sample period, the problem is solved. The system is only running as fast as the slowest channel allows, but, if it's fast enough, that's OK. If, on the other hand, getting quality readings has slowed the scan rate too much, there are two other methods that can, either separately or in combination, have the system making good measurements as fast as possible.

Use Amplifier SCPs

Amplifier SCPs can remove the need to increase settling delays. How? Each gain factor of 4 provided by the SCP amplifier allows the Range Amplifier to be set one range higher and still provide the same measurement

resolution. Amplifier SCPs for the VT1415A are available with gains of 0.5, 8, 16, 64, and 512. Now, return to the earlier example of a difficult measurement where one channel is measuring 15.5 volts on the 16 volt range and the next a thermocouple on the 0.0625 range. If the thermocouple channel is amplified through an SCP with a gain of 16, the Range Amplifier can be set to the 1 volt range. On this range, the A/D resolution drops to around 31 μV per LSB so the stray capacitances discharging after the 15.5 volt measurement are now only one sixteenth as significant and thus reduce any required settling delay. Of course, for most thermocouple measurements a gain of 64 can be used with the Range Amplifier set to the 4 volt range. At this setting, the A/D resolution for one LSB drops to about 122 μV and further reduces or removes any need for additional settling

delay. This improvement is accomplished without any reduction of the overall measurement resolution.

NOTE Filter-amplifier SCPs can provide improvements in low-level signal measurements that go beyond just settling delay reduction. Amplifying the input signal at the SCP allows using less gain at the Range Amplifier (higher range) for the same measurement resolution. Since the Range Amplifier has to track signal level changes (from the multiplexer) at up to 100 kHz, its bandwidth must be much higher than the bandwidth of individual filter-amplifier SCP channels. Using higher SCP gain along with lower Range Amplifier gain can significantly increase normal-mode noise rejection.

Adding Settling Delay for Specific Channels

This method adds settling time only to individual problem measurements as opposed to the SAMPle:TIMer command that introduces extra time for all analog input channels. If problems are seen on only a few channels, use the SENS:CHAN:SETTLING <*num_samples*>,(@<*ch_list*>) command to add extra settling time for just these problem channels. What SENS:CHAN:SETTLING does is instructs the VT1415A to replace single instances of a channel in the Scan List with multiple repeat instances of the channel specified in (@<*ch_list*>). The number of repeats is set by <*num_samples*>.

Example:

Normal Scan List:
100, 101, 102, 103, 104

Scan List after SENS:CHAN:SETT 3,(@100,103)
100, 100, 100, 101, 102, 103, 103, 103, 104

When the algorithms are run, channels 0 and 3 will be sampled three times and the final value from each will be sent to the Channel Input Buffer. This provides extra settling time while channels 1, 2, and 4 are measured in a single sample period and their values also sent to the Channel Input Buffer.

Chapter 4
Creating and Running Custom Algorithms

Learning Hint This chapter builds upon the "VT1415A Programming Model" information presented in Chapter 3. That information is common to PIDs and to custom algorithms. Read that section before continuing on to this one.

About This Chapter

This chapter describes how to write custom algorithms that apply the VT1415A's measurement, calculation, and control resources. It describes these resources and how they can be accessed with the VT1415A's Algorithm Language. This manual assumes that the user has some programming experience already, ideally in the 'C' language, as the VT1415A's Algorithm Language is based on 'C.' See Chapter 5 for a description of the Algorithm Language. The contents of this chapter are:

Describing the VT1415A . . . . page 110
What is a Custom Algorithm . . . . page 110
Overview of the Algorithm Language . . . . page 110
The Algorithm Execution Environment . . . . page 111
Accessing the VT1415A's Resources . . . . page 113
- Accessing I/O Channels . . . . page 114
- Defining and Accessing Global Variables . . . . page 115
- Determining First Execution . . . . page 115
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- Sending Data to the CVT and FIFO . . . . page 116
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Describing the VT1415A Closed Loop Controller

The VT1415A is a self contained data acquisition and control platform in a single C-size VXIbus module. Once configured for operation and initiated with its SCPI command set, the module is controlled by the algorithm(s) it is executing. It is the algorithms that have exclusive access to acquired data from input channels and it is the algorithms that generate values that control the analog and digital output channels. It is the calculation and decision making capability provided by its Algorithm Language that makes the VT1415A a closed loop controller. By placing the control "computer" (the algorithm) inside the data acquisition and control instrument, the data acquisition, the control decision making, and the data output phases are as tightly coupled as they can be. The time required for the system to respond to changing input values is at most one execution of the control algorithm. No data exchange to or from an external computer is required in this cycle.

What is a Custom Algorithm?

The only thing that separates the VT1415A's standard PID algorithms from custom algorithms is that the standard PIDs are "built-in." That is, they are in the VT1415A's driver and the driver can automatically insert channel references into the code as it is loading it. Otherwise, there is no difference, in fact, the standard PIDs are written in the same Algorithm Language used to create custom algorithms. The source code for PIDA, PIDB, as well a third algorithm, "PIDC," are supplied with the VT1415A which can be used as the basis for custom PID algorithms.

Overview of the Algorithm Language

As mentioned in the Introduction, the VT1415A's Algorithm Language is based on the ANSI 'C' programming language. This section will present a quick look at the Algorithm Language. The complete language reference is provided in Chapter 5.

Arithmetic Operators: add `+`, subtract `-`, multiply `*`, divide `/`
NOTE: Also see "Calling User Defined Functions" on page 118.

Assignment Operator: =

Comparison Functions: less than `<`, less than or equal `<=`, greater than `>`, greater than or equal `>=`, equal to `==`, not equal to `!=`

Boolean Functions: and `&&` or `||`, not `!`

Variables: scalars of type `static float` and single dimensioned arrays of type `static float` limited to 1,024 elements.

Constants:
32-bit decimal integer; `Dddd`... where `D` and `d` are decimal digits but `D` is

not zero. No decimal point or exponent specified.
32-bit octal integer: **0oo**... where **0** is a leading zero and **o** is an octal digit. No decimal point or exponent specified.
32-bit hexadecimal integer: **0Xhhh...** or **0xhhh...** where **h** is a hex digit.
32-bit floating point: **ddd**., **ddd.ddd**, **ddde±dd**, **dddE±dd**, **ddd.dddedd** or **ddd.dddEdd** where d is a decimal digit.

Flow Control: conditional construct **if(){ } else { }**

Intrinsic Functions:
Return minimum: **min(**<*expr1*>**,**<*expr2*>**)**
Return maximum: **max(**<*expr1*>**,**<*expr2*>**)**
User defined function: <*user_name*>**(**<*expr*>**)**
Write value to CVT element: **writecvt(**<*expr*>**,**<*expr*>**)**
Write value to FIFO buffer: **writefifo(**<*expr*>**)**
Write value to both CVT and FIFO: **writeboth(**<*expr*>**,**<*expr*>**)**

Example Language Usage

Here are examples of some Algorithm Language elements assembled to show them used in context. Later sections will explain any unfamiliar elements seen here:

Example 1;

```
/*** get input from channel 8, calculate output, check limits, output to ch 16 & 17 ***/
static float output_max = .020;          /* 20 mA max output */
static float output_min = .004;          /* 4 mA min output */
static float input_val, output_val;      /* intermediate I/O vars */

input val_ = I108;                       /* get value from input buffer channel 8*/
output_val = 12.5 * input_val;           /* calculate desired output */
if ( output_val > output_max )           /* check output greater than limit */
        output_val = output_max;         /* if so, output max limit */
else if( output_val < output_min)        /* check output less than limit */
        output_val = output_min;         /* if so, output min limit */
O116 = output_val / 2;                   /* split output_val between two SCP  */
O117 = output_val / 2;                   /* channels to get up to 20 mA max    */
```

Example 2;

```
/*** same function as example 1 above but shows a different approach ***/
static float max_output = .020;          /* 20 mA max output */
static float min_output = .004;          /* 4 mA min output */

/* following lines input, limit output between min and max_output and outputs .    */
/* output is split to two current output channels wired in parallel to provide 20 mA */
O116 = max( min_output, min( max_output, (12.5 * I108) / 2 ) );
O117 = max( min_output, min( max_output, (12.5 * I108) / 2 ) );
```

The Algorithm Execution Environment

This section describes the execution environment that the VT1415A provides for algorithms. Here, the relationship of an algorithm to the **main()** function that calls it is described.

The Main Function

All ‘C’ language programs consist of one or more functions. A ‘C’ program must have a function called **main()**. In the VT1415A, the **main()** function is usually generated automatically by the driver when the INIT command is executed. The **main()** function executes each time the module is triggered and controls execution of algorithm functions. See Figure 4-1 for a partial listing of **main()**.

How the Algorithms Fit In

When the module is INITiated, a set of control variables and a function calling sequence is created for all algorithms defined. The value of variable “State_n” is set with the ALGorithm:STATe command and determines whether the algorithm will be called. The value of “Ratio_n” is set with the ALGorithm:SCAN:RATio command and determines how often the algorithm will be called (relative to trigger events).

Since the function-calling interface to an algorithm is fixed in the **main()** function, the “header” of an algorithm function is also pre-defined. This means that, unlike standard ‘C’ language programming, an algorithm program (a function) need not (must not) include the function declaration header, opening brace “{” and closing brace “}.” Only the “body” of the function is supplied; the VT1415A’s driver supplies the rest.

Think of the program space in the VT1415A in the form of a source file with any global variables first, then the **main()** function followed by as many algorithms as are defined. Of course, what is really contained in the VT1415A’s algorithm memory are executable codes that have been translated from the downloaded source code. While not an exact representation of the algorithm execution environment, Figure 4-1 shows the relationship between a normal ‘C’ program and two VT1415 algorithms.

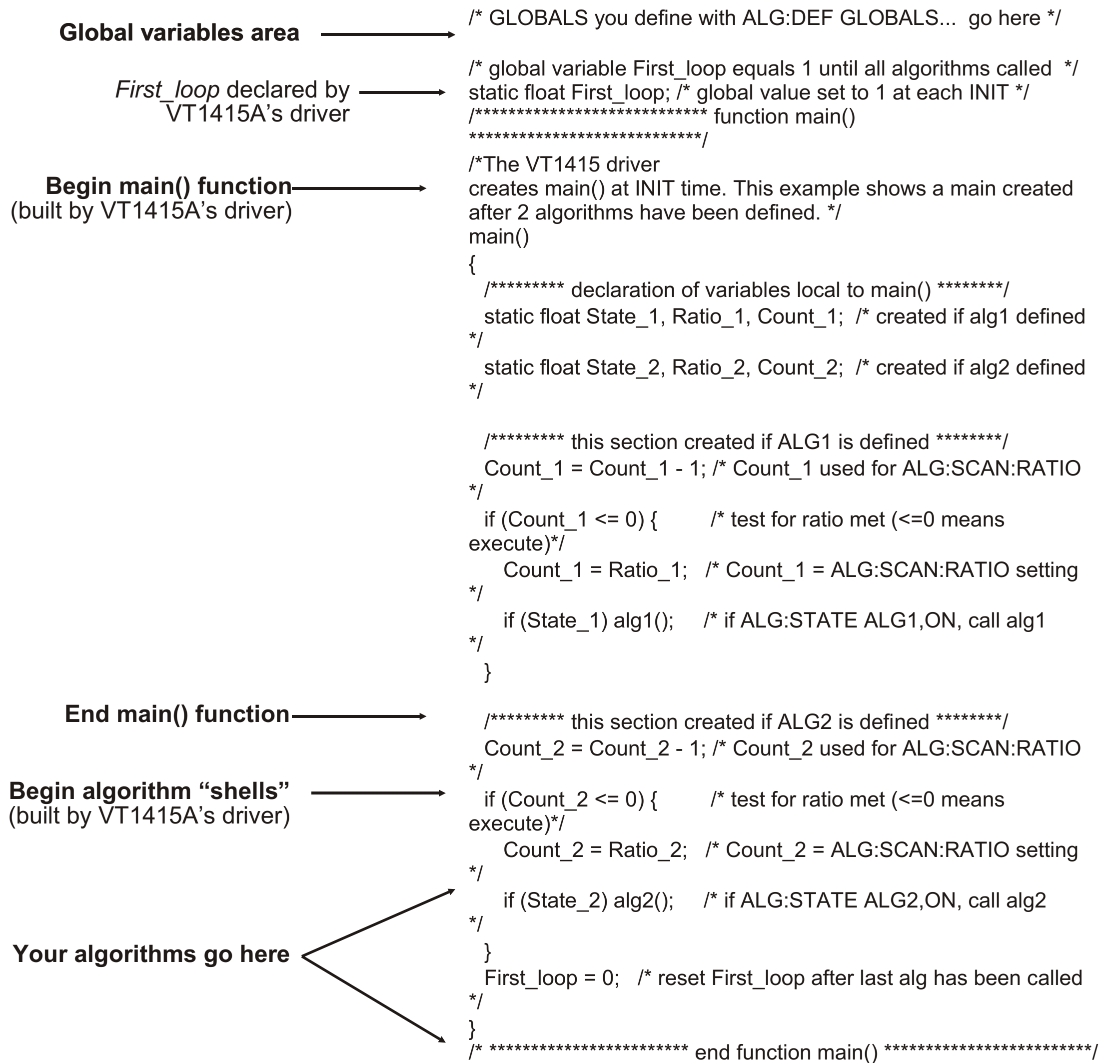

Figure 4-1: Source Listing of Function main()

Accessing the VT1415A's Resources

This section describes how an algorithm accesses hardware and software resources provided by the VT1415A. The following is a list of these resources:

- I/O channels.
- Global variables defined before an algorithm is defined.
- The constant ALG_NUM which the VT1415A makes available to an algorithm. ALG_NUM = 1 for ALG1, 2 for ALG2, etc.
- User defined functions defined with the ALG:FUNC:DEF command.
- The Current Value Table (CVT) and the data FIFO buffer (FIFO) to output algorithm data to the application program.
- VXIbus Interrupts.

Accessing I/O Channels

In the Algorithm Language, channels are referenced as pre-defined variable identifiers. The general channel identifier syntax is “Iccc” for input channels and “Occc” for output channels; where *ccc* is a channel number from 100 (channel 0) through 163 (channel 63). Like all VT1415A variables, channel identifier variables always contain 32-bit floating point values even when the channel is part of a digital I/O SCP. If the digital I/O SCP has 8-bit channels (like the VT1533A), the channel’s identifiers (Occc and Iccc) can take on the values 0 through 255. To access individual bit values, append “.Bn” to the normal channel syntax, where *n* is the bit number (0 through 7). If the Digital I/O SCP has single-bit channels (like the VT1534A), its channel identifiers can only take on the values 0 and 1. Examples:

O100 = 1;	*assign value to output chan 0 on VT1534A.*
Inp_val = I108;	*from 8-bit channel on VT1533A Inp_val will be 0 to 255.*
Bit_4 = I109.B4;	*assign VT1533A chan 9 bit 4 to variable Bit_4*

Output Channels

Output channels can appear on either or both sides of an assignment operator. They can appear anywhere other variables can appear. Examples:

O100 = 12.5;	*send value to output channel buffer element 0*
O108.B4 = ! O108.B4;	*compliment value found in output channel buffer element 8, bit 4 each time algorithm is executed.*
writecvt(O116,350);	*send value of output channel 16 to CVT element 350*

Input Channels

Input channel identifiers can only appear on the right side of assignment operators. It doesn’t make sense to output values to an input channel. Other than that, they can appear anywhere other variables can appear. Examples:

dig_bit_value = I108.B0;	*retrieve value from Input Channel Buffer element 8, bit 0*
inp_value = I124;	*retrieve value from Input Channel Buffer element 24*
O156 = 4 * I124;	*retrieve value from Input Channel Buffer element 24, multiply by 4 and send result to Output Channel Buffer element 56*
writefifo(I124);	*send value of input channel 24 to FIFO buffer*

Defined Input and Output Channels

An algorithm “references” channels. It can reference input or output channels, but, in order for these channels to be available to an algorithm, they must be “defined.” To be “defined,” an SCP must be installed and an appropriate SOURce or SENSe:FUNCtion must explicitly (or implicitly, in the case of VT1531A & 32A SCPs) be tied to the channels. If an algorithm references an input channel identifier that is not configured as an input

channel or an output channel identifier that is not configured as an output channel, the driver will generate an error when the algorithm is defined with ALG:DEF.

Defining and Accessing Global Variables

Global variables are those declared outside of the **main()** function and any algorithms (see Figure 4-1). A global variable can be read or changed by any algorithm. To declare global variables, use the command:

ALG:DEF 'GLOBALS','<*source_code*>'

where <*source_code*> is Algorithm Language source limited to constructs for declaring variables. It must not contain executable statements. Examples:

declare single variable without assignment;

ALG:DEF 'GLOBALS','static float glob_scal_var;'

declare single variable with assignment;

ALG:DEF 'GLOBALS','static float glob_scal_var = 22.53;'

declare one scalar variable and one array variable;

ALG:DEF 'GLOBALS','static float glob_scal_var, glob_array_var[12];'

Access global variables within an algorithm like any other variable.

```
glob_scal_var = P_factor * I108
```

NOTES

1. All variables must be declared `static float`.
2. Array variables cannot be assigned a value when declared.
3. All variables declared within an algorithm are local to that algorithm. If a variable is declared locally with the same identifier as an existing global variable, the algorithm will only access the local variable.

Determining First Execution (First_loop)

The VT1415A always declares the global variable *First_loop*. *First_loop* is set to 1 each time INIT is executed. After **main()** calls all enabled algorithms, it sets *First_loop* to 0. By testing *First_loop*, an algorithm can determine if it is being called for the first time since an INITiate command was received. Example:

```
static float scalar_var;
static float array_var [ 4 ];

/* assign constants to variables on first pass only */
if ( First_loop )
{
        scalar_var = 22.3;
        array_var[0] = 0;
        array_var[1] = 0;
        array_var[2] = 1.2;
        array_var[3] = 4;
}
```

Initializing Variables

Variable initialization can be performed during three distinct VT1415A operations:

1. When algorithms are defined with the ALG:DEFINE command. A declaration initialization statement is a command to the driver's translator function and doesn't create an executable statement. The value assigned during algorithm definition is not re-assigned when the algorithm is run with the INIT command. Example statement:

```
static float my_variable = 22.95;/* tells translator to allocate space for this */
                                 /* variable and initialize it to 22.95         */
```

2. Each time the algorithm executes. By placing an assignment statement within the algorithm. This will be executed each time the algorithm is executed. Example statement.

```
my_variable = 22.95;        /* reset variable to 22.95 every pass     */
```

3. When the algorithm first executes after an INIT command. By using the global variable *First_loop*, the algorithm can distinguish the first execution since an INIT command was sent. Example statement:

```
if( First_loop ) my_variable = 22.95  /* reset variable only when INIT starts alg */
```

Sending Data to the CVT and FIFO

The Current Value Table (CVT) and FIFO data buffer provides communication from an algorithm to the application program (running in the VXIbus controller).

Writing a CVT element

The CVT provides 502 addressable elements where algorithm values can be stored. To send a value to a CVT element, execute the intrinsic Algorithm Language statement **writecvt(<*expression*>,<*cvt_element*>)**, where <*cvt_element*> can take the value 10 through 511. Note that the default PIDB algorithm will use certain CVT elements (see "History Mode" on page 75). The following is an example algorithm statement:

```
writecvt(O124, 330);  /* send output channel 24's value to CVT element 330 */
```

Each time the algorithm writes a value to a CVT element, the previous value in that element is overwritten.

Reading CVT elements

An application program reads one or more CVT elements by executing the SCPI command [SENSe:]DATA:CVT? (@<*element_list*>**)**, where <*element_list*> specifies one or more individual elements and/or a range of contiguous elements. The following example command will help to explain the <*element_list*> syntax.

DATA:CVT? (@10,20,30:33,40:43,330)	*Return elements 10, 20, 30-33, 40-43, and element 330.*

Individual element numbers are isolated by commas. A contiguous range of elements is specified by: <starting element>colon<ending element>.

Writing values to the FIFO

The FIFO, as the name implies is a First-In-First-Out buffer. It can buffer up to 65,024 values. This capability allows an algorithm to send a continuous stream of data values related in time by their position in the buffer. It can be thought of as an electronic strip-chart recorder. Each value is sent to the FIFO by executing the Algorithm Language intrinsic statement **writefifo(<*expression*>)**. The following in an example algorithm statement:

```
writecvt(O124);  /* send output channel 24's value to the FIFO */
```

Since the actual algorithm execution rate can be determined (see "Programming the Trigger Timer" on page 80), the time relationship of readings in the FIFO is very deterministic.

Reading values from the FIFO

For a discussion on reading values from the FIFO, see "Reading History Mode Values from the FIFO" on page 84.

Writing values to the FIFO and CVT

The **writeboth(<*expression*>,<*cvt_element*>)** statement sends the value of <*expression*> both to the FIFO and to a <*cvt_element*>. Reading these values is done the same way as mentioned for **writefifo()** and **writecvt()**.

Setting a VXIbus Interrupt

The algorithm language provides the function **interrupt()** to force a VXIbus interrupt. When **interrupt()** is executed in an algorithm, a VXIbus interrupt line (selected by the the SCPI command DIAG:INTR[:LINe]) is asserted. The following example algorithm code tests an input channel value and sets an interrupt if it is higher or lower than set limits.

```
static float upper_limit = 1.2, lower_limit = 0.2;
if( I124 > upper_limit || I124 < lower_limit ) interrupt();
```

Determining an Algorithm's Identity (ALG_NUM)

When an algorithm is defined with the ALG:DEF 'ALGn',... command, the VT1415A's driver makes available to the algorithm the constant *ALG_NUM*. ALG_NUM has the value **n** from "ALG**n**." For instance, if an algorithm is defined with <*alg_name*> equal to "ALG3", then ALG_NUM within that algorithm would have the value 3.

What can be done with this value? The standard PID algorithm, PIDB, uses *ALG_NUM to determine which CVT elements it should use to store values.* Here's a short example of the code used:

```
writecvt ( inp_channel, (ALG_NUM * 10) + 0 );
writecvt ( Error, (ALG_NUM * 10) + 1 );
writecvt ( outp_channel, (ALG_NUM * 10) + 2 );
writecvt ( Status, (ALG_NUM * 10) + 3 );
```

This code writes PID values into CVT elements 10 through 13 for ALG1, CVT elements 20 through 23 for ALG2, CVT elements 30 through 33 for ALG3, etc.

Using *ALG_NUM* allows identical code to be written that can take different actions depending on the name it was given when defined.

Calling User Defined Functions

Access to user defined functions is provided to avoid complex equation calculation within an algorithm. Essentially, what is provided with the VT1415A is a method to pre-compute user function values outside of algorithm execution and place these values in tables, one for each user function. Each function table element contains a slope and offset to calculate an mx+b over the interval (x is the value the function is provided). This allows the DSP to linearly interpolate the table for a given input value and return the function's value much faster than if a transcendental function's equation were arithmetically evaluated using a power series expansion.

User functions are defined by downloading function table values with the ALG:FUNC:DEF command and can take any name that is a valid 'C' identifier like 'haversine,' 'sqr,' 'log10,' etc. To find out how to generate table values from function equation, see "Generating User Defined Functions" in Appendix F. For details on the ALG:FUNC:DEF command, see page 172 in the Command Reference.

User defined functions are global in scope. A user function defined with ALG:FUNC:DEF is available to all defined algorithms. Up to 32 functions can be defined in the VT1415A. Call the function using the syntax *<func_name>*(*<expression>*). Example:

for user function pre-defined as square root with name 'sqrt'

```
O108 = sqrt( I100);  /* channel 8 outputs square root of input channel 0's value */
```

NOTE A user function must be defined (ALG:FUNC:DEF) before any algorithm is defined (ALG:DEF) that references it.

A C-SCPI program that shows the use of a user defined function is supplied on the VXI*plug&play* Drivers and Product Manuals CD (*tri_sine.cs*). See Appendix G for example program listings.

Operating Sequence

This section explains another important factor in an algorithm's execution environment. Figure 4-2 shows the same overall sequence of operations seen in Chapter 3, but also includes a block diagram to show which parts of the VT1415A are involved in each phase of the control sequence.

Overall Sequence

Here, the important things to note about this diagram are:

> All algorithm referenced input channel values are stored in the Channel Input Buffer (Input Phase) BEFORE algorithms are executed during the Calculate Phase.
>
> The execution of all defined algorithms (Calculate Phase) is complete BEFORE output values from algorithms, stored in the Channel Output Buffer, are used to update the output channel hardware during the Output Phase.

In other words, algorithms don't actually read inputs at the time they reference input channels and they don't send values to outputs at the time they reference output channels. Algorithms read channel values from an input buffer and write (and can read) output values to/from an output buffer. Here are example algorithm statements to describe operation:

```
inp_val = I108;      /* inp_val is assigned a value from input buffer element 8       */
O116 = 22.3;         /* output buffer element 16 assigned the value 22.3              */
O125 = O124;         /* output buffer [24] is read and assigned to output buffer [25] */
```

A Common Error to Avoid

Since the "buffered input, algorithm execution, buffered output" sequence is probably unfamiliar to many, a programming mistake associated with it is easy to make. A common error is shown below and, it is hoped, that seeing this error will prevent its occurrence.

```
O124.B0 = 1;   /* digital output bit on VT1533A in SCP position 3 */
O124.B0 = 0;
```

Traditionally, the first of these two statements is expected to set output channel 24, bit 0 to a digital 1, then, after the time it takes to execute the second statement, the bit would return to a digital 0. Because both of these statements are executed BEFORE any values are sent to the output hardware, only the last statement has any effect. Even if these two statements were in separate algorithms, the last one executed would determine the output value. In this example, the bit would never change. The same applies to analog outputs.

Algorithm Execution Order

The buffered I/O sequence explained previously can be used advantageously. Multiple algorithms can access the very same buffered channel input value without having to pass the value in a parameter. Any algorithm can read and used as its input the value that any other algorithm has sent to the output buffer. In order for these features to be of use, the order in which the algorithms will be executed must be known. When algorithms are defined, they are given one of 32 pre-defined algorithm names. These range from 'ALG1' to ALG32.' The algorithms will execute in order of its name. For instance, if 'ALG5' is defined, then 'ALG2,' then 'ALG8,' and finally 'ALG1,' when run, they will execute in the order 'ALG1,' 'ALG2,' 'ALG5,' and 'ALG8.' For more on input and output value sharing, see "Algorithm to Algorithm Communication" on page 126.

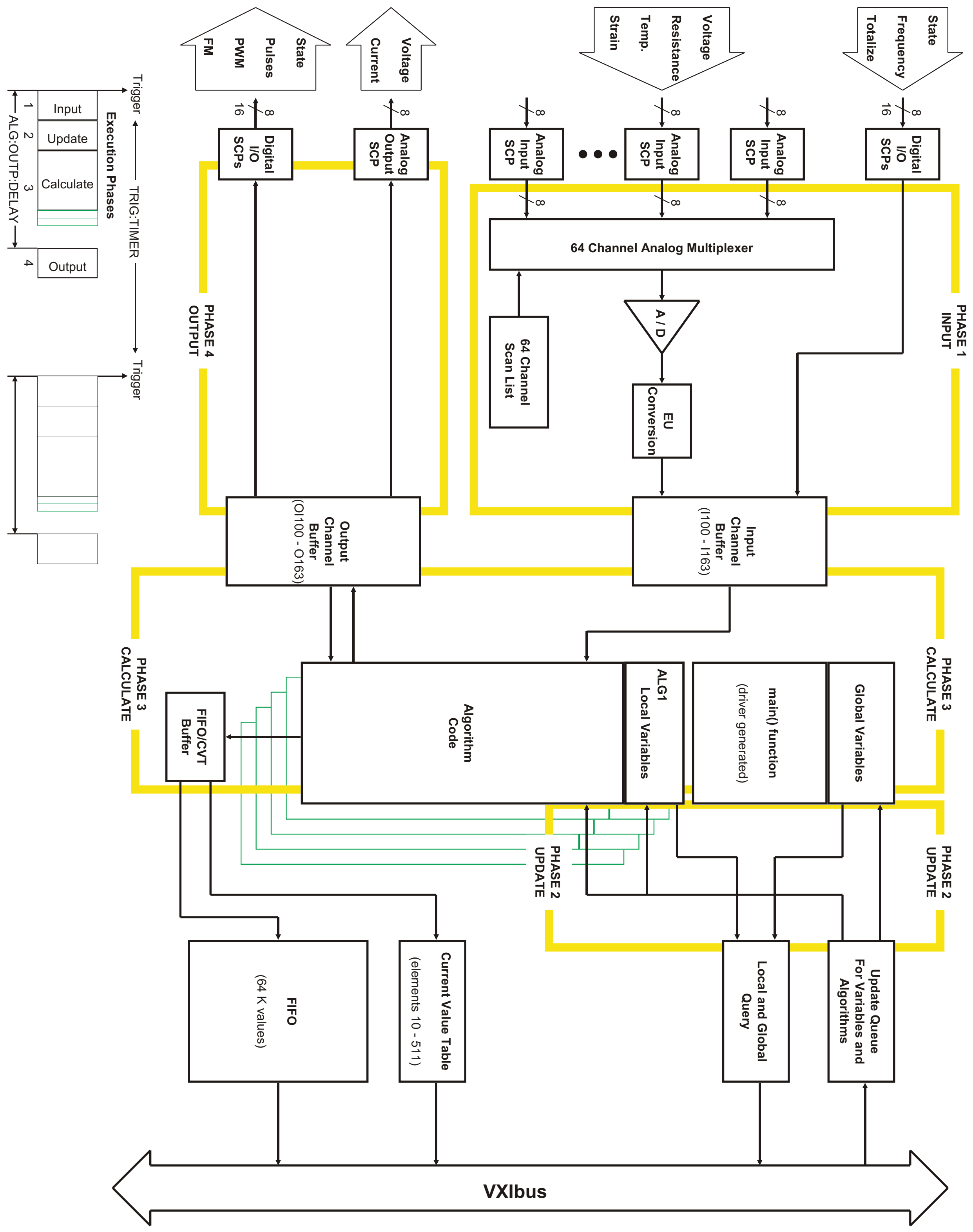

Figure 4-2: Algorithm Operating Sequence Diagram

Defining Custom Algorithms (ALG:DEF)

This section discusses how to use the ALG:DEFINE command to define custom algorithms. Later sections will discuss “what to define.”

ALG:DEFINE in the Programming Sequence

*RST erases all previously defined algorithms. All algorithms must be erased before beginning to re-define them (except in the special case described in “Changing an Algorithm While it’s Running” later in this section).

ALG:DEFINE’s Three Data Formats

For custom algorithms, the ALG:DEFINE ‘<*alg_name*>’,’<*source_code*>’ command sends the algorithm’s source code to the VT1415A’s driver for translation to executable code. The <*source_code*> parameter can be sent in one of three forms:

1. SCPI Quoted String: For short segments (single lines) of code, enclose the code string within single (apostrophes) or double quotes. Because of string length limitations within SCPI and some programming platforms, it is recommended that the quoted string length not exceed a single program line. Example:

   ```
   ALG:DEF ‘ALG1’,’if(First_loop) O108=0; O108=O108+.01;’
   ```

2. SCPI Indefinite Length Block Program Data: This form terminates the data transfer when it received an End Identifier with the last data byte. Use this form only when it is certain that the controller platform will include the End Identifier. If it is not included, the ALG:DEF command will “swallow” whatever data follows the algorithm code. The syntax for this parameter type is:

   #0<data byte(s)><null byte with End Identifier>

   Example from “Quoted String” above:

   ALG:DEF ‘ALG1’,#0O108=I100;Æ (where “ ” is a null byte)

3. SCPI Definite Length Block Program Data: For longer code segments (like complete custom algorithms) this parameter works well because it specifies the exact length of the data block that will be transferred. The syntax for this parameter type is:

   #<non-zero digit><digit(s)><data byte(s)>

   Where the value of <non-zero digit> is 1-9 and represents the number of <digit(s)>. The value of <digit(s)> taken as a decimal integer indicates the number of <data byte(s)> in the block. Example from “Quoted String” above:

   ALG:DEF ‘ALG1’,#211O108=I100;Æ (where “ ” is a null byte)

NOTE For Block Program Data, the Algorithm Parser requires that the <*source_code*> data end with a null (0) byte. The null byte must be appended to the end of the block's <*data byte(s)*>. For Definite Length Block Data, the null byte must be accounted for in the byte count <*digit(s)*>. If the null byte is not included within the block, the error "Algorithm Block must contain termination '\0'" will be generated.

Indefinite Length Block Data Example

Retrieve algorithm source code from file and send to VT1415A in indefinite length format using VISA instrument I/O libraries:

```
int byte_count, file_handle;
char source_buffer[8096], null = 0;
file_handle = open( "<filename>", O_RDONLY + O_BINARY);
byte_count = read( file_handle, source_buffer, sizeof( source_buffer ) );
close( file_handle );
source_buffer[ byte_count ] = 0; /* null to terminate source buffer string */
viPrintf( e1415,  "ALG:DEF  'ALG8',#0%s%c\n", source_buffer, null );
```

Definite Length Block Data Example

Retrieve source code from text file, determine length of file, create a Definite Length Block header and send algorithm to VT1415A using VISA instrument I/O Libraries:

```
int byte_count, file_handle;
char header_string[12], source_buffer[8096], null = 0;
file_handle = open( "<filename>" O_RDONLY+O_BINARY);
byte_count = read( file_handle, source_buffer, sizeof( source_buffer ) );
close( file_handle );
source_buffer[ byte_count ] = 0; /* null to terminate source buffer string */
sprintf( header_string, "%d", byte_count + 1 ); /* note byte_count+1for null byte */
sprintf( header_string, "%d%d", strlen( header_string ), byte_count);
viPrintf( e1415, "ALG:DEF  'ALG4',#%s%s%c\n", header_string, source_buffer, null );
```

See the section "Running the Algorithm" later in this chapter for more on loading algorithms from files.

Changing a Running Algorithm

The VT1415A has a feature that allows a specified algorithm to be swapped with another even while it is executing. This is useful if, for instance, it is necessary to alter the function of an algorithm that is currently controlling a process and it is undesirable to have this process uncontrolled. In this case, when original algorithm is defined, enable it to be swapped.

Defining an Algorithm for Swapping

The ALG:DEF command has an optional parameter that is used to enable algorithm swapping. The command's general form is:

ALG:DEF '<*alg_name*>'[,<*swap_size*>],'<*source_code*>'

Note the parameter <*swap_size*>. It specifies the amount of memory that will be allocated to algorithm <*alg_name*>. Make sure to allocate enough space for the largest algorithm expected to be defined for <*alg_name*>. Here is an example of defining an algorithm for swapping:

define ALG3 so it can be swapped with an algorithm as large as 1000 words

ALG:DEF 'ALG3',1000,#41698<*1698char_alg_source*>

NOTE The number of characters (bytes) in an algorithm's <*source_code*> parameter is not well related to the amount of memory space the algorithm requires. Remember, this parameter contains the algorithm's source code, not the executable code it will be translated into by the ALG:DEF command. The algorithm's source might contain extensive comments, none of which will be in the executable algorithm code after it is translated.

How Does it Work?

The example algorithm definition above will be used for this discussion. When a value for <*swap_size*> is specified at algorithm definition, the VT1415A allocates two identical algorithm spaces for ALG3, each the size specified by <*swap_size*> (in this example 1000 words). This is called a "double buffer." They will be arbitrarily called "space A" and "space B." The algorithm is loaded into ALG3's space A at first definition. Later, while algorithms are running, "replace" ALG3 by again executing:

ALG:DEF ALG3,#42435<*2435char_alg_source*>

Notice that <*swap_size*> is not (must not be) included this time. This ALG:DEF works like an Update Request. The VT1415A translates and downloads the new algorithm into ALG3's space B while the old ALG3 is still running from space A. When the new algorithm has been completely loaded into space B and an ALG:UPDATE command has been sent, the VT1415A simply switches to executing ALG3's new algorithm from space B at the next Update Phase (see Figure 4-2). If yet another ALG3 were sent, it would be loaded and executed from ALG3's space A.

Determining an Algorithm's Size

In order to define an algorithm for swapping, it is necessary to know how much algorithm memory to allocate for it or any of its replacements. This information can be queried from the VT1415A. Use the following sequence:

1. Define the algorithm without swapping enabled. This will cause the VT1415A to allocate only the memory actually required by the algorithm.
2. Execute the ALG:SIZE? <*alg_name*> command to query the amount of memory allocated. The minimum amount of memory required for the algorithm is now known.
3. Repeat 1 and 2 for each of the algorithms that can be swapped with the original. From this, the minimum amount of memory required for the largest is known.

4. Execute *RST to erase all algorithms.
5. Re-define one of the algorithms with swapping enabled and specify <*swap_size*> at least as large as the value from step 3 above (and probably somewhat larger because as alternate algorithms declare different variables, space is allocated for total of all variables declared).
6. Swap each of the alternate algorithms for the one defined in step 5, ending with the one to run now. Remember, the <*swap_size*> parameter is not sent with these. If an "Algorithm too big" error is not received, then the value for <*swap_size*> in step 5 was large enough.
7. Define any other algorithms in the normal manner.

NOTES

1. Channels referenced by algorithms when they are defined are only placed in the channel list before INIT. The channel list cannot be changed after INIT. If an algorithm is re-defined (by swapping), after INIT and it references channels not already in the channel list, it will not be able to access the newly referenced channels. No error message will be generated. To make sure all required channels will be included in the channel list, define <*alg_name*> and re-define all algorithms that will replace <*alg_name*> by swapping them before INIT is sent. This insures that all channels referenced in these algorithms will be available after INIT.
2. The driver only calculates overall execution time for algorithms defined before INIT. This calculation is used to set the default output delay (same as executing ALG:OUTP:DELAY AUTO). If an algorithm is swapped after INIT that takes longer to execute than the original, the output delay will behave as if set by ALG:OUTP:DEL 0 rather than AUTO (see ALG:OUTP:DEL command). Use the same procedure from note 1 to make sure the longest algorithm execution time is used to set ALG:OUTP:DEL AUTO before INIT.

An example program file named "*swap.cs*" on the VXI*plug&play* Drivers and Product Manuals CD shows how to swap algorithms while the module is running. See Appendix G for program listings.

A Very Simple First Algorithm

This section will demonstrates how to create and download an algorithm that simply sends the value of an input channel to a CVT element. It includes an example application program that configures the VT1415A, downloads (defines) the algorithm, starts, and then communicates with the running algorithm.

Writing the Algorithm

The most convenient method of creating a custom algorithm is to use a text editor or word processor to input the source code. The following algorithm source code is on the examples disc in a file called "*mxplusb*."

```
/* Example algorithm that calculates 4 Mx+B values upon
 * signal that sync == 1.  M and B terms set by application
 * program.
 */
 static float M, B, x, sync;
 if ( First_loop ) sync = 0;
 if ( sync == 1 ) {
         writecvt(  M*x+B,   10 );
         writecvt(-(M*x+B),  11 );
         writecvt( (M*x+B)/2,12 );
         writecvt( 2*(M*x+B),13 );
         sync = 2;
 }
```

Running the Algorithm

A C-SCPI example program "*file_alg.cs*" shows how to retrieve the algorithm source file "*mxplusb*" and use it to define and execute an algorithm. When "*file_alg.cs*" has been compiled, type `file_alg mxplusb` to run the example and load the algorithm. The aforementioned files can be found on the VXI*plug&play* Drivers and Product Manuals CD.

Modifying a Standard PID Algorithm

While the standard PID algorithms can provide excellent general closed loop process control, there will be times when a process has specialized requirements that are not addressed by the default form of the VT1415A's PID algorithms. This section shows how to copy and modify a standard PID algorithm. Both of the VT1415A's standard PID algorithms, PIDA and PIDB, are also available as source files supplied with the VT1415A. Also included is a source file for a PIDC algorithm. PIDC has more features than PIDB but is not pre-defined in the VT1415A's driver like PIDA and PIDB. It is only available as a source file.

PIDA with Digital On-Off Control

The VT1415A's PID algorithms are written to supply control outputs through analog output SCPs. While it would not be an error to specify a digital channel as the PID control output, the PID algorithm as written would not operate the digital channel as desired.

The value written to a digital output bit is evaluated as if it were a boolean value. That is, if the value represents a boolean true, the digital output is set to a binary 1. If the value represents a boolean false, the digital output is set to a binary 0. The VT1415A's Algorithm Language (like 'C') specifies that a value of 0 is a boolean false (0), any other value is considered true (1). With that in mind, the operation of a standard PIDA will be analyzed with a digital output as its control output.

How the Standard PIDA Operates

A PID is to control a bath temperature at 140 °C. With the Setpoint at 140 and the process variable (PV) reading 130, the value sent to the output is a positive value which drives the digital output to 1 (heater on). When the process value reading reaches 140 the “error term” would equal zero so the value sent to the digital output would be 0 (heater off). Fine so far, but, as the bath temperature coasts even minutely above the setpoint, a small negative value will be sent to the digital output which represents a boolean true value. At this point the output will again be 1 (heater on) and the bath temperature will continue go up rather than down. This process is now out of control!

Modifying the Standard PIDA

This behavior is easy to fix. Simply modify the standard PIDA algorithm source code (supplied with the VT1415A in the file PIDA.C) and then define it as a custom algorithm. Use the following steps:

1. Load the source file for the standard PIDA algorithm into a text editor.
2. Find the line of code near the end of PIDA that reads:

   ```
   outchan = Error * P_factor + I_out + D_factor * (Error - Error_old)
   ```

   and insert this line below it:

   ```
   if ( outchan <= 0 ) outchan = 0; /* all value not positive are now zero */
   ```
3. Going back to the beginning of the file, change all occurrences of “inchan” to the input channel specifier of choice (e.g. I100).
4. As in step 3, change all occurrences of “outchan” to the digital output channel/bit identifier of choice (e.g. O108.B0).
5. Now, save this algorithm source file as “ONOFFPID.C.”

Algorithm to Algorithm Communication

The ability for one algorithm to have access to values from another can be very important, particularly in more complex control situations. One of the important features of the VT1415A is that this communication can take place entirely within the algorithms’ environment. The application program is freed from having to retrieve values from one algorithm and then send those values to another algorithm.

Communication Using Channel Identifiers

The value of all defined input and output channels can be read by any algorithm. Here is an example of inter-algorithm channel communication.

Implementing Multivariable Control

In this example, two PID algorithms each control part of a process and, due to the process dynamics, are interactive. This situation can call for what is known as a “decoupler.” The job of the decoupler is to correct for the “coupling” between these two process controllers. Figure 4-3 shows the two PID controllers and how the decoupler algorithm fits into the control loops. As mentioned before, algorithm output statements don’t write to the output SCP channels but are instead buffered in the Output Channel Buffer until

the Output Phase occurs. This situation allows easy implementation of decouplers because it allows an algorithm following the two PIDs to inspect their output values and make adjustments to them before they are sent to output channels. The decoupler algorithm's *Decoupl_factor1* and *Decouple_factor2* variables (assumes a simple interaction) are local and can be independently set using ALG:SCALAR:

```
/* decoupler algorithm. (must follow the coupled algorithms in execution sequence)  */
static float Decouple_factor1, Decouple_factor2;
O124 = O124 + Decouple_factor2 * O125;
O125 = O125 + Decouple_factor1 * O124;
```

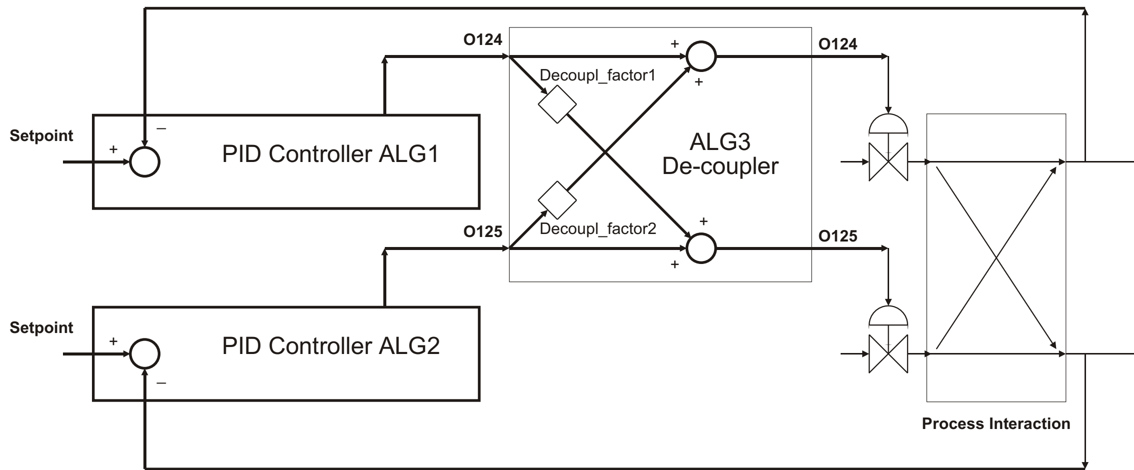

Figure 4-3: Algorithm Communication with Channels

Communication Using Global Variables

A more traditional method of inter-algorithm communication uses global variables. Global variables are defined using the ALG:DEF command in the form:
ALG:DEF 'GLOBALS','<variable_declaration_statements>'

Example of global declaration

```
ALG:DEF 'GLOBALS','static float cold_setpoint;'
```

Implementing Feed Forward Control

In this example, two algorithms mix hot and cold water supplies in a ratio that results in a tank being filled to a desired temperature. The temperature of the make-up supplies is assumed to be constant. Figure 4-4 shows the process diagram.

To set up the algorithms for this example:

1. Define the global variable *cold_setpoint*

   ```
   ALG:DEF 'GLOBALS','static float cold_setpoint;'
   ```

2. Define the following algorithm language code as ALG1, the ratio station algorithm.

```
static float hot_flow, cold_hot_ratio;
static float cold_temp = 55, hot_temp = 180, product_temp = 120;
hot_flow = I108;                    /* get flow rate of cold supply */
/* following line calculates cold to hot ratio from supply and product temps */
cold_hot_ratio = (hot_temp - product_temp) / (cold_temp - product_temp);
cold_setpoint = hot_flow * cold_hot_ratio;  /* output flow setpoint for ALG2 */
```

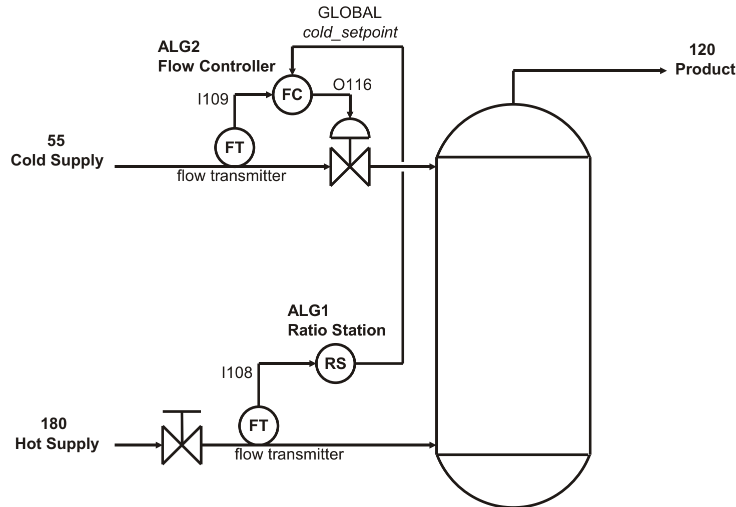

Figure 4-4: Inter-algorithm Communication with Globals

3. Modify a PIDA algorithm so its setpoint variable is the global variable *cold_setpoint*, its input channel is I109 and its output channel is O116 and Define as ALG2, the cold supply flow controller:

```
/*  Modified PIDA Algorithm; comments stripped out, setpoint from global,
    inchan = I109, outchan = O116
*/
     /* the setpoint is not declared so it will be global */
    static float P_factor = 1;
    static float I_factor = 0;
    static float D_factor = 0;
    static float I_out;
    static float Error;
    static float Error_old;

    /* following line includes global setpoint var and hard coded input chan */
    Error = Cold_setpoint - I109;
    if (First_loop)
    {
          I_out = Error * I_factor;
          Error_old = Error;
    }
    else /* not First trigger */
    {
          I_out = Error * I_factor + I_out;  /* output channel hard coded here */
    }
    O116 = Error * P_factor + I_out + D_factor * (Error - Error_old);
    Error_old = Error;
```

Non-Control Algorithms

Data Acquisition Algorithm

The VT1415A's Algorithm Language includes intrinsic functions to write values to the CVT, the FIFO, or both. Using these functions, it is possible to create algorithms that simply perform a data acquisition function. The following example shows the acquisition of eight channels of analog input from SCP position 0 and one channel (8 bits) of digital input from a VT1533A in SCP position 2. The results of the acquisition are placed in the CVT and FIFO.

```
/* Data acquisition to CVT and FIFO */
writeboth( I100, 330 ); /* channel 0 to FIFO and CVT element 330 */
writeboth( I101, 331 ); /* channel 1 to FIFO and CVT element 331 */
writeboth( I102, 332 ); /* channel 2 to FIFO and CVT element 332 */
writeboth( I103, 333 ); /* channel 3 to FIFO and CVT element 333 */
writeboth( I104, 334 ); /* channel 4 to FIFO and CVT element 334 */
writeboth( I105, 335 ); /* channel 5 to FIFO and CVT element 335 */
writeboth( I106, 336 ); /* channel 6 to FIFO and CVT element 336 */
writeboth( I107, 337 ); /* channel 7 to FIFO and CVT element 337 */
writeboth( I116, 338 ); /* channel 16 to FIFO and CVT element 338 */
```

Using SENS:DATA:FIFO:... and the SENS:DATA:CVT commands, the application program can access the data.

Process Monitoring Algorithm

Another function the VT1415A performs well is monitoring input values and testing them against pre-set limits. If an input value exceeds its limit, the algorithm can be written to supply an indication of this condition by changing a CVT value or even forcing a VXIbus interrupt. The following example shows acquiring one analog input value from channel 0 and one VT1533A digital channel from channel 16 and limit testing them.

```
/* Limit test inputs , send values to CVT and force interrupt when exceeded */
static float       Exceeded;
static float       Max_chan0, Min_chan0, Max_chan1, Min_chan1;
static float       Max_chan2, Min_chan2, Max_chan3, Min_chan3;
static float       Mask_chan16;
if ( First_loop ) Exceeded = 0;  /* initialize Exceeded on each INIT */
writecvt( I100, 330); /* write analog value to CVT */
Exceeded = ( ( I100 > Max_chan0 ) || ( I100 < Min_chan0 ) ); /* limit test analog */
writecvt( I101, 331); /* write analog value to CVT */
Exceeded = Exceeded + ( ( I101 > Max_chan1 ) || ( I101 < Min_chan1 ) );
writecvt( I102, 332); /* write analog value to CVT */
Exceeded = Exceeded + ( ( I102 > Max_chan2 ) || ( I102 < Min_chan2 ) );
writecvt( I103, 333); /* write analog value to CVT */
Exceeded = Exceeded + ( ( I103 > Max_chan3 ) || ( I103 < Min_chan3 ) );
writecvt( I116, 334); /* write 8-bit value to CVT */
Exceeded = Exceeded + ( I116 != Mask_chan16); /* limit test digital */
If ( Exceeded ) interrupt( );
```

Implementing Setpoint Profiles

A setpoint profile is a sequence of set-points inputted to a control algorithm. A normal setpoint is either static or modified by operator input to some desired value where it will then become static again. A setpoint profile is used to cycle a device under test through some operating range and the setpoint remains for some period of time before changing. The automotive industry uses setpoint profiles to test their engines and drive trains. That is, each new setpoint is a simulation of an operator sequence that might normally be encountered.

A setpoint profile can either be calculated for each interval or pre-calculated and placed into an array. If calculated, the algorithm is given a starting setpoint and an ending setpoint. A function based upon time then calculates each new desired setpoint until traversing the range to the end point. Some might refer to this technique as setpoint ramping.

Most setpoint profiles are usually pre-calculated by the application program and downloaded into the instrument performing the sequencing. In that case, an array affords the best alternative for several reasons:

Arrays can hold up to 1,024 points.

Arrays can be downloaded quickly while the algorithm is running.

Time intervals can be tied to trigger events and each *n* trigger events can simply access the next element in the array.

Real-time calculations of setpoint profiles by the algorithm itself complicates the algorithm.

The application program has better control over time spacing and the complexity and range of the data. For example, successive points in the array could be the same value just to keep the setpoint at that position for extra time periods.

The following is an example program that sequences data from an array to an Analog Output. There are some unique features illustrated here that can be used:

The application program can download new profiles while the application program is running. The algorithm will continue to sequence through the array until it reaches the end of the array. At this time, it will set its index back to 0 and toggle a Digital Output bit to create an update channel condition on a Digital Input. Then, at the next trigger event, the new array values will take effect before the algorithm executes. As long as the new array is download into memory before the index reaches 1,023, the switch to the new array elements will take place. If the array is downloaded AFTER the index reaches 1,023, the same setpoint profile will be executed until index reaches 1,023 again.

The application program can monitor the index value with ALG:SCAL? “alg1",”index" so it can keep track of where the profile sequence is currently running. The interval can also be made shorter or longer by changing the *num_events* variable.

```
SOUR:FUNC:COND (@141)                          make Digital I/O channel 141 a
                                               digital output. The default condition
                                               for 140 is digital input.
```

define algorithm

```
ALG:DEF 'alg1','
  static float setpoints[ 1024 ], index, num_events, n;
  if ( First_loop ) {
        index = 0;              /* array start point */
        n = num_events;              /* preset interval */
  }
  n = n - 1;                    /* count trigger events */
  if ( n <= 0 ) {
        O100 = setpoints[ index ]; /* output new value */
        index = index + 1;      /* increment index */
        if ( index > 1023 ) {   /* look for endpoint */
              index = 0;
              O140.B0 = !O140.B0; /* toggle update bit */
        }
        n = num_events;              /* reset interval count */
  }
```

```
ALG:SCAL "alg1","num_events", 10               output change every 10 ms
ALG:ARRAY "alg1","setpoints",<block_data>      set first profile
ALG:UPD                                        force change
TRIG:TIMER .001                                trigger event at 1 ms
TRIG:SOUR TIMER                                trigger source timer
INIT                                           start algorithm
```

Download new setpoint profile and new timer interval:

```
ALG:SCAL "alg1","num_events", 20               output change every 20 ms
ALG:ARRAY "alg1","setpoints",<block data>      set first profile
ALG:UPD:CHAN "I140.B0"                         change takes place with change in bit
                                               0 of O140.
```

This example program was configured using Digital Output and Digital Inputs for the express reason that multiple VT1415A's may be used in a system. In this case, the VT1415A toggling the digital bit would be the master for the other VT1415A's in the system. They all would be monitoring one of their digital input channels to signal a change in setpoint profiles.

Notes

Chapter 5
Algorithm Language Reference

The VT1415A's Algorithm Language is a limited version of the 'C' programming language. It is designed to provide the necessary control constructs and algebraic operations to support standard PID as well as custom control algorithms. There are no loop constructs, multi-dimensional arrays, or transcendental functions. Further, an algorithm must be completely contained within a single function subprogram 'ALGn.' The algorithm cannot call another user-written function subprogram.

It is important to note that, while the VT1415A's Algorithm Language has a limited set of intrinsic arithmetic operators, it also provides the capability to call special user defined functions "f(x)." An off-line program included with the VT1415A converts the functions supplied into piece-wise linear interpolated tables and gives them user defined names. The VT1415A can extract function values from these tables in under 18 μs, regardless of the function's original complexity. This method provides faster algorithm execution by moving the complex math operations off-board. See Appendix F, "Generating User Defined Functions"

This section assumes that the user already programs in some language. If the user is a 'C' language programmer, the reference section here, as well as Chapter 4 "Customizing Algorithms," is all that will likely be needed to create an algorithm. If unfamiliar with the C programming language, study the "Program Structure and Syntax" section before attempting to to write custom algorithms.

Language reference . . . . page 133
- Standard Reserved Keywords . . . . page 134
- Special VT1415A Reserved Keywords . . . . page 134
- Identifiers . . . . page 134
- Special Identifiers for Channels . . . . page 135
- Operators . . . . page 135
- Intrinsic Functions and Statements . . . . page 135
- Program Flow Control . . . . page 136
- Data Types . . . . page 136
- Data Structures . . . . page 137
- Bitfield Access . . . . page 138

Language Syntax Summary . . . . page 139
Program Structure and Syntax . . . . page 143

Language Reference

This section provides a summary of reserved keywords, operators, data types, constructs, intrinsic functions, and statements.

Standard Reserved Keywords

The list of reserved keywords is the same as ANSI 'C.' Custom variables cannot be created using these names. Note that the keywords that are shown underlined and bold are the only ANSI 'C' keywords that are implemented in the VT1415A.

auto	double	int	struc
break	**else**	long	switch
case	enum	register	typeof
char	extern	**return**	union
const	**float**	short	unsigned
continue	for	signed	void
default	goto	sizeof	volatile
do	**if**	**static**	while

NOTE While all of the ANSI 'C' keywords are reserved, only those keywords that are shown in bold are actually implemented in the VT1415A.

Special VT1415A Reserved Keywords

The VT1415A implements some additional reserved keywords. Variables cannot be created using these names:

abs	interrupt	writeboth
Bn (n=0 through 9)	max	writecvt
Bnn (nn=10 through 15)	min	writefifo

Identifiers

Identifiers (variable names) are significant to 31 characters. They can include alpha, numeric, and the underscore character "_." Names must begin with an alpha character or the underscore character.

Alpha: a b c d e f g h i j k l m n o p q r s t u v w x y z
A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

Numeric: 0 1 2 3 4 5 6 7 8 9
Other: _

NOTE Identifiers are *case sensitive*. The names "My_array" and "my_array" reference different identifiers.

Special Identifiers for Channels

Channel identifiers appear as variable identifiers within the algorithm and have a fixed, reserved syntax. The identifiers I100 to I163 specify input channel numbers. The "I" must be uppercase. They may only appear on the right side of an assignment operator. The identifiers O100 to O163 specify output channel numbers. The "O" must be uppercase. They can appear on either or both sides of the assignment operator.

NOTE Trying to declare a variable with a channel identifier will generate an error.

Operators

The VT1415A's Algorithm Language supports the following operators:

Assignment Operator

= (assignment) example: c = 1.2345

Arithmetic Operators

+ (addition) examples: c = a + b
- (subtraction) c = a - b
* (multiplication) c = a * b
/ (division) c = a / b

Unary Operators

- (unary minus) c = a + (-b)
+ (unary plus) c = a + (+b)

Comparison Operators

== (is equal to) examples: a == b
!= (is not equal to) a != b
< (is less than) a < b
> (is greater than) a > b
<= (is less than or equal to) a <= b
>= (is greater than or equal to) a >= b

Logical Operators

|| (or) examples: (a == b) || (a == c)
&& (and) (a == b) && (a == c)

Unary Logical Operator

! (not) example: !b

The result of a comparison operation is a boolean value. It is still a type **float**, but its value is either 0 (zero) if false or 1 (one) if true. Any variable can be tested with the **if** statement. A value of zero tests false; if any other value, it tests true. For example:

```
/* if my_var is other than 0, increment count_var */
 if(my_var) count_var=count_var+1;
```

Intrinsic Functions and Statements

The following functions and statements are provided in the VT1415A's Algorithm Language:

Functions:

abs(*expression*)	return absolute value of expression
max(*expression1,expression2*)	return largest of the two expressions
min(*expression1,expression2*)	return smallest of the two expressions

Statements:

interrupt()	sets VXI interrupt
writeboth(*expression,cvt_loc***)**	write expression result to FIFO and CVT element specified.
writecvt(*expression,cvt_loc***)**	write expression result to CVT element specified.
writefifo(*expression***)**	write expression result to FIFO.

Program Flow Control

Program flow control is limited to the conditional execution construct using **if** and **else** and **return**. Looping inside an algorithm function is not supported. The only "loop" is provided by repeatedly triggering the VT1415A. Each trigger event (either external or internal Trigger Timer) executes the **main()** function which calls each defined and enabled algorithm function. There is no **goto** statement.

Conditional Constructs

The VT1415A Algorithm Language provides the **if-else** construct in the following general form:

if (*expression***)** *statement1* **else** *statement2*

If *expression* evaluates to non-zero *statement1* is executed. If *expression* evaluates to zero, *statement2* is executed. The else clause with its associated *statement2* is optional. Statement1 and/or statement2 can be compound statement. That is { *statement; statement; statement; ...* }.

Exiting the Algorithm

The **return** statement allows terminating algorithm execution before reaching the end by returning control to the main() function. The **return** statement can appear anywhere in an algorithm. It is not required to include a **return** statement to end an algorithm. The translator treats the end of an algorithm as an implied return.

Data Types

The data type for variables is always **static float**. However, decimal constant values without a decimal point or exponent character (".", "E" or "e"), as well as Hex and Octal constants are treated as 32-bit integer values. This treatment of constants is consistent with ANSI 'C.' To understand what this can mean, it is necessary to understand that not all arithmetic statements in an algorithm are actually performed within the VT1415A's DSP chip at algorithm run-time. Where expressions can be simplified, the VT1415A's translator (a function of the driver invoked by ALG:DEF) performs the arithmetic operations before downloading the executable code to the algorithm memory in the VT1415A. For example, look at the statement:

```
a = 5 + 8;
```

When the VT1415A's translator receives this statement, it simplifies it by adding the two integer constants (5 and 8) and storing the sum of these as the float constant 13. At algorithm run-time, the float constant 13 is assigned to the variable "a." No surprises so far. Now, analyze this statement:

```
a = ( 3 / 4 ) * 12;
```

Again, the translator simplifies the expression by performing the integer divide for 3/4. This results in the integer value 0 being multiplied by 12 which results in the float constant 0.0 being assigned to the variable "a" at run-time. This is obviously not what was desired, but is exactly what the algorithm instructed.

These subtle problems can be avoided by specifically including a decimal point in decimal constants where an integer operation is not desired. For example, if either of the constants in the division above were made a float constant by including a decimal point, the translator would have promoted the other constant to a float value and performed a float divide operation resulting in the expected 0.75 * 12 or the value 8.0. So, the statement:

```
a = ( 3. / 4 ) * 12;
```

will result in the value float 8.0 being assigned to the variable "a."

The Static Modifier

All VT1415A variables, local or global, must be declared as **static**. An example:

```
static float gain_var, integer_var, deriv_var;          /* three vars declared */
```

In 'C', local variables that are not declared as **static** lose their values once the function completes. The value of a local **static** variable remains unchanged between calls to an algorithm. Treating all variables this way allows an algorithm to "remember" its previous state. The static variable is local in scope, but otherwise behaves as a global variable. Also note that variables may not be declared within a compound statement.

Data Structures

The VT1415A Algorithm Language allows the following data structures:

Simple variables of type **float**:
Declaration
```
static float simp_var, any_var;
```

Use
```
simp_var = 123.456;
any_var = -23.45;
Another_var = 1.23e-6;
```

Storage
Each simple variable requires four 16-bit words of memory.

Single-dimensioned arrays of type **float** with a maximum of 1,024 elements:

Declaration

```
static float array_var [3];
```

Use

```
array_var [0] = 0.1;
array_var [1] = 1.2;
array_var [2] = 2.34;
array_var [3] = 5;
```

Storage

Arrays are "double buffered." This means that when an array is declared, twice the space required for the array is allocated, plus one more word as a buffer pointer. The memory required is:

$$words\ of\ \ memory \quad (8 * num_\ elements) \quad 1$$

This double buffered arrangement allows the ALG:ARRAY command to download all elements of the array into the "B" buffer while an algorithm is accessing values from the "A" buffer. Then an ALG:UPDATE command will cause the buffer pointer word to point to the newly loaded buffer between algorithm executions.

Bitfield Access

The VT1415A implements bitfield syntax that allows individual bit values to be manipulated within a variable. This syntax is similar to what would be done in 'C', but doesn't require a structure declaration. Bitfield syntax is supported only for the lower 16 bits (bits 0-15) of simple (scalar) variables and channel identifiers.

Use

```
if(word_var.B0 || word_var.B3)        /* if either bit 0 or bit 3 true ... */
    word_var.B15 = 1;                 /* set bit 15                        */
```

NOTES

1. A bitfield structure does not have to be declared in order to use it. In the Algorithm Language, the bitfield structure is assumed to be applicable to any simple variable including channel identifiers.
2. Unlike 'C', the Algorithm Language allows for both bit access and "whole" access to the same variable. Example:

```
static float my_word_var;
my_word_var = 255          /* set bits 0 through 7 */
my_word_var.B3 = 0         /* clear bit 3 */
```

Declaration Initialization

Only simple variables (not array members) may be initialized in the declaration statement:

```
static float my_var = 2;
```

NOTE!

The initialization of the variable only occurs when the algorithm is first defined with the ALG:DEF command. The first time the algorithm is executed (module INITed and triggered), the value will be as initialized. But when the module is stopped (ABORT command) and then re-INITiated, the variable will not be re-initialized but will contain the value last assigned during program execution. In order to initialize variables each time the module is re-INITialized, see "Determining First Execution" on page 115.

Global Variables

To declare global variables, execute the SCPI command ALG:DEF 'GLOBALS',<*program_string*>. The <*program_string*> can contain simple variable and array variable declaration/initialization statements. The string must not contain any executable source code.

Language Syntax Summary

This section documents the VT1415A's Algorithm Language elements.

Identifier:

first character is A-Z, a-z or "_", optionally followed by characters; A-Z, a-z, 0-9 or "_." Only the first 31 characters are significant. For example: a, abc, a1, a12, a_12, now_is_the_time, gain1.

Decimal Constant:

first character is 0-9 or "."(decimal point). Remaining characters if present are 0-9, a "."(one only), a single "E"or"e", optional "+" or "-", 0-9. For example: 0.32, 2, 123, 123.456, 1.23456e-2, 12.34E3.

NOTE

Decimal constants without a decimal point character are treated by the translator as 32-bit integer values. See Data Types on page 136.

Hexadecimal Constant:

first characters are 0x or 0X. Remaining characters are 0-9 and A-F or a-f. No "." allowed.

Octal Constant:

first character is 0. Remaining characters are 0-7. If ".", "e" or "E" is found, the number is assumed to be a Decimal Constant as above.

Primary-Expression:

constant
(*expression***)**
scalar-identifier
*scalar-identifier***.***bitnumber*
*array-identifier***[***expression***]**
abs(*expression***)**
max(*expression***,***expression***)**
min(*expression***,***expression***)**

Bit-Number:

B*n* where *n*=0-9
B*nn* where *nn*=10-15

Unary-Expression:

primary-expression
unary-operator unary-expression

Unary-Operator:

+
-
!

Multiplicative-Expression:

unary-expression
multiplicative-expression multiplicative-operator unary-expression

Multiplicative-Operator:

*
/

Additive-Expression:

multiplicative-expression
additive-expression additive-operator multiplicative-expression

Additive-Operator:

+
-

Relational-Expression:

additive-expression
relational-expression relational-operator additive-expression

Relational-Operator:

`<`
`>`
`<=`
`>=`

Equality-Expression:

relational-expression
equality-expression equality-operator relational-expression

Equality-Operator:

`==`
`!=`

Logical-AND-Expression:

equality-expression
logical-AND-expression **`&&`** *equality-expression*

Expression:

logical-AND-expression
expression **`||`** *logical-AND-expression*

Declarator:

identifier
identifier **`[`** *integer-constant-expression* **`]`**
NOTE: Integer-constant expression in array identifier above must not exceed 1,023.

Init-Declarator:

declarator
declarator **`=`** *constant-expression*
NOTES: 1. May not initialize array declarator.
2. Arrays limited to single dimension of 1024 maximum.

Init-Declarator-List:

init-declarator
init-declarator-list **`,`** *init-declarator*

Declaration:

`static float` *init-declarator-list;*

Declarations:

declaration
declarations declaration

Intrinsic-Statement:

`interrupt ( )`
`writefifo (` *expression* **`)`**
`writecvt (` *expression* **,** *constant-expression* **`)`**
`writeboth(` *expression* **,** *constant-expression* **`)`**
`exit (` *expression* **`)`**

Expression-Statement:

scalar-identifier **=** *expression* `;`
scalar-identifier `.` *bit-number* **=** *expression* `;`
array-identifier `[` *integer-constant expression* `]` = expression `;`
intrinsic-statement `;`

Selection-Statement:

`if (` *expression* **`)`** *statement*
`if (` *expression* **`)`** *statement* **`else`** *statement*

Compound-Statement:

`{` *statement-list* **`}`**
`{ }`
NOTE: Variable declaration not allowed in compound statement.

Statement:

expression-statement
compound-statement
selection-statement

Statement-List:

statement
statement-list statement

Algorithm-Definition:

declarations statement-list
statement-list

Program Structure and Syntax

In this section, the portion of the 'C' programming language that is directly applicable to the VT1415A's Algorithm Language will be discussed. To do this, 'C' Algorithm Language elements will be compared with equivalent BASIC language elements.

Declaring Variables

In BASIC, the DIM statement is typically used to name variables and allocate space in memory for them. In the Algorithm Language, the variable type and a list of variables is specified:

BASIC	'C'
DIM a, var, array(3)	static float a, var, array[3];

Here, three variables are declared. Two simple variables: **a** and **var** and a single dimensioned array, **array**.

Comments:

Note that the 'C' language statement must be terminated with the semicolon "**;**".

Although all variables in the Algorithm Language are of type float, they must be explicitly declared as such.

All variables in an algorithm are **static**. This means that each time an algorithm is executed, the variables "remember" their values from the previous execution. The **static** modifier must appear in the declaration.

Array variables must have a single dimension. The array dimension specifies the number of elements. The lower bound is always zero (0) in the Algorithm Language. Therefore, the variable My_array from above has three elements: My_array [0] through My_array[2].

Assigning Values

BASIC and 'C' are the same here. Both languages use the symbol "=" to assign a value to a simple variable or an element of an array. The value can come from a constant, another variable, or an expression. Examples:

```
a = 12.345;
a = My_var;
a = My_array[ 2 ];
a = (My_array[ 1 ] + 6.2) / My_var;
```

NOTE In BASIC, the assignment symbol "=" is also used as the comparison operator "is equal to." For example; IF a=b THEN ... . As is discussed later in this chapter, 'C' uses a different symbol for this comparison.

The Operations Symbols

Many of the operation symbols are the same and are used the same way as those in BASIC. However, there are differences and they can cause programming errors until they are recognized.

The Arithmetic Operators

The arithmetic operators available to the VT1415A are the same as those equivalents in BASIC:

+	(addition)	-	(subtraction)
*	(multiplication)	/	(division)

Unary Arithmetic Operator

Again same as BASIC:

-	(unary minus)	Examples:	`a = b + (-c)`
+	(unary plus)		`a = c + (+b)`

The Comparison Operators

Here there are some differences.

BASIC		'C'	Notes
=	(is equal to)	==	Different (hard to remember)
<> or #	(is not equal to)	!=	Different but obvious
>	(is greater than)	>	Same
<	(is less than)	>	Same
>=	(is greater than or equal to)	>=	Same
<=	(is less than or equal to)	<=	Same

A common 'C' programming error for BASIC programmers is to inadvertently use the assignment operator "=" instead of the comparison operator "==" in an **if** statement. Fortunately, the VT1415A will flag this as a Syntax Error when the algorithm is loaded.

The Logical Operators

There are three operators. They are very different from those in BASIC.

<table>
<tr><th>BASIC</th><th>Examples</th><th>'C'</th><th>Examples</th></tr>
<tr><td>AND</td><td>IF A=B AND B=C</td><td>&&</td><td>if((a == b)&&(b == c))</td></tr>
<tr><td>OR</td><td>IF A=B OR A=C</td><td>||</td><td>if((a == b) || (a == c))</td></tr>
<tr><td>NOT</td><td>IF NOT B</td><td>!</td><td>if (! b)</td></tr>
</table>

Conditional Execution

The VT1415A Algorithm Language provides the **if** - **else** construct for conditional execution. The following figure compares the elements of the 'C' **if - else** construct with the BASIC **if - then - else - end if** construct. The general form of the **if - else** construct is:

`if(`*expression***`)`** *statement1* **`else`** *statement2*

where statement1 is executed if *expression* evaluates to non-zero (true) and *statement2* is executed if *expression* evaluates to zero (false). *Statement1* and/or *statement2* can be compound statements. That is, multiple simple statements within curly braces. See Figure 5-1.

BASIC Syntax	Comments	'C' Syntax
`IF` *boolean_expression* `THEN` statement	Simplest form (used often)	`if(`*boolean_expression*`)` *statement*;

`IF` *boolean_expression* `THEN`
statement
`END IF`
	Two-line form (not recommended; use multiple line form instead)	`if(`*boolean_expression*`)`
		statement;

`IF` boolean_expression `THEN`
statement
statement
statement
`END IF`
	Multiple line form (used often)	`if(`*boolean_expression*`)`
		`{`
		statement;
		statement;
		statement;
		`}`

`IF` *boolean_expression* `THEN`
statement
statement
`ELSE`
statement
`END IF`
	Multiple line form with else (used often)	*`if(`boolean_expression`)`*
		`{`
		statement;
		statement;
		`}`
		`else`
		`{`
		statement;
		`}`

Figure 5-1: The if Statement 'C' versus BASIC

Note that in BASIC, the <*boolean_expression*> is delimited by the IF and the THEN keywords. In 'C', the parentheses delimit the expression. In 'C' , the ")" is the implied THEN. In BASIC, the END IF keyword terminates a multi-line IF. In 'C', the **if** is terminated at the end of the following statement when no **else** clause is present or at the end of the statement following the **else** clause. Figure 5-2 shows examples of these forms:

BASIC Syntax ←	Examples	→ 'C' Syntax
`IF A<=0 THEN C=ABS(A)`		`if(a <= 0) c=abs(a);`

`IF A<>0 THEN`
`C=B/A`
`END IF`
		`if(a != 0)`
		`c = b / a;`

`IF A<>B AND A<>C THEN`
`A=A*B`
`B=B+1`
`C=0`
`END IF`
		`if((a != b) && (a != c))`
		`{`
		`a = a * b;`
		`b = b + 1;`
		`c = 0;`
		`}`

`IF A=5 OR B=-5 THEN`
`C=ABS(C)`
`C= 2/C`
`ELSE`
`C= A*B`
`END IF`
		`if((a == 5) || (b == -5))`
		`{`
		`c = abs(c);`
		`c = 2 / c;`
		`}`
		`else`
		`{`
		`c = a * b;`
		`}`

Figure 5-2: Examples of 'C' and BASIC if Statements

Note that in ‘C’ “else” is part of the closest previous “if”statement. So the example:
if(x) if(y) z = 1; else z = 2;

executes like:

```
if( x ){
    if( y ){
        z = 1;
    }
    else{
        z = 2;
    }
}
```

not like:

```
if( x ){
    if ( y ){
        z = 1;
    }
}
else{
    z = 2;
}
```

Comment Lines

Probably the most important element of programming is the comment. In older BASIC interpreters the comment line began with “REM” and ended at the end-of-line character(s) (probably carriage return then linefeed). Later BASICs allowed comments to also begin with various “shorthand” characters such as “!” or “’.” In all cases a comment ended when the end-of-line is encountered. In ‘C’ and the Algorithm Language, comments begin with the the two characters “/*” and continue until the two characters “*/” are encountered. Examples:

```
/* this line is solely a comment line */
if ( a != b) c = d + 1;  /* comment within a code line */
/*    This comment is composed of more than one line.
      The comment can be any number of lines long and
      terminates when the following two characters appear
*/
```

About the only character combination that is not allowed within a comment is “*/”, since this will terminate the comment.

Overall Program Structure

The preceding discussion showed the differences between individual statements in BASIC and ‘C.’ Shown here is the way the VT1415A’s Algorithm Language elements are arranged into a program.

Here is a simple example algorithm that shows most of the elements discussed so far.

```
/*      Example Algorithm to show language elements in the context of a complete
        custom algorithm.

        Program variables:

            user_flag           Set this value with the SCPI command ALG:SCALAR.
            user_value          Set this value with the SCPI command ALG:SCALAR.
```

```
        Program Function:

        Algorithm returns user_flag in CVT element 330 and another value in CVT element 331
        each time the algorithm is executed.
        When user_flag = 0, returns zero in CVT 331.
        When user_flag is positive, returns user_value * 2 in CVT 331
        When user_flag is negative, returns user_value / 2 in CVT 331 and in FIFO

        Use the SCPI command ALGorithm:SCALar followed by ALGorithm:UPDate to set
        user_flag and user_value.
*/
static float user_flag;                  /* Declaration statements (end with  ; ) */
static float user_value;

        writecvt (user_flag,330);    /* Always write user_flag in CVT (statement ends with ; ) */

        if (user_flag )                                 /* if statement (note no ; ) */
        {                                               /* brace opens compound statement */
            if (user_flag > 0) writecvt (user_value * 2,331);    /* one-line if statement (writecvt ends with ; ) */
            else                                        /* else immediately follows complete if-statement construct */
            {                                           /* open compound statement for else clause */
                    writecvt (user_value / 2,331);      /* each simple statement ends in ; (even within compound ) */
                    writefifo (user_value);             /* these two statements could combine with writeboth () */
            }                                           /* close compound statement for else clause */
        }                                               /* close compound statement for first if */
        else writecvt (0,331);                          /* else clause goes with first if statement. Note single line else */
```

Where To Go Next

If one has already read Chapter 3 “Programming the VT1415A for PIDs”, read Chapter 4 “Creating and Running Custom Algorithms.” It is very important to read Chapter 3 first since almost all of the programming steps for PIDs apply to programming the VT1415A to run custom algorithms.

Notes

Chapter 6
VT1415A Command Reference

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Command Fundamentals

Commands are separated into two types: IEEE-488.2 Common Commands and SCPI Commands. The SCPI command set for the VT1415A is 1990 compatible.

Common Command Format

The IEEE-488.2 standard defines the Common commands that perform functions like reset, self-test, status byte query, etc. Common commands are four or five characters in length, always begin with the asterisk character (*), and may include one or more parameters. The command keyword is separated from the first parameter by a space character. Some examples of Common commands are:

```
*RST
*ESR 32
*STB?
```

SCPI Command Format

The SCPI commands perform functions like configuring channels, setting up the trigger system and querying instrument states or retrieving data. A subsystem command structure is a hierarchical structure that usually consists of a top level (or root) command, one or more lower level commands and their parameters. The following example shows part of a typical subsystem:

```
MEMory
    :VME
        :ADDRess <A24_address>
        :ADDRess?
        :SIZE <mem_size>
        :SIZE?
```

MEMory is the root command, :VME is the second level command and :ADDRess and SIZE are third level commands.

Command Separator

A colon (**:**) always separates one command from the next lower level command as shown below:

ROUTE:SEQUENCE:DEFINE?

Colons separate the root command from the second level command (ROUTE:SEQUENCE) and the second level from the third level (SEQUENCE:DEFINE?). If parameters are present, the first is separated from the command by a space character. Additional parameters are separated from each other by commas.

Abbreviated Commands

The command syntax shows most commands as a mixture of upper and lowercase letters. The uppercase letters indicate the abbreviated spelling for the command. For shorter program lines, send the abbreviated form. For better program readability, send the entire command. The instrument will accept either the abbreviated form or the entire command.

For example, if the command syntax shows SEQuence, then SEQ and SEQUENCE are both acceptable forms. Other forms of SEQuence, such as SEQUEN or SEQU will generate an error. Upper or lowercase letters may be used. Therefore, SEQUENCE, sequence, and SeQuEnCe are all acceptable.

Implied Commands

Implied commands are those which appear in square brackets (**[ ]**) in the command syntax. (Note that the brackets are not part of the command and are not sent to the instrument.) Suppose a second level command is sent but the preceding implied command is not sent. In this case, the instrument assumes the implied command is intended and it responds as if were sent. Examine the INITiate subsystem shown below:

```
INITiate
    [:IMMediate]
```

The second level command :IMMediate is an implied command. To set the instrument’s trigger system to INIT:IMM, send either of the following command statements: INIT:IMM or INIT.

Variable Command Syntax

Some commands will have what appears to be a variable syntax. As an example:

OUTPut:TTLTrg<*n*>:STATe ON

In these commands, the "<*n*>" is replaced by a number. No space is left between the command and the number because the number is not a parameter. The number is part of the command syntax. The purpose of this notation is to save a great deal of space in the Command Reference. In the case of ...TTLTrg<*n*>..., *n* can be from 0 through 7. An example command statement:

OUTPUT:TTLTRG2:STATE ON

Parameters

Parameter Types. The following section contains explanations and examples of parameter types that are seen later in this chapter.

Parameter Types	Explanations and Examples
Numeric	Accepts all commonly used decimal representations of numbers including optional signs, decimal points and scientific notation: 123, 123E2, -123, -1.23E2, .123, 1.23E-2, 1.23000E-01. Special cases include MIN, MAX, and INFinity. A parameter that represents units may also include a units suffix. These are: Volts; V, mv=10^{-3}, uv=10^{-6} Ohms; ohm, kohm=10^{3}, mohm=10^{6} Seconds; s, msec=10^{-3}, usec=10^{-6} Hertz; hz, khz=10^{3}, mhz=10^{6}, ghz=10^{9} The Comments section within the Command Reference will state whether a numeric parameter can also be specified in hex, octal, and/or binary. #H7B, #Q173, #B1111011
Boolean	Represents a single binary condition that is either true or false. ON, OFF, 1, 0.
Discrete	Selects from a finite number of values. These parameters use mnemonics to represent each valid setting. An example is the TRIGger:SOURce <*source*> command where <*source*> can be: BUS, EXT, HOLD, IMM, SCP, TIMer or TTLTrg<*n*>.
Channel List	The general form of a single channel specification is: ccnn where *cc* represents the card number and *nn* represents the channel number.

Since the VT1415A has an on-board 64 channel multiplexer,the card number will be 1 and the channel number can range from 00 to 63. Some example channel specifications:

channel 0=100, channel 5=105, channel 54=154

The General form of a channel range specification is:

ccnn:ccnn (colon separator)

(the second channel must be greater than the first)

Example:

channels 0 through 15=100:115

By using commas to separate them, individual and range specifications can be combined into a single channel list:

0, 5, 6 through 32, and 45=(@100,105,106:132,145)

Note that a channel list is always contained within "(@"and ")." The Command Reference always shows the "(@" and ")" punctuation:

(@<*ch_list*>)

Arbitrary Block Program and Response Data

1

This parameter or data type is used to transfer a block of data in the form of bytes. The block of data bytes is preceded by a preamble which indicates either 1) the number of data bytes which follow (definite length) or 2) that the following data block will be terminated upon receipt of a New Line message, and for GPIB operation, with the EOI signal true (indefinite length).

The syntax for this parameter is:

Definite Length: #<non-zero digit><digit(s)><data byte(s)>

Where the value of <non-zero digit> is 1-9 and represents the number of <digit(s)>. The value of <digit(s)> taken as a decimal integer indicates the number of <data byte(s)> in the block.

Example of sending or receiving 1024 data bytes:

#41024<byte><byte1><byte2><byte3><byte4>
<byte1021><byte1022><byte1023><byte1024>

OR

Indefinite Length: #0<data byte(s)><NL^END>

Examples of sending or receiving 4 data bytes:

#0<byte><byte><byte><byte><NL^END>

Optional Parameters

Parameters shown within square brackets ([ ]) are optional parameters. (Note that the brackets are not part of the command and should not be sent to the instrument.) If a value for an optional parameter is not specified, the instrument chooses a default value. For example, consider the FORMAT:DATA <*type*>[,<*length*>] command. If the command is sent without specifying <*length*>, a default value for <*length*> will be selected depending on the <*type*> of format specified.
For example:

FORMAT:DATA ASC will set [,<*length*>] to the default for ASC of 7
FORMAT:DATA REAL will set [,<*length*>] to the default for REAL of 32
FORMAT:DATA REAL, 64 will set [,<*length*>] to 64

Be sure to place a space between the command and the first parameter.

Linking Commands

Linking commands provides a way to send more than one complete command in a single command statement.

Linking IEEE-488.2 Common Commands with SCPI Commands. Use a semicolon between the commands. For example:

*RST;OUTP:TTLT3 ON *or* TRIG:SOUR IMM;*TRG

Linking Multiple complete SCPI Commands. Use both a semicolon and a colon between the commands. For example:

OUTP:TTLT2 ON;:TRIG:SOUR EXT

The semicolon as well as separating commands tells the SCPI parser to expect the command keyword following the semicolon to be at the same hierarchical level (and part of the same command branch) as the keyword preceding the semicolon. The colon immediately following the semicolon tells the SCPI parser to reset the expected hierarchical level to Root.

Linking a complete SCPI Command with other keywords from the same branch and level. Separate the first complete SCPI command from next partial command with the semicolon only. For example take the following portion of the [SENSE] subsystem command tree (the FUNCtion branch):

```
[SENSe:]
    FUNCtion
        :RESistance  <range>,(@<ch_list>)
        :TEMPerature  <sensor>[,<range>,](@<ch_list>)
        :VOLTage[:DC]  [<range>,](@<ch_list>)
```

Rather than sending a complete SCPI command to set each function, send:

FUNC:RES 10000,(@100:107);TEMP RTD, 92,(@108:115);VOLT (@116,123)

This sets the first eight channels to measure resistance, the next eight channels to measure temperature and the next eight channels to measure voltage.

NOTE The command keywords following the semicolon must be from the same command branch and level as the complete command preceding the semicolon or a -113,"Undefined header" error will be generated.

C-SCPI Data Types

The following table shows the allowable type and sizes of the C-SCPI parameter data sent to the module and query data returned by the module. The parameter and returned value type is necessary for programming and is documented in each command in this chapter.

Data Types	Description
int16	Signed 16-bit integer number.
int32	Signed 32-bit integer number.
uint16	Unsigned 16-bit integer number.
uint32	Unsigned 32-bit integer number.
float32	32-bit floating point number.
float64	64-bit floating point number.
string	String of characters (null terminated).

SCPI Command Reference

The following section describes the SCPI commands for the VT1415A. Commands are listed alphabetically by subsystem and also within each subsystem. A command guide is printed in the top margin of each page. The guide indicates the current subsystem on that page.

ABORt

The ABORt subsystem is a part of the VT1415A's trigger system. ABORt resets the trigger system from its Wait For Trigger state to its Trigger Idle state.

Subsystem Syntax ABORt

CAUTION! ABORt stops execution of a running algorithm. The control output is left at the last value set by the algorithm. Depending on the process, this uncontrolled situation can be dangerous. Make certain that the process is in a safe state before halting the execution of a controlling algorithm.

Comments ABORt does not affect any other settings of the trigger system. When the INITiate command is sent, the trigger system will respond just as it did before the ABORt command was sent.

Related Commands: INITiate[:IMMediate], TRIGger…

***RST Condition:** TRIG:SOUR HOLD

Usage ABORT *If INITed, goes to "Trigger Idle" state. If running algorithms, stops and goes to "Trigger Idle" state.*

ALGorithm

The ALGorithm command subsystem provides:

Definition of standard and custom control loop algorithms

Communication with algorithm array and scalar variables

Controls to enable or disable individual loop algorithms

Control of ratio of number of scan triggers per algorithm execution

Control of loop algorithm execution speed

Easy definition of algorithm data conversion functions

Subsystem Syntax

```
ALGorithm
    [:EXPLicit]
        :ARRay  <alg_name>,<array_name>,<block_data>
        :ARRay?  <alg_name>,<array_name>
        :DEFine  <alg_name>[,<swap_size>],<program_block>
        :SCALar  <alg_name>,<var_name>,<value>
        :SCALar?  <alg_name>,<var_name>
        :SCAN:RATio  <alg_name>,<value>
        :SCAN:RATio?  <alg_name>
        :SIZe?  <alg_name>
        [:STATe]  <alg_name>,ON | OFF
        [:STATe]?  <alg_name>
        :TIMe?  <alg_name>
    :FUNCtion:DEFine  <func_name>,<range>,<offset>,<block_data>
    :OUTPut:DELay  <usec> | AUTO
    :OUTPut:DELay?
    :UPDate
        [:IMMediate]
        :CHANnel  <channel_item>
        :WINDow  <num_updates>
        :WINDow?
```

ALGorithm[:EXPLicit]:ARRay

ALGorithm[:EXPLicit]:ARRay *<alg_name>,<array_name>,<array_block>* places values of <*array_name*> for algorithm <*alg_name*> into the Update Queue. This update is then pending until ALG:UPD is sent or an update event (as set by ALG:UPD:CHANNEL) occurs.

NOTE ALG:ARRAY places a variable update request in the Update Queue. Do not place more update requests in the Update Queue than are allowed by the current setting of ALG:UPD:WINDOW or a "Too many updates — send ALG:UPDATE command' error message will be generated.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
alg_name	string	ALG1 - ALG32 | GLOBALS	none
array_name	string	Valid 'C' variable name.	none
array_block	block data	Block of IEEE-754 64-bit floating point numbers.	none

Comments

To send values to a Global array, set the <*alg_name*> parameter to "GLOBALS." To define a global array, see the ALGorithm:DEFine command.

An error is generated if <*alg_name*> or <*array_name*> is not defined.

When an array is defined (in an algorithm or in 'GLOBALS'), the VT1415A allocates twice the memory required to store the array. When the ALG:ARRAY command is sent, the new values for the array are loaded into the second space for this array. When ALG:UPDATE or ALG:UPDATE:CHANNEL commands are sent, the VT1415A switches a pointer to the space containing the new array values. This is how even large arrays can be "updated" as if they were a single update request. If the array is again updated, the new values are loaded into the original space and the pointer is again switched.

<*progname*> is not case sensitive. However, <*array_name*> is case sensitive.

Related Commands: ALG:DEFINE, ALG:ARRAY?

***RST Condition:** No algorithms or variables are defined.

Usage

send array values to my_array in ALG4

ALG:ARR 'ALG4','my_array',<*block_array_data*>

send array values to the global array glob_array

ALG:ARR 'GLOBALS','glob_array',<*block_array_data*>

ALG:UPD *force update of variables*

ALGorithm[:EXPLicit]:ARRay?

ALGorithm[:EXPLicit]:ARRay? <*alg_name*>,<*array_name*> returns the contents of <*array_name*> from algorithm <*alg_name*>. ALG:ARR? can return contents of global arrays when <*alg_name*> specifies 'GLOBALS.'

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
alg_name	string	ALG1 - ALG32 | GLOBALS	none
array_name	string	Valid 'C' variable name.	none

Comments

An error is generated if <*alg_name*> or <*array_name*> is not defined.

Returned Value: Definite length block data of IEEE-754 64-bit float.

ALGorithm[:EXPLicit]:DEFine

ALGorithm[:EXPLicit]:DEFine '<*alg_name*>',[<*swap_size*>,] '<*source_code*>' is used to define control algorithms and global variables.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
alg_name	string	ALG1 - ALG32 | GLOBALS	none
swap_size	numeric (uint16)	0 - Max Available Algorithm Memory	words
source_code	string or block data see Comments	PIDA... | PIDB... | algorithm source	none

Comments

The <*alg_name*> must be one of ALG1, ALG2, ALG3, etc. through ALG32 or GLOBALS. The parameter is not case sensitive. 'ALG1' and 'alg1' are equivalent as are 'GLOBALS' and 'globals.'

The <*swap_size*> parameter is optional. Include this parameter with the first definition of <*alg_name*> to make it possible to change <*alg_name*> later while it is running. The value can range up to about 23k words (ALG:DEF will then allocate 46k words as it creates two spaces for this algorithm).

– If included, <*swap_size*> specifies the number of words of memory to allocate for the algorithm specified by <*alg_name*>. The VT1415A will then allocate this much memory again, as an update buffer for this algorithm. Note that this doubles the amount of memory space requested. Think of this as "space1" and "space2" for algorithm <*alg_name*>. When a replacement algorithm is sent later (must be sent without the <*swap_size*> parameter), it will be placed in "space2." An ALG:UPDATE command must be sent for execution to switch

from the original to the replacement algorithm. If the algorithm for <*alg_name*> is again changed, it will be executed from "space1" and so on. Note that <*swap_size*> must be large enough to contain the original executable code derived from <*source_code*> and any subsequent replacement for it or an error 3085 "Algorithm too big" will be generated.

– If <*swap_size*> is not included, the VT1415A will allocate just enough memory for algorithm <*alg_name*>. Since there is no swapping buffer allocated, this algorithm cannot be changed until a *RST command is sent to clear all algorithms. See "When Accepted and Usage."

The <*source_code*> parameter contents can be:

– When <*alg_name*> is 'ALG1' through 'ALG32':

'PIDA(<*inp_channel*>,<*outp_channel*>)' or
'PIDB(<*inp_channel*>,<*outp_channel*>,<*alarm_channel*>)'
< *_channel*> parameters can specify actual input and output channels or they can specify global variables. This can be useful for inter-algorithm communication. Any global variable name used in this manner must have already been defined before this algorithm.

```
ALG:DEF  'ALG3','PIDB(I100,O124,O132.B2)'
```

Algorithm Language source code representing a custom algorithm.

```
ALG:DEF  'ALG5','if( First_loop ) O116=0; O116=O116+0.01;,
```

– When <*alg_name*> is 'GLOBALS', Algorithm Language variable declarations. A variable name must not be the same as an already define user function.

```
ALG:DEF  'GLOBALS','static float my_glob_scalar, my_glob_array[24];'
```

The Algorithm Language source code is translated by the VT1415A's driver into an executable form and sent to the module. For 'PIDA' and 'PIDB' the driver sends the stored executable form of these PID algorithms.

The <*source_code*> parameter can be one of three different SCPI types:

– **Quoted String**: For short segments (single lines) of code, enclose the code string within single (apostrophes) or double quotes. Because of string length limitations within SCPI and some programming platforms, it is recommended that the quoted string length not exceed a single program line. Examples:

```
ALG:DEF 'ALG1','O108=I100;'    or    ALG:DEF  'ALG3','PIDA(I100,O124)'
```

– **Definite Length Block Program Data**: for longer code segments (like complete custom algorithms) this parameter works well because it specifies the exact length of the data block that will be transferred. The syntax for this parameter type is:

```
#<non-zero digit><digit(s)><data byte(s)>
```

Where the value of <non-zero digit> is 1-9 and represents the number of <digit(s)>. The value of <digit(s)> taken as a decimal integer indicates the number of <data byte(s)> in the block. Example from “Quoted String” above:

ALG:DEF ‘ALG1’,#211O108=I100;Ø (where “Ø” is a null byte)

NOTE For Block Program Data, the Algorithm Parser requires that the <*source_code*> data end with a null (0) byte. The null byte must be appended to the end of the block’s <data byte(s)> and account for it in the byte count <digit(s)> from above. If the null byte is not included or <digit(s)> doesn’t include it, the error “Algorithm Block must contain termination ‘\0’” will be generated.

– **Indefinite Length Block Program Data**: this form terminates the data transfer when it receives an End Identifier with the last data byte. Use this form only when it is certain that the controller platform will include the End Identifier. If it is not included, the ALG:DEF command will “swallow” whatever data follows the algorithm code. The syntax for this parameter type is:

#0<data byte(s)><null byte with End Identifier>

Example from “Quoted String” above:

ALG:DEF ‘ALG1’,#0O108=I100;Ø (where “Ø” is a null byte)

NOTE For Block Program Data, the Algorithm Parser requires that the <*source_code*> data end with a null (0) byte. The null byte must be appended to the end of the block’s <data byte(s)>. The null byte is sent with the End Identifier. If the null byte is not included, the error “Algorithm Block must contain termination ‘\0’” will be generated.

When accepted and Usage If <*alg_name*> is not enabled to swap (not originally defined with the <*swap_size*> parameter included) then both of the following conditions must be true:

a. Module is in Trigger Idle State (after *RST or ABORT and before INIT).

OK
*RST
ALG:DEF ‘GLOBALS’,’static float My_global;’
ALG:DEF ‘ALG2’,’PIDA(I100,O108)’
ALG:DEF ‘ALG3’,’My_global = My_global + 1;’

Error
INIT
ALG:DEF ‘ALG5’,’PIDB(I101,O109,O124.B0)’
“Can’t define new algorithm while running”

b. The <*alg_name*> has not already been defined since a *RST command. Here, <*alg_name*> specifies either an algorithm name or 'GLOBALS.'

```
OK
*RST
ALG:DEF 'GLOBALS','static float My_global;'

Error
*RST
ALG:DEF 'GLOBALS','static float My_global;'
"No error"
ALG:DEF 'GLOBALS','static float A_different_global'
"Algorithm already defined"                Because 'GLOBALS' already defined

Error
*RST
ALG:DEF 'ALG3','PIDA(I100,O108)'
"No error"
ALG:DEF 'ALG3','PIDB(I100,O108,O124.B0)'
"Algorithm already defined"                Because 'ALG3' already defined
```

If <<*alg_name*> has been enabled to swap (originally defined with the <*swap_size*> parameter included) then the <*alg_name*> can be re-defined (do not include <*swap_size*> now) either while the module is in the Trigger Idle State or while in Waiting For Trigger State (INITed). Here, <*alg_name*> is an algorithm name only, not 'GLOBALS.'

```
OK
*RST
ALG:DEF 'ALG3',200,'if(O108<15.0) O108=O108 + 0.1;
    else O108 = -15.0;'
INIT                                       starts algorithm
ALG:DEF 'ALG3','if(O108<12.0) O108=O108 + 0.2; else O108 = -12.0;'
ALG:UPDATE                                 Required to cause new code to run
"No error"

Error
*RST
ALG:DEF 'ALG3',200,'if(O108<15.0) O108=O108 + 0.1;
    else O108 = -15.0;'
INIT                                       starts algorithm
ALG:DEF 'ALG3',200,'if(O108<12.0) O108=O108 + 0.2;
    else O108 = -12.0;'
"Algorithm swapping already enabled; Can't change size"
    Because <swap_size> included at re-definition
```

NOTES

1. Channels referenced by algorithms when they are defined are only placed in the channel list before INIT. The list cannot be changed after INIT. If an algorithm is re-defined (by swapping) after INIT and it references channels not already in the channel list, it will not be able to access the newly referenced channels. No error message will be generated. To make sure all required channels will be

included in the channel list, define <*alg_name*> and re-define all algorithms that will replace <*alg_name*> by swapping them before sending INIT. This insures that all channels referenced in these algorithms will be available after INIT.

2. If an algorithm is re-defined (by swapping) after INIT and it declares an existing variable, the declaration-initialization statement (e.g. `static float my_var = 3.5`) will not change the current value of that variable.

3. The driver only calculates overall execution time for algorithms defined before INIT. This calculation is used to set the default output delay (same as executing ALG:OUTP:DELAY AUTO). If an algorithm is swapped after INIT that takes longer to execute than the original, the output delay will behave as if set by ALG:OUTP:DEL 0, rather than AUTO (see ALG:OUTP:DEL command). Use the same procedure from note 1 to make sure the longest algorithm execution time is used to set ALG:OUTP:DEL AUTO before INIT.

ALGorithm[:EXPLicit]:SCALar

ALGorithm[:EXPLicit]:SCALar <*alg_name*>,<*var_name*>,<*value*> sets the value of the scalar variable <*var_name*> for algorithm <*alg_name*> into the Update Queue. This update is then pending until ALG:UPD is sent or an update event (as set by ALG:UPD:CHANNEL) occurs.

NOTE ALG:SCALAR places a variable update request in the Update Queue. Do not place more update requests in the Update Queue than are allowed by the current setting of ALG:UPD:WINDOW or a "Too many updates — send ALG:UPDATE command" error message will be generated.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
alg_name	string	ALG1 - ALG32 or GLOBALS	none
var_name	string	Valid 'C' variable name.	none
value	numeric (float32)	IEEE-754 32-bit floating point number	none

Comments To send values to a global scalar variable, set the <*alg_name*> parameter to 'GLOBALS.' To define a scalar global variable, see the ALGorithm:DEFine command.

An error is generated if <*alg_name*> or <*var_name*> is not defined.

Related Commands: ALG:DEFINE, ALG:SCAL?

***RST Condition:** No algorithms or variables are defined.

Usage

```
ALG:SCAL ‘ALG1’,’my_var’,1.2345            1.2345 to variable my_var in ALG1
ALG:SCAL ‘ALG1’,’another’,5.4321           5.4321 to variable another also in ALG1
ALG:SCAL ‘ALG3’,’my_global_var’,1.001      1.001 to global variable
ALG:UPD                                    update variables from update queue
```

ALGorithm[:EXPLicit]:SCALar?

ALGorithm[:EXPLicit]:SCALar? <*alg_name*>,<*var_name*> returns the value of the scalar variable <*var_name*> in algorithm <*alg_name*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
alg_name	string	ALG1 - ALG32	none
var_name	string	Valid ‘C’ variable name.	none

Comments An error is generated if <*alg_name*> or <*var_name*> is not defined.

Returned Value: numeric value. The type is **float32**.

ALGorithm[:EXPLicit]:SCAN:RATio

ALGorithm[:EXPLicit]:SCAN:RATio <*alg_name*>,<*num_trigs*> specifies the number of scan triggers that must occur for each execution of algorithm <*alg_name*>. This allows the specified algorithm to be executed less often than other algorithms. This can be useful for algorithm tuning.

NOTES

1. The command ALG:SCAN:RATio <*alg_name*>,<*num_trigs*> does not take effect until an ALG:UPDATE or ALG:UPD:CHAN command is received. This allows multiple ALG:SCAN:RATIO commands to be sent with their effect synchronized with ALG:UPDATE.
2. ALG:SCAN:RATio places a variable update request in the Update Queue. Do not place more update requests in the Update Queue than are allowed by the current setting of ALG:UPD:WINDOW or a “Too many updates — send ALG:UPDATE command” error message will be generated.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
alg_name	string	ALG1 - ALG32	none
num_trigs	numeric (int16)	1 to 32,767	none

Comments Specifying a value of 1 (the default) causes the named algorithm to be executed each time a trigger is received. Specifying a value of *n* will cause the algorithm to be executed once every *n* triggers. All enabled algorithms execute on the first trigger after INIT.

The algorithm specified by <*alg_name*> may or may not be currently defined. The specified setting will be used when the algorithm is defined.

Related Commands: ALG:UPDATE, ALG:SCAN:RATIO?

When Accepted: Both before and after INIT. Also accepted before and after the algorithm referenced is defined.

***RST Condition:** ALG:SCAN:RATIO = 1 for all algorithms

Usage ALG:SCAN:RATIO ‘ALG4’,16 *ALG4 executes once every 16 triggers.*

ALGorithm[:EXPLicit]:SCAN:RATio?

ALGorithm[:EXPLicit]:SCAN:RATio? <*alg_name*> returns the number of triggers that must occur for each execution of <*alg_name*>.

Comments Since ALG:SCAN:RATIO is valid for an undefined algorithm, ALG:SCAN:RATIO? will return the current ratio setting for <*alg_name*> even if it is not currently defined.

Returned Value: numeric, 1 to 32,768. The type is **int16**.

ALGorithm[:EXPLicit]:SIZe?

ALGorithm[:EXPLicit]:SIZe? <*alg_name*> returns the number of words of memory allocated for algorithm <*alg_name*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
alg_name	string	ALG1 - ALG32	none

Comments Since the returned value is the memory allocated to the algorithm, it will only equal the actual size of the algorithm if it was defined by ALG:DEF without its [<*swap_size*>] parameter. If enabled for swapping (if <*swap_size*> included at original definition), the returned value will be equal to (<*swap_size*>)*2.

NOTE If <*alg_name*> specifies an undefined algorithm, ALG:SIZ? returns 0. This can be used to determine whether algorithm <*alg_name*> is defined.

Returned Value: numeric value up to the maximum available algorithm memory (this approximately 46k words). The type is **int32**.

***RST Condition:** returned value is 0.

ALGorithm[:EXPLicit][:STATe]

ALGorithm[:EXPLicit][:STATe] ***<alg_name>*,*<enable>*** specifies that algorithm <*alg_name*>, when defined, should be executed (ON) or not executed (OFF) during run-time.

NOTES

1. The command ALG:STATE <alg_name>, ON | OFF does not take effect until an ALG:UPDATE or ALG:UPD:CHAN command is received. This allows multiple ALG:STATE commands to be sent with a synchronized effect.
2. ALG:STATE places a variable update request in the Update Queue. Do not place more update requests in the Update Queue than are allowed by the current setting of ALG:UPD:WINDOW or a “Too many updates — send ALG:UPDATE command” error message will be generated.

CAUTION!

When ALG:STATE OFF disables an algorithm, its control output is left at the last value set by the algorithm. Depending on the process, this uncontrolled situation can be dangerous. Make certain that the process is in a safe state before halting the execution of a controlling algorithm.

The Agilent/HP E1535 Watchdog Timer SCP was specifically developed to automatically signal that an algorithm has stopped controlling a process. Use of the Watchdog Timer is recommended for critical processes.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
alg_name	string	ALG1 - ALG32	none
enable	boolean (uint16)	0 | 1 | ON | OFF	none

Comments

The algorithm specified by <*alg_name*> may or may not be currently defined. The setting specified will be used when the algorithm is defined.

***RST Condition:** ALG:STATE ON

When Accepted: Both before and after INIT. Also accepted before and after the algorithm referenced is defined.

Related Commands: ALG:UPDATE, ALG:STATE?, ALG:DEFINE

Usage ALG:STATE ‘ALG2’,OFF *disable ALG2*

ALGorithm[:EXPLicit][:STATe]?

ALGorithm[:EXPLicit][:STATe]? <*alg_name*> returns the state (enabled or disabled) of algorithm <*alg_name*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
alg_name	string	ALG1 - ALG32	none

Comments Since ALG:STATE is valid for an undefined algorithm, ALG:STATE? will return the current state for <*alg_name*> even if it is not currently defined.

Returned Value: Numeric, 0 or 1. Type is **uint16**.

***RST Condition:** ALG:STATE 1

ALGorithm[:EXPLicit]:TIMe?

ALGorithm[:EXPLicit]:TIMe? <*alg_name*> computes and returns a worst-case execution time estimate in seconds.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
alg_name	string	ALG1 - ALG32 or MAIN	none

Comments When <*alg_name*> is ALG1 through ALG32, ALG:TIME? returns only the time required to execute the algorithm’s code.

When <*alg_name*> is ‘MAIN’, ALG:TIME? returns the worst-case execution time for an entire measurement & control cycle (sum of MAIN, all enabled algorithms, analog and digital inputs, and control outputs).

If triggered more rapidly than the value returned by ALG:TIM? ‘MAIN’, the VT1415A will generate a “Trigger too fast” error.

NOTE If <*alg_name*> specifies an undefined algorithm, ALG:TIM? returns 0. This can be used to determine whether algorithm <*alg_name*> is defined.

When Accepted: Before INIT only.

Returned Value: numeric value. The type is **float32**

ALGorithm:FUNCtion:DEFine

ALGorithm:FUNCtion:DEFine ***<function_name>*****,*****<range>*****,*****<offset>*****,** ***<func_data>*** defines a custom function that can be called from within a custom algorithm. See Appendix F, "Generating User Defined Functions," for full information.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
function_name	string	Valid 'C' identifier. (If not already defined in 'GLOBALS')	none
range	numeric (float32)	See comments.	none
offset	numeric (float32)	See comments.	none
func_data	512 element array of uint16	See comments.	none

Comments

By providing this custom function capability, the VT1415A's algorithm language can be kept simple in terms of mathematical capability. This increases speed. Rather than having to calculate high-order polynomial approximations of non-linear functions, this custom function scheme loads a pre-computed look-up table of values into memory. This method allows computing virtually any transcendental or non-linear function in only 17 μs. Resolution is 16 bits.

The <*function_name*> parameter is a global identifier and cannot be the same as a previously define global variable. A user function is globally available to all defined algorithms.

Values for <*range*>, <*offset*>, and <*func_data*> are generated by a program supplied with the VT1415A. It is provided in C-SCPI and Agilent BASIC forms. See Appendix F, "Generating User Defined Functions," for full information.

The <*range*> and <*offset*> parameters define the allowable input values to the function (domain). If values input to the function are equal to or outside of (±<*range*>+<*offset*>), the function may return ±INF in IEEE-754 format. For example, <*range*> = 8 (-8 to 8), <*offset*> = 12. The allowable input values must be greater than 4 and less than 20.

The <*func_data*> parameter is a 512 element array of type uint16.

The algorithm syntax for calling is: <*function_name*> **(** <*expression*> **)**. for example:

```
O116 = squareroot( 2 * Input_val );
```

Functions must be defined before defining algorithms that reference them.

When Accepted: Before INIT only.

Usage

ALG:FUNC:DEF 'F1',8,12,<*block_data*> *send range, offset and table values for function F1*

ALGorithm:OUTPut:DELay

ALGorithm:OUTPut:DELay <*delay*> sets the delay from Scan Trigger to start of output phase.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
delay	numeric (float32)	0 - 0.081 | AUTO (2.5 µs resolution)	seconds

Comments

The algorithm output statements (e.g. O115 = Out_val) DO NOT program outputs when they are executed. Instead, these statements write to an intermediate Output Channel Buffer which is read and used for output AFTER all algorithms have executed AND the algorithm output delay has expired (see Figure 6-1). Also, note that not all outputs will occur at the same time but will take approximately 10 µs per channel to write.

When <*delay*> is 0, the Output phase begins immediately after the Calculate phase. This provides the fastest possible execution speed while potentially introducing variations in the time between trigger and beginning of the Output phase. The variation can be caused by conditional execution constructs in algorithms or other execution time variations.

If <*delay*> is set to less than the time required for the Input + Update + Calculate, ALG:OUTP:DELAY? will report the time set, but the effect will revert to the same that is set by ALG:OUTP:DELAY 0 (Output begins immediately after Calculate).

When <*delay*> is AUTO, the delay is set to the worst-case time required to execute phases 1 through 3. This provides the fastest execution speed while maintaining a fixed time between trigger and the OUTPUT phase.

To set the time from trigger to the beginning of OUTPUT, use the following procedure. After defining all algorithms, execute:

ALG:OUTP:DEL AUTO	*sets minimum stable delay*
ALG:OUTP:DEL?	*returns this minimum delay*
ALG:OUTP:DEL <*minimum+additional*>	*additional* = ***desired*** *- minimum*

Note that the delay value returned by ALG:OUTP:DEL? is valid only until another algorithm is loaded. After that, re-issue the ALG:OUTP:DEL AUTO and ALG:OUTP:DEL? commands to determine the new delay that includes the added algorithm.

When Accepted: Before INIT only.

***RST Condition:** ALG:OUTP:DELAY AUTO

ALGorithm:OUTPut:DELay?

ALGorithm:OUTPut:DELay? returns the delay setting from ALG:OUTP:DEL.

Comments The value returned will be either the value set by ALG:OUTP:DEL <*delay*> or the value determined by ALG:OUTP:DEL AUTO.

When Accepted: Before INIT only.

***RST Condition:** ALG:OUTP:DEL AUTO, returns delay setting determined by AUTO mode.

Returned Value: number of seconds of delay. The type is **float32**.

ALGorithm:UPDate[:IMMediate]

ALGorithm:UPDate[:IMMediate] requests an immediate update of any scalar, array, algorithm code, ALG:STATE, or ALG:SCAN:RATIO changes that are pending.

Comments Variables and algorithms can be accepted during Phase 1-INPUT or Phase 2-UPDATE in Figure 6-1 when INIT is active. All writes to variables and algorithms occur to their buffered elements upon receipt. However, these changes do not take effect until the ALG:UPD:IMM command is processed at the beginning of the UPDATE phase. The update command can be received at any time prior to the UPDATE phase and will be the last command accepted. Note that the ALG:UPD:WINDow command specifies the maximum number of updates to do. If no update command is pending when entering the UPDATE phase, then this time is dedicated to receiving more changes from the system.

As soon as the ALG:UPD:IMM command is received, no further changes are accepted until all updates are complete. A query of an algorithm value following an UPDate command will not be executed until the UPDate completes; this may be a useful synchronizing method.

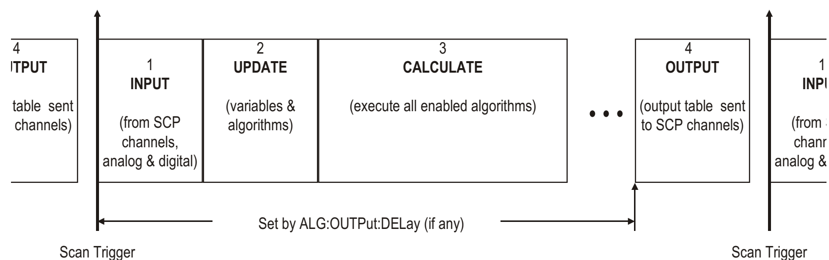


Figure 6-1: Updating Variables and Algorithms

When Accepted: Before or after INIT.

Related Commands: ALG:UPDATE:WINDOW, ALG:SCALAR, ALG:ARRAY, ALG:STATE, and ALG:SCAN:RATIO, ALG:DEF (with swapping enabled)

Command Sequence The following example shows three scalars being written with the associated update command following. See ALG:UPD:WINDOW.

```
ALG:SCAL ALG1','Setpoint',25
ALG:SCAL 'ALG1','P_factor',1.3
ALG:SCAL 'ALG2','P_factor',1.7
ALG:UPD
ALG:SCAL? 'ALG2','Setpoint'
```

ALGorithm:UPDate:CHANnel

ALGorithm:UPDate:CHANnel <*dig_chan*> This command is used to update variables, algorithms, ALG:SCAN:RATIO, and ALG:STATE changes when the specified digital input level changes state. When the ALG:UPD:CHAN command is executed, the current state of the digital input specified is saved. The update will be performed at the next update phase (UPDATE in Figure 6-1), following the channel's change of digital state. This command allows multiple VT1415As to be synchronized so that all variable updates can be processed simultaneously.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
dig_chan	Algorithm Language channel specifier (string)	Input channel for VT1533A: Iccc.Bb for VT1534A: Iccc. Where ccc=normal channel number and b=bit number (include ".B").	none

Comments The duration of the level change to the designated bit or channel MUST be at least the length of time between scan triggers. Variable and algorithm changes can be accepted during the INPUT or UPDATE phases (Figure 6-1) when INIT is active. All writes to variables and algorithms occur to their buffered elements upon receipt. However, these changes do not take effect until the ALG:UPD:CHAN command is processed at the beginning of the UPDATE phase. Note that the ALG:UPD:WINDow command specifies the maximum number of updates to do. If no update command is pending when entering the UPDATE phase, then this time is dedicated to receiving more changes from the system.

NOTE As soon as the ALG:UPD:CHAN command is received, the VT1415A begins to closely monitor the state of the update channel and can not execute other commands until the update channel changes state to complete the update

---

Note that an update command issued after the start of the UPDATE phase will be buffered but not executed until the beginning of the next INPUT phase. At that time, the current stored state of the specified digital channel is saved and used as the basis for comparison for state change. If at the beginning of the scan trigger the digital input state had changed, then at the beginning of the UPDATE phase the update command would detect a change from the previous scan trigger and the update process would begin.

When Accepted: Before and After INIT.

Command Sequence The following example shows three scalars being written with the associated update command following. When the ALG:UPD:CHAN command is received, it will read the current state of channel 108, bit 0. At the beginning of the UPDATE phase, a check will be made to determine if the stored state of channel 108 bit 0 is different from the current state. If so, the update of all three scalars take effect next Phase 2.

```
INIT
ALG:SCAL 'ALG1','Setpoint',25
ALG:SCAL 'ALG1','P_factor',1.3
ALG:SCAL 'ALG2','P_factor',1.7
ALG:UPD:CHAN 'I108.B0'                update on state change at bit zero of 8-bit
                                      channel 8
```

ALGorithm:UPDate:WINDow

ALGorithm:UPDate:WINDow <*num_updates*> specifies how many updates may need to be performed during phase 2 (UPDATE). The DSP will process this command and assign a constant window of time for UPDATE.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
num_updates	numeric (int16)	1 - 512	none

Comments The default value for <*num_updates*> is 20. If it is known that fewer updates are needed, specifying a smaller number will result in slightly faster loop execution speeds.

This command creates a time interval in which to perform all pending algorithm and variable updates. To keep the loop times predictable and stable, the time interval for UPDATE is constant. That is, it exists for all active algorithms each time they are executed whether or not an update is pending.

***RST Condition:** ALG:UPD:WIND 20

When Accepted: Before INIT only.

Usage It is decided that a maximum of eight variables updates will be needed during run-time.

```
ALG:UPD:WIND 8
```

NOTES

1. When the number of update requests exceeds the Update Queue size set with ALG:UPD:WINDOW by one, the module will refuse the request and will issue the error message “Too many updates in queue. Must send UPDATE command.” Send ALG:UPDATE, then re-send the update request that caused the error.

2. The “Too many updates in queue…” error can occur before the module is INITialized. It’s not uncommon with several algorithms defined to have more variables that need to be pre-set before INIT than will be changed in one update after the algorithms are running. INIT can be sent with updates pending. The INIT command automatically performs the updates before starting the algorithms.

ALGOrithm:UPDate:WINDow?

ALGOrithm:UPDate:WINDow? returns the number of variable and algorithm updates allowed within the UPDATE window.

Returned Value: number of updates in the UPDATEwindow. The type is **int16.**

ARM

With the VT1415A, when the TRIG:SOURCE is set to TIMer, an ARM event must occur to start the timer. This can be something as simple as executing the ARM[:IMMediate] command or it could be another event selected by ARM:SOURCE.

NOTE The ARM subsystem may only be used when the TRIGger:SOURce is TIMer. If the TRIGger:SOURce is not TIMer and ARM:SOURce is set to anything other than IMMediate, an Error -221,"Settings conflict" will be generated.

The ARM command subsystem provides:

An immediate software ARM (ARM:IMM).

Selection of the ARM source (ARM:SOUR BUS | EXT | HOLD | IMM | SCP | TTLTRG<n>) when TRIG:SOUR is TIMer.

Figure 6-2 shows the overall logical model of the Trigger System.

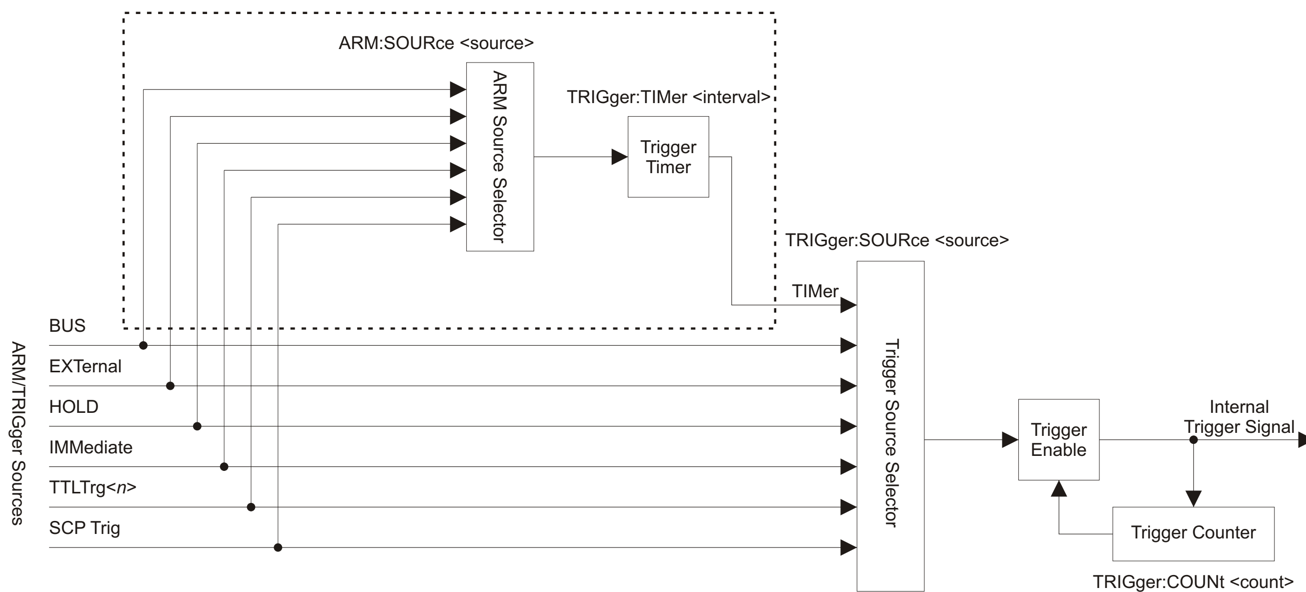


Figure 6-2: Logical Trigger Model

Subsystem Syntax

```
ARM
    [:IMMediate]
    :SOURce BUS | EXTernal | HOLD | IMMediate | SCP | TTLTrg<n>
    :SOURce?
```

ARM[:IMMediate]

ARM[:IMMediate] arms the trigger system when the module is set to the ARM:SOUR BUS or ARM:SOUR HOLD mode.

Comments

Related Commands: ARM:SOURCE, TRIG:SOUR

***RST Condition:** ARM:SOUR IMM

Usage

ARM:IMM	*After INIT, system is ready for trigger event*
ARM	*Same as above (:IMM is optional)*

ARM:SOURce

ARM:SOURce **<*arm_source*>** configures the ARM system to respond to the specified source.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
arm_source	discrete (string)	BUS | EXT | HOLD | IMM | SCP | TTLTrg<n>	none

Comments

The following table explains the possible choices.

Parameter Value	Source of Arm
BUS	ARM[:IMMediate]
EXTernal	“TRG” signal on terminal module
HOLD	ARM[:IMMediate]
IMMediate	The arm signal is always true (continuous arming)
SCP	SCP Trigger Bus (future SCP Breadboard)
TTLTrg<n>	The VXIbus TTLTRG lines (n=0 through 7)

See note about ARM subsystem on page 178.

When TRIG:SOURCE is TIMER, an ARM event is required only to trigger the first scan. After that the timer continues to run and the module goes to the "Waiting For Trigger" state ready for the next Timer trigger. An ABORT command will return the module to the "Trigger Idle" state after the current scan is completed. See TRIG:SOURce for more detail.

While ARM:SOUR is IMM, simply INITiate the trigger system to start a measurement scan.

When Accepted: Before INIT only.

Related Commands: ARM:IMM, ARM:SOURCE?, INIT[:IMM], TRIG:SOUR

***RST Condition:** ARM:SOUR IMM

Usage

ARM:SOUR BUS	*Arm with ARM command*
ARM:SOUR TTLTRG3	*Arm with VXIbus TTLTRG3 line*

ARM:SOURce?

ARM:SOURce? returns the current arm source configuration. See the ARM:SOUR command for more response data information.

Returned Value: Discrete, one of BUS, HOLD, IMM, SCP, or TTLT0 through TTLT7. The C-SCPI type is **string**.

Usage

ARM:SOUR?	*An enter statement return arm source configuration*

CALibration

The Calibration subsystem provides for two major categories of calibration:

1. "A/D Calibration": In these procedures, an external multimeter is used to calibrate the A/D gain on all 5 of its ranges. The multimeter also determines the value of the VT1415A's internal calibration resistor. The values generated from this calibration are then stored in nonvolatile memory and become the basis for "Working Calibrations. These procedures each require a sequence of several commands from the CALibration subsystem (**CAL:CONFIG…**, **CAL:VALUE:…** and **CAL:STORE ADC)**. Always execute *CAL? or a CAL:TARE operation after A/D Calibration.

2. "Working Calibration": This category consists of three levels (see Figure 6-3):

– "A/D Zero": This function quickly compensates for any short term A/D converter offset drift. This would be called the auto-zero function in a conventional voltmeter. In the VT1415A where channel scanning speed is of primary importance, this function is performed only when the **CAL:ZERO?** command is executed. Execute CAL:ZERO? as often as the control setup will allow.

– "Channel Calibration": This function corrects for offset and gain errors for each module channel. The internal current sources are also calibrated. This calibration function corrects for thermal offsets and component drift for each channel out to the input side of the Signal Conditioning Plug-On (SCP). All calibration sources are on-board and this function is invoked using either the ***CAL?** or **CAL:SETup** command.

– "Channel Tare": This function (**CAL:TARE**) corrects for voltage offsets in external system wiring. Here, the user places a short across transducer wiring and the voltage that the module measures is now considered the new "zero" value for that channel. The new offset value can be stored in non-volatile calibration memory (**CAL:STORE TARE**) but is in effect whether stored or not. System offset constants which are considered long-term should be stored. Offset constants which are measured relatively often would not require non-volatile storage. CAL:TARE automatically executes a *CAL?.

CALibration

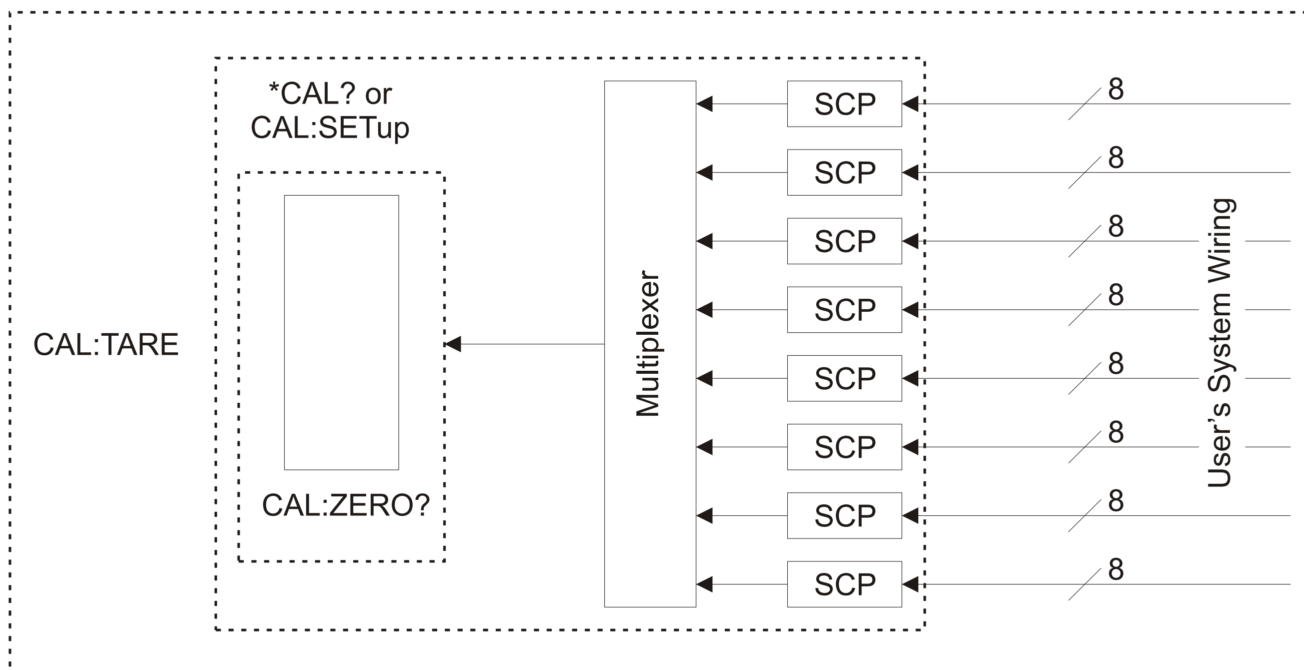


Figure 6-3: Levels of Working Calibration

Subsystem Syntax

```
CALibration
      :CONFigure
            :RESistance
            :VOLTage  <range>, ZERO | FS
      :SETup
      :SETup?
      :STORe ADC | TARE
      :TARE (@<ch_list>)
            :RESet
      :TARE?
      :VALue
            :RESistance  <ref_ohms>
            :VOLTage  <ref_volts>
      :ZERO?
```

CALibration:CONFigure:RESistance

CALibration:CONFigure:RESistance connects the on-board reference resistor to the Calibration Bus. A four-wire measurement of the resistor can be made with an external multimeter connected to the **H Cal**, **L Cal**, **H ohm**, and **L ohm** terminals on the Terminal Module or the **V H**, **V L**, **H**, and **L** terminals on the Cal Bus connector.

Comments

Related Commands: CAL:VAL:RES, CAL:STOR ADC

When Accepted: Not while INITiated

Command Sequence

CAL:CONF:RES	*Connect reference resistor to Calibration Bus*
*OPC? or SYST:ERR?	*must wait for CAL:CONF:RES to complete*
(*now measure ref resistor with external DMM*)	
CAL:VAL:RES <measured value>	*Send measured value to module*
CAL:STORE ADC	*Store cal constants in non-volatile memory (used only at end of complete cal sequence)*

CALibration:CONFigure:VOLTage

CALibration:CONFigure:VOLTage *<range>,<zero_fs>* connects the on-board voltage reference to the Calibration Bus. A measurement of the source voltage can be made with an external multimeter connected to the **H Cal** and **L Cal** terminals on the Terminal Module or the **V H** and **V L** terminals on the Cal Bus connector. The *<range>* parameter controls the voltage level available when the *<zero_fs>* parameter is set to FSCale (full scale).

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
range	numeric (float32)	See comments.	volts
zero_fs	discrete (string)	ZERO | FSCale	none

Comments

The *<range>* parameter must be within ±5% of one of the five following values: 0.0625 V dc, 0.25 V dc, 1 V dc, 4 V dc, 16 V dc *<range>* may be specified in millivolts (mv).

The FSCALE output voltage of the calibration source will be greater than 90% of the nominal value for each range, except the 16 V range where the output is 10 V.

When Accepted: Not while INITiated

Related Commands: CAL:VAL:VOLT, STOR ADC

Command Sequence

CAL:CONF:VOLTAGE .0625, ZERO	*connect voltage reference to Calibration Bus*
*OPC? or SYST:ERR?	*must wait for CAL:CONF:VOLT to complete*
(*now measure voltage with external DMM*)	
CAL:VAL:VOLT <measured value>	*Send measured value to module*
repeat above sequence for full-scale	
repeat zero and full-scale for remaining ranges (0.25, 1, 4, 16)	
CAL:STORE ADC	*Store cal constants in non-volatile memory (used only at end of complete cal sequence)*

CALibration:SETup

CALibration:SETup causes the Channel Calibration function to be performed for every module channel with an analog SCP installed (input or output). The Channel Calibration function calibrates the A/D Offset and the Gain/Offset for these analog channels. This calibration is accomplished using internal calibration references. For more information see *CAL? on page 276.

Comments CAL:SET performs the same operation as the *CAL? command except that, since it is not a query command, it doesn't tie-up the C-SCPI driver waiting for response data from the instrument. If there are multiple VT1415As in a system, start a CAL:SET operation on each and then execute a CAL:SET? command to complete the operation on each instrument.

Related Commands: CAL:SETup?, *CAL?

When Accepted: Not while INITiated

Usage

CAL:SET	*start SCP Calibration on 1st VT1415A*
:	*start SCP Calibration on more VT1415As*
CAL:SET	*start SCP Calibration on last VT1415A*
CAL:SET?	*query for results from 1st VT1415A*
:	*query for results from more VT1415As*
CAL:SET?	*query for results from last VT1415A*

CALibration:SETup?

CALibration:SETup? Returns a value to indicate the success of the last CAL:SETup or *CAL? operation. CAL:SETup? returns the value only after the CAL:SETup operation is complete.

Comments **Returned Value:**

Value	Meaning	Further Action
0	Cal OK	None
-1	Cal Error	Query the Error Queue (SYST:ERR?) See Error Messages in Appendix B. Also run *TST?
-2	No results available	No *CAL? or CAL:SETUP done.

The C-SCPI type for this returned value is **int16**.

Related Commands: CAL:SETup, *CAL?

Usage see CAL:SETup

CALibration:STORe

CALibration:STORe ***<type>*** stores the most recently measured calibration constants into Flash Memory (Electrically Erasable Programmable Read Only Memory). When <*type*> = ADC, the module stores its A/D calibration constants as well as constants generated from *CAL?/CAL:SETup into Flash Memory. When <*type*> = TARE, the module stores the most recently measured CAL:TARE channel offsets into Flash Memory.

NOTE The VT1415A's Flash Memory has a finite lifetime of approximately ten thousand write cycles (unlimited read cycles). While executing CAL:STOR once every day would not exceed the lifetime of the Flash Memory for approximately 27 years, an application that stored constants many times each day would unnecessarily shorten the Flash Memory's lifetime. See Comments below.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
type	discrete (string)	ADC | TARE	none

Comments

The Flash Memory Protect jumper (JM2201) must be set to the enable position before executing this command (see Chapter 1).

Channel offsets are compensated by the CAL:TARE command even when not stored in the Flash Memory. There is no need to use the CAL:STORE TARE command for channels which are re-calibrated frequently.

When Accepted: Not while INITiated.

Related Commands: CAL:VAL:RES, CAL:VAL:VOLT.

***RST Condition:** Stored calibration constants are unchanged.

Usage

CAL:STORE ADC	*Store cal constants in non-volatile memory after A/D calibration*
CAL:STORE TARE	*Store channel offsets in non-volatile memory after channel tare*

Command Sequence

Storing A/D cal constants

perform complete A/D calibration, then...
CAL:STORE ADC

Storing channel tare (offset) values

CAL:TARE <*ch_list*>	*To correct channel offsets*
CAL:STORE TARE	*Optional depending on necessity of long term storage*

CALibration:TARE

CALibration:TARE (@<*ch_list*>) measures offset (or tare) voltage present on the channels specified and stores the value in on-board RAM as a calibration constant for those channels. Future measurements made with these channels will be compensated by the amount of the tare value. Use CAL:TARE to compensate for voltage offsets in system wiring and residual sensor offsets. Where tare values need to be retained for long periods, they can be stored in the module's Flash Memory (Electrically Erasable Programmable Read Only Memory) by executing the CAL:STORe TARE command.
For more information see Compensating for System Offsets on page 102.

Note for Thermocouples

Do not use CAL:TARE on field wiring that is made up of thermocouple wire. The voltage a thermocouple wire pair generates cannot be removed by introducing a short anywhere between its junction and its connection to an isothermal panel (either the VT1415A's Terminal Module or a remote isothermal reference block). Thermal voltage is generated along the entire length of a thermocouple pair where there is any temperature gradient along that length. To CAL:TARE thermocouple wire this way would introduce an unwanted offset in the voltage/temperature relationship for that channel. If a thermocouple wire pair is inadvertently "CAL:TARE'd," use CAL:TARE:RESET to reset all tare constants to zero.
Do use CAL:TARE to compensate wiring offsets (copper wire, not thermocouple wire) between the VT1415A and a remote thermocouple reference block. Disconnect the thermocouples and introduce copper shorting wires between each channel's HI and LO, then execute CAL:TARE for these channels.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
ch_list	channel list (string)	100 - 163	none

Comments

CAL:TARE also performs the equivalent of a *CAL? operation. This operation uses the Tare constants to set a DAC which will remove each channel offset as "seen" by the module's A/D converter. As an example, assume that the system wiring to channel 0 generates a +0.1 volt offset with 0 volts (a short) applied at the Unit Under Test (UUT). Before CAL:TARE the module would return a reading of 0.1 volts for channel 0. After CAL:TARE (@100), the module will return a reading of 0 volts with a short applied at the UUT and the system wiring offset will be removed from all measurements of the signal to channel 0.

Set Amplifier/Filter SCP gain before CAL:TARE. For best accuracy, choose the gain that will be used during measurements. If the range or gain setup later is changed later, be sure to perform another *CAL?.

If Open TransducerDetect (OTD) is enabled when CAL:TARE is executed, the module will disable OTD, wait 1 minute to allow channels to settle, perform the calibration, and then re-enable OTD. If a program turns off OTD before executing CAL:TARE, it should also wait 1 minute for settling.

The maximum voltage that CAL:TARE can compensate for is dependent on the range chosen and SCP gain setting. The following table lists these values.

Maximum CAL:TARE Offsets

A/D range ±V(F.Scale)	Offset V Gain x1	Offset V Gain x8	Offset V Gain x16	Offset V Gain x64
16	3.2213	0.40104	0.20009	0.04970
4	0.82101	0.10101	0.05007	0.01220
1	0.23061	0.02721	0.01317	0.00297
0.25	0.07581	0.00786	0.00349	0.00055
0.0625	0.03792	0.00312	0.00112	n/a

Channel offsets are compensated by the CAL:TARE command even when not stored in the Flash Memory. There is no need to use the CAL:STORE TARE command for channels which are re-calibrated frequently.

The VT1415A's Flash Memory has a finite lifetime of approximately ten thousand write cycles (unlimited read cycles). While executing CAL:STOR once every day would not exceed the lifetime of the Flash Memory for approximately 27 years, an application that stored constants many times each day would unnecessarily shorten the Flash Memory's lifetime. See Comments below.

Executing CAL:TARE sets the Calibrating bit (bit 0) in Operation Status Group. Executing CAL:TARE? resets the bit.

When Accepted: Not while INITiated

Related Commands: CAL:TARE?, CAL:STOR TARE

***RST Condition:** Channel offsets are not affected by *RST.

Command Sequence

CAL:TARE <*ch_list*>	*To correct channel offsets*
CAL:TARE?	*To return the success flag from the CAL:TARE operation*
CAL:STORE TARE	*Optional depending on necessity of long term storage*

CALibration:TARE:RESet

CALibration:TARE:RESet resets the tare calibration constants to zero for all 64 channels. Executing CAL:TARE:RES affects the tare cal constants in RAM only. To reset the tare cal constants in Flash Memory, execute CAL:TARE:RES and then execute CAL:STORE TARE.

Command Sequence

CAL:TARE:RESET	*to reset channel offsets*
CAL:STORE TARE	*Optional if necessary to reset tare cal constants in Flash Memory.*

CALibration:TARE?

CALibration:TARE? Returns a value to indicate the success of the last CAL:TARE operation. CAL:TARE? returns the value only after the CAL:TARE operation is complete.

Returned Value:

Value	Meaning	Further Action
0	Cal OK	None
-1	Cal Error	Query the Error Queue (SYST:ERR?) See Error Messages in Appendix B. Also run *TST?
-2	No results available	Perform CAL:TARE before CAL:TARE?

The C-SCPI type for this returned value is **int16**.

Executing CAL:TARE sets the Calibrating bit (bit 0) in Operation Status Group. Executing CAL:TARE? resets the bit.

Related Commands: CAL:STOR TARE

Command Sequence

CAL:TARE <*ch_list*>	*to correct channel offsets*
CAL:TARE?	*to return the success flag from the CAL:TARE operation*
CAL:STORE TARE	*Optional depending on necessity of long term storage*

CALibration:VALue:RESistance

CALibration:VALue:RESistance **<*ref_ohms*>** sends the just-measured value of the on-board reference resistor to the module for A/D calibration.

Parameters

Parameter Name	Parameter Type	Range of Value	Default Units
ref_ohms	numeric (float32)	7,500 ± 5%	ohms

Comments

The <*ref_ohms*> parameter must be within 5% of the nominal reference resistor value (7,500) and may be specified in (kohm).

A four-wire measurement of the resistor can be made with an external multimeter connected to the **H Cal**, **L Cal**, **H ohm**, and **L ohm** terminals on the Terminal Module or the **V H**, **V L**, **H**, and **L** terminals on the Cal Bus connector.

Use the CAL:CONF:RES command to configure the reference resistor for measurement at the Calibration Bus connector.

When Accepted: Not while INITiated.

Related Commands: CAL:CONF:RES, CAL:STORE ADC.

Command Sequence

CAL:CONF:RES
(*now measure ref resistor with external DMM*)
CAL:VAL:RES <*measured value*> *Send measured value to module*

CALibration:VALue:VOLTage

CALibration:VALue:VOLTage <*ref_volts*> sends the value of the last-measured dc reference source to the module for A/D calibration.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
ref_volts	numeric (float32)	Must be within 10% of range nominal.	volts

Comments

The value sent must be for the currently configured range and output (zero or full scale) as set by the previous **CAL:CONF:VOLT <*range*>, ZERO | FSCale** command. Full scale values must be within 10% of 0.0625, 0.25, 1, 4, or 10 (the voltage reference provides 10 V dc on the 16 V range).

The <*ref_volts*> parameter may be specified in millivolts (mv).

A measurement of the source voltage can be made with an external multimeter connected to the **H Cal** and **L Cal** terminals on the Terminal Module or the **V H** and **V L** terminals on the Cal Bus connector.

Use the CAL:CONF:VOLT command to configure the on-board voltage source for measurement at the Calibration Bus connector.

When Accepted: Not while INITiated.

Related Commands: CAL:CONF:VOLT, CAL:STORE ADC.

Command Sequence

CAL:CONF:VOLTAGE 4,FSCALE
*OPC? *Wait for operation to complete*

enter statement

(*now measure voltage with external DMM*)

CAL:VAL:VOLT <*measured value*> *Send measured value to module*

CALibration:ZERO?

CALibration:ZERO? corrects Analog to Digital converter offset for any drift since the last *CAL? or CAL:ZERO? command was executed. The offset calibration takes about 5 seconds and should be done as often as the control set up allows.

Comments The CAL:ZERO? command only corrects for A/D offset drift (zero). Use the *CAL? common command to perform on-line calibration of channels as well as A/D offset. *CAL? performs gain and offset correction of the A/D and each channel with an analog SCP installed (both input and output).

Returned Value:

Value	Meaning	Further Action
0	Cal OK	None
-1	Cal Error	Query the Error Queue (SYST:ERR?). See Error Messages in Appendix B.

The C-SCPI type for this returned value is **int16**.

Executing this command **does not** alter the module's programmed state (function, range etc.).

Related Commands: *CAL?

***RST Condition:** A/D offset performed

Usage
```
CAL:ZERO?
enter statement here                    returns 0 or -1
```

DIAGnostic

The DIAGnostic subsystem allows for special operations to be performed that are not standard in the SCPI language. This includes checking the current revision of the Control Processor's firmware and that it has been properly loaded into Flash Memory.

Subsystem Syntax

```
DIAGnostic
    :CALibration
        :SETup
            :MODE 0 | 1
            :MODE?
        :TARe
            [:OTD]
                :MODE 0 | 1
                :MODE?
    :CHECksum?
    :CUSTom
        :LINear <table_range>,<table_block>,(@<ch_list>)
        :PIECewise <table_range>,<table_block>,(@<ch_list>)
        :REFerence
            :TEMPerature
    :IEEE 1 | 0
    :IEEE?
    :INTerrupt
        [:LINe] <intr_line>
        [:LINe]?
    :OTDetect
        [:STATe] 1 | 0 | ON | OFF,(@<ch_list>)
        [:STATe]? (@<channel>)
    :QUERy
        :SCPREAD? <reg_addr>
    :VERSion?
```

DIAGnostic:CALibration:SETup[:MODE]

DIAGnostic:CALibration:SETup[:MODE] <*mode*> sets the type of calibration to use for analog output SCPs like the VT1531A and VT1532A when *CAL? or CAL:SET are executed.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
mode	boolean (uint 16)	0 | 1	volts

Comments

When <*mode*> is set to 1 (the *RST Default), channels are calibrated using the Least Squares Fit method to provide the minimum error overall (over the entire output range). When <*mode*> is 0, channels are calibrated to provide the minimum error at their zero point. See the SCPs User's Manual for its accuracy specifications using each mode.

Related Commands: *CAL?, CAL:SET, DIAG:CAL:SET:MODE?

***RST Condition:** DIAG:CAL:SET:MODE 1

Usage set analog DAC SCP cal mode for best zero accuracy

DIAG:CAL:SET:MODE 0	*Set mode for best zero cal.*
*CAL?	*Start channel calibration.*

DIAGnostic:CALibration:SETup[:MODE]?

DIAGnostic:CALibration:SETup[:MODE]? returns the currently set calibration mode for analog output DAC SCPs.

Comments Returns a 1 when channels are calibrated using the Least Squares Fit method to provide the minimum error overall (over the entire output range). Returns a 0 when channels are calibrated to provide the minimum error at their zero point. See the SCPs User's Manual for its accuracy specifications using each mode. The C-SCPI type is **int16**.

Related Commands: DIAG:CAL:SET:MOD, *CAL?, CAL:SET.

***RST Condition:** DIAG:CAL:SET:MODE 1.

DIAGnostic:CALibration:TARE[:OTDetect]:MODE

DIAGnostic:CALibration:TARE[:OTDetect]:MODE <*mode*> sets whether Open Transducer Detect current will be turned off or left on (the default mode) during the CAL:TARE operation.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
mode	boolean (uint 16)	0 | 1	volts

Comments When <*mode*> is set to 0 (the *RST Default), channels are tare calibrated with their OTD current off. When <*mode*> is 1, channels that have their OTD current on (DIAGnostic:OTDetect ON,(@<*ch_list*>)) are tare calibrated with their OTD current left on.

By default (*RST), the CALibration:TARE? command will calibrate all channels with the OTD circuitry disabled. This is done for two reasons: first, most users do not leave OTD enabled while taking readings and second, the CALibration:TARE? operation takes much longer with OTD enabled.

However, for users who intend to take readings with OTD enabled, setting DIAG:CAL:TARE:OTD:MODE to 1, will force the CAL:TARE? command to perform calibration with OTD enabled on channels so specified by the user with the DIAG:OTD command.

Related Commands: *CAL?, CAL:SET, DIAG:CAL:SET:MODE?

***RST Condition:** DIAG:CAL:TARE:MODE 0.

Usage configure OTD on during CAL:TARE

DIAG:CAL:TARE:MODE 1	*Set mode for OTD to stay on.*
CAL:TARE?	*Start channel tare cal.*

DIAGnostic:CALibration:TARE[:OTDetect]:MODE?

DIAGnostic:CALibration:TARE[:OTDetect]:MODE? returns the currently set mode for controlling Open Transducer Detect current while performing CAL:TARE? operation.

Comments Returns a 0 when OTD current will be turned off during CAL:TARE?. Returns 1 when OTD current will be left on during CAL:TARE? operation. The C-SCPI type is **int16**.

Related Commands: DIAG:CAL:TARE:MOD, DIAG:OTD, CAL:TARE?

***RST Condition:** DIAG:CAL:TARE:MODE 0.

DIAGnostic:CHECksum?

DIAGnostic:CHECksum? performs a checksum operation on Flash Memory. A returned value of 1 indicates that Flash memory contents are correct. A returned value of 0 indicates that the Flash Memory is corrupted or has been erased.

Comments **Returned Value:** Returns 1 or 0. The C-SCPI type is **int16**.

Usage

DIAG:CHEC?	*Checksum Flash Memory, return 1 for OK, 0 for corrupted.*

DIAGnostic:CUSTom:LINear

DIAGnostic:CUSTom:LINear *<table_range>*,*<table_block>*, (@*<ch_list>*) downloads a custom linear Engineering Unit Conversion table (in <*table_block*>) to the VT1415A. Contact a VXI Technology System Engineer for more information on Custom Engineering Unit Conversion for specific applications.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
table_range	numeric (float32)	0.015625 | 0.03125 | 0.0625 | 0.125 | 0.25 | 0.5 | 1 | 2 | 4 | 8 | 16 | 32 | 64	volts
table_block	definite length block data	See comments.	none
ch_list	channel list (string)	100 - 163	none

Comments

The <*table_block*> parameter is a block of 8 bytes that define 4, 16-bit values. SCPI requires that <*table_block*> include the definite length block data header. C-SCPI adds the header automatically.

The <*table_range*> parameter specifies the range of voltage that the table covers (from -<*table_range*> to +<*table_range*>). The value specified must be within 5% of one of the nominal values from the table above.

The <*ch_list*> parameter specifies which channels may use this custom EU table.

Related Commands: [SENSe:]FUNCtion:CUSTom.

***RST Condition:** All custom EU tables erased.

Usage

program puts table constants into array table_block

DIAG:CUST:LIN table_block,(@116:123) *send table to VT1415A for chs 16-23*

SENS:FUNC:CUST:LIN 1,1,(@116:123) *link custom EU with chs 16-23*

INITiate then TRIGger module

DIAGnostic:CUSTom:PIECewise

DIAGnostic:CUSTom:PIECewise <*table_range*>,<*table_block*>, (@<*ch_list*>) downloads a custom piece-wise Engineering Unit Conversion table (in <*table_block*>) to the VT1415A. Contact a VXI Technology System Engineer for more information on Custom Engineering Unit Conversion for specific applications.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
table_range	numeric (float32)	0.015625 | 0.03125 | 0.0625 | 0.125 | 0.25 | 0.5 | 1 | 2 | 4 | 8 | 16 | 32 | 64	volts
table_block	definite length block data	See comments.	none
ch_list	channel list (string)	100 - 163	none

Comments

The <*table_block*> parameter is a block of 1,024 bytes that define 512 16-bit values. SCPI requires that <*table_block*> include the definite length block data header. C-SCPI adds the header automatically.

The <*table_range*> parameter specifies the range of voltage that the table covers (from -<*table_range*> to +<*table_range*>).

The <*ch_list*> parameter specifies which channels may use this custom EU table.

Related Commands: [SENSe:]FUNCtion:CUSTom

***RST Condition:** All custom EU tables erased.

Usage program puts table constants into array table_block

```
DIAG:CUST:PIEC table_block,(@124:131)     Send table for chs 24-31 to VT1415A.
SENS:FUNC:CUST:PIEC 1,1,(@124:131)        Link custom EU with chs 24-31.
INITiate then TRIGger module
```

DIAGnostic:CUSTom:REFerence:TEMPerature

DIAGnostic:CUSTom:REFerence:TEMPerature extracts the current Reference Temperature Register Contents, converts it to 32-bit floating point format and sends it to the FIFO. This command is used to verify that the reference temperature is as expected after measuring it using a custom reference temperature EU conversion table.

Usage The program must have EU table values stored in <*table_block*>.

```
        download the new reference EU table
DIAG:CUST:PIECEWISE <table_range>,<table_block>,(@<ch_list>)
        designate channel as reference
SENS:FUNC:CUST:REF <range>,(@<ch_list>)
        set up scan list sequence (ch 0 in this case)
Now run the algorithm that uses the custom reference conversion table
        dump reference temp register to FIFO
DIAG:CUST:REF:TEMP
        read the diagnostic reference temperature value
SENS:DATA:FIFO?
```

DIAGnostic:IEEE

DIAGnostic:IEEE ***<mode>*** enables (1) or disables (0) IEEE-754 NAN (Not A Number) and ±INF value outputs. This command was created for the Agilent VEE platform.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
mode	boolean (uint 16)	0 | 1	volts

Comments When <*mode*> is set to 1, the module can return ±INF and NAN values according to the IEEE-754 standard. When <*mode*> is set to 0, the module returns values as ±9.9E37 for INF and 9.91E37 for NAN.

Related Commands: DIAG:IEEE?

***RST Condition:** DIAG:IEEE 1

Usage Set IEEE mode

DIAG:IEEE 1 — *INF values returned in IEEE standard*

DIAGnostic:IEEE?

DIAGnostic:IEEE? returns the currently set IEEE mode.

Comments The C-SCPI type is **int16**.

Related Commands: DIAG:IEEE

***RST Condition:** DIAG:IEEE 1

DIAGnostic:INTerrupt[:LINe]

DIAGnostic:INTerrupt[:LINe] **<*intr_line*>** sets the VXIbus interrupt line the module will use.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
intr_line	numeric (int16)	0 through 7	none

Comments **Related Commands:** DIAG:INT:LINE?

Power-on and *RST Condition: DIAG:INT:LINE 1

Usage DIAG:INT:LINE 5 — *Module will interrupt on VXIbus interrupt line 5.*

DIAGnostic:INTerrupt[:LINe]?

PACKed,64 returns the same values as REAL,64 except for Not-a-Number (NaN), IEEE +INF, and IEEE -INF. The NaN, IEEE +INF, and IEEE -INF values returned by PACKed,64 are in a form compatible with HP Workstation BASIC and HP BASIC/UX. Refer to the FORMat command for the actual values for NaN, +INF, and -INF.

ASCii is the default format.

ASCII readings are returned in the form ±1.234567E±123. For example 13.325 volts would be +1.3325000E+001. Each reading is followed by a comma (,). A line feed (LF) and End-Or-Identify (EOI) follow the last reading.

Related Commands: MEMory Subsystem, FORMat[:DATA]

***RST Condition:** MEMORY:VME:ADDRESS 240000; MEMORY:VME:STATE OFF; MEMORY:VME:SIZE 0

Use Sequence

MEM:VME:ADDR #H300000	
MEM:VME:SIZE #H100000	*1 megabyte (MB) or 262,144 readings.*
MEM:VME:STAT ON	
*	
* *(set up VT1415A for scanning)*	
*	
TRIG:SOUR IMM	*Let unit trigger on INIT.*
INIT	*Program execution remains here until VME memory is full or the VT1415A has stopped taking readings.*
FORM REAL,64	*Affects only the return of data.*
FETCH?	

NOTE When using the MEM subsystem, the module must be triggered before executing the INIT command (as shown above) unless an external trigger (EXT trigger) is being used. When using EXT trigger, the trigger can occur at any time.

FORMat

The FORMat subsystem provides commands to set and query the response data format of readings returned using the [SENSe:]DATA:FIFO:…? commands.

Subsystem Syntax

```
FORMat
    [:DATA] <format>[,<size>]
    [:DATA]?
```

FORMat[:DATA]

FORMat[:DATA] *<format>*[,*<size>*] sets the format for data returned using the [SENSe:]DATA:FIFO: ?, [SENSe:]DATA:CVTable and FETCh? commands.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
format	discrete (string)	REAL | ASCii | PACKed	none
size	numeric	for ASCii, 7 for REAL, 32 | 64 for PACKed, 64	none

Comments

The REAL format is IEEE-754 Floating Point representation.

REAL, 32 provides the highest data transfer performance since no format conversion step is placed between reading and returning the data. The default *<size>* for the REAL format is 32 bits. Also see DIAG:IEEE command.

PACKed, 64 returns the same values as REAL, 64 except for Not-a-Number (NaN), IEEE +INF, and IEEE -INF. The NaN, IEEE +INF, and IEEE -INF values returned by PACKed,64 are in a form compatible with HP Workstation BASIC and HP BASIC/UX (see table on following page).

REAL 32, REAL 64, and PACK 64, readings are returned in the IEEE-488.2-1987 Arbitrary Block Data format. The Block Data may be either Definite Length or Indefinite Length depending on the data query command executed. These data return formats are explained in “Arbitrary Block Program Data” on page 156 of this chapter. For REAL 32, readings are 4 bytes in length (C-SCPI type is **float32 array**). For REAL 64 and PACK, 64, readings are 8 bytes in length (C-SCPI type is **float64 array**).

ASCii is the default format. ASCII readings are returned in the form ±1.234567E±123. For example 13.325 volts would be +1.3325000E+001. Each reading is followed by a comma (,). A line feed (LF) and End-Or-Identify (EOI) follow the last reading (C-SCPI type is **string array**).

NOTE *TST? leaves the instrument in its power-on, reset state. This means that the ASC,7 data format is set even if something else was set before executing *TST?. If the FIFO must be read for test information, set the format after *TST? and before reading the FIFO.

Related Commands: [SENSe:]DATA:FIFO: ?, [SENSe:]DATA:CVTable?, MEMory subsystem and FETCh? Also, see how DIAG:IEEE can modify REAL,32 returned values.

***RST Condition:** ASCII, 7

After *RST/Power-on, each channel location in the CVT contains the IEEE-754 value “Not-a-number” (NaN). Channel readings which are a positive over-voltage return IEEE +INF and a negative over-voltage return IEEE -INF. The NaN, +INF, and -INF values for each format are shown in the following table.

Format	**IEEE Term**	Value	**Meaning**
ASCii	+INF	+9.9E37	Positive Overload
	-INF	-9.9E37	Negative Overload
	NaN	+9.91E37	No Reading
REAL,32	+INF	$7F800000_{16}$	Positive Overload
	-INF	$FF800000_{16}$	Negative Overload
	NaN	$7FFFFFFF_{16}$	No Reading
REAL,64	+INF	7FF000...00_{16}	Positive Overload
	-INF	FFF000...00_{16}	Negative Overload
	NaN	7FFF...FF_{16}	No Reading
PACKed,64	+INF	47D2 9EAD 3677 $AF6F_{16}$ ($+9.0E37_{10}$)	Positive Overload
	-INF	C7D2 9EAD 3677 $AF6F_{16}$ ($-9.0E37_{10}$)	Negative Overload
	NaN	47D2 A37D CED4 6143_{16} ($+9.91E37_{10}$)	No Reading

Usage

```
FORMAT REAL
FORM REAL, 64
FORMAT ASCII, 7
```

Set format to IEEE 32-bit Floating Point.
Set format to IEEE 64-bit Floating Point.
Set format to 7-bit ASCII.

FORMat[:DATA]?

FORMat[:DATA]? returns the currently set response data format for readings.

Comments

Returned Value: Returns REAL, +32 | REAL, +64 | PACK, +64 | ASC, +7. The C-SCPI type is **string, int16**.

Related Commands: FORMAT

***RST Condition:** ASCII, 7

Usage

FORMAT? *Returns REAL, +32 | REAL, +64 | PACK, +64 | ASC, +7*

INITiate

The INITiate command subsystem moves the VT1415A from the "Trigger Idle" state to the "Waiting For Trigger" state. When initiated, the instrument is ready to receive one (:IMMediate) or more (depending on TRIG:COUNT) trigger events. On each trigger, the module will perform one control cycle which includes reading analog and digital input channels (Input Phase), executing all defined algorithms (Calculate Phase), and updating output channels (Output Phase). See the TRIGger subsystem to specify the trigger source and count.

Subsystem Syntax

```
INITiate
    [:IMMediate]
```

INITiate[:IMMediate]

INITiate[:IMMediate] changes the trigger system from the "Idle" state to the "Wait For Trigger" state. When triggered, one or more (depending on TRIGger:COUNt) trigger cycles occur and the instrument returns to the "Trigger Idle" state.

Comments

INIT:IMM clears the FIFO and Current Value Table.

If a trigger event is received before the instrument is Initiated, a -211 “Trigger ignored” error is generated.

If another trigger event is received before the instrument has completed the current trigger cycle (measurement scan), the Questionable Data Status bit 9 is set and a +3012 “Trigger too fast” error is generated.

Sending INIT while the system is still in the Wait for Trigger state (already INITiated) will cause an error -213,"Init ignored."

Sending the ABORt command send the trigger system to the Trigger Idle state when the current input-calculate-output cycle is completed.

If updates are pending, they are made prior to beginning the Input phase.

When Accepted: Not while INITiated.

Related Commands: ABORt, CONFigure, TRIGger.

***RST Condition:** Trigger system is in the Idle state.

Usage

INIT — *Both versions same function.*

INITIATE:IMMEDIATE

INPut

The INPut subsystem controls configuration of programmable *input* Signal Conditioning Plug-Ons (SCPs).

Subsystem Syntax

```
INPut
    :FILTer
        [:LPASs]
            :FREQuency <cutoff_freq>,(@<ch_list>)
            :FREQuency? (@<channel>)
            [:STATe] 1 | 0 | ON | OFF,(@<channel>)
            [:STATe]? (@<channel>)
    :GAIN <chan_gain>,(@<ch_list>)
    :GAIN? (@<channel>)
    :LOW <wvolt_type>,(@<ch_list>)
    :LOW? (@<channel>)
    :POLarity NORMal | INVerted,(@<ch_list>)
    :POLarity? (@<channel>)
```

INPut:FILTer[:LPASs]:FREQuency

INPut:FILTer[:LPASs]:FREQuency *<cutoff_freq>*,(@*<ch_list>*) sets the cutoff frequency of the filter on the specified channels.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
cutoff_freq	numeric (float32) (string)	see comment | MIN | MAX	Hz
ch_list	channel list (string)	100 - 163	none

Comments

<cutoff_freq> may be specified in kilohertz (khz). A programmable Filter SCP has a choice of several discrete cutoff frequencies. The cutoff frequency set will be the one closest to the value specified by *<cutoff_freq>*. Refer to Chapter 6 for specific information on the SCP being programmed.

Sending MAX for the *<cutoff_freq>* selects the SCP’s highest cutoff frequency. Sending MIN for the *<cutoff_freq>* selects the SCP’s lowest cutoff frequency. To disable filtering (the “pass through” mode), execute the INP:FILT:STATE OFF command.

Sending a value greater than the SCP’s highest cutoff frequency or less than the SCP’s lowest cutoff frequency generates a -222 “Data out of range” error.

When Accepted: Not while INITiated

Related Commands: INP:FILT:FREQ?, INP:FILT:STAT ON | OFF

***RST Condition:** set to MIN

Usage

INP:FILT:FREQ 100,(@100:119)	*Set cutoff frequency of 100 Hz for first 20 channels*
INPUT:FILTER:FREQ 2,(@155)	*Set cutoff frequency of 2 Hz for channel 55*

INPut:FILTer[:LPASs]:FREQuency?

INPut:FILTer[:LPASs]:FREQuency? (@<*channel*>) returns the cutoff frequency currently set for <*channel*>. Non-programmable SCP channels may be queried to determine their fixed cutoff frequency. If the channel is not on an input SCP, the query will return zero.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
channel	channel list (string)	100 - 163	none

Comments

<*channel*> must specify a single channel only.

This command is for programmable filter SCPs only.

Returned Value: Numeric value of Hz as set by the INP:FILT:FREQ command. The C-SCPI type is **float32**.

When Accepted: Not while INITiated

Related Commands: INP:FILT:LPAS:FREQ, INP:FILT:STATE

***RST Condition:** MIN

Usage

INPUT:FILTER:LPASS:FREQUENCY? (@155)	*Check cutoff freq on channel 55*
INP:FILT:FREQ? (@100)	*Check cutoff freq on channel 0*

INPut:FILTer[:LPASs][:STATe]

INPut:FILTer[:LPASs][:STATe] <*enable*>,(@<*ch_list*>) enables or disables a programmable filter SCP channel. When disabled (*enable*=OFF), these channels are in their "pass through" mode and provide no filtering. When re-enabled (*enable*=ON), the SCP channel reverts to its previously programmed setting.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
enable	boolean (uint16)	1 | 0 | ON | OFF	none
ch_list	channel list (string)	100 - 163	none

Comments

If the SCP has not yet been programmed, ON enables the SCP's default cutoff frequency.

When Accepted: Not while INITiated

***RST Condition:** ON

Usage

INPUT:FILTER:STATE ON,(@115,117)	*Channels 115 and 117 return to previously set (or default) cutoff frequency*
INP:FILT OFF,(@100:115)	*Set channels 0 - 15 to "pass-through" state*

INPut:FILTer[:LPASs][:STATe]?

INPut:FILTer[LPASs][:STATe]? (@<*channel*>) returns the currently set state of filtering for the specified channel. If the channel is not on an input SCP, the query will return zero.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
channel	channel list (string)	100 - 163	none

Comments

Returned Value: Numeric value either 0 (off or "pass-through") or 1 (on). The C-SCPI type is **int16**.

<*channel*> must specify a single channel only.

Usage

INPUT:FILTER:LPASS:STATE? (@115)	*Enter statement returns either 0 or 1*
INP:FILT? (@115)	*Same as above*

INPut:GAIN

INPut:GAIN <*gain*>,(@<*ch_list*>) sets the channel gain on programmable amplifier Signal Conditioning Plug-Ons.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
gain	numeric (float32) discrete (string)	see comment | MIN | MAX	none
ch_list	channel list (string)	100 - 163	none

Comments

A programmable amplifier SCP has a choice of several discrete gain settings. The gain set will be the one closest to the value specified by <*gain*>. Refer to the SCP manual for specific information on the SCP being programmed. Sending MAX will program the highest gain available with the SCP installed. Sending MIN will program the lowest gain.

Sending a value for <*gain*> that is greater than the highest or less than the lowest setting allowable for the SCP will generate a -222 "Data out of range" error.

When Accepted: Not while INITiated

Related Commands: INP:GAIN?

***RST Condition:** gain set to MIN

Usage

```
INP:GAIN  8,(@100:119)
INPUT:GAIN  64,(@155)
```

Set gain of 8 for first 20 channels
Set gain of 64 for channel 55

INPut:GAIN?

INPut:GAIN? (@<*channel*>) returns the gain currently set for <*channel*>. If the channel is not on an input SCP, the query will return zero.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
channel	channel list (string)	100 - 163	none

Comments

<*channel*> must specify a single channel only.

If the channel specified does not have a programmable amplifier, INP:GAIN? will return the nominal as-designed gain for that channel.

Returned Value: Numeric value as set by the INP:GAIN command. The C-SCPI type is **float32.**

When Accepted: Not while INITiated

Related Commands: INP:GAIN

***RST Condition:** gain set to 1

Usage

```
INPUT:GAIN?  (@105)
INP:GAIN?  (@100)
```

Check gain on channel 5
Check gain on channel 0

INPut:LOW

INPut:LOW <*wvolt_type*>,(@<*ch_list*>) controls the connection of input LO at a Strain Bridge SCP channel specified by <*ch_list*>. LO can be connected to the Wagner Voltage ground or left floating.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
wvolt_type	discrete (string)	FLOat | WVOLtage	none
ch_list	channel list (string)	100 - 163	none

Comments **Related Commands:** INP:LOW?

***RST Condition:** INP:LOW FLOAT (all Option 21 channels)

Usage INP:LOW WVOL (@100:103,116:119) *connect LO of channels 0 through 3 and 16 through 19 to Wagner Ground.*

INPut:LOW?

INPut:LOW? (@<*channel*>) returns the LO input configuration for the channel specified by <*channel*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
channel	channel list (string)	100 - 163	none

Comments The <*channel*> parameter must specify a single channel only.

Returned Value: Returns FLO or WV. The C-SCPI type is **string**.

Related Commands: INP:LOW

Usage INP:LOW? (@103) *enter statement will return either FLO or WV for channel 3*

INPut:POLarity

INPut:POLarity <*mode*>,<*ch_list*> sets logical input polarity on a digital SCP channel.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
mode	discrete (string)	NORMal | INVerted	none
ch_list	string	100 - 163	none

Comments If the channels specified are on an SCP that doesn't support this function, an error will be generated. See the SCP's User's Manual to determine its capabilities.

Related Commands: for output sense; SOURce:PULSe:POLarity

***RST Condition:** INP:POL NORM for all digital SCP channels.

Usage INP:POL INV,(@140:143) *invert first 4 channels on SCP at SCP position 5. Channels 40 through 43*

INPut:POLarity?

INPut:POLarity? <*channel*> returns the logical input polarity on a digital SCP channel.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
channel	string	100 - 163	none

Comments

<*channel*> must specify a single channel.

If the channel specified is on an SCP that doesn't support this function, an error will be generated. See the SCP's User's Manual to determine its capabilities.

Returned Value: returns "NORM" or "INV." The type is **string**.

The MEMory subsystem allows using VME memory as an additional reading storage buffer.

Subsystem Syntax

```
MEMory
    :VME
        :ADDRess <A24_address>
        :ADDRess?
        :SIZE <mem_size>
        :SIZE?
        :STATe 1 | 0 | ON | OFF
        :STATe?
```

NOTE This subsystem is only available in systems using an Agilent/HP E1405B/06A command module.

Use Sequence

Command	Comment
*RST	
MEM:VME:ADDR #H300000	
MEM:VME:SIZE #H100000	*1 MB or 262,144 readings*
MEM:VME:STAT ON	
*	
* *(set up VT1415A for scanning)*	
*	
TRIG:SOUR IMM	*let unit trigger on INIT*
INIT	
*OPC?	*program execution remains here until VME memory is full or the VT1415A has stopped taking readings*
FORM REAL,64	*affects only the return of data*
FETCH?	*return data from VME memory*

NOTE When using the MEM subsystem, the module must be triggered before executing the INIT command (as shown above) unless an external trigger (EXT trigger) is being used. When using EXT trigger, the trigger can occur at any time.

MEMory:VME:ADDRess

MEMory:VME:ADDRess ***<A24_address>*** sets the A24 address of the VME memory card to be used as additional reading storage.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
A24_address	numeric	valid A24 address	none

Comments

This command is only available in systems using an Agilent/HP E1405B/06A command module.

The default (if MEM:VME:ADDR not executed) is 240000_{16}.

<A24_address> may be specified in decimal, hex (#H), octal (#Q) or binary (#B).

Related Commands: MEMory subsystem, FORMat and FETCH?

***RST Condition:** VME memory address starts at 200000_{16}. When using an Agilent/HP E1405B/06A command module, the first VT1415A occupies 200000_{16} - $23FFFF_{16}$.

Usage

```
MEM:VME:ADDR  #H400000
```
Set the address for the VME memory card to be used as reading storage

MEMory:VME:ADDRess?

MEMory:VME:ADDRess? returns the address specified for the VME memory card used for reading storage.

Comments

Returned Value: numeric.

This command is only available in systems using an Agilent/HP E1405B/06A command module.

Related Commands: MEMory subsystem, , FORMat, and FETCH?

Usage

```
MEM:VME:ADDR?
```
Returns the address of the VME memory card.

MEMory:VME:SIZE

MEMory:VME:SIZE ***<mem_size>*** Specifies the number of bytes of VME memory to allocate for additional reading storage.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
mem_size	numeric	to limit of available VME memory	none

Comments

This command is only available in systems using an Agilent/HP E1405B/06A command module.

<*mem_size*> may be specified in decimal, hex (#H), octal (#Q), or binary(#B).

<*mem_size*> should be a multiple of four (4) to accommodate 32-bit readings.

Related Commands: MEMory subsystem, FORMAT, and FETCH?

***RST Condition:** MEM:VME:SIZE 0

Usage

MEM:VME:SIZE 32768	*Allocate 32 kilobytes (kB) of VME memory to reading storage (8,192 readings)*

MEMory:VME:SIZE?

MEMory:VME:SIZE? returns the amount (in bytes) of VME memory allocated to reading storage.

Comments

This command is only available in systems using an Agilent/HP E1405B or E1406A command module.

Returned Value: Numeric.

Related Commands: MEMory subsystem and FETCH?

Usage

MEM:VME:SIZE?	*Returns the number of bytes allocated to reading storage.*

MEMory:VME:STATe

MEMory:VME:STATe *<enable>* enables or disables use of the VME memory card as additional reading storage.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
enable	boolean (uint16)	1 | 0 | ON | OFF	none

Comments

This command is only available in systems using an Agilent/HP E1405B/06A command module.

When the VME memory card is enabled, the INIT command does not terminate until data acquisition stops or VME memory is full.

Related Commands: Memory subsystem and FETCH?

***RST Condition:** MEM:VME:STAT OFF

Usage MEMORY:VME:STATE ON *enable VME card as reading storage*
MEM:VME:STAT 0 *Disable VME card as reading storage*

MEMory:VME:STATe?

MEMory:VME:STATe? returned value of 0 indicates that VME reading storage is disabled. Returned value of 1 indicates VME memory is enabled.

Comments This command is only available in systems using an Agilent/HP E1405B/06A command module.

Returned Value: Numeric 1 or 0. C-SCPI type **uint16**.

Related Commands: MEMory subsystem and FETCH?

Usage MEM:VME:STAT? *Returns 1 for enabled, 0 for disabled*

OUTPut

The OUTPut subsystem is involved in programming source SCPs as well as controlling the state of VXIbus TTLTRG lines 0 through 7.

Subsystem Syntax

```
OUTPut
    :CURRent
        :AMPLitude  <amplitude>,(@<ch_list>)
        :AMPLitude?  (@<channel>)
        [:STATe]  1 | 0 | ON | OFF,(@<ch_list>)
        [:STATe]?  (@<channel>)
    :POLarity  NORMal | INVerted,(@<ch_list>)
    :POLarity?  (@<channel>)
    :SHUNt  1 | 0 | ON | OFF,(@<ch_list>)
    :SHUNt?  (@<channel>)
    :TTLTrg
        :SOURce  TRIGger | FTRigger | SCPlugon | LIMit
        :SOURce?
    :TTLTrg<n>
        [:STATe]  1 | 0 | ON | OFF
        [:STATe]?
    :TYPE  PASSive | ACTive,(@<ch_list>)
    :TYPE?  (@<channel>)
    :VOLTage
        :AMPLitude <amplitude>,(@<ch_list>)
        :AMPLitude? (@<channel>)
```

OUTPut:CURRent:AMPLitude

OUTPut:CURRent:AMPLitude *<amplitude>*,(@*<ch_list>*) sets the VT1505A Current Source SCP channels specified by <*ch_list*> to either 488 μA or 30 μA. This current is typically used for four-wire resistance and resistance temperature measurements.

NOTE This command does not set current amplitude on SCPs like the VT1532A Current Output SCP.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
amplitude	numeric (float32)	MIN | 30E-6 | MAX | 488E-6	ADC
ch_list	channel list (string)	100 - 163	none

Comments

Select 488E-6 (or MAX) for measuring resistances of less than 8000 . Select 30E-6 (or MIN) for resistances of 8000 and above. The <*amplitude*> may be specified in μA (ua).

For resistance temperature measurements ([SENSe:]FUNCtion:TEMPerature) the Current Source SCP must be set as follows:

Required Current Amplitude	Temperature Sensor Types and Subtypes
MAX (488 μA)	RTD,85 | 92 and THER,2250
MIN (30 μA)	THER,5000 | 10000

When *CAL? is executed, the current sources are calibrated on the range selected at that time.

When Accepted: Not while INITiated

Related Commands: *CAL?, OUTP:CURR:AMPL?

***RST Condition:** MIN

Usage

```
OUTP:CURR:AMPL  488ua,(@116:123)
```
Set Current Source SCP at channels 16 through 23 to 488 µA

```
OUTP:CURR:AMPL  30E-6,(@105)
```
Set Current Source SCP at channel 5 to 30 µA

OUTPut:CURRent:AMPLitude?

OUTPut:CURRent:AMPLitude? (@<*channel*>) returns the range setting of the Current Source SCP channel specified by <*channel*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
channel	channel list (string)	100 - 163	none

Comments

<*channel*> must specify a single channel only.

If <*channel*> specifies an SCP which is not a Current Source, a +3007, "Invalid signal conditioning plug-on" error is generated.

Returned Value: Numeric value of amplitude set. The C-SCPI type is **float32**.

Related Commands: OUTP:CURR:AMPL

Usage

```
OUTP:CURR:AMPLITUDE?  (@163)
```
Check SCP current set for channel 63 (returns +3.0E-5 or +4.88E-4)

OUTPut:CURRent[:STATe]

OUTPut:CURRent[:STATe] <*enable*>,(@<*ch_list*>) enables or disables current source on channels specified in <*ch_list*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
enable	boolean (uint16)	1 | 0 | ON | OFF	none
ch_list	channel list (string)	100 - 163	none

Comments

OUTP:CURR:STAT does not affect a channel's amplitude setting. A channel that has been disabled, when re-enabled sources the same current set by the previous OUTP:CURR:AMPL command.

OUTP:CURR:STAT is most commonly used to turn off excitation current to four-wire resistance (and resistance temperature device) circuits during execution of CAL:TARE for those channels.

When Accepted: Not while INITiated

Related Commands: OUTP:CURR:AMPL, CAL:TARE

***RST Condition:** OUTP:CURR OFF (all channels)

Usage

```
OUTP:CURR OFF,(@100,108)        turn off current source channels 0 and 8
```

OUTPut:CURRent[:STATe]?

OUTPut:CURRent[:STATe]? (@<*channel*>) returns the state of the Current Source SCP channel specified by <*channel*>. If the channel is not on a VT1505A Current Source SCP, the query will return zero.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
channel	channel list (string)	100 - 163	none

Comments

<*channel*> must specify a single channel only.

Returned Value: returns 1 for enabled, 0 for disabled. C-SCPI type is **uint16**.

Related Commands: OUTP:CURR:STATE, OUTP:CURR:AMPL

Usage

```
OUTP:CURR? (@108)               query for state of Current SCP channel 8
execute enter statement here    enter query value, either 1 or 0
```

OUTPut:POLarity

OUTPut:POLarity ***<select>,(@<ch_list>)*** sets the polarity on digital output channels in <*ch_list*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
select	discrete (string)	NORMal | INVerted	none
ch_list	string	100 - 163	none

Comments If the channels specified do not support this function, an error will be generated.

Related Commands: INPut:POLarity, OUTPut:POLarity?

***RST Condition:** OUTP:POL NORM for all digital channels

Usage OUTP:POL INV,(@144) *invert output logic sense on channel 44*

OUTPut:POLarity?

OUTPut:POLarity? (@<*channel*>) returns the polarity on the digital output channel in <*channel*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
channel	string	100 - 163	none

Comments <*channel*> must specify a single channel

Returned Value: returns one of NORM or INV. The type is **string**.

OUTPut:SHUNt

OUTPut:SHUNt ***<enable>,(@<ch_list>)*** adds shunt resistance to one leg of bridge on Strain Bridge Completion SCPs. This can be used for diagnostic purposes and characterization of bridge response.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
enable	boolean (uint16)	0 | 1 | ON | OFF	none
ch_list	channel list (string)	100 - 163	none

Comments

If <*ch_list*> specifies a non strain SCP, a 3007 “Invalid signal conditioning plug-on” error is generated.

When Accepted: Not while INITiated

Related Commands: [SENSe:]FUNCtion:STRain , [SENSe:]STRain

***RST Condition:** OUTP:SHUNT 0 on all Strain SCP channels

Usage OUTP:SHUNT 1,(@116:119) *add shunt resistance at channels 16 through 19*

OUTPut:SHUNt?

OUTPut:SHUNt? (@<*channel*>) returns the status of the shunt resistance on the specified Strain SCP channel.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
channel	channel list (string)	100 - 163	none

Comments

<*channel*> must specify a single channel only.

If <*channel*> specifies a non strain SCP, a 3007 “Invalid signal conditioning plug-on” error is generated.

Returned Value: Returns 1 or 0. The C-SCPI type is **uint16**.

Related Commands: OUTP:SHUNT

Usage OUTPUT:SHUNt? (@116) *Check status of shunt resistance on channel 16*

OUTPut:TTLTrg:SOURce

OUTPut:TTLTrg:SOURce <*trig_source*> selects the internal source of the trigger event that will operate the VXIbus TTLTRG lines.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
trig_source	discrete (string)	ALGorithm | TRIGger | FTRigger | SCPlugon	none

Comments The following table explains the possible choices.

Parameter Value	Source of Trigger
ALGorithm	Generated by the Algorithm Language function "interrupt()"
FTRigger	Generated on the First Trigger of a multiple "counted scan" (set by TRIG:COUNT <*trig_count*>)
SCPlugon	Generated by a Signal Conditioning Plug-On (SCP). Do not use this when Sample-and-Hold SCPs are installed.
TRIGger	Generated every time a scan is triggered (see TRIG:SOUR <*trig_source*>)

FTRigger (First TRigger) is used to generate a single TTLTRG output when repeated triggers are being used to make multiple executions of the enabled algorithms. The TTLTRG line will go low (asserted) at the first trigger event and stay low through subsequent triggers until the trigger count (as set by TRIG:COUNT) is exhausted. At this point the TTLTRG line will return to its high state (de-asserted). This feature can be used to signal when the VT1415A has started running its control algorithms.

Related Commands: OUTP:TTLT<n>[:STATE], OUTP:TTLT:SOUR?, TRIG:SOUR, TRIG:COUNT

***RST Condition:** OUTP:TTLT:SOUR TRIG

Usage OUTP:TTLT:SOUR TRIG — *toggle TTLTRG line every time module is triggered (use to trigger other VT1415As)*

OUTPut:TTLTrg:SOURce?

OUTPut:TTLTrg:SOURce? returns the current setting for the TTLTRG line source.

Comments **Returned Value:** Discrete, one of; TRIG, FTR, or SCP. C-SCPI type is **string**.

Related Commands: OUTP:TTLT:SOUR

Usage OUTP:TTLT:SOUR? — *enter statement will return on of FTR, SCP or TRIG*

OUTPut:TTLTrg<n>[:STATe]

OUTPut:TTLTrg<n>:STATe ***<ttltrg_cntrl>*** specifies which VXIbus TTLTRG line is enabled to source a trigger signal when the module is triggered. TTLTrg<n> can specify line 0 through 7. For example, …:TTLTRG4 or TTLT4 for VXIbus TTLTRG line 4.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
ttltrg_cntrl	boolean (uint16)	1 | 0 | ON | OFF	none

Comments Only one VXIbus TTLTRG line can be enabled simultaneously.

When Accepted: Not while INITiated

Related Commands: ABORT, INIT…, TRIG…

***RST Condition:** OUTPut:TTLTrg<0 through 7> OFF

Usage

OUTP:TTLT2 ON	*Enable TTLTRG2 line to source a trigger*
OUTPUT:TTLTRG7:STATE ON	*Enable TTLTRG7 line to source a trigger*

OUTPut:TTLTrg<n>[:STATe]?

OUTPut:TTLTrg<n>[:STATe]? returns the current state for TTLTRG line <n>.

Comments **Returned Value:** Returns 1 or 0. The C-SCPI type is **int16**.

Related Commands: OUTP:TTLT<n>

Usage

OUTP:TTLT2?	*See if TTLTRG2 line is enabled (returns 1 or 0)*
OUTPUT:TTLTRG7:STATE?	*See if TTLTRG7 line is enabled*

OUTPut:TYPE

OUTPut:TYPE <*select*>,(@<*ch_list*>) sets the output drive characteristic for digital SCP channels.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
select	discrete (string)	PASSive | ACTive	seconds
ch_list	string	100 - 163	none

Comments If the channels specified are on an SCP that doesn't support this function an error will be generated. See the SCP's User's Manual to determine its capabilities.

PASSive configures the digital channel/bit to be passive (resistor) pull-up allowing one to wire-or more than one output together.

ACTive configures the digital channel/bit to both source and sink current.

Related Commands: SOURce:PULSe:POLarity, OUTPut:TYPE?

***RST Condition:** OUTP:TYPE ACTIVE (for TTL compatibility)

Usage OUTP:TYPE PASS,(@140:143) *make channels 40 to 43 passive pull-up*

OUTPut:TYPE?

OUTPut:TYPE? <*channel*> returns the output drive characteristic for a digital channel.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
channel	string	100 - 163	none

Comments <*channel*> must specify a single channel.

If the channel specified is not on a digital SCP, an error will be generated.

Returned Value: returns PASS or ACT. The type is **string**.

***RST Condition:** returns ACT

OUTPut:VOLTage:AMPLitude

OUTPut:VOLTage:AMPLitude <*amplitude*>,(@<*ch_list*>) sets the excitation voltage on programmable Strain Bridge Completion SCPs pointed to by <*ch_list*> (the VT1511A for example). This command is not used to set output voltage on SCPs like the VT1531A Voltage Output SCP.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
amplitude	numeric (float32)	MIN | 0 |1 | 2 | 5 | 10 | MAX	none
ch_list	channel list (string)	100 - 163	none

Comments To turn off excitation voltage (when using external voltage source) program <*amplitude*> to 0.

Related Commands: OUTP:VOLT:AMPL?

***RST Condition:** MIN (0)

Usage OUTP:VOLT:AMPL 5,(@116:119) *set excitation voltage for channels 16 through 19*

OUTPut:VOLTage:AMPLitude?

OUTPut:VOLTage:AMPLitude? (@<*channel*>) returns the current setting of excitation voltage for the channel specified by <*channel*>. If the channel is not on a VT1511A SCP, the query will return zero.

Comments *channel* must specify a single channel only.

Returned Value: Numeric, one of 0, 1, 2 , 5, or 10. C-SCPI type is **float32**.

Related Commands: OUTP:VOLT:AMPL

Usage OUTP:VOLT:AMPL? (@103) *returns current setting of excitation voltage for channel 3*

ROUTe

The ROUTe subsystem provides a method to query the overall channel list definition for its sequence of channels.

Subsystem Syntax

```
ROUTe
    :SEQuence
        :DEFine?
        :POINts?
```

ROUTe:SEQuence:DEFine?

ROUTe:SEQuence:DEFine? <*type*> returns the sequence of channels defined in the scan list.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
type	(string)	AIN | AOUT | DIN | DOUT	none

Comments

The channel list contents and sequence are determined primarily by channel references in the algorithms currently defined. The SENS:REF:CHANNELS and SENS:CHAN:SETTLING commands also effect the scan list contents.

The <*type*> parameter selects which channel list will be queried:

“AIN” selects the Analog Input channel list (this is the Scan List).
“AOUT” selects the Analog Output channel list.
“DIN” selects the Digital Input channel list.
“DOUT” selects the Digital Output channel list.

Returned Value: Definite Length Arbitrary Block Data format. This data return format is explained in “Arbitrary Block Program Data” on page 156 of this chapter. Each value is 2 bytes in length (the C-SCPI data type is an **int16 array**).

***RST Condition:** To supply the necessary time delay before Digital inputs are read, the analog input (AIN) scan list contains eight entries for channel 0 (100).This minimum delay is maintained by replacing these default channels as others are defined in algorithms. After algorithm definition, if some delay is still required, there will be repeat entries of the last channel referenced by an algorithm. The three other lists contain no channels.

Usage

ROUT:SEQ:DEF? AIN *query for analog input (Scan List) sequence*

ROUTe:SEQuence:POINts?

ROUTe:SEQuence:POINts? <*type*> returns the number of channels defined in each of the four channel list types.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
type	(string)	AIN | AOUT | DIN | DOUT	none

Comments The channel list contents and sequence are determined by channel references in the algorithms currently defined.

The <*type*> parameter selects which channel list will be queried:

“AIN” selects the Analog Input list.
“AOUT” selects the Analog Output list.
“DIN” selects the Digital Input list.
“DOUT” selects the Digital Output list.

Returned Value: Numeric. The C_SCPI type is **int16**.

***RST Condition:** The Analog Input list returns +8, the others return +0.

Usage ROUT:SEQ:POINTS? AIN *query for analog input channel count*

SAMPle

The SAMPle subsystem provides commands to set and query the interval between channel measurements (pacing).

Subsystem Syntax

```
SAMPle
        :TIMer <interval>
        :TIMer?
```

SAMPle:TIMer

SAMPle:TIMer ***<interval>*** sets the time interval between channel measurements. It is used to provide additional channel settling time. See “Settling Characteristics” discussion on page 106.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
interval	numeric (float32) (string)	1.0E-5 to 16.3825E-3 | MIN | MAX	seconds

Comments

The minimum <*interval*> is 10 µs. The resolution for <*interval*> is 2.5 µs.

If the Sample Timer interval multiplied by the number of channels in the specified Scan List is longer than the Trigger Timer interval, at run time a “Trigger too fast” error will be generated.

the SAMP:TIMER interval can change the effect of the SENS:CHAN:SETTLING command. ALG:CHAN:SETT specifies the number of times a channel measurement should be repeated. The total settling time per channel then is (SAMP:TIMER <*interval*>) X (<*chan_repeats*> from SENS:CHAN:SETT)

When Accepted: Not while INITiated

Related Commands: SENSE:CHAN:SETTLING, SAMP:TIMER?

***RST Condition:** Sample Timer for all Channel Lists set to 1.0E-5 seconds.

Usage

SAMPLE:TIMER 50E-6 *Pace measurements at 50 µs intervals*

SAMPle:TIMer?

SAMPle:TIMer? returns the sample timer interval.

Comments

Returned Value: Numeric. The C-SCPI type is **float32**.

Related Commands: SAMP:TIMER

***RST Condition:** Sample Timer set to 1.0E-5 seconds.

Usage

SAMPLE:TIMER?	*Check the interval between channel measurements*

[SENSe]

Subsystem Syntax

```
[SENSe:]
    :CHANnel
        :SETTling <settle_time>,(@<ch_list>)
        :SETTling? (@<channel>)
    DATA
        :CVTable? (@<element_list>)
            :RESet
        :FIFO
            [:ALL]?
            :COUNt?
                :HALF?
            :HALF?
            :MODE BLOCk | OVERwrite
            :MODE?
            :PART? <n_values>
            :RESet
    FREQuency:APERture <gate time>,<ch_list>
    FREQuency:APERture? <channel>
    FUNCtion
        :CONDition (@<ch_list>)
        :CUSTom [<range>,](@<ch_list>)
            :REFerence [<range>,](@<ch_list>)
            :TC <type>,[<range>,](@<ch_list>)
        :FREQuency (@<ch_list>)
        :RESistance <excite_current>,[<range>,](@<ch_list>)
        :STRain
            :FBENding [<range>,](@<ch_list>)
            :FBPoisson [<range>,](@<ch_list>)
            :FPOisson [<range>,](@<ch_list>)
            :HBENding [<range>,](@<ch_list>)
            :HPOisson [<range>,](@<ch_list>)
            [:QUARter] [<range>,](@<ch_list>)
        :TEMPerature <sensor_type>,<sub_type>,[<range>,](@<ch_list>)
        :TOTalize (@<ch_list>)
        :VOLTage[:DC] [<range>,](@<ch_list>)
    REFerence <sensor_type>, [<sub_type>,](@<ch_list>)
        :CHANnels (@<ref_channel>),(@<ch_list>)
        :TEMPerature <degrees_celsius>
    STRain
        :EXCitation <excite_v>,(@<ch_list>)
        :EXCitation? (@<channel>)
        :GFACtor <gage_factor>,(@<ch_list>)
        :GFACtor? (@<channel>)
        :POISson <poisson_ratio>,(@<ch_list>)
        :POISson? (@<channel>)
        :UNSTrained <unstrained_v>,(@<ch_list>)
        :UNSTrained? (@<channel>)
    TOTalize:RESet:MODE INIT | TRIGger,(@<ch_list>)
    TOTalize:RESet:MODE? (@<channel>)
```

[SENSe:]CHANnel:SETTling

[SENSe:]CHANnel:SETTling <*num_samples*>,<*ch_list*> specifies the number of measurement samples to make on channels in <*ch_list*>. SENS:CHAN:SETTLING is used to provide additional settling time only to selected channels that might need it. See the “Settling Characteristics” discussion on page 106.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
settle_time	numeric (int16)	1 to 64	none
ch_list	string	100 - 163	none

Comments

SENS:CHAN:SETTLING causes each channel specified in <*ch_list*> that is also referenced in an algorithm to appear <*num_samples*> times in the analog input Scan List. Channels that do not appear in any SENS:CHAN:SETT command will be entered into the scan list only once when referenced in an algorithm.

Since the scan list is limited to 64 entries, an error will be generated if the number of channels referenced in algorithms plus the additional entries from any SENS:CHAN:SETTLING commands that coincide with algorithm referenced channels exceeds 64.

The SAMPLE:TIMER command can change the effect of the SENS:CHAN:SETTLING command since SAMPLE:TIMER changes the amount of time for each measurement sample.

When Accepted: Not while INITiated

Related Commands: [SENSe:]CHANnel:SETTling?, SAMPLE:TIMER

***RST Condition:** SENS:CHAN:SETTLING 1,(@100:163)

Usage

SENS:CHAN:SETT 4,(@144,156)	*settle channels 44 and 56 for 4 measurement periods*

[SENSe:]CHANnel:SETTling?

[SENSe:]CHANnel:SETTling? <*channel*> returns the current number of samples to make on <*channel*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
channel	string	100 - 163	none

Comments

<*channel*> must specify a single channel.

Related Commands: SENS:CHAN:SETT, SAMP:TIMER?

***RST Condition:** will return 1 for all channels.

Returned Value: returns numeric number of samples, The type is **int16**.

[SENSe:]DATA:CVTable?

[SENSe:]DATA:CVTable? (@<*element_list*>) returns from the Current Value Table the most recent values stored by algorithms.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
element_list	channel list	10 - 511	none

Comments

[SENSe:]DATA:CVTable? (@<*element_list*>) allows the latest values of internal algorithm variables to be "viewed" while algorithms are executing.

The Current Value Table is an area in memory that can contain as many as 502 32-bit floating point values. Algorithms can copy any of their variable values into these CVT elements while they execute.

There is a pre-defined organization for the first part of the CVT. It is divided into 32, 10 element segments. This allows up to 32 PID algorithms to place up to 10 variable values each into the CVT. The pre-defined PIDB algorithm can return 4 variable values. The PIDC algorithm (defined as a custom algorithm) can return up to 9. With up to 32 PIDs possible, 320 elements are allocated for “standard” PIDs. ALG1 can use elements 10-19, ALG2 can use elements 20-29, ALG3 can use elements 30-39, etc. through ALG32 which can use elements 320-329. The values stored in each segment are:

Element	**Variable**	**Description**	
xx0	Sense	Process value monitored	(PIDB & C)
xx1	Error	Setpoint value minus Sense value	(PIDB & C)
xx2	Output	Process control drive value	(PIDB & C)
xx3	Status	Bit values indicate Clips/Alarms limited	(PIDB & C)
xx4	Setpoint	Setpoint value	(PIDC only)
xx5	Setpoint_D	Value of Differential term from setpoint	(PIDC only)
xx6	P	Value of Proportional term	(PIDC only)
xx7	I	Value of Integral term	(PIDC only)
xx8	D	Value of Differential term	(PIDC only)
xx9	reserved for future use		

Elements 0 through 9 are not accessible.

Custom written algorithms can use CVT elements 330-511. The user defines how a custom algorithm will use this area.

The format of values returned is set using the FORMat[:DATA] command

Returned Value: ASCII values are returned in the form ±1.234567E ±123. For example 13.325 volts would be +1.3325000E+001. Each value is followed by a comma (,). A line feed (LF) and End-Or-Identify (EOI) follow the last value. The C-SCPI data type is a **string array**.

REAL 32, REAL 64, and PACK 64, values are returned in the IEEE-488.2-1987 Definite Length Arbitrary Block Data format. This data return format is explained in "Arbitrary Block Program Data" on page 156 of this chapter. For REAL 32, each value is 4 bytes in length (the C-SCPI data type is a **float32 array**). For REAL 64 and PACK 64, each value is 8 bytes in length (the C-SCPI data type is a **float64 array**).

NOTE After *RST/Power-on, each element in the CVT contains the IEEE-754 value "Not-a-number" (NaN). Elements specified in the DATA:CVT? command that have not been written to be an algorithm will return the value 9.91E37.

***RST Condition:** All elements of CVT contains IEEE-754 "Not a Number."

Usage

SENS:DATA:CVT? (@10:13)	*Return all variables from Std PIDB ALG1*
DATA:CVT? (@30:38)	*Return all nine variables from PIDC ALG3*
DATA:CVT? (@10,13)	*Return only element 0 (Sense) and element 3 (Status) from PID ALG1*
DATA:CVT? (@330:337,350,360)	*Return custom algorithm values from elements 330-337, 350, and 360*

[SENSe:]DATA:CVTable:RESet

[SENSe:]DATA:CVTable:RESet sets all 64 Current Value Table entries to the IEEE-754 "Not-a-number."

Comments

The value of NaN is +9.910000E+037 (ASCII).

Executing DATA:CVT:RES while the module is INITiated will generate an error 3000, "Illegal while initiated."

When Accepted: Not while INITiated

Related Commands: SENSE:DATA:CVT?

***RST Condition:** SENSE:DATA:CVT:RESET

Usage

SENSE:DATA:CVT:RESET	*Clear the Current Value Table*

[SENSe:]DATA:FIFO[:ALL]?

[SENSe:]DATA:FIFO[:ALL]? returns all values remaining in the FIFO buffer until all measurements are complete or until the number of values returned exceeds FIFO buffer size (65,024).

Comments

DATA:FIFO? may be used to acquire all values (even while they are being made) into a single large buffer or can be used after one or more DATA:FIFO:HALF? commands to return the remaining values from the FIFO.

The format of values returned is set using the FORMat[:DATA] command.

Returned Value: ASCII values are returned in the form ±1.234567E±123. For example 13.325 volts would be +1.3325000E+001. Each value is followed by a comma (,). A line feed (LF) and End-Or-Identify (EOI) follow the last value. The C-SCPI data type is a **string array**.

REAL 32, REAL 64, and PACK 64, values are returned in the IEEE-488.2-1987 Indefinite Length Arbitrary Block Data format. This data return format is explained in “Arbitrary Block Program Data” on page 156 of this chapter. For REAL 32, each value is 4 bytes in length (the C-SCPI data type is a **float32 array**). For REAL 64 and PACK 64, each value is 8 bytes in length (the C-SCPI data type is a **float64 array**).

NOTE Algorithm values which are a positive over-voltage return IEEE +INF and a negative over-voltage return IEEE -INF (see table on page 200 for actual values for each data format).

Related Commands: SENSE:DATA:FIFO:HALF?

***RST Condition:** FIFO is empty

Usage DATA:FIFO? — *return all FIFO values until measurements complete and FIFO empty*

Command Sequence

set up scan lists and trigger

SENSE:DATA:FIFO:ALL?

now execute read statement — *read statement does not complete until triggered measurements are complete and FIFO is empty*

[SENSe:]DATA:FIFO:COUNt?

[SENSe:]DATA:FIFO:COUNt? returns the number of values currently in the FIFO buffer.

Comments

DATA:FIFO:COUNT? is used to determine the number of values to acquire with the DATA:FIFO:PART? command.

Returned Value: Numeric 0 through 65,024. The C-SCPI type is **int32**.

Related Commands: DATA:FIFO:PART?

***RST Condition:** FIFO empty

Usage DATA:FIFO:COUNT? — *Check the number of values in the FIFO buffer*

[SENSe:]DATA:FIFO:COUNt:HALF?

[SENSe:]DATA:FIFO:COUNt:HALF? returns a 1 if the FIFO is at least half full (contains at least 32,768 values) or 0 if FIFO is less than half-full.

Comments DATA:FIFO:COUNT:HALF? is used as a fast method to poll the FIFO for the half-full condition.

Returned Value: Numeric 1 or 0. The C-SCPI type is **int16**.

Related Commands: DATA:FIFO:HALF?

***RST Condition:** FIFO empty

Command Sequence

DATA:FIFO:COUNT:HALF?	*poll FIFO for half-full status*
DATA:FIFO:HALF?	*returns 32,768 values*

[SENSe:]DATA:FIFO:HALF?

[SENSe:]DATA:FIFO:HALF? returns 32,768 values if the FIFO buffer is at least half-full. This command provides a fast means of acquiring blocks of values from the buffer.

Comments For acquiring data from continuous algorithm executions, an application needs to execute a DATA:FIFO:HALF? command and a read statement often enough to keep up with the rate that values are being sent to the FIFO.

Use the DATA:FIFO:ALL? command to acquire the values remaining in the FIFO buffer after the ABORT command has stopped execution.

The format of values returned is set using the FORMat[:DATA] command.

Returned Value: ASCII values are returned in the form ±1.234567E±123. For example 13.325 volts would be +1.3325000E+001. Each value is followed by a comma (,). A line feed (LF) and End-Or-Identify (EOI) follow the last value. The C-SCPI data type is a **string array**.

REAL 32, REAL 64, and PACK 64, values are returned in the IEEE-488.2-1987 Definite Length Arbitrary Block Data format. This data return format is explained in “Arbitrary Block Program Data” on page 156 of this chapter. For REAL 32, each value is 4 bytes in length (the C-SCPI data type is a **float32 array**). For REAL 64 and PACK 64, each value is 8 bytes in length (the C-SCPI data type is a **float64 array**).

NOTE Algorithm values which are a positive over-voltage return IEEE +INF and a negative over-voltage return IEEE -INF (see table on page 200 for actual values for each data format).

Related Commands: DATA:FIFO:COUNT:HALF?

***RST Condition:** FIFO buffer is empty

Command Sequence

DATA:FIFO:COUNT:HALF?	*poll FIFO for half-full status*
DATA:FIFO:HALF?	*returns 32768 values*

[SENSe:]DATA:FIFO:MODE

[SENSe:]DATA:FIFO:MODE ***<mode>*** sets the mode of operation for the FIFO buffer.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
mode	discrete (string)	BLOCk | OVERwrite	none

Comments

In BLOCk(ing) mode, if the FIFO becomes full and measurements are still being made, the new values are discarded.

OVERwrite mode is used record the latest 65,024 values. The module must be halted (ABORT sent) before attempting to read the FIFO. In OVERwrite Mode, if the FIFO becomes full and measurements are still being made, new values overwrite the oldest values.

In both modes, Error 3021, “FIFO Overflow,” is generated to indicate that measurements have been lost.

When Accepted: Not while INITiated

Related Commands: SENSE:DATA:FIFO:MODE?, SENSE:DATA:FIFO:ALL?, SENSE:DATA:FIFO:HALF?, SENSE:DATA:FIFO:PART?, SENSE:DATA:FIFO:COUNT?

***RST Condition:** SENSE:DATA:FIFO:MODE BLOCk

Usage

SENSE:DATA:FIFO:MODE OVERWRITE	*Set FIFO to overwrite mode*
DATA:FIFO:MODE BLOCK	*Set FIFO to block mode*

[SENSe:]DATA:FIFO:MODE?

[SENSe:]DATA:FIFO:MODE? returns the currently set FIFO mode.

Comments

Returned Value: String value either BLOCK or OVERWRITE. The C-SCPI type is **string**.

Related Commands: SENSE:DATA:FIFO:MODE

Usage DATA:FIFO:MODE? — *Enter statement returns either BLOCK or OVERWRITE*

[SENSe:]DATA:FIFO:PART?

[SENSe:]DATA:FIFO:PART? <*n_values*> returns *n_values* from the FIFO buffer.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
n_values	numeric (int32)	1 - 2,147,483,647	none

Comments

Use the DATA:FIFO:COUNT? command to determine the number of values in the FIFO buffer.

The format of values returned is set using the FORMat[:DATA] command.

Returned Value: ASCII values are returned in the form ±1.234567E±123. For example 13.325 volts would be +1.3325000E+001. Each value is followed by a comma (,). A line feed (LF) and End-Or-Identify (EOI) follow the last value. The C-SCPI data type is a **string array**.

REAL 32, REAL 64, and PACK 64, values are returned in the IEEE-488.2-1987 Definite Length Arbitrary Block Data format. This data return format is explained in “Arbitrary Block Program Data” on page 156 of this chapter. For REAL 32, each value is 4 bytes in length (the C-SCPI data type is a **float32 array**). For REAL 64 and PACK 64, each value is 8 bytes in length (the C-SCPI data type is a **float64 array**).

NOTE Algorithm values which are a positive over-voltage return IEEE +INF and a negative over-voltage return IEEE -INF (see table on page 200 for actual values for each data format).

Related Commands: DATA:FIFO:COUNT?

***RST Condition:** FIFO buffer empty

Usage DATA:FIFO:PART? 256 — *return 256 values from FIFO*

[SENSe:]DATA:FIFO:RESet

[SENSe:]DATA:FIFO:RESet clears the FIFO of values. The FIFO counter is reset to 0.

Comments

When Accepted: Not while INITiated

Related Commands: SENSE:DATA:FIFO

***RST Condition:** SENSE:DATA:FIFO:RESET

Usage SENSE:DATA:FIFO:RESET *Clear the FIFO*

[SENSe:]FREQuency:APERture

[SENSe:]FREQuency:APERture <*gate_time*>,<*ch_list*> sets the gate time for frequency measurement. The gate time is the time period that the SCP will allow for counting signal transitions in order to calculate frequency.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
gate_time	numeric (float32)	0.001 to 1 (0.001 resolution)	seconds
ch_list	string	100 - 163	none

Comments

If the channels specified are on an SCP that doesn't support this function, an error will be generated. See the SCP's User's Manual for its capabilities.

Related Commands: SENSe:FUNCtion:FREQuency

***RST Condition:** 0.001 s

Usage SENS:FREQ:APER .01,(@144) *set channel 44 aperture to 10 ms*

[SENSe:]FREQuency:APERture?

[SENSe:]FREQuency:APERture? <*ch_list*> returns the frequency counting gate time.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
channel	string	100 - 163	none

Comments If the channels specified are on an SCP that doesn't support this function, an error will be generated. See the SCP's User's Manual for its capabilities.

Related Commands: SENSe:FREQuency:APERture

Returned Value: returns numeric gate time in seconds, The type is **float32**.

[SENSe:]FUNCtion:CONDition

[SENSe:]FUNCtion:CONDition <*ch_list*> sets the SENSe function to input the digital state for channels in <*ch_list*>. Also configures digital SCP channels as inputs (this is the *RST condition for all digital I/O channels).

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
ch_list	string	100 - 163	none

Comments The VT1533A SCP senses 8 digital bits on each channel specified by this command. The VT1534A SCP senses 1 digital bit on each channel specified by this command.

If the channels specified are not on a digital SCP, an error will be generated.

Use the INPut:POLarity command to set input logical sense.

Related Commands: INPut:POLarity

***RST Condition:** SENS:FUNC:COND and INP:POL NORM for all digital SCP channels.

Usage To set second 8-bits of VT1533A at SCP position 4 and upper 4-bits of VT1534A at SCP position 5 to digital inputs send:

```
SENS:FUNC:COND  (@133,144:147)
```

[SENSe:]FUNCtion:CUSTom

[SENSe:]FUNCtion:CUSTom [<*range*>,](@<*ch_list*>) links channels with the custom Engineering Unit Conversion table loaded with the DIAG:CUST:LINEAR or DIAG:CUST:PIECE commands. Contact a VXI Technology System Engineer for more information on Custom Engineering Unit Conversion for specific applications.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
range	numeric (float32)	see first comment	V dc
ch_list	channel list (string)	100 - 163	none

Comments <*range*> parameter: The VT1415A has five ranges: 0.0625 V dc, 0.25 V dc, 1 V dc, 4 V dc, and 16 V dc. To select a range, simply specify the range value (for example, 4 selects the 4 V dc range). If a value larger than one of the first four ranges is specified, the VT1415A selects the next higher range (for example, 4.1 selects the 16 V dc range). Specifying a value larger than 16 causes an error -222 "Data out of range." Specifying 0 selects the lowest range (0.0625 V dc). Specifying AUTO selects auto range. The default range (no range parameter specified) is auto range.

If using amplifier SCPs, set them first and keep their settings in mind when specifying a range setting. For instance, if the expected signal voltage is to be approximately 0.1 V dc and the amplifier SCP for that channel has a gain of 8, <*range*> must be set no lower than 1 V dc or an input out-of-range condition will exist.

If an A/D reading is greater than the <*table_range*> specified with DIAG:CUSTOM:PIEC, an overrange condition will occur.

If no custom table has been loaded for the channels specified with SENS:FUNC:CUST, an error will be generated when an INIT command is given.

When Accepted: Not while INITiated

Related Commands: DIAG:CUST:

***RST Condition:** all custom EU tables erased

Usage program must put table constants into array table_block

DIAG:CUST:LIN 1,table_block,(@116:123)	*send table to VT1415A for chs 16-23*
SENS:FUNC:CUST 1,(@116:123)	*link custom EU with chs 16-23*
INITiate then TRIGger module	

[SENSe:]FUNCtion:CUSTom:REFerence

[SENSe:]FUNCtion:CUSTom:REFerence [<*range*>,](@<*ch_list*>) links channels with the custom Engineering Unit Conversion table loaded with the DIAG:CUST:PIECE command. Measurements from a channel linked with SENS:FUNC:CUST:REF will result in a temperature that is sent to the Reference Temperature Register. This command is used to measure the temperature of an isothermal reference panel using custom characterized RTDs or thermistors. Contact a VXI Technology System Engineer for more information on Custom Engineering Unit Conversion for specific applications.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
range	numeric (float32)	see comments	V dc
ch_list	channel list (string)	100 - 163	none

Comments See "Linking Input Channels to EU Conversion" on page 60 for more information.

The <*range*> parameter: The VT1415A has five ranges: 0.0625 V dc, 0.25 V dc, 1 V dc, 4 V dc, and 16 V dc. To select a range, simply specify the range value (for example, 4 selects the 4 V dc range). If a value larger than one of the first four ranges is specified, the VT1415A selects the next higher range (for example, 4.1 selects the 16 V dc range). Specifying a value larger than 16 generates an error. Specifying 0 selects the lowest range (0.0625 V dc). Specifying AUTO selects auto range. The default range (no range parameter specified) is auto range.

If using amplifier SCPs, set them first and keep their settings in mind when specifying a range setting. For instance, if the expected signal voltage is to be approximately 0.1 V dc and the amplifier SCP for that channel has a gain of 8, <*range*> must be set no lower than 1 V dc or an input out-of-range condition will exist.

The *CAL? command calibrates temperature channels based on Sense Amplifier SCP setup at the time of execution. If SCP settings are changed, those channels are no longer calibrated. *CAL? must be executed again.

Related Commands: DIAG:CUST:PIEC, SENS:FUNC:TEMP, SENS:FUNC:CUST:TC, *CAL?

***RST Condition:** all custom EU tables erased

Usage program must put table constants into array table_block

DIAG:CUST:PIEC 1,table_block,(@108)	*send characterized reference transducer table for use by channel 8*
SENS:FUNC:CUST:REF .25,(@108)	*link custom ref temp EU with ch 8*

include this channel in a scan list with thermocouple channels (REF channel first)

INITiate then TRIGger module

[SENSe:]FUNCtion:CUSTom:TCouple

[SENSe:]FUNCtion:CUSTom:TCouple <*type*>,[<*range*>,](@<*ch_list*>) links channels with the custom Engineering Unit Conversion table loaded with the DIAG:CUST:PIECE command. The table is assumed to be for a thermocouple and the <*type*> parameter will specify the built-in compensation voltage table to be used for reference junction temperature compensation. SENS:FUNC:CUST:TC allows an EU table to be used that is custom matched to thermocouple wire characterized. Contact a VXI Technology System Engineer for more information on Custom Engineering Unit Conversion for specific applications.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
type	discrete (string)	E | EEXT | J | K | N | R | S | T	none
range	numeric (float32)	see comments	V dc
ch_list	channel list (string)	100 - 163	none

Comments See “Linking Input Channels to EU Conversion” on page 60 for more information.

The <*range*> parameter: The VT1415A has five ranges: 0.0625 V dc, 0.25 V dc, 1 V dc, 4 V dc, and 16 V dc. To select a range, simply specify the range value (for example, 4 selects the 4 V dc range). If a value larger than one of the first four ranges is specified, the VT1415A selects the next higher range (for example, 4.1 selects the 16 V dc range). Specifying a value larger than 16 generates an error. Specifying 0 selects the lowest range (0.0625 V dc). Specifying AUTO selects auto range. The default range (no range parameter specified) is auto range.

If using amplifier SCPs, set them first and keep their settings in mind when specifying a range setting. For instance, if the expected signal voltage is to be approximately 0.1 V dc and the amplifier SCP for that channel has a gain of 8, <*range*> must be set no lower than 1 V dc or an input out-of-range condition will exist.

The <*sub_type*> EEXTended applies to E type thermocouples at 800 °C and above.

The *CAL? command calibrates temperature channels based on Sense Amplifier SCP setup at the time of execution. If SCP settings are changed, those channels are no longer calibrated. *CAL? must be executed again.

Related Commands: DIAG:CUST:PIEC, *CAL?,SENS:REF, and SENS:REF:TEMP

***RST Condition:** all custom EU tables erased

Usage program must put table constants into array table_block

DIAG:CUST:PIEC 1,table_block,(@100:107)	*send characterized thermocouple table for use by channels 0-7*
SENS:FUNC:CUST:TC N,.25,(@100:107)	*link custom thermocouple EU with chs 0-7, use reference temperature compensation for N type wire.*
SENSE:REF RTD,92,(@120)	*designate a channel to measure the reference junction temperature*

include these channels in a scan list (REF channel first)

INITiate then TRIGger module

[SENSe:]FUNCtion:FREQuency

[SENSe:]FUNCtion:FREQuency <*ch_list*> sets the SENSe function to frequency for channels in <*ch_list*>. Also configures the channels specified as digital inputs.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
ch_list	string	100 - 163	none

Comments If the channels specified are on an SCP that doesn't support this function, an error will be generated. See the SCP's User's Manual for its capabilities.

Use the SENSe:FREQuency:APERture command to set the gate time for the frequency measurement.

Related commands: SENS:FREQ:APER

***RST Condition:** SENS:FUNC:COND and INP:POL NORM for all digital SCP channels.

Usage SENS:FUNC:FREQ (@144) *set channel 44's sense function to frequency*

[SENSe:]FUNCtion:RESistance

[SENSe:]FUNCtion:RESistance <*excite_current*>,[<*range*>,](@<*ch_list*>) links the EU conversion type for resistance and range with the channels specified by <*ch_list*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
excite_current	discrete(string)	30E-6 | 488E-6 | MIN | MAX	amps
range	numeric (float32)	see first comment	V dc
ch_list	channel list (string)	100 - 163	none

Comments

The <*range*> parameter: The VT1415A has five ranges: 0.0625 V dc, 0.25 V dc, 1 V dc, 4 V dc, and 16 V dc. To select a range, simply specify the range value (for example, 4 selects the 4 V dc range). If a value larger than one of the first four ranges is specified, the VT1415A selects the next higher range (for example, 4.1 selects the 16 V dc range). Specifying a value larger than 16 causes an error. Specifying 0 selects the lowest range (0.0625 V dc). Specifying AUTO selects auto range. The default range (no range parameter specified) is auto range.

If amplifier SCPs, set them first and keep their settings in mind when specifying a range setting. For instance, if the expected signal voltage is to be approximately 0.1 V dc and the amplifier SCP for that channel has a gain of 8, <*range*> must be set no lower than 1 V dc or an input out-of-range condition will exist.

Resistance measurements require the use of Current Source Signal Conditioning Plug-Ons.

The <*excite_current*> parameter (excitation current) does not control the current applied to the channel to be measured. The <*excite_current*> parameter only passes the setting of the SCP supplying current to channel to be measured. The current must have already been set using the OUTPUT:CURRENT:AMPL command. The choices for <*excite_current*> are 30E-6 (or MIN) and 488E-6 (or MAX). <*excite_current*> may be specified in milliamps (ma) and microamps (ua).

The *CAL? command calibrates resistance channels based on Current Source SCP and Sense Amplifier SCP setup at the time of execution. If SCP settings are changed, those channels are no longer calibrated. *CAL? must be executed again.

See “Linking Input Channels to EU Conversion” on page 60 for more information.

When Accepted: Not while INITiated

Related Commands: OUTP:CURR, *CAL?

***RST Condition:** SENSE:FUNC:VOLT (@100:163)

Usage FUNC:RES 30ua,(@100,105,107)

Set channels 0, 5, and 7 to convert voltage to resistance assuming current source set to 30   A use auto-range (default)

[SENSe:]FUNCtion:STRain:FBENding
:FBPoisson
:FPOisson
:HBENding
:HPOisson
[:QUARter]

Note on Syntax: Although the strain function is comprised of six separate SCPI commands, the only difference between them is the bridge type they specify to the strain EU conversion algorithm.

[SENSe:]FUNCtion:STRain:*<bridge_type>* [*<range>*,](@*<ch_list>*) links the strain EU conversion with the channels specified by *<ch_list>* to measure the bridge voltage. See “Linking Input Channels to EU Conversion” on page 60 for more information.

<bridge_type> is not a parameter but is part of the command syntax. The following table relates the command syntax to bridge type. See the user’s manual for the optional Strain SCP for bridge schematics and field wiring information.

Command	Bridge Type
:FBENding	Full Bending Bridge
:FBPoisson	Full Bending Poisson Bridge
:FPOisson	Full Poisson Bridge
:HBENding	Half Bending Bridge
:HPOisson	Half Poisson Bridge
[:QUARter]	Quarter Bridge (default)

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
range	numeric (flt32)	see comments	V dc
ch_list	channel list (string)	100 - 163	none

Comments Strain measurements require the use of Bridge Completion Signal Conditioning Plug-Ons.

Bridge Completion SCPs provide the strain measurement bridges and their excitation voltage sources. <*ch_list*> specifies the voltage sensing channels that are to measure the bridge outputs. Measuring channels on a Bridge Completion SCP only returns that SCP's excitation source voltage.

The <*range*> parameter: The VT1415A has five ranges: 0.0625 V dc, 0.25 V dc, 1 V dc, 4 V dc, and 16 V dc. To select a range, simply specify the range value (for example, 4 selects the 4 V dc range). If a value larger than one of the first four ranges is specified, the VT1415A selects the next higher range (for example, 4.1 selects the 16 V dc range). Specifying a value larger than 16 generates an error. Specifying 0 selects the lowest range (0.0625 V dc). Specifying AUTO selects auto range. The default range (no range parameter specified) is auto range.

If using amplifier SCPs, set them first and keep their settings in mind when specifying a range setting. For instance, if the expected signal voltage is to be approximately 0.1 V dc and the amplifier SCP for that channel has a gain of 8, <*range*> must be set no lower than 1 V dc or an input out-of-range condition will exist.

The channel calibration command (*CAL?) calibrates the excitation voltage source on each Bridge Completion SCP.

When Accepted: Not while INITiated

Related Commands: *CAL?, [SENSE:]STRAIN

***RST Condition:** SENSE:FUNC:VOLT 0,(@100:163)

Usage `FUNC:STRAIN 1,(@100:,105,107)` *quarter bridge sensed at channels 0, 5, and 7*

[SENSe:]FUNCtion:TEMPerature

[SENSe:]FUNCtion:TEMPerature ***<type>*,*<sub_type>*,[*<range>*,](@*<ch_list>*)** links channels to an EU conversion for temperature based on the sensor specified in <*type*> and <*sub_type*>. **Not for sensing thermocouple reference temperature (for that, use the SENS:REF *<type>*,*<sub_type>*,(@*<channel>*) command)**.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
type	discrete (string)	RTD | THERmistor | TCouple	none
sub_type	numeric (float32) numeric (float32) discrete (string)	for RTD use 85 | 92 for THER use 2250 | 5000 | 10000 for TC use CUSTom | E | EEXT | J | K | N | R | S | T	none ohms none
range	numeric (float32)	see comments	V dc
ch_list	channel list (string)	100 - 163	none

Comments

Resistance temperature measurements (RTDs and THERmistors) require the use of Current Source Signal Conditioning Plug-Ons. The following table shows the Current Source setting that must be used for the following RTDs and Thermistors:

Required Current Amplitude	Temperature Sensor Types and Subtypes
MAX (488 μA) MIN (30 μA)	for RTD and THER,2250 for THER,5000 and THER,10000

The <*range*> parameter: The VT1415A has five ranges: 0.0625V dc, 0.25V dc, 1 V dc, 4 V dc, and 16 V dc. To select a range, simply specify the range value (for example, 4 selects the 4 V dc range). If a value larger than one of the first four ranges is specified, the VT1415A selects the next higher range (for example, 4.1 selects the 16 V dc range). Specifying a value larger than 16 generates an error. Specifying 0 selects the lowest range (0.0625 V dc). Specifying AUTO selects auto range. The default range (no range parameter specified) is auto range.

If amplifier SCPs, set them first and keep their settings in mind when specifying a range setting. For instance, if the expected signal voltage is to be approximately 0.1 V dc and the amplifier SCP for that channel has a gain of 8, <*range*> must be set no lower than 1 V dc or an input out-of-range condition will exist.

The <*sub_type*> parameter**:** values of 85 and 92 differentiate between 100 (@ 0 °C) RTDs with temperature coefficients of 0.00385 and and 0.00392 ohm/ohm/°C respectively. The <*sub_type*> values of 2250, 5000, and 10000 refer to thermistors that match the Omega 44000 series temperature response curve. These 44000 series thermistors are selected to match the curve within 0.1 or 0.2 °C. For thermistors, <*sub_type*> may be specified in k (kohm).

The <*sub_type*> EEXTended applies to E type thermocouples at 800 °C and above.

CUSTom is pre-defined as Type K, with no reference junction compensation (reference junction assumed to be at 0 °C).

The *CAL? command calibrates temperature channels based on Current Source SCP and Sense Amplifier SCP setup at the time of execution. If SCP settings are

changed, those channels are no longer calibrated. *CAL? must be executed again.

See "Linking Input Channels to EU Conversion" on page 60 for more information.

When Accepted: Not while INITiated

Related Commands: *CAL?, OUTP:CURR (for RTDs and Thermistors), SENS:REF and SENS:REF:TEMP (for Thermocouples)

***RST Condition:** SENSE:FUNC:VOLT AUTO,(@100:163)

Usage

Link two channels to the K type thermocouple temperature conversion

```
SENS:FUNC:TEMP  TCOUPLE,K,(@101,102)
```

Link channel 0 to measure reference temperature using 5 k thermistor

```
SENS:REF  THER,5000,(@100)
```

[SENSe:]FUNCtion:TOTalize

[SENSe:]FUNCtion:TOTalize <*ch_list*> sets the SENSe function to TOTalize for channels in <*ch_list*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
ch_list	string	100 - 163	none

Comments The totalize function counts rising edges of digital transitions at Frequency/Totalize SCP channels. The counter is 24 bits wide and can count up to 16,777,215.

The SENS:TOT:RESET:MODE command controls which events will reset the counter.

If the channels specified are not on a Frequency/Totalize SCP, an error will be generated.

Related Commands: SENS:TOT:RESET:MODE, INPUT:POLARITY

***RST Condition:** SENS:FUNC:COND and INP:POL NORM for all digital SCP channels.

Usage `SENS:FUNC:TOT  (@134)` *channel 34 is a totalizer*

[SENSe:]FUNCtion:VOLTage[:DC]

[SENSe:]FUNCtion:VOLTage[:DC] [<*range*>,](@<*ch_list*>) links the specified channels to return dc voltage.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
range	numeric (float32)	see comments	V dc
ch_list	channel list (string)	100 - 163	none

Comments

The <*range*> parameter: The VT1415A has five ranges: 0.0625 V dc, 0.25 V dc, 1 V dc, 4 V dc, and 16 V dc. To select a range, simply specify the range value (for example, 4 selects the 4 V dc range). If a value larger than one of the first four ranges is specified, the VT1415A selects the next higher range (for example, 4.1 selects the 16 V dc range). Specifying a value larger than 16 causes an error. Specifying 0 selects the lowest range (0.0625 V dc). Specifying AUTO selects auto range. The default range (no range parameter specified) is auto range.

If using amplifier SCPs, set them first and keep their settings in mind when specifying a range setting. For instance, if the expected signal voltage is to be approximately 0.1 V dc and the amplifier SCP for that channel has a gain of 8, <*range*> must be set no lower than 1 V dc or an input out-of-range condition will exist.

The *CAL? command calibrates channels based on Sense Amplifier SCP setup at the time of execution. If SCP settings are changed, those channels are no longer calibrated. *CAL? must be executed again.

See “Linking Input Channels to EU Conversion” on page 60 for more information.

When Accepted: Not while INITiated

Related Commands: *CAL?, INPUT:GAIN

***RST Condition:** SENSE:FUNC:VOLT AUTO,(@100:163)

Usage

```
FUNC:VOLT (@140:163)
```
Channels 40 - 63 measure voltage in auto-range (defaulted)

[SENSe:]REFerence

[SENSe:]REFerence <*type*>,<*sub_type*>,[<*range*>,](@<*ch_list*>) links channel in <*ch_list*> to the reference junction temperature EU conversion based on <*type*> and <*sub_type*>. When scanned, the resultant value is stored in the Reference Temperature Register and by default the FIFO and CVT. This is a resistance temperature measurement and uses the on-board 122 μA current source.

NOTE The reference junction temperature value generated by scanning the reference channel is stored in the Reference Temperature Register. This reference temperature is used to compensate all subsequent thermocouple measurements until the register is overwritten by another reference measurement or by specifying a constant reference temperature with the SENSE:REF:TEMP command. If used, the reference

junction channel must be scanned before any thermocouple channels. Use the SENSE:REF:CHANNELS command to place the reference measuring channel into the scan list ahead of the thermocouple measuring channels.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
type	discrete (string)	THERmistor | RTD | CUSTom	none
sub_type	numeric (float32) numeric (float32)	for THER use 5000 for RTD use 85 | 92 for CUSTom use 1	ohm none none
range	numeric (float32)	see comments	V dc
ch_list	channel list (string)	100 - 163	none

Comments

See “Linking Input Channels to EU Conversion” on page 60 for more information.

The <*range*> parameter: The VT1415A has five ranges: 0.0625 V dc, 0.25 V dc, 1 V dc, 4 V dc, and 16 V dc. To select a range, simply specify the range value (for example, 4 selects the 4 V dc range). If a value larger than one of the first four ranges is specified, the VT1415 selects the next higher range (for example, 4.1 selects the 16 V dc range). Specifying a value larger than 16 causes an error. Specifying 0 selects the lowest range (0.0625 V dc). Specifying AUTO selects auto range. The default range (no range parameter specified) is auto range.

If using amplifier SCPs, set them first and keep their settings in mind when specifying a range setting. For instance, if the expected signal voltage is to be approximately 0.1 V dc and the amplifier SCP for that channel has a gain of 8, <*range*> must be set no lower than 1 V dc or an input out-of-range condition will exist.

The <*type*> parameter specifies the sensor type that will be used to determine the temperature of the isothermal reference panel. <*type*> CUSTom is pre-defined as Type E with 0 °C reference junction temp and is not re-defineable.

For <*type*> THERmistor, the **<***sub_type*> parameter may be specified in ohms or kohm.

The *CAL? command calibrates resistance channels based on Current Source SCP and Sense Amplifier SCP setup at the time of execution. If SCP settings are changed, those channels are no longer calibrated. *CAL? must be executed again.

Related Commands: SENSE:FUNC:TEMP

***RST Condition:** Reference temperature is 0 °C

Usage *sense the reference temperature on channel 20 using an RTD*

```
SENSE:REF  RTD,92,(@120)
```

[SENSe:]REFerence:CHANnels

[SENSe:]REFerence:CHANnels (@<*ref_channel*>),(@<*ch_list*>) causes channel specified by <*ref_channel*> to appear in the scan list just before the channel(s) specified by <*ch_list*>. This command is used to include the thermocouple reference temperature channel in the scan list before other thermocouple channels are measured.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
ref_channel	channel list (string)	100 - 163	none
ch_list	channel list (string)	100 - 163	none

Comments Use SENS:FUNC:TEMP to configure channels to measure thermocouples. Then use SENS:REF to configure one or more channels to measure an isothermal reference temperature. Now use SENS:REF:CHAN to group the reference channel with its thermocouple measurement channels in the scan list.

If thermocouple measurements are made through more than one isothermal reference panel, set up a reference channel for each. Execute the SENS:REF:CHAN command for each reference/measurement channel group.

Related commands: SENS:FUNC:TEMP, SENS:REF

***RST Condition:** Scan List contains no channel references.

Usage

SENS:FUNC:TEMP TC,E,.0625,(@108:115)	*E type TCs on channels 8 through 15*
SENS:REF THER,5000,1,(@106)	*Reference ch is thermistor at channel 6*
SENS:REF RTD,85,.25,(@107)	*Reference ch is RTD at channel 7*
SENS:REF:CHAN (@106),(@108:111)	*Thermistor measured before chs 8 - 11*
SENS:REF:CHAN (@107),(@112:115)	*RTD measured before chs 12 - 15*

[SENSe:]REFerence:TEMPerature

[SENSe:]REFerence:TEMPerature <*degrees_c*> stores a fixed reference junction temperature in the Reference Temperature Register. Use when the thermocouple reference junction is kept at a controlled temperature.

NOTE This reference temperature is used to compensate all subsequent thermocouple measurements until the register is overwritten by another SENSE:REF:TEMP value or by scanning a channel linked with the SENSE:REFERENCE command. If used, SENS:REF:TEMP must be executed before scanning any thermocouple channels.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
degrees_c	numeric (float32)	-126 to +126	none

Comments

This command is used to specify to the VT1415A the temperature of a controlled temperature thermocouple reference junction.

When Accepted: Not while INITiated

Related Commands: FUNC:TEMP TC…

***RST Condition:** Reference temperature is 0 °C

Usage

SENSE:REF:TEMP 40 — *subsequent thermocouple conversion will assume compensation junction at 40 °C*

[SENSe:]STRain:EXCitation

[SENSe:]STRain:EXCitation <*excite_v*>,(@<*ch_list*>) specifies the excitation voltage value to be used to convert strain bridge readings for the channels specified by <*ch_list*>. This command does not control the output voltage of any source.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
excite_v	numeric (flt32)	0.01 - 99	volts
ch_list	channel list (string)	100 - 163	none

Comments

<*ch_list*> must specify the channel used to sense the bridge voltage, **not** the channel position on a Bridge Completion SCP.

Related Commands: SENSE:STRAIN: , SENSE:FUNC:STRAIN

***RST Condition:** 3.9V

Usage

STRAIN:EXC 4,(@100:107) — *set excitation voltage for channels 0 through 7*

[SENSe:]STRain:EXCitation?

[SENSe:]STRain:EXCitation? (@<*channel*>) returns the excitation voltage value currently set for the sense channel specified by <*channel*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
channel	channel list (string)	100 - 163	none

Comments

Returned Value: Numeric value of excitation voltage. The C-SCPI type is **flt32**.

<*channel*> must specify a single channel only.

Related Commands: STRAIN:EXCitation

Usage

STRAIN:EXC? (@107)	*query excitation voltage for channel 7*
enter statement here	*returns the excitation voltage set by STR:EXC*

[SENSe:]STRain:GFACtor

[SENSe:]STRain:GFACtor <*gage_factor*>,(@<*ch_list*>) specifies the gage factor to be used to convert strain bridge readings for the channels specified by <*ch_list*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
gage_factor	numeric (flt32)	1 - 5	none
ch_list	channel list (string)	100 - 163	none

Comments

<*ch_list*> must specify the channel used to sense the bridge voltage, **not** the channel position on a Bridge Completion SCP.

Related Commands: SENSE:STRAIN:GFAC?, SENSE:FUNC:STRAIN

***RST Condition:** Gage factor is 2

Usage

STRAIN:GFAC 3,(@100:107)	*set gage factor for channels 0 through 7*

[SENSe:]STRain:GFACtor?

[SENSe:]STRain:GFACtor? (@<*channel*>) returns the gage factor currently set for the sense channel specified by <*channel*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
channel	channel list (string)	100 - 163	none

Comments

Returned Value: Numeric value of gage factor. The C-SCPI type is **flt32**.

<*channel*> must specify a single channel only.

Related Commands: STRAIN:GFACTOR

Usage

STRAIN:GFAC? (@107)	*query gage factor for channel 7*
enter statement here	*returns the gage factor set by STR:GFAC*

[SENSe:]STRain:POISson

[SENSe:]STRain:POISson <*poisson_ratio*>,(@<*ch_list*>) sets the Poisson ratio to be used for EU conversion of values measured on sense channels specified by <*ch_list*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
poisson_ratio	numeric (flt32)	0.1 - 0.5	none
ch_list	channel list (string)	100 - 163	none

Comments

<*ch_list*> must specify channels used to sense strain bridge output, **not** channel positions on a Bridge Completion SCP.

Related Commands: FUNC:STRAIN , STRAIN:POISson?

***RST Condition:** Poisson ratio is 0.3

Usage

STRAIN:POISSON .5,(@124:131)	*set Poisson ratio for sense channels 24 through 31*

[SENSe:]STRain:POISson?

[SENSe:]STRain:POISson? (@<*channel*>) returns the Poisson ratio currently set for the sense channel specified by <*channel*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
channel	channel list (string)	100 - 163	none

Comments

Returned Value: numeric value of the Poisson ratio. C-SCPI type is **flt32**.

<*channel*> must specify a single channel only.

Related Commands: FUNC:STRAIN , STRAIN:POISSON

Usage

STRAIN:POISSON? (@131)	*query for the Poisson ratio specified for sense channel 31*
enter statement here	*enter the Poisson ratio value*

[SENSe:]STRain:UNSTrained

[SENSe:]STRain:UNSTrained <*unstrained_v*>,(@<*ch_list*>) specifies the unstrained voltage value to be used to convert strain bridge readings for the channels specified by <*ch_list*>. This command does not control the output voltage of any source.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
unstrained_v	numeric (flt32)	-16 through +16	volts
ch_list	channel list (string)	100 - 163	none

Comments

Use a voltage measurement of the unstrained bridge sense channel to determine the correct value for <*unstrained_v*>.

<*ch_list*> must specify the channel used to sense the bridge voltage, **not** the channel position on a Bridge Completion SCP.

Related Commands: SENSE:STRAIN:UNST?, SENSE:FUNC:STRAIN

***RST Condition:** Unstrained voltage is zero

Usage

STRAIN:UNST .024,(@100)	*set unstrained voltage for channel 0*

[SENSe:]STRain:UNSTrained?

[SENSe:]STRain:UNSTrained? (@<*channel*>) returns the unstrained voltage value currently set for the sense channel specified by <*channel*>. This command does not make a measurement.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
channel	channel list (string)	100 - 163	none

Comments

Returned Value: Numeric value of unstrained voltage. The C-SCPI type is **flt32**.

<*channel*> must specify a single channel only.

Related Commands: STRAIN:UNST

Usage

STRAIN:UNST? (@107)	*query unstrained voltage for channel 7*
enter statement here	*returns the unstrained voltage set by STR:UNST*

[SENSe:]TOTalize:RESet:MODE

[SENSe:]TOTalize:RESet:MODE <*select*>,<*ch_list*> sets the mode for resetting totalizer channels in <*ch_list*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
select	discrete (string)	INIT | TRIGger	seconds
ch_list	string	100 - 163	none

Comments

In the INIT mode the total is reset only when the INITiate command is executed. In the TRIGger mode the total is reset every time a new scan is triggered.

If the channels specified are not on a Frequency/Totalize SCP, an error will be generated.

Related Commands: SENS:FUNC:TOT, INPUT:POLARITY

***RST Condition:** SENS:TOT:RESET:MODE INIT

Usage SENS:TOT:RESET:MODE TRIG,(@134) *totalizer at channel 34 resets at each trigger event*

[SENSe:]TOTalize:RESet:MODE?

[SENSe:]TOTalize:RESet:MODE? <*channel*> returns the reset mode for the totalizer channel in <*channel*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
channel	string	100 - 163	none

Comments

<*channel*> must specify a single channel.

If the channel specified is not on a frequency/totalize SCP, an error will be generated.

Returned Value: returns INIT or TRIG. The type is **string**.

SOURce

The SOURce command subsystem allows configuring output SCPs as well as linking channels to output functions.

Subsystem Syntax

```
SOURce
    :FM
        :STATe  1 | 0 | ON | OFF,(@<ch_list>)
        :STATe?  (@<channel>)
    :FUNCtion
        [:SHAPe]
            :CONDition  (@<ch_list>)
            :PULSe  (@<ch_list>)
            :SQUare  (@<ch_list>)
    :PULM
        :STATe  1 | 0 | ON | OFF,(@<ch_list>)
        :STATe?  (@<channel>)
    :PULSe
        :PERiod  <period>,(@<ch_list>)
        :PERiod?  (@<channel>)
        :WIDTh  <pulse_width>,(@<ch_list>)
        :WIDTh?  (@<channel>)
```

SOURce:FM[:STATe]

SOURce:FM[:STATe] <*enable*>,(@<*ch_list*>) enables the Frequency Modulated mode for a PULSe channel.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
enable	boolean (uint16)	1 | 0 | ON | OFF	none
ch_list	string	100 - 163	none

Comments

This command is coupled with the SOURce:PULM:STATE command. If the FM state is ON then the PULM state is OFF. If the PULM state is ON then the FM state is OFF. If both the FM and the PULM states are OFF then the PULSe channel is in the single pulse mode.

If the channels specified are not on a Frequency/Totalize SCP, an error will be generated.

Use SOURce:FUNCtion[:SHAPe]:SQUare to set FM pulse train to 50% duty cycle. Use SOURce:PULSe:PERiod to set the period.

***RST Condition:** SOUR:FM:STATE OFF, SOUR:PULM:STATE OFF, SENS:FUNC:COND, and INP:POL for all digital SCP channels

Related Commands: SOUR:PULM[:STATe], SOUR:PULS:POLarity, SOUR:PULS:PERiod, SOUR:FUNC[:SHAPe]:SQUare

The variable frequency control for this channel is provided by the algorithm language. When the algorithm executes an assignment statement to this channel, the value assigned will be the frequency setting. For example:

```
O143 = 2000 /* set channel 43 to 2 kHz */
```

SOURce:FM:STATe?

SOURce:FM:STATe? (@<*channel*>) returns the frequency modulated mode state for a PULSe channel.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
channel	string	100 - 163	none

Comments

<*channel*> must specify a single channel.

If the channel specified is not on a Frequency/Totalize SCP, an error will be generated.

Returned Value: returns 1 (ON) or 0 (OFF). The type is **uint16**.

SOURce:FUNCtion[:SHAPe]:CONDition

SOURce:FUNCtion[:SHAPe]:CONDition (@<*ch_list*>) sets the SOURce function to output digital patterns to bits in <*ch_list*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
ch_list	string	100 - 163	none

Comments

The VT1533A SCP sources 8 digital bits on the channel specified by this command. The VT1534A SCP can source 1 digital bit on each of the the channels specified by this command.

SOURce:FUNCtion[:SHAPe]:PULSe

SOURce:FUNCtion[:SHAPe]:PULSe (@<*ch_list*>) sets the SOURce function to PULSe for the channels in <*ch_list*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
ch_list	string	100 - 163	none

Comments This PULSe channel function is further defined by the SOURce:FM:STATe and SOURce:PULM:STATe commands. If the FM state is enabled then the frequency modulated mode is active. If the PULM state is enabled then the pulse width modulated mode is active. If both the FM and the PULM states are disabled then the PULSe channel is in the single pulse mode.

SOURce:FUNCtion[:SHAPe]:SQUare

SOURce:FUNCtion[:SHAPe]:SQUare (@<*ch_list*>) sets the SOURce function to output a square wave (50% duty cycle) on the channels in <*ch_list*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
ch_list	string	100 - 163	none

Comments The frequency control for these channels is provided by the algorithm language function:

```
O143 = 2000 /* set channel 43 to 2 kHz */
```

SOURce:PULM[:STATe]

SOURce:PULM[:STATe] <*enable*>,(@<*ch_list*>) enable the pulse width modulated mode for the PULSe channels in <*ch_list*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
enable	boolean (uint16)	1 | 0 | ON | OFF	none
ch_list	string	100 - 163	none

Comments This command is coupled with the SOURce:FM command. If the FM state is enabled then the PULM state is disabled. If the PULM state is enabled then the FM state is disabled. If both the FM and the PULM states are disabled then the PULSe channel is in the single pulse mode.

If the channels specified are not on a Frequency/Totalize SCP, an error will be generated.

***RST Condition:** SOUR:PULM:STATE OFF

SOURce:PULM:STATe?

SOURce:PULM[:STATe]? (@<*channel*>) returns the pulse width modulated mode state for the PULSe channel in <*channel*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
channel	string	100 - 163	none

Comments <*channel*> must specify a single channel.

Returned Value: returns ON or OFF. The type is **string**.

SOURce:PULSe:PERiod

SOURce:PULSe:PERiod <*period*>,(@<*ch_list*>) sets the fixed pulse period value on a pulse width modulated pulse channel. This sets the frequency (1/period) of the pulse-width-modulated pulse train.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
period	numeric (float32)	25E-6 to 7.8125E-3 (resolution 0.238 μs)	seconds
ch_list	string	100 - 163	none

Comments If the channels specified are not on a Frequency/Totalize SCP, an error will be generated.

***RST Condition:** SOUR:FM:STATE OFF and SOUR:PULM:STATE OFF

Related Commands: SOUR:PULM:STATE, SOUR:PULS:POLarity

The variable pulse-width control for this channel is provided by the algorithm language. When the algorithm executes an assignment statement to this channel, the value assigned will be the pulse-width setting. For example:

```
O140 = .0025 /* set channel 43 pulse-width to 2.5 ms */
```

Usage SOUR:PULS:PER .005,(@140) *set PWM pulse train to 200 Hz on channel 40*

SOURce:PULSe:PERiod?

SOURce:PULSe:PERiod? (@<*channel*>) returns the fixed pulse period value on the pulse width modulated pulse channel in <*channel*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
channel	string	100 - 163	none

Comments If the channels specified are not on a Frequency/Totalize SCP, an error will be generated.

Returned Value: numeric period. The type is **float32**.

SOURce:PULSe:WIDTh

SOURce:PULSe:WIDTh <*pulse_width*>,(@<*ch_list*>) sets the fixed pulse width value on the frequency modulated pulse channels in <*ch_list*>.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
pulse_width	numeric (float32)	7.87E-6 to 7.8125E-3 (238.4E-9 resolution)	seconds
ch_list	string	100 - 163	none

Comments

If the channels specified are not on a Frequency/Totalize SCP, an error will be generated.

***RST Condition:** SOUR:FM:STATE OFF and SOUR:PULM:STATE OFF

Related Commands: SOUR:PULM:STATE, SOUR:PULS:POLarity

The variable frequency control for this channel is provided by the algorithm language. When the algorithm executes an assignment statement to this channel, the value assigned will be the frequency setting. For example:

```
O143 = 2000 /* set channel 43 to 2 kHz */
```

Usage

SOUR:PULS:WIDTH 2.50E-3,(@143) *set fixed pulse width of 2.5 ms on channel 43*

SOURce:PULSe:WIDTh?

SOURce:PULSe:WIDTh? (@<*ch_list*>) returns the fixed pulse width value on a frequency modulated pulse channel.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
channel	string	100 - 163	none

Comments

<*channel*> must specify a single channel.

If the channels specified are not on a Frequency/Totalize SCP, an error will be generated.

Returned Value: returns the numeric pulse width. The type is **float32**.

STATus

The STATus subsystem communicates with the SCPI defined Operation and Questionable Data status register sets. Each is comprised of a Condition register, a set of Positive and Negative Transition Filter registers, an Event register, and an Enable register. Condition registers allow the current real-time states of their status signal inputs (signal states are not latched) to be viewed. The Positive and Negative Transition Filter registers allow the polarity of change from the Condition registers to be controlled that will set Event register bits. Event registers contain latched representations of signal transition events from their Condition register. Querying an Event register reads and then clears its contents, making it ready to record further event transitions from its Condition register. Enable registers are used to select which signals from an Event register will be logically OR'ed together to form a summary bit in the Status Byte Summary register. Setting a bit to one in an Enable register enables the corresponding bit from its Event register.

NOTE For a complete discussion see “Using the Status System” on page 91.

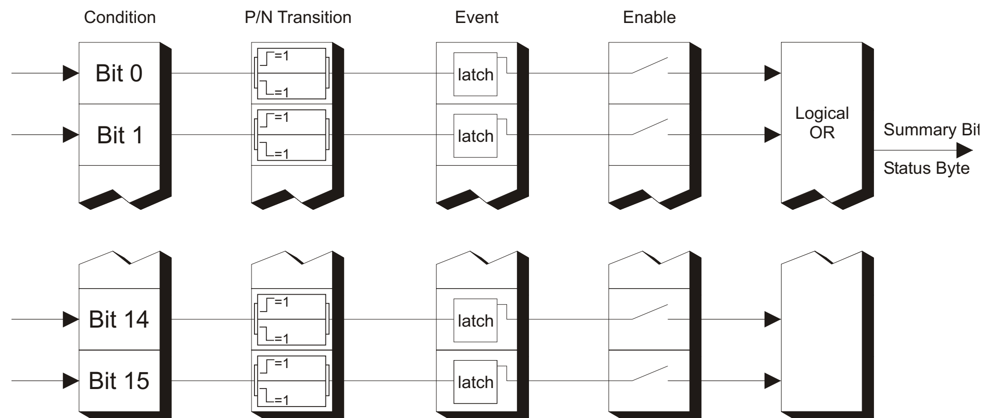


Figure 6-4: General Status Register Organization

Initializing the Status System

The following table shows the effect of Power-on, *RST, *CLS, and STATus:PRESet on the status system register settings.

	SCPI Transition Filters	SCPI Enable Registers	SCPI Event Registers	IEEE 488.2 Registers ESE and SRE	IEEE 488.2 Registers SESR and STB
Power-On	preset	preset	clear	clear	clear
***RST**	none	none	none	none	none
***CLS**	none	none	clear	none	clear
STAT:PRESET	preset	preset	none	none	none

Subsystem Syntax

```
STATus
    :OPERation
        :CONDition?
        :ENABle <enable_mask>
        :ENABle?
        [:EVENt]?
        :NTRansition <transition_mask>
        :NTRansition?
        :PTRansition <transition_mask>
        :PTRansition?
    :PRESet
    :QUEStionable
        :CONDition?
        :ENABle <enable_mask>
        :ENABle?
        [:EVENt]?
        :NTRansition <transition_mask>
        :NTRansition?
        :PTRansition <transition_mask>
        :PTRansition?
```

The Status system contains four status groups

Operation Status Group
Questionable Data Group
Standard Event Group
Status Byte Group

This SCPI STATus subsystem communicates with the first two groups while IEEE-488.2 Common Commands (documented later in this chapter) communicate with Standard Event and Status Byte Groups.

Weighted Bit Values Register queries are returned using decimal weighted bit values. Enable registers can be set using decimal, hex, octal, or binary. The following table can be used to help set Enable registers using decimal and decode register queries.

Status System Decimal Weighted Bit Values

bit#	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
value	always 0	16,384	8,192	4,096	2,048	1,024	512	256	128	64	32	16	8	4	2	1

The Operation Status Group

The Operation Status Group indicates the current operating state of the VT1415A. The bit assignments are:

Bit #	dec value	hex value	Bit Name	Description
0	1	0001_{16}	Calibrating	Set by CAL:TARE and CAL:SETup. Cleared by CAL:TARE? and CAL:SETup?. Set while *CAL? executes and reset when *CAL? completes. Set by CAL:CONFIG:VOLT or CAL:CONFIG:RES, cleared by CAL:VAL:VOLT or CAL:VAL:RES.
1-3				Not used
4	16	0010_{16}	Measuring	Set when instrument INITiated. Cleared when instrument returns to Trigger Idle State.
5-7				Not used
8	256	0100_{16}	Scan Complete	Set when each pass through a Scan List completed (may not indicate all measurements have been taken when TRIG:COUNT >1).
9	512	0200_{16}	SCP Trigger	An SCP has sourced a trigger event (future VT1415A SCPs)
10	1024	0400_{16}	FIFO Half Full	The FIFO contains at least 32,768 readings
11	2048	0800_{16}	Algorithm Interrupted	The *interrupt()* function was called in an algorithm
12-15				Not used

STATus:OPERation:CONDition?

STATus:OPERation:CONDition? returns the decimal weighted value of the bits set in the Condition register.

Comments The Condition register reflects the real-time state of the status signals. The signals are not latched; therefore past events are not retained in this register (see STAT:OPER:EVENT?).

Returned Value: Decimal weighted sum of all set bits. The C-SCPI type is **uint16**.

Related Commands: *CAL?, CAL:ZERO, INITiate[:IMMediate], STAT:OPER:EVENT?, STAT:OPER:ENABLE, STAT:OPER:ENABLE?

***RST Condition:** No Change

Usage STATUS:OPERATION:CONDITION? *Enter statement will return value from condition register*

STATus:OPERation:ENABle

STATus:OPERation:ENABle <*enable_mask*> sets bits in the Enable register that will enable corresponding bits from the Event register to set the Operation summary bit.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
enable_mask	numeric (uint16)	0-32767	none

Comments <*enable_mask*> may be sent as decimal, hex (#H), octal (#Q), or binary (#B).

VXI Interrupts: When Operation Status Group bits 4, 8, 9, 10, or 11 are enabled, VXI card interrupts will occur as follows:

When the event corresponding to bit 4 occurs and then is cleared, the card will generate a VXI interrupt. When the event corresponding to bit 8, 9, 10, or 11 occurs, the card will generate a VXI interrupt.

NOTE: In C-SCPI, the C-SCPI overlap mode must be on for VXIbus interrupts to occur.

Related Commands: *STB?, SPOLL, STAT:OPER:COND?, STAT:OPER:EVENT?, STAT:OPER:ENABLE?

Cleared By: STAT:PRESet and power-on.

***RST Condition:** No change

Usage STAT:OPER:ENABLE 1 *Set bit 0 in the Operation Enable register*

STATus:OPERation:ENABle?

STATus:OPERation:ENABle? returns the value of bits set in the Operation Enable register.

Comments **Returned Value:** Decimal weighted sum of all set bits. The C-SCPI type is **uint16**.

Related Commands: *STB?, SPOLL, STAT:OPER:COND?, STAT:OPER:EVENT?, STAT:OPER:ENABLE

***RST Condition:** No change

Usage STAT:OPER:ENABLE? *Enter statement returns current value of bits set in the Operation Enable register*

STATus:OPERation[:EVENt]?

STATus:OPERation[:EVENt]? returns the decimal weighted value of the bits set in the Event register.

Comments When using the Operation Event register to cause SRQ interrupts, STAT:OPER:EVENT? must be executed after an SRQ to re-enable future interrupts.

Returned Value: Decimal weighted sum of all set bits. The C-SCPI type is **uint16**.

Related Commands: *STB?, SPOLL, STAT:OPER:COND?, STAT:OPER:ENABLE, STAT:OPER:ENABLE?

Cleared By: *CLS, power-on and by reading the register.

***RST Condition:** No change

Usage STAT:OPER:EVENT? *Enter statement will return the value of bits set in the Operation Event register*

STAT:OPER? *Same as above*

STATus:OPERation:NTRansition

STATus:OPERation:NTRansition ***<transition_mask>*** sets bits in the Negative Transition Filter (NTF) register. When a bit in the NTF register is set to one, the corresponding bit in the Condition register must change from a one to a zero in order to set the corresponding bit in the Event register. When a bit in the NTF register is zero, a negative transition of the Condition register bit will not change the Event register bit.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
transition_mask	numeric (uint16)	0-32767	none

Comments The <*transition_mask*> parameter may be sent as decimal, hex (#H), octal (#Q), or binary (#B).

If both the STAT:OPER:PTR and STAT:OPER:NTR registers have a corresponding bit set to one, any transition, positive or negative, will set the corresponding bit in the Event register.

If neither the STAT:OPER:PTR or STAT:OPER:NTR registers have a corresponding bit set to one, transitions from the Condition register will have no effect on the Event register.

Related Commands: STAT:OPER:NTR?, STAT:OPER:PTR

Cleared By: STAT:PRESet and power-on.

***RST Condition:** No change

Usage STAT:OPER:NTR 16 — *When "Measuring" bit goes false, set bit 4 in Status Operation Event register.*

STATus:OPERation:NTRansition?

STATus:OPERation:NTRansition? returns the value of bits set in the Negative Transition Filter (NTF) register.

Comments

Returned Value: Decimal weighted sum of all set bits. The C-SCPI type is **uint16**.

Related Commands: STAT:OPER:NTR

***RST Condition:** No change

Usage STAT:OPER:NTR? — *Enter statement returns current value of bits set in the NTF register*

STATus:OPERation:PTRansition

STATus:OPERation:PTRansition *<transition_mask>* sets bits in the Positive Transition Filter (PTF) register. When a bit in the PTF register is set to one, the corresponding bit in the Condition register must change from a zero to a one in order to set the corresponding bit in the Event register. When a bit in the PTF register is zero, a positive transition of the Condition register bit will not change the Event register bit.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
transition_mask	numeric (uint16)	0-32767	none

Comments

<*transition_mask*> may be sent as decimal, hex (#H), octal (#Q), or binary (#B).

If both the STAT:OPER:PTR and STAT:OPER:NTR registers have a corresponding bit set to one, any transition, positive or negative, will set the corresponding bit in the Event register.

If neither the STAT:OPER:PTR or STAT:OPER:NTR registers have a corresponding bit set to one, transitions from the Condition register will have no effect on the Event register.

Related Commands: STAT:OPER:PTR?, STAT:OPER:NTR

Set to all ones by: STAT:PRESet and power-on.

***RST Condition:** No change

Usage STAT:OPER:PTR 16 — *When "Measuring" bit goes true, set bit 4 in Status Operation Event register.*

STATus:OPERation:PTRansition?

STATus:OPERation:PTRansition? returns the value of bits set in the Positive Transition Filter (PTF) register.

Comments

Returned Value: Decimal weighted sum of all set bits. The C-SCPI type is **uint16**.

Related Commands: STAT:OPER:PTR

***RST Condition:** No change

Usage STAT:OPER:PTR? — *Enter statement returns current value of bits set in the PTF register*

STATus:PRESet

STATus:PRESet sets the Operation Status Enable and Questionable Data Enable registers to 0. After executing this command, none of the events in the Operation Event or Questionable Event registers will be reported as a summary bit in either the Status Byte Group or Standard Event Status Group. STATus:PRESet does not clear either of the Event registers.

Comments

Related Commands: *STB?, SPOLL, STAT:OPER:ENABLE, STAT:OPER:ENABLE?, STAT:QUES:ENABLE, STAT:QUES:ENABLE?

***RST Condition:** No change

Usage STAT:PRESET — *Clear both of the Enable registers*

The Questionable Data Group

The Questionable Data Group indicates when errors are causing lost or questionable data. The bit assignments are:

Bit #	dec value	hex value	Bit Name	Description
0-7				Not used
8	256	0100_{16}	Calibration Lost	At *RST or Power-on Control Processor has found a checksum error in the Calibration Constants. Read error(s) with SYST:ERR? and re-calibrate area(s) that lost constants.
9	512	0200_{16}	Trigger Too Fast	Scan not complete when another trigger event received.
10	1024	0400_{16}	FIFO Overflowed	Attempt to store more than 65,024 readings in FIFO.
11	2048	0800_{16}	Over voltage Detected on Input	If the input protection jumper has not been cut, the input relays have been opened and *RST is required to reset the module. Over-voltage will also generate an error.
12	4096	1000_{16}	VME Memory Overflow	The number of readings taken exceeds VME memory space.
13	8192	2000_{16}	Setup Changed	Channel Calibration in doubt because SCP setup may have changed since last *CAL? or CAL:SETup command. (*RST always sets this bit.)
14-15				Not used

STATus:QUEStionable:CONDition?

STATus:QUEStionable:CONDition? returns the decimal weighted value of the bits set in the Condition register.

Comments

The Condition register reflects the real-time state of the status signals. The signals are not latched; therefore past events are not retained in this register (see STAT:QUES:EVENT?).

Returned Value: Decimal weighted sum of all set bits. The C-SCPI type is **uint16**.

Related Commands: CAL:VALUE:RESISTANCE, CAL:VALUE:VOLTAGE, STAT:QUES:EVENT?, STAT:QUES:ENABLE, STAT:QUES:ENABLE?

***RST Condition:** No change

Usage

STATUS:QUESTIONABLE:CONDITION?	*Enter statement will return value from condition register*

STATus:QUEStionable:ENABle

STATus:QUEStionable:ENABle ***<enable_mask>*** sets bits in the Enable register that will enable corresponding bits from the Event register to set the Questionable summary bit.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
enable_mask	numeric (uint16)	0-32767	none

Comments

<*enable_mask*> may be sent as decimal, hex (#H), octal (#Q), or binary (#B).

VXI Interrupts: When bits 9, 10, or 11 are enabled and C-SCPI overlap mode is on (or if using non-compiled SCPI), VXI card interrupts will be enabled. When the event corresponding to bit 9, 10, or 11 occurs, the card will generate a VXI interrupt.

Related Commands: *STB?, SPOLL, STAT:QUES:COND?, STAT:QUES:EVENT?, STAT:QUES:ENABLE?

Cleared By: STAT:PRESet and power-on.

***RST Condition:** No change

Usage STAT:QUES:ENABLE 128 — *Set bit 7 in the Questionable Enable register*

STATus:QUEStionable:ENABle?

STATus:QUEStionable:ENABle? returns the value of bits set in the Questionable Enable register.

Comments

Returned Value: Decimal weighted sum of all set bits. The C-SCPI type is **uint16**.

Related Commands: *STB?, SPOLL, STAT:QUES:COND?, STAT:QUES:EVENT?, STAT:QUES:ENABLE

***RST Condition:** No change

Usage STAT:QUES:ENABLE? — *Enter statement returns current value of bits set in the Questionable Enable register*

STATus:QUEStionable[:EVENt]?

STATus:QUEStionable[:EVENt]? returns the decimal weighted value of the bits set in the Event register.

Comments

When using the Questionable Event register to cause SRQ interrupts, STAT:QUES:EVENT? must be executed after an SRQ to re-enable future interrupts.

Returned Value: Decimal weighted sum of all set bits. The C-SCPI type is **uint16**.

Cleared By: *CLS, power-on and by reading the register.

Related Commands: *STB?, SPOLL, STAT:QUES:COND?, STAT:QUES:ENABLE, STAT:QUES:ENABLE?

Usage

STAT:QUES:EVENT?	*Enter statement will return the value of bits set in the Questionable Event register*
STAT:QUES?	*Same as above*

STATus:QUEStionable:NTRansition

STATus:QUEStionable:NTRansition ***<transition_mask>*** sets bits in the Negative Transition Filter (NTF) register. When a bit in the NTF register is set to one, the corresponding bit in the Condition register must change from a one to a zero in order to set the corresponding bit in the Event register. When a bit in the NTF register is zero, a negative transition of the Condition register bit will not change the Event register bit.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
transition_mask	numeric (uint16)	0-32767	none

Comments

<*transition_mask*> may be sent as decimal, hex (#H), octal (#Q), or binary (#B).

If both the STAT:QUES:PTR and STAT:QUES:NTR registers have a corresponding bit set to one, any transition, positive or negative, will set the corresponding bit in the Event register.

If neither the STAT:QUES:PTR or STAT:QUES:NTR registers have a corresponding bit set to one, transitions from the Condition register will have no effect on the Event register.

Related Commands: STAT:QUES:NTR?, STAT:QUES:PTR

Cleared By: STAT:PRESet and power-on.

***RST Condition:** No change

Usage

STAT:QUES:NTR 1024	*When "FIFO Overflowed" bit goes false, set bit 10 in Status Questionable Event register.*

STATus:QUEStionable:NTRansition?

STATus:QUEStionable:NTRansition? returns the value of bits set in the Negative Transition Filter (NTF) register.

Comments

Returned Value: Decimal weighted sum of all set bits. The C-SCPI type is **uint16**.

Related Commands: STAT:QUES:NTR

***RST Condition:** No change

Usage STAT:QUES:NTR? *Enter statement returns current value of bits set in the NTF register*

STATus:QUEStionable:PTRansition

STATus:QUEStionable:PTRansition ***<transition_mask>*** sets bits in the Positive Transition Filter (PTF) register. When a bit in the PTF register is set to one, the corresponding bit in the Condition register must change from a zero to a one in order to set the corresponding bit in the Event register. When a bit in the PTF register is zero, a positive transition of the Condition register bit will not change the Event register bit.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
transition_mask	numeric (uint16)	0-32767	none

Comments <*transition_mask*> may be sent as decimal, hex (#H), octal (#Q), or binary (#B).

If both the STAT:QUES:PTR and STAT:QUES:NTR registers have a corresponding bit set to one, any transition, positive or negative, will set the corresponding bit in the Event register.

If neither the STAT:QUES:PTR or STAT:QUES:NTR registers have a corresponding bit set to one, transitions from the Condition register will have no effect on the Event register.

Related Commands: STAT:QUES:PTR?, STAT:QUES:NTR

Set to all ones by: STAT:PRESet and power-on.

***RST Condition:** No change

Usage STAT:QUES:PTR 1024 *When “FIFO Overflowed” bit goes true, set bit 10 in Status Operation Event register.*

STATus:QUEStionable:PTRansition?

STATus:QUEStionable:PTRansition? returns the value of bits set in the Positive Transition Filter (PTF) register.

Comments **Returned Value:** Decimal weighted sum of all set bits. The C-SCPI type is **uint16**.

Related Commands: STAT:QUES:PTR

***RST Condition:** No change

Usage STAT:OPER:PTR? *Enter statement returns current value of bits set in the PTF register*

SYSTem

The SYSTem subsystem is used to query for error messages, types of Signal Conditioning Plug-Ons (SCPs) and the SCPI version currently implemented.

Subsystem Syntax

```
SYSTem
    :CTYPe?  (@<channel>)
    :ERRor?
    :VERSion?
```

SYSTem:CTYPe?

SYSTem:CTYPe? (@<*channel*>) returns the identification of the Signal Conditioning Plug-On installed at the specified channel.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
channel	channel list (string)	100 - 163	none

Comments

The <*channel*> parameter must specify a single channel only.

Returned Value: An example of the response string format is:
Agilent,E1415 Option <*option number and description*> SCP,0,0

The C-SCPI type is **string**. For specific response string, refer to the appropriate SCP manual. If <*channel*> specifies a position where no SCP is installed, the module returns the response string:
0,No SCP at this Address,0,0

Usage SYST:CTYPE? (@100) *return SCP type install at channel 0*

SYSTem:ERRor?

SYSTem:ERRor? returns the latest error entered into the Error Queue.

Comments

SYST:ERR? returns one error message from the Error Queue (returned error is removed from queue). To return all errors in the queue, repeatedly execute SYST:ERR? until the error message string = +0, “No error”

Returned Value: Errors are returned in the form:
±<*error number*>, “<*error message string*>”

RST Condition: Error Queue is empty.

Usage SYST:ERR? *returns the next error message from the Error Queue*

SYSTem:VERSion?

SYSTem:VERSion? returns the version of SCPI this instrument complies with.

Comments **Returned Value:** String “1990." The C-SCPI type is **string**.

Usage SYST:VER? *Returns “1990"*

TRIGger

The TRIGger command subsystem controls the behavior of the trigger system once it is initiated (see INITiate command subsystem).

Figure 6-5 shows the overall Trigger System model. The shaded area shows the ARM subsystem portion.

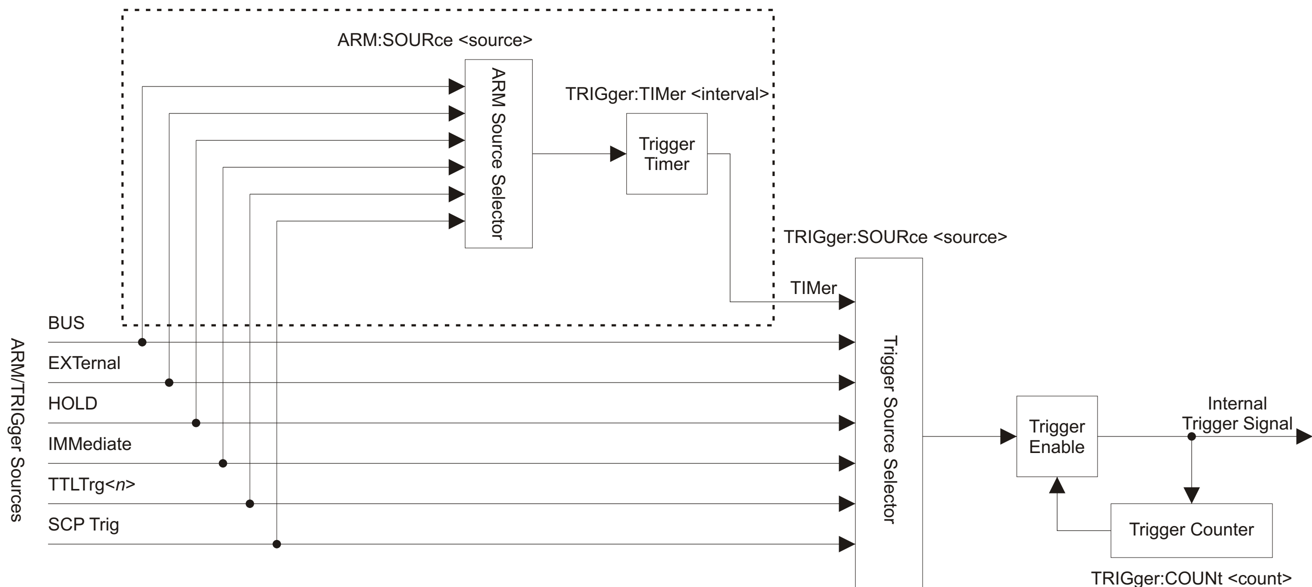


Figure 6-5: Logical Trigger Model

CAUTION!

Algorithms execute at most once per trigger event. Should trigger events cease (external trigger source stops) or are ignored (TRIGger:COUNt reached), algorithms execution will stop. In this case control outputs are left at the last value set by the algorithms. Depending on the process, this uncontrolled situation could even be dangerous. Make certain that the process is in a safe state before halting (stop triggering) execution of a controlling algorithm.

The Agilent/HP E1535 Watchdog Timer SCP was specifically developed to automatically signal that an algorithm has stopped controlling a process. Use of the Watchdog Timer is recommended for critical processes.

TRIGger

Event Sequence Figure 6-6 shows how the module responds to various trigger/arm configurations.

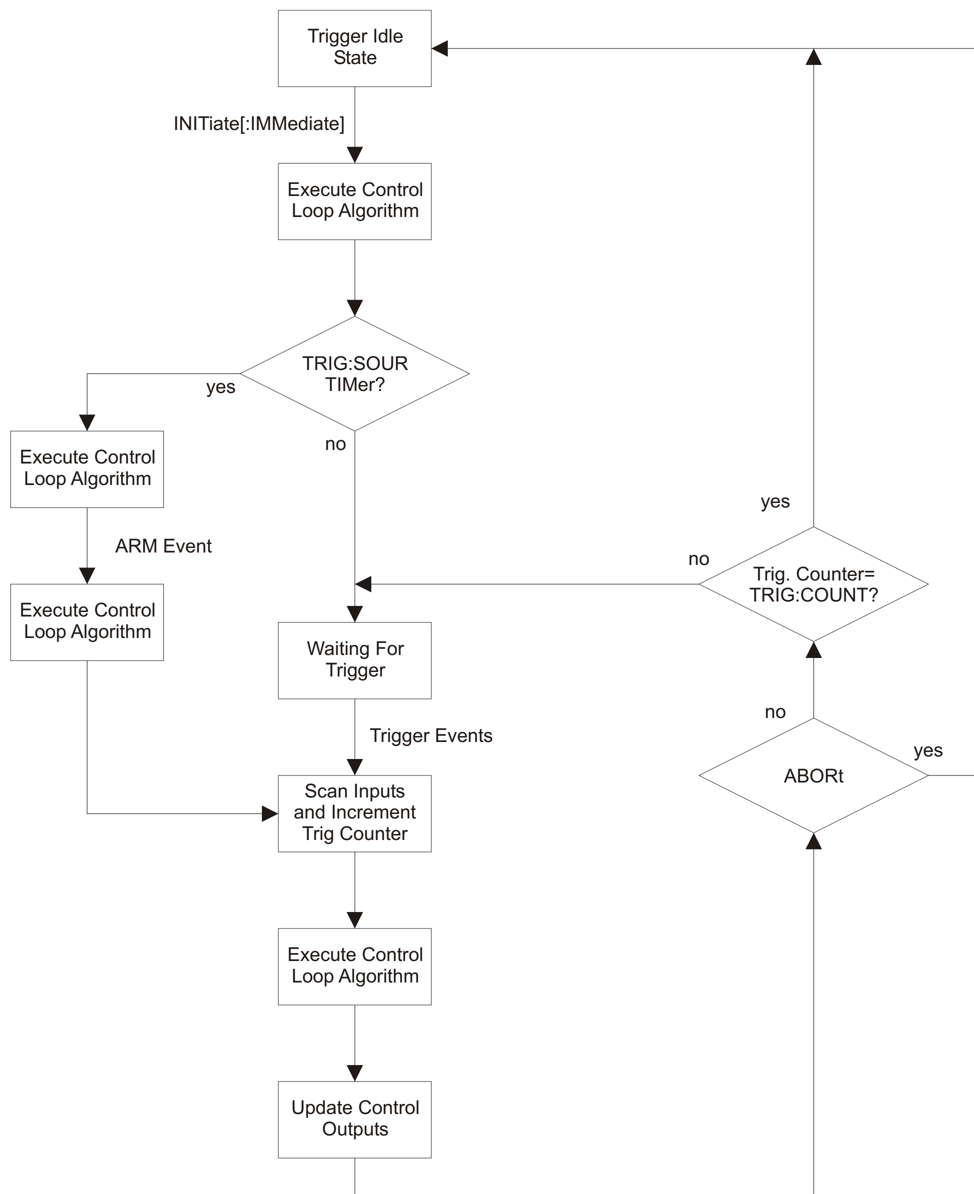


Figure 6-6: Trigger/Scan Sequence Diagram

Subsystem Syntax

```
TRIGger
    :COUNt <trig_count>
    :COUNt?
    [:IMMediate]
    :SOURce BUS | EXTernal | HOLD | SCP | IMMediate | TIMer | TTLTrg<n>
    :SOURce?
    :TIMer
        [:PERiod] <trig_interval>
        [:PERiod]?
```

TRIGger:COUNt

TRIGger:COUNt ***<trig_count>*** sets the number of times the module can be triggered before it returns to the Trigger Idle State. The default count is 0 (same as INF) so accepts continuous triggers. See Figure 6-6.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
trig_count	numeric (uint16) (string)	0 to 65535 | INF	none

Comments When <*trig_count*> is set to 0 or INF, the trigger counter is disabled. Once INITiated the module will return to the Waiting For Trigger State after each trigger event. The ABORT (preferred) and *RST commands will return the module to the Trigger Idle State. ABORT is preferred since *RST also returns other module configurations to their default settings.

The default count is 0

Related Commands: TRIG:COUNT?

***RST Condition:** TRIG:COUNT 0

Usage

TRIG:COUNT 10	*Set the module to make 10 passes all enabled algorithms.*
TRIG:COUNT 0	*Set the module to accept unlimited triggers (the default).*

TRIGger:COUNt?

TRIGger:COUNt? returns the currently set trigger count.

Comments If TRIG:COUNT? returns 0, the trigger counter is disabled and the module will accept an unlimited number of trigger events.

Returned Value: Numeric 0 through 65,535. The C-SCPI type is **int32**.

Related Commands: TRIG:COUNT

***RST Condition:** TRIG:COUNT? returns 0

Usage

TRIG:COUNT?	*Query for trigger count setting.*
enter statement	*Returns the TRIG:COUNT setting.*

TRIGger[:IMMediate]

TRIGger[:IMMediate] causes one trigger when the module is set to the TRIG:SOUR BUS or TRIG:SOUR HOLD mode.

Comments This command is equivalent to the *TRG common command or the IEEE-488.2 “GET” bus command.

Related Commands: TRIG:SOURCE

Usage TRIG:IMM *Use TRIGGER to start a measurement scan.*

TRIGger:SOURce

TRIGger:SOURce *<trig_source>* configures the trigger system to respond to the trigger event.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
trig_source	discrete (string)	BUS | EXT | HOLD | IMM | SCP | TIM | TTLTrg<n>	none

Comments The following table explains the possible choices.

Parameter Value	Source of Trigger
BUS	TRIGger[:IMMediate], *TRG, GET (for GPIB)
EXTernal	“TRG” signal on terminal module
HOLD	TRIGger[:IMMediate]
IMMediate	The trigger event is always satisfied.
SCP	SCP Trigger Bus (future SCP Breadboard)
TIMer	The internal trigger timer
TTLTrg<n>	The VXIbus TTLTRG lines (n=0 through 7)

NOTE The ARM system only exists while TRIG:SOUR is TIMer. When TRIG:SOUR is not TIMer, SCPI compatibility requires that ARM:SOUR be IMM or an Error -221,"Settings conflict" will be generated.

While TRIG:SOUR is IMM, simply INITiate the trigger system to start a measurement scan.

When Accepted: Before INIT only.

Related Commands: ABORt, INITiate, *TRG

***RST Condition:** TRIG:SOUR TIMER

Usage TRIG:SOUR EXT *Hardware trigger input at Connector Module.*

TRIGger:SOURce?

TRIGger:SOURce? returns the current trigger source configuration.

Returned Value: Discrete; one of BUS, EXT, HOLD, IMM, SCP, TIM, or TTLT0 through TTLT7. The C-SCPI type is **string**. See the TRIG:SOUR command for more response data information.

Usage TRIG:SOUR? *ask VT1415A to return trigger source configuration.*

TRIGger:TIMer[:PERiod]

TRIGger:TIMer[:PERiod] *<trig_interval>* sets the interval between scan triggers. Used with the TRIG:SOUR TIMER trigger mode.

Parameters

Parameter Name	Parameter Type	Range of Values	Default Units
trig_interval	numeric (float32) (string)	100E-6 to 6.5536 | MIN | MAX	seconds

Comments

In order for the TRIG:TIMER to start it must be Armed. For information on timer arming see the ARM subsystem in this command reference.

The default interval is 10E-3 seconds. <*trig_interval*> may be specified in seconds, milliseconds (ms), or microseconds (us). For example; 0.0016, 1.6 ms or 1600 us. The resolution for <*trig_interval*> is 100 μs.

When Accepted: Before INIT only.

Related Commands: TRIG:SOUR TIMER, ARM:SOUR, ARM:IMM, INIT, TRIG:SOUR?, ALG:EXPL:TIMe?

***RST Condition:** TRIG:TIM 1.0E-3

Usage

TRIG:TIMER 1.0E-1 *Set the module to scan inputs and execute all algorithms every 100 ms.*

TRIG:TIMER 1 *Set the module to scan inputs and execute all algorithms every second.*

TRIGger:TIMer[:PERiod]?

TRIGger:TIMer[:PERiod]? returns the currently set Trigger Timer interval.

Comments

Returned Value: Numeric 1 through 6.5536. The C-SCPI type is **float32**.

Related Commands: TRIG:TIMER

***RST Condition:** 1.0E-4

Usage

TRIG:TIMER? *Query trig timer.*

enter statement *Returns the timer setting.*

Common Command Reference

The following reference discusses the VT1415A IEEE-488.2 Common commands.

*CAL?

Calibration command. The calibration command causes the Channel Calibration function to be performed for every module channel. The Channel Calibration function includes calibration of A/D Offset and Gain and Offset for all 64 channels. This calibration is accomplished using internal calibration references. The *CAL? command causes the module to calibrate A/D offset and gain and all channel offsets. This may take many minutes to complete. The actual time it will take the VT1415A to complete *CAL? depends on the mix of SCPs installed. *CAL performs literally hundreds of measurements of the internal calibration sources for each channel and must allow seventeen time constants of settling wait each time a filtered channel's calibrations source value is changed. The *CAL procedure is internally very sophisticated and results in an extremely well calibrated module.

To perform Channel Calibration on multiple VT1415As, use CAL:SETup.

Returned Value:

Value	Meaning	Further Action
0	Cal OK	None
-1	Cal Error	Query the Error Queue (SYST:ERR?) See Error Messages in Appendix B

The C-SCPI type for this returned value is **int16**.

When Accepted: Not while INITiated

Related Commands: CALibration:SETup, CALibration:SETup?, CALibration:STORe ADC

CAL:STOR ADC stores the calibration constants for *CAL? and CAL:SETup into non-volatile memory.

Executing this command **does not** alter the module's programmed state (function, range, etc.). It does however clear STAT:QUES:COND? register bit 13.

NOTE If Open Transducer Detect (OTD) is enabled when *CAL? is executed, the module will disable OTD, wait 1 minute to allow channels to settle, perform the calibration and then re-enable OTD. If a program turns off OTD before executing *CAL?, it should also wait 1 minute for settling.

*CLS

Clear Status Command. The *CLS command clears all status event registers (Standard Event Status Event Register, Standard Operation Status Event Register, Questionable Data Event Register) and the instrument's error queue. This clears the corresponding summary bits (bits 3, 5, and 7) in the Status Byte Register. *CLS does not affect the enable bits in any of the status register groups. (The SCPI command STATus:PRESet *does* clear the Operation Status Enable and Questionable Data Enable registers.) *CLS disables the Operation Complete function (*OPC command) and the Operation Complete Query function (*OPC? command).

*DMC <*name*>,<*cmd_data*>

Define Macro Command. Assigns one or a sequence of commands to a named macro.

The command sequence may be composed of SCPI and/or Common commands.

<*name*> may be the same as a SCPI command, but may not be the same as a Common command. When a SCPI named macro is executed, the macro rather than the SCPI command is executed. To regain the function of the SCPI command, execute *EMC 0 command.

<*cmd_data*> is sent as *arbitrary block program data* (see page 156).

*EMC

Enable Macro Command. When <enable> is non-zero, macros are enabled. When <*enable*> is zero, macros are disabled.

*EMC?

Enable Macro query. Returns either 1 (macros are enabled) or 0 (macros are disabled).

*ESE <*mask*>

Standard Event Status Enable Register Command. Enables one or more events in the Standard Event Status Register to be reported in bit 5 (the Standard Event Status Summary Bit) of the Status Byte Register. An event is enabled by specifying its decimal weight for <*mask*>. To enable more than one event (bit), specify the sum of the decimal weights. The C-SCPI type for <*mask*> is **int16**.

Bit #	**7**	**6**	**5**	**4**	**3**	**2**	**1**	**0**
Weighted Value	128	64	32	16	8	4	2	1
Event	Power-On	User Request	Command Error	Execution Error	Device Dependent Error	Query Error	Request Control	Operation Complete

*ESE?

Standard Event Status Enable Query. Returns the weighted sum of all enabled (unmasked) bits in the Standard Event Status Register. The C-SCPI type for this returned value is **int16**.

*ESR?

Standard Event Status Register Query. Returns the weighted sum of all set bits in the Standard Event Status Register. After reading the register, *ESR? clears the register. The events recorded in the Standard Event Status Register are independent of whether or not those events are enabled with the *ESE command to set the Standard Event Summary Bit in the Status Byte Register. The Standard Event bits are described in the *ESE command. The C-SCPI type for this returned value is **int16**.

*GMC? <*name*>

Get Macro query. Returns arbitrary block response data which contains the command or command sequence defined for <*name*>. For more information on arbitrary block response data see page 156.

*IDN?

Identity. Returns the device identity. The response consists of the following four fields (fields are separated by commas):

Manufacturer
Model Number
Serial Number (returns 0 if not available)
Driver Revision (returns 0 if not available)

*IDN? returns the following response strings depending on model and options:
Agilent,E1415B,<*serial number*>,<*revision number*>

The C-SCPI type for this returned value is **string**.

NOTE The revision will vary with the revision of the driver software installed in the system. This is the only indication of which version of the driver is installed.

---

*LMC?

Learn Macros query. Returns a quoted string name for each currently defined macro. If more than one macro is defined, the strings are separated by commas (,). If no macro is defined, *LMC? returns a null string.

*OPC

Operation Complete. Causes an instrument to set bit 0 (Operation Complete Message) in the Standard Event Status Register when all pending operations invoked by SCPI commands have been completed. By enabling this bit to be reflected in the Status Byte Register (*ESE 1 command), synchronization can be ensured between the instrument and an external computer or between multiple instruments.

NOTE Do not use *OPC to determine when the CAL:SETUP or CAL:TARE commands have completed. Instead, use their query forms CAL:SETUP? or CAL:TARE?.

*OPC?

Operation Complete Query. Causes an instrument to place a 1 into the instrument's output queue when all pending instrument operations invoked by SCPI commands are finished. By requiring the computer to read this response before continuing program execution, synchronization can be ensured between one or more instruments and the computer. The C-SCPI type for this returned value is **int16**.

NOTE Do not use *OPC? to determine when the CAL:SETUP or CAL:TARE commands have completed. Instead, use their query forms CAL:SETUP? or CAL:TARE?.

*PMC

Purge Macros Command. Purges all currently defined macros.

*RMC <*name*>

Remove individual Macro Command. Removes the named macro command.

*RST

Reset Command. Resets the VT1415A as follows:

Erases all algorithms
All elements in the Input Channel Buffer (I100 - I163) set to zero.
All elements in the Output Channel Buffer (O100-O163) set to zero
Defines all Analog Input channels to measure voltage
Configures all Digital I/O channels as inputs
Resets VT1531A and VT1532A Analog Output SCP channels to zero
When Accepted: Not while INITiated

WARNING **Note the change in character of output channels when *RST is received. Digital outputs change to inputs (appearing now is 1 kW to +3 V, a TTL one) and analog control outputs change to zero (current or voltage). Keep these changes in mind when applying the VT1415A to a system or engineering a system for operation with the VT1415A. Also, note that each analog output channels disconnects for 5-6 milliseconds to discharge to zero at each *RST.**

It isn't difficult to have the VT1415A signal a system when *RST is executed. A solution that can provide signals for several types of failures as well as signaling when *RST is executed is the Agilent/HP E1535 Watchdog Timer SCP. The Watchdog SCP even has an input through which all of the VT1415A's channels can be commanded to disconnect from the system.

Sets the trigger system as follows:
– TRIGGER:SOURCE TIMER
– TRIGGER:TIMER 10E-3
– TRIGGER:COUNT 0 (infinite)
– ARM:SOURCE IMMEDIATE
SAMPLE:TIMER 10E-6
Aborts all pending operations, returns to Trigger Idle state
Disables the *OPC and *OPC? modes
MEMORY:VME:ADDRESS 240000; MEMORY:VME:STATE OFF;
MEMORY:VME:SIZE 0
Sets STAT:QUES:COND? bit 13

*RST does not affect:

Calibration data
The output queue
The Service Request Enable (SRE) register
The Event Status Enable (ESE) register

*SRE <*mask*>

Service Request Enable. When a service request event occurs, it sets a corresponding bit in the Status Byte Register (this happens whether or not the event has been enabled (unmasked) by *SRE). The *SRE command allows events to be identified which will assert a GPIB service request (SRQ). When an event is enabled by *SRE and that event occurs, it sets a bit in the Status Byte Register and issues an SRQ to the computer (sets the GPIB SRQ line true). An event is enabled by specifying its decimal weight for <*mask*>. To enable more than one event, specify the sum of the decimal weights. Refer to "The Status Byte Register" for a table showing the contents of the Status Byte Register. The C-SCPI type for <*mask*> is **int16**.

Bit #	7	6	5	4	3	2	1	0
Weighted Value	128	64	32	16	8	4	2	1
Event	Operation Status	Request Service	Standard Event	Message Available	Questionable Status	not used	not used	not used

*SRE?

Status Register Enable Query. Returns the weighted sum of all enabled (unmasked) events (those enabled to assert SRQ) in the Status Byte Register. The C-SCPI type for this returned value is **int16**.

*STB?

Status Byte Register Query. Returns the weighted sum of all set bits in the Status Byte Register. Refer to the *ESE command earlier in this chapter for a table showing the contents of the Status Byte Register. *STB? does not clear bit 6 (Service Request). The Message Available bit (bit 4) may be cleared as a result of reading the response to *STB?. The C-SCPI type for this returned value is **int16**.

*TRG

Trigger. Triggers an instrument when the trigger source is set to bus (TRIG:SOUR BUS command) and the instrument is in the Wait for Trigger state.

*TST?

Self-Test. Causes an instrument to execute extensive internal self-tests and returns a response showing the results of the self-test.

NOTES

1. During the first 5 minutes after power is applied, *TST? may fail. Allow the module to warm-up before executing *TST?.

2. Module must be screwed securely to mainframe.

3. The VT1415A C-SCPI driver for MS-DOS® implements two versions of *TST. The default version is an abbreviated self test that executes only the Digital Tests. By loading an additional object file, the full self test can be executed as described below. See the documentation that comes with the VT1415A C-SCPI driver for MS-DOS®.

Comments

Returned Value:

Value	Meaning	Further Action
0	*TST? OK	None
-1	*TST? Error	Query the Error Queue (SYST:ERR?) for error 3052. See explanation below.

IF error 3052 ‘Self test failed. Test info in FIFO’ is returned. A FIFO value of 1 through 99 or 300 is a failed test number. A value of 100 through 163 is a channel number for the failed test. A value of 200 through 204 is an A/D range number for the failed test where 200 = 0.0625, 201 = 0.25 V, 202 = 1 V, 203 = 4 V and 204 = 16 V ranges. For example DATA:FIFO? returns the values 72 and 108. This indicates that test number 72 failed on channel 8.

Test numbers 20, 30-37, 72, 74-76, and 80-93 may indicate a problem with a Signal Conditioning Plug-On.

For tests 20 and 30-37, remove all SCPs and see if *TST? passes. If so, replace SCPs one at a time until the one causing the problem is found.

For tests 72, 74-76, and 80-93, try to re-seat the SCP that the channel number(s) points to or move the SCP and see if the failure(s) follow the SCP. If the problems move with the SCP, replace the SCP.

These are the only tests where the user should troubleshoot a problem. Other tests which fail should be referred to qualified repair personnel.

NOTE Executing *TST? returns the module to its *RST state. *RST causes the FIFO data format to return to its default of ASC,7. To read the FIFO for *TST? diagnostic information and have data in a format other than ASCII,7, make certain that the data FIFO format is set to the desired format (FORMAT command) after completion of *TST? but before executing a SENSE:DATA:FIFO? query command.

The C-SCPI type for this returned value is **int16**.

Following *TST?, the module is placed in the *RST state. This returns many of the module’s programmed states to their defaults. See page 55 for a list of the module’s default states.

*TST? performs the following tests on the VT1415A and installed Signal Conditioning Plug-Ons:

DIGITAL TESTS:

Test#	Description
1-3:	Writes and reads patterns to registers via A16 & A24
4-5:	Checks FIFO and CVT
6:	Checks measurement complete (Measuring) status bit
7:	Checks operation of FIFO half and FIFO full IRQ generation
8-9:	Checks trigger operation

ANALOG FRONT END DIGITAL TESTS:

Test#	Description
20:	Checks that SCP ID makes sense
30-32:	Checks relay driver and fet mux interface with EU CPU
33,71:	Checks opening of all relays on power down or input over-voltage
34-37:	Check fet mux interface with A/D digital

ANALOG TESTS:

Test#	Description
40-42:	Checks internal voltage reference
43-44:	Checks zero of A/D, internal cal source and relay drives
45-46:	Checks fine offset calibration DAC
47-48:	Checks coarse offset calibration DAC
49:	Checks internal + and -15V supplies
50-53:	Checks internal calibration source
54-55:	Checks gain calibration DAC
56-57:	Checks that autorange works
58-59:	Checks internal current source
60-63:	Checks front end and A/D noise and A/D filter
64:	Checks zeroing of coarse and fine offset calibration DACs
65-70:	Checks current source and CAL BUS relay and relay drives and OHM relay drive
71:	See 33
72-73:	Checks continuity through SCPs, bank relays and relay drivers
74:	Checks open transducer detect
75:	Checks current leakage of the SCPs
76:	Checks voltage offset of the SCPs
80:	Checks mid-scale strain dac output. Only reports first channel of SCP.
81:	Checks range of strain dac. Only reports first channel of SCP.
82:	Checks noise of strain dac. Only reports first channel of SCP.
83:	Checks bridge completion leg resistance each channel.
84:	Checks combined leg resistance each channel.
86:	Checks current source SCP’s OFF current.
87:	Checks current source SCP’s current dac mid-scale.
88:	Checks current source SCP’s current dac range on HI and LO ranges.

89: Checks current source compliance
90: Checks strain SCP's Wagner Voltage control.
91: Checks autobalance dac range with input shorted.

ANALOG TESTS: (continued)

92: Sample and Hold channel holds value even when input value changed.
93: Sample and Hold channel held value test for droop rate.

ANALOG OUTPUT AND DIGITAL I/O TESTS

301:	Current and Voltage Output SCPs	digital DAC control.
302:	Current and Voltage Output SCPs	DAC noise.
303:	Current Output SCP	offset
304:	Current Output SCP	gain shift
305:	Current Output SCP	offset
306:	Current Output SCP	linearity
307:	Current Output SCP	linearity
308:	Current Output SCP	turn over
313:	Voltage Output SCP	offset
315:	Voltage Output SCP	offset
316:	Voltage Output SCP	linearity
317:	Voltage Output SCP	linearity
318:	Voltage Output SCP	turn over
331:	Digital I/O SCP	internal digital interface
332:	Digital I/O SCP	user input
333:	Digital I/O SCP	user input
334:	Digital I/O SCP	user output
335:	Digital I/O SCP	user output
336:	Digital I/O SCP	output current
337:	Digital I/O SCP	output current
341:	Freq/PWM/FM SCP	internal data0 register
342:	Freq/PWM/FM SCP	internal data1 register
343:	Freq/PWM/FM SCP	internal parameter register
344:	Freq/PWM/FM SCP	on-board processor self-test
345:	Freq/PWM/FM SCP	on-board processor self-test
346:	Freq/PWM/FM SCP	user inputs
347:	Freq/PWM/FM SCP	user outputs
348:	Freq/PWM/FM SCP	outputs ACTive/PASSive
349:	Freq/PWM/FM SCP	output interrupts
350:	Watchdog SCP	enable/disable timer
351:	Watchdog SCP	relay drive and coil closed
352:	Watchdog SCP	relay drive and coil open
353:	Watchdog SCP	I/O Disconnect line

354: Watchdog SCP I/O Disconnect supply

*WAI

Wait-to-continue. Prevents an instrument from executing another command until the operation begun by the previous command is finished (sequential operation).

NOTE Do not use *WAI to determine when the CAL:SETUP or CAL:TARE commands have completed. Instead, use their query forms CAL:SETUP? or CAL:TARE?. CAL:SETUP? and CAL:TARE? return a value only after the CAL:SETUP or CAL:TARE operations are complete.

Command Quick Reference

The following tables summarize SCPI and IEEE-488.2 Common (*) commands for the VT1415A Algorithmic Loop Controller.

SCPI Command Quick Reference

Command	Description
ABORt	Stops scanning immediately and sets trigger system to idle state (scan lists are unaffected)
ALGorithm	Subsystem to define, configure and enable loop control algorithms
[:EXPLicit]	
:ARRay <*alg_name*>,<*array_name*>,<*block_data*>	Defines contents of array <*array_name*> in algorithm <*alg_name*> or if <*alg_name*> is "GLOBALS", defines values global to all algorithms.
:ARRay? <*alg_name*>,<*array_name*>	Returns block data from <*array_name*> in algorithm <*alg_name*> or if <*alg_name*> is "GLOBALS", returns values from a global array.
:DEFine <*alg_name*>[,<*swap_size*>],<*program_data*>	Defines algorithms or global variables. <program_data> is 'C' source of algorithm or global declaration.
:SCALar <*alg_name*>,<*var_name*>,<*value*>	Defines value of variable <*var_name*> in algorithm <*alg_name*> or if <*alg_name*> is "GLOBALS", defines a value global to all algorithms.
:SCALar? <*alg_name*>,<var_name>	Returns value from <*var_name*> in algorithm <*alg_name*> or if <*alg_name*> is "GLOBALS", returns a value from global variable.
:SCAN	
:RATio <*alg_name*>,<*ratio*>	Sets scan triggers per execution of <*alg_name*> (send also ALG:UPD)
:RATio? <*alg_name*>	Returns scan triggers per execution of <*alg_name*>
:SIZe? <*alg_name*>	Returns size in words of named algorithm
:STATe <*alg_name*>,ON | OFF	Enables/disables named algorithm after ALG:UPDATE sent
:STATe? <*alg_name*>	Returns state of named algorithm
:TIMe? <*alg_name*> | MAIN	Returns worst case alg execution time. Use "MAIN" for overall time.
:FUNCtion	
:DEFine <*function_name*>,<*range*>,<*offset*>,<*func_data*>	Defines a custom conversion function
:OUTPut	
:DELay <*delay*> | AUTO	Sets the delay from scan trigger to start of outputs
:DELay?	Returns the delay from scan trigger to start of outputs
:UPDate	
[:IMMediate]	Requests immediate update of algorithm code, variable, or array
:CHANnel (@<*channel*>	Sets dig channel to synch algorithm updates
:WINDow <*num_updates*>	Sets a window for *num_updates* to occur. *RST default is 20
:WINDow?	Returns setting for allowable number variable and algorithm updates.
ARM	
[:IMMediate]	Arm if ARM:SOUR is BUS or HOLD (software ARM)
:SOURce BUS | EXT | HOLD | IMM | SCP | TTLTrg<n>	Specify the source of Trigger Timer ARM
:SOURce?	Return current ARM source
CALibration	
:CONFigure	Prepare to measure on-board references with an external multimeter
:RESistance	Configure to measure reference resistor
:VOLTage <*range*>, ZERO | FSCale	Configure to measure reference voltage range at zero or full scale
:SETup	Performs Channel Calibration procedure
:SETup?	Returns state of CAL:SETup operation (returns error codes or 0 for OK)
:STORe ADC | TARE	Store cal constants to Flash RAM for either A/D calibration or those generated by the CAL:TARE command

SCPI Command Quick Reference

Command	Description
CALibration (cont.)	
:TARE (@<*ch_list*>)	Calibrate out system field wiring offsets
:RESet	Resets cal constants from CAL:TARE back to zero for all channels
:TARE?	Returns state of CAL:TARE operation (returns error codes or 0 for OK)
:VALue	
:RESistance <*ref_ohms*>	Send to instrument the value of just measured reference resistor
:VOLTage <*ref_volts*>	Send to instrument the value of just measured voltage reference
:ZERO?	Correct A/D for short term offset drift (returns error codes or 0 for OK)
DIAGnostic	
:CALibration	
:SETup	
[:MODE] 0 | 1	Set analog DAC output SCP calibration mode
[:MODE]?	Return current setting of DAC calibration mode
:TARe	
[:OTD]	
[:MODE] 0 | 1	Set mode to control OTD current during tare calibration
[:MODE]?	Return current setting of OTD control during tare calibration
:CHECksum?	Perform checksum on Flash RAM and return a '1' for OK, a '0' for corrupted or deleted memory contents
:COMMand	
:SCPWRITE <*reg_addr*>,<*reg_data*>	Writes values to SCP registers
:CUSTom	
:LINear <*table_ad_range*>,<*table_block*>,(@<*ch_list*>)	Loads linear custom EU table
:PIECewise <*table_ad_range*>,<*table_block*>,(@<*ch_list*>)	Loads piecewise custom EU table
:REFerence:TEMPerature	Puts the contents of the Reference Temperature Register into the FIFO
:INTerrupt[:LINe] <*intr_line*>	Sets the VXIbus interrupt line the module will use
:INTerrupt[:LINe]?	Returns the VXIbus interrupt line the module is using
:OTDetect[:STATe] ON | OFF, (@<*ch_list*>)	Controls "Open Transducer Detect" on SCPs contained in <*ch_list*>
:OTDetect[:STATe]? (@<*channel*>)	Returns current state of OTD on SCP containing <*channel*>
:QUERy	
:SCPREAD? <*reg_addr*>	Returns value from an SCP register
:VERSion?	Returns manufacturer, model, serial#, flash revision # and date e.g. Agilent,E1415B,US34000478,A.04.00, Wed Jul 08 11:06:22 MDT 1994
FETCh?	Return readings stored in VME Memory (format set by FORM cmd)
FORMat	
[:DATA] <*format*>[, <*size*>]	Set format for response data from [SENSe:]DATA?
ASCii[, 7]	Seven bit ASCII format (not as fast as 32-bit because of conversion)
PACKed[, 64]	Same as REAL, 64 except NaN, +INF and -INF format compatible with Agilent BASIC
REAL[, 32]	IEEE 32-bit floating point (requires no conversion so is fastest)
REAL, 64	IEEE 64-bit floating point (not as fast as 32-bit because of conversion)
[:DATA]?	Returns format: REAL
INITiate	
[:IMMediate]	Put module in Waiting for Trigger state (ready to make one scan)
INPut	
:FILTer	Control filter Signal Conditioning Plug-Ons
[:LPASs]	
:FREQuency <*cutoff_freq*>,(@<*ch_list*>)	Sets the cutoff frequency for active filter SCPs
:FREQuency? (@<*channel*>)	Returns the cutoff frequency for the channel specified

Command Quick Reference

SCPI Command Quick Reference

Command	Description
[:STATe] ON | OFF, (@<*channel*>)	Turn filtering OFF (pass through) or ON (filter)
[:STATe]? (@<*channel*>)	Return state of SCP filters
:GAIN <*chan_gain*>,(@<*ch_list*>)	Set gain for amplifier-per-channel SCP
:GAIN? (@<*channel*>)	Returns the channel's gain setting
:LOW <*wvolt_type*>,(@<*ch_list*>)	Controls the connection of input LO on a Strain Bridge (Opt. 21 SCP)
:LOW? (@<*channel*>)	Returns the LO connection for the Strain Bridge at *channel*
:POLarity NORmal | INVerted,(@<*ch_list*>)	Sets input polarity on a digital SCP channel
:POLarity? (@<*channel*>)	Returns digital polarity currently set for <*channel*
MEMory	
:VME	
:ADDRess <*mem_address*>	Specify address of VME memory card to be used as reading storage
:ADDRess?	Returns address of VME memory card
:SIZE <*mem_size*>	Specify number of bytes of VME memory to be used to store readings
:SIZE?	Returns number of VME memory bytes allocate to reading storage
:STATe 1 | 0 | ON | OFF	Enable or disable reading storage in VME memory at INIT
:STATe?	Returns state of VME memory, 1=enabled, 0=disabled
OUTPut	
:CURRent	
:AMPLitude <*amplitude*>,(@<*ch_list*>)	Set amplitude of Current Source SCP channels
:AMPLitude? (@<*channel*>)	Returns the setting of the Current Source SCP channel
:STATe ON | OFF,(@<*ch_list*>)	Enable or disable the Current Source SCP channels
:STATe? (@<*channel*>)	Returns the state of the Current Source SCP channel
:POLarity NORmal | INVerted,(@<*ch_list*>)	Sets output polarity on a digital SCP channel
:POLarity? (@<*channel*>)	Returns digital polarity currently set for <*channel*>
:SHUNt ON | OFF,(@<*ch_list*>)	Adds shunt resistance to leg of Bridge Completion SCP channels
:SHUNt? (@<*channel*>)	Returns the state of the shunt resistor on Bridge Completion SCP channel
:TTLTrg	
:SOURce FTRigger | LIMit | SCPlugon | TRIGger	Sets the internal trigger source that can drive the VXIbus TTLTrg lines
:SOURce?	Returns the source of TTLTrg drive.
:TTLTrg<n>	
[:STATe] ON | OFF	When module triggered, source a VXIbus trigger on TTLTrg<n>
[:STATe]?	Returns whether the TTL trigger line specified by n is enabled
:TYPE PASSive | ACTive,(@<*ch_list*>)	sets the output drive type for a digital channel
:TYPE? (@<*channel*>)	Returns the output drive type for <*channel*>
:VOLTage	
:AMPLitude <*amplitude*>,(@<*ch_list*>)	Sets the voltage amplitude on Voltage Output and Strain SCPs
:AMPLitude? (@<*channel*>)	Returns the voltage amplitude setting
ROUTe	
:SEQuence	
:DEFine? AIN | AOUT | DIN | DOUT	Returns comma separated list of channels in analog I, O, dig I, O ch lists
:POINts? AIN | AOUT | DIN | DOUT	Returns number of channels defined in above lists.
SAMPle	
:TIMer <*num_samples*>,(@<*ch_list*>)	Sets number of samples that will be made on channels in <*ch_list*>
:TIMer? (@<*channel*>)	Returns number of samples that will be made on channels in <*ch_list*>
[SENSe:]	
CHANnel	
:SETTling <settle_time>,(@<*ch_list*>)	Sets the channel settling time for channels in *ch_list*
:SETTling? (@<*channel*>)	Returns the channel settling time for *channel*
DATA	
:CVTable? (@<*ch_list*>)	Returns elements of Current Value Table specified by *ch_list*
:RESet	Resets all entries in the Current Value Table to IEEE "Not-a-number"
:FIFO	

SCPI Command Quick Reference

Command	Description
[:ALL]?	Fetch all readings until instrument returns to trigger idle state
:COUNt?	Returns the number of measurements in the FIFO buffer
:HALF?	Returns 1 if at least 32,768 readings are in FIFO, else returns 0
:HALF?	Fetch 32,768 readings (half the FIFO) when available
:MODE BLOCK | OVERwrite	Set FIFO mode.
:MODE?	Return the currently set FIFO mode
:PART? <*n_readings*>	Fetch *n_readings* from FIFO reading buffer when available
:RESet	Reset the FIFO counter to 0
FREQuency	
:APERture <*gate_time*>,(@<*ch_list*>)	Sets the gate time for frequency counting
:APERture? (@<*channel*>)	Returns the gate time set for frequency counting
FUNCtion	Equate a function and range with groups of channels
:CONDition (@<*ch_list*>)	Sets function to sense digital state
:CUSTom [<*range*>,](@<*ch_list*>)	Links channels to custom EU conversion table loaded by DIAG:CUST:LIN or DIAG:CUST:PIEC commands
:REFerence [<*range*>,](@<*ch_list*>)	Links channels to custom reference temperature EU conversion table loaded by DIAG:CUST:PIEC commands
:TC <*type*>,[<*range*>,](@<*ch_list*>)	Links channels to custom temperature EU conversion table loaded by DIAG:CUST:PIEC and performs ref temp compensation for <*type*>
:FREQuency (@<*ch_list*>)	Configure channels to measure frequency
:RESistance <*excite_current*>,[<*range*>,](@<*ch_list*>)	Configure channels to sense resistance measurements
:STRain	Links measurement channels as having read bridge voltage from:
:FBENding [<*range*>,](@<*ch_list*>)	Full BENding
:FBPoisson [<*range*>,](@<*ch_list*>)	Full Bending Poisson
:FPOisson [<*range*>,](@<*ch_list*>)	Full POisson
:HBENding [<*range*>,](@<*ch_list*>)	Half BENding
:HPOisson [<*range*>,](@<*ch_list*>)	Half Poisson
[:QUARter] [<*range*>,](@<*ch_list*>)	QUARter
RTD	85 | 92
TCouple, CUST | E | EEXT | J | K | N | S | T	thermocouples
THERmistor	2250 | 5000 | 10000
:TEMPerature <*sensor_type*>,<*sub_type*>, [<*range*>,](@<*ch_list*>)	Configure channels for temperature measurement types above: excitation current comes from Current Output SCP.
:TOTalize (@<*ch_list*>)	Configure channels to count digital state transitions
:VOLTage[:DC] [<*range*>,](@<*ch_list*>)	Configure channels for dc voltage measurement
RTD, 85 | 92	RTDs
THERmistor,5000	thermistors
:REFerence <*sensor_type*>,<*sub_type*>,[<*range*>,](@<*ch_list*>)	Configure channel for reference temperature measurements above:
:CHANnels (@<*ref_channel*>),(@<*ch_list*>)	Groups reference temperature channel with TC measurement channels
:TEMPerature <*degrees_c*>	Specifies the temperature of a controlled temperature reference junction
:STRain	
:EXCitation <*excite_v*>,(@<*ch_list*>)	Specifies the Excitation Voltage by channel to the strain EU conversion
:STRain	
:EXCitation <*excite_v*>,(@<*ch_list*>)	Specifies the Excitation Voltage by channel to the strain EU conversion
:EXCitation? (@<*channel*>)	Returns the Excitation Voltage set for <*channel*>
:GFACtor <*gage_factor*>,(@<*ch_list*>)	Specifies the Gage Factor by channel to the strain EU conversion
:GFACtor? (@<*channel*>)	Returns the Gage Factor set for <*channel*>
:POISson <*poisson_ratio*>,(@<*ch_list*>)	Specifies the Poisson Ratio by channel to the strain EU conversion

SCPI Command Quick Reference

Command	Description
[SENSe:]STRAin (continued)	
:POISson? (@<*channel*>)	Returns the Poisson Ratio set for <*channel*>
:UNSTrained <*unstrained_v*>,(@<*ch_list*>)	Specifies the Unstrained Voltage by channel to the strain EU conversion
:UNSTrained? (@<*channel*>)	Returns the Unstrained Voltage set for <*channel*>
SOURce	
:FM	
[:STATe] 1 | 0 | ON | OFF,(@<*ch_list*>)	Configure digital channels to output frequency modulated signal
[:STATe]? (@<*channel*>)	Returns state of channels for FM output
:FUNCtion	
[:SHAPe]	
:CONDition (@<*ch_list*>)	Configures channels to output static digital levels
:PULSe (@<*ch_list*>)	Configures channels to output digital pulse(s)
:SQUare (@<*ch_list*>)	Configures channels to output 50/50 duty cycle digital pulse train
:PULM	
:STATe 1 | 0 | ON | OFF,(@<*ch_list*>)	Configure digital channels to output pulse width modulated signal
:STATe? (@<*channel*>)	Returns state of channels for PW modulated output
:PERiod <*period*>,(@<*ch_list*>)	Sets pulse period for PW modulated signals
:PERiod? ,(@<*channel*>)	Returns pulse period for PW modulated signals
:WIDTh <*width*>,(@<*ch_list*>)	Sets pulse width for FM modulated signals
:WIDTh? (@<*channel*>)	Returns pulse width setting for FM modulated signals
STATus	
:OPERation	Operation Status Group: Bit assignments; 0=Calibrating, 4=Measuring, 8=Scan Complete, 10=FIFO Half Full, 11=algorithm interrupt
:CONDition?	Returns state of Operation Status signals
:ENABle <*enable_mask*>	Bits set to 1 enable status events to be summarized into Status Byte
:ENABle?	Returns the decimal weighted sum of bits set in the Enable register
[:EVENt]?	Returns weighted sum of bits that represent Operation status events
:NTRansition <*transition_mask*>	Sets mask bits to enable pos. Condition Reg. transitions to Event reg
:NTRansition?	Returns positive transition mask value
:PTRansition <*transition_mask*>	Sets mask bits to enable neg. Condition Reg. transitions to Event reg
:PTRansition?	Returns negative transition mask value
:PRESet	Presets both the Operation and Questionable Enable registers to 0
:QUEStionable	Questionable Data Status Group: Bit assignments; 8=Calibration Lost, 9=Trigger Too Fast, 10=FIFO Overflowed, 11=Over voltage, 12=VME Memory Overflow, 13=Setup Changed.
:CONDition?	Returns state of Questionable Status signals
:ENABle <*enable_mask*>	Bits set to 1 enable status events to be summarized into Status Byte
:ENABle?	Returns the decimal weighted sum of bits set in the Enable register
[:EVENt]?	Returns weighted sum of bits that represent Questionable Data events
:NTRansition <*transition_mask*>	Sets mask bits to enable pos. Condition Reg. transitions to Event reg
:NTRansition?	Returns positive transition mask value
:PTRansition <*transition_mask*>	Sets mask bits to enable neg. Condition Reg. transitions to Event reg
:PTRansition?	Returns negative transition mask value
SYSTem	
:CTYPe? (@<*channel*>)	Returns the identification of the SCP at *channel*
:ERRor?	Returns one element of the error queue “0" if no errors

SCPI Command Quick Reference	
Command	Description
:VERSion?	Returns the version of SCPI this instrument complies with
TRIGger	
:COUNt <*trig_count*>	Specify the number of trigger events that will be accepted
:COUNt?	Returns the current trigger count setting
[:IMMediate]	Triggers instrument when TRIG:SOUR is TIMer or HOLD (same as *TRG and IEEE 488.1 GET commands.
:SOURce BUS | EXT | HOLD | IMM | SCP | TIMer | TTLTrg<n>	Specify the source of instrument triggers
:SOURce?	Returns the current trigger source
:TIMer	Sets the interval between scan triggers when TRIG:SOUR is TIMer
[:PERiod] <*trig_interval*>	Sets the interval between scan triggers when TRIG:SOUR is TIMer
[:PERiod]?	Returns setting of trigger timer

Command Quick Reference

IEEE-488.2 Common Command Quick Reference			
Category	Command	Title	Description
Calibration	*CAL?	Calibrate	Performs internal calibration on all 64 channels out to the terminal module connector. Returns error codes or 0 for OK
Internal Operation	*IDN?	Identification	Returns the response: Agilent,E1415B,<*serial#*>,<*driver rev#*>
	*RST	Reset	Resets all scan lists to zero length and stops scan triggering. Status registers and output queue are unchanged.
	*TST?	Self Test	Performs self test. Returns 0 to indicate test passed.
Status Reporting	*CLS	Clear Status	Clears all status event registers and so their status summary bits (except the MAV bit).
	*ESE <*mask*>	Event Status Enable	Set Standard Event Status Enable register bits mask.
	*ESE?	Event Status Enable query	Return current setting of Standard Event Status Enable register.
	*ESR?	Event Status Register query	Return Standard Event Status Register contents.
	*SRE <*mask*>	Service Request Enable	Set Service Request Enable register bit mask.
	*SRE?	Service Request Enable query	Return current setting of the Service Request Enable register.
	*STB?	Read Status Byte query	Return current Status Byte value.
Macros	*DMC <*name*>,<*cmd_data*>	Define Macro Command	Assigns one or a sequence of commands to a macro.
	*EMC 1 | 0	Enable Macro Command	Enable/Disable defined macro commands.
	*EMC?	Enable Macros query	Returns 1 for macros enabled, 0 for disabled.
	*GMC? <*name*>	Get Macro query	Returns command sequence for named macro.
	*LMC?	Learn Macro query	Returns comma-separated list of defined macro names
	*PMC	Purge Macro Commands	Purges all macro commands
	*RMC <*name*>	Remove Individual Macro	Removes named macro command.
Synchronization	*OPC	Operation Complete	Standard Event register's Operation Complete bit will be 1 when all pending device operations have been finished.
	*OPC?	Operation Complete query	Places an ASCII 1 in the output queue when all pending operations have finished.
	*TRG	Trigger	Trigger s module when TRIG:SOUR is HOLD.
	*WAI	Wait to Complete	

Notes

Appendix A
Specifications

Power Requirements (with no SCPs installed)

IPm=Peak Module Current

IDm=Dynamic Module Current

+5 V		+12 V		-12 V		+24 V		-24 V		-5.2 V	
I_{Pm}	I_{Dm}	I_{Pm}	IDm	IPm	IDm	IPm	IDm	IPm	IDm	IPm	IDm
1.0	0.02	0.06	0.01	0.01	0.01	0.1	0.01	0.1	0.01	0.15	0.01

Cooling Requirements

Average (watts/slot)	Pressure (mm H_2O)	Air Flow (liters/s)
14	0.08	0.08

Power Available for SCPs
(See VXI Catalog or SCP manuals for SCP current)

1.0 A ± 24 V, 3.5 A 5 V

Measurement Ranges

dc volts	(VT1501A or VT1502A) ±62.5 mV to ±16 V Full Scale
Temperature	Thermocouples - -200 to +1700 °C Thermistors - (Opt 15 required) -80 to +160 °C RTD's - (Opt 15 required) -200 to +850 °C
Resistance	(VT1505A with VT1501A) 512 to 131 k FS)
Strain	25,000 μ or limit of linear range of strain gage

Measurement Resolution

16 bits (including sign)

Maximum Update Rate (running PIDA algorithms)

1 Loop	2.5 kHz
8 Loops	1 kHz
32 Loops	250 Hz

Trigger Timer and Sample Timer Accuracy

100 ppm (0.01%) from -10 °C to +70 °C

External Trigger Input	TTL compatible input. Negative true edge triggered except first trigger will occur if external trigger input is held low when module is INITiated. Minimum pulse width 100 ns. Since each trigger starts a complete scan of 2 or more channel readings, maximum trigger rate depends on module configuration.
Maximum Input Voltage (Normal mode plus common mode)	With Direct Input, Passive Filter or Amplifier SCPs: Operating: < ± 16 V peak Damage level: > ± 42 V peak With VT1513A, Divide by 16 Attenuator SCP: Operating: < ± 60 V dc, < ± 42 V peak
Maximum Common Mode Voltage	With Direct Input, Passive Filter or Amplifier SCPs: Operating: < ±16 V peak Damage level: > ±42 V peak With VT1513A Divide by 16 Attenuator SCP: Operating: < ± 60 V dc, < ± 42 V peak
Common Mode Rejection	0 to 60 Hz -105 dB
Input Impedance	greater than 90 M differential (1 M with VT1513A Attenuator)
On-Board Current Source	122 μA ± 0.02%, with ± 17 volts Compliance
Maximum Tare Cal Offset	SCP Gain = 1 (Maximum tare offset depends on A/D range and SCP gain)

A/D range ± V F.Scale	16	4	1	0.25	0.0625
Max Offset	3.2213	0.82101	0.23061	0.07581	0.03792

The following specifications reflect the performance of the VT1415A with the VT1501A Direct Input Signal Conditioning Plug-On. The performance of the VT1415A with other SCPs is found in the Specifications section of that SCP's manual.

Measurement Accuracy dc volts

(90 days) 20 °C ± 1 °C (with *CAL? done after 1 hr warm up and CAL:ZERO? within 5 min)

Note: If autoranging is ON for readings < 3.8 V, add ±0.02% to linearity specifications for readings > 3.8 V, add ±0.05% to linearity specifications.

A/D range ± V F.Scale	Linearity % of reading	Offset Error	Noise 3 sigma	Noise* 3 sigma
0.0625	0.01%	5.3 μV	18 μV	8 μV
0.25	0.01%	10.3 μV	45 μV	24 μV
1	0.01%	31 μV	110 μV	90 μV
4	0.01%	122 μV	450 μV	366 μV
16	0.01%	488 μV	1.8 mV	1.5 mV

Temperature Coefficients: Gain - 10 ppm/°C.   Offset - (0 - 40 °C) 0.14 μV/°C, (40 - 55 °C) 0.8 μV+0.38 μV/°C

Temperature Accuracy

The following pages have temperature accuracy graphs that include instrument and firmware linearization errors. The linearization algorithm used is based on the IPTS-68(78) standard transducer curves. Add the custom transducer's accuracy to determine total measurement error.

The thermocouple graphs on the following pages include only the errors due to measuring the voltage output of the thermocouple, as well as the algorithm errors due to converting the thermocouple voltage to temperature. To this error must be added the error due to measuring the reference junction temperature with an RTD or a 5k thermistor. See the graphs for the RTD or the 5k thermistor to determine this additional error. Also, the errors due to gradients across the isothermal reference must be added. If an external isothermal reference panel is used, consult the manufacturer's specifications. If VXI Technology termination blocks are used as the isothermal reference, see the notes below.

NOTE

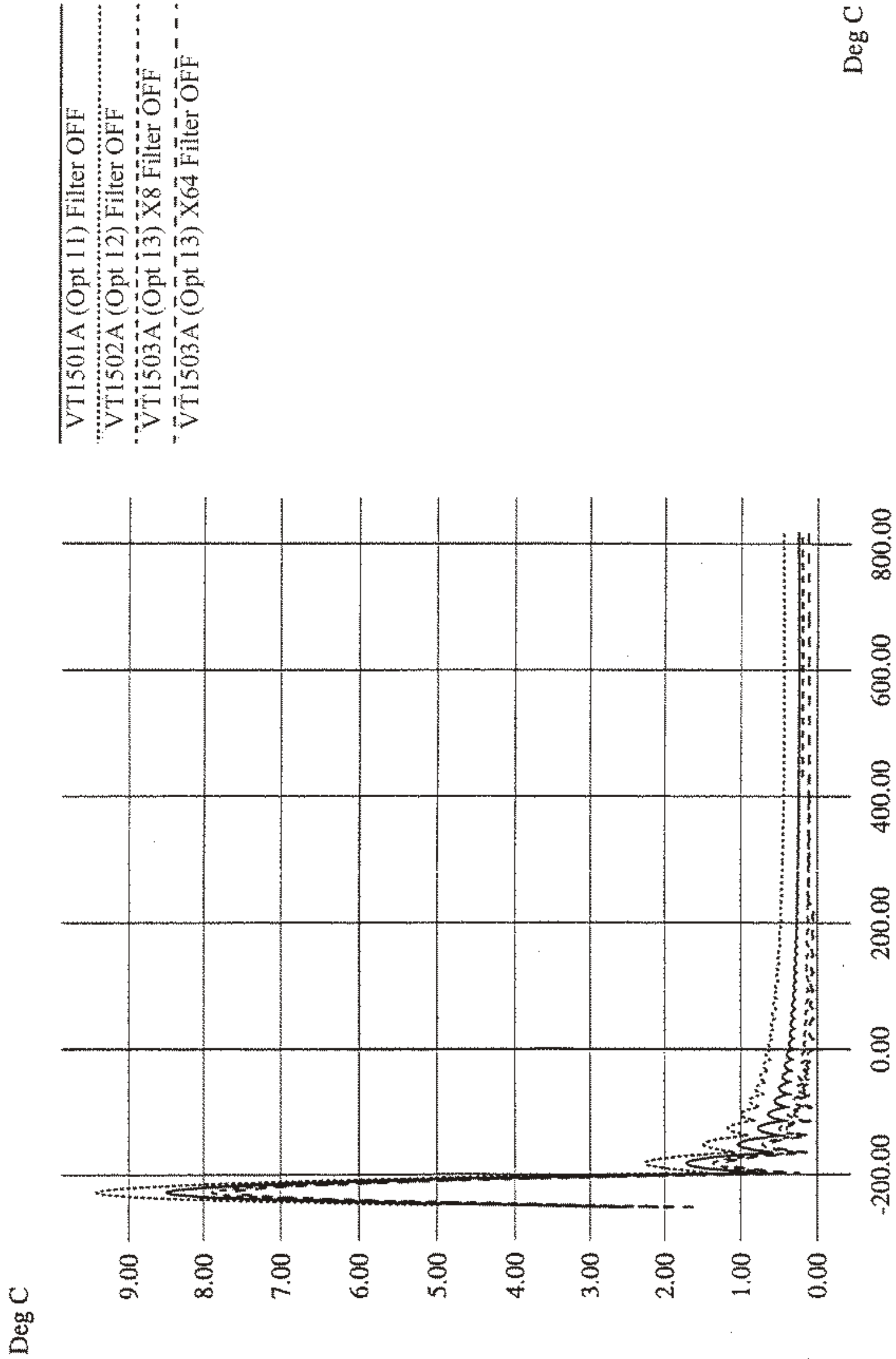
1) When using the Terminal Module as the isothermal reference, add ±0.6 °C to the thermocouple accuracy specs to account for temperature gradients across the Terminal Module. The ambient temperature of the air surrounding the Terminal Module must be within ±2 °C of the temperature of the inlet cooling air to the VXI mainframe.

2) When using the VT1586A Rack-Mount Terminal Panel as the isothermal reference, add ±0.2 °C to the thermocouple accuracy specs to account for temperature gradients across the VT1586A. The VT1586A should be mounted in the bottom part of the rack, below, and away from other heat sources for best performance.

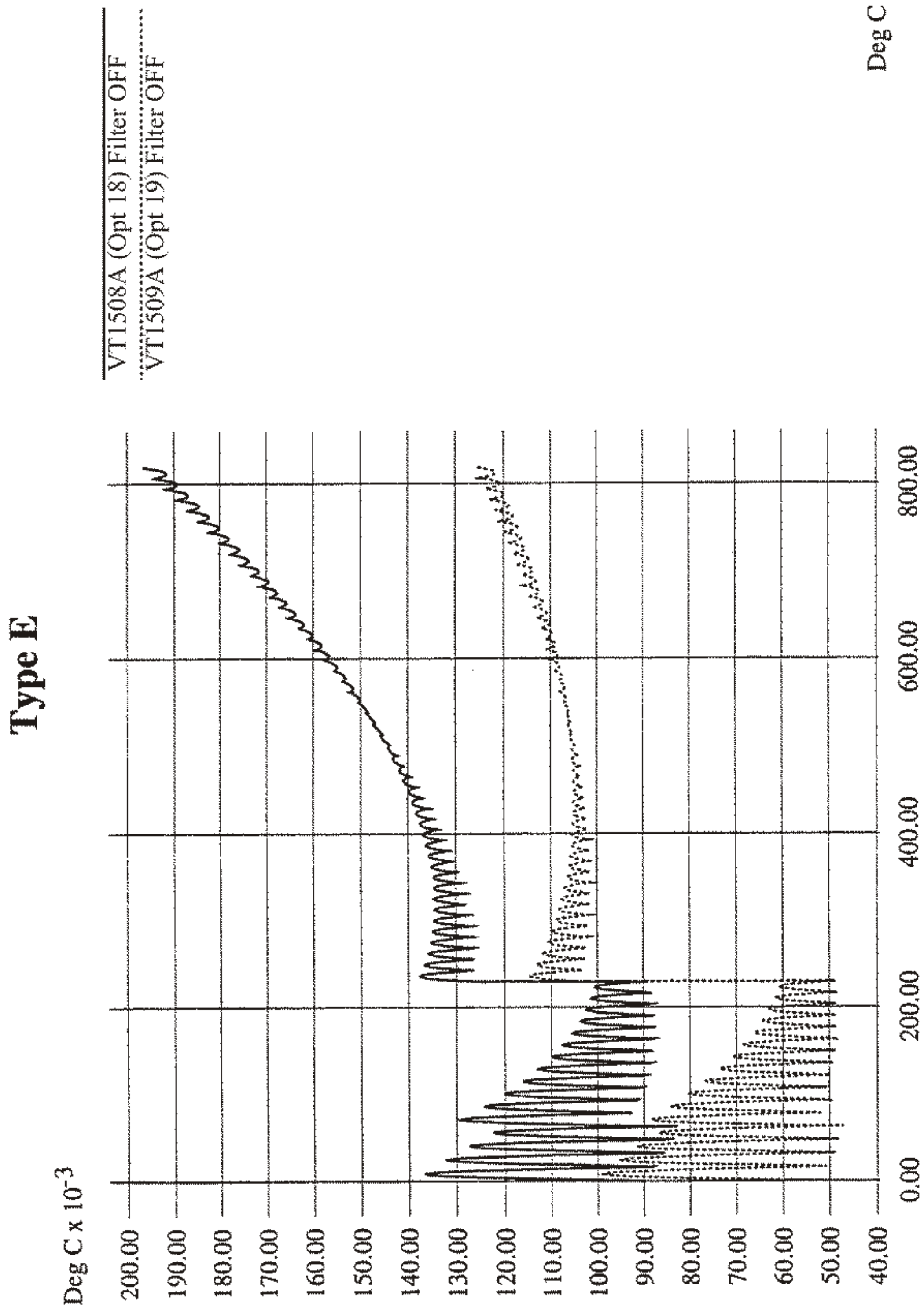
The temperature graphs are found on the following pages:

Thermocouple Type E (-200 to 800 °C) 298,299
Thermocouple Type E (0 to 800 °C) 300,301
Thermocouple Type EEXtended 302,303
Thermocouple Type J 304,305
Thermocouple Type K 306
Thermocouple Type R 307,308
Thermocouple Type S 309,262
Thermocouple Type T 311,312
Reference Thermistor 5k 313,314
Reference RTD 100 315
RTD 100 316,317
Thermistor 2250 318,319
Thermistor 5 k 320,321
Thermistor 10 k 322,323

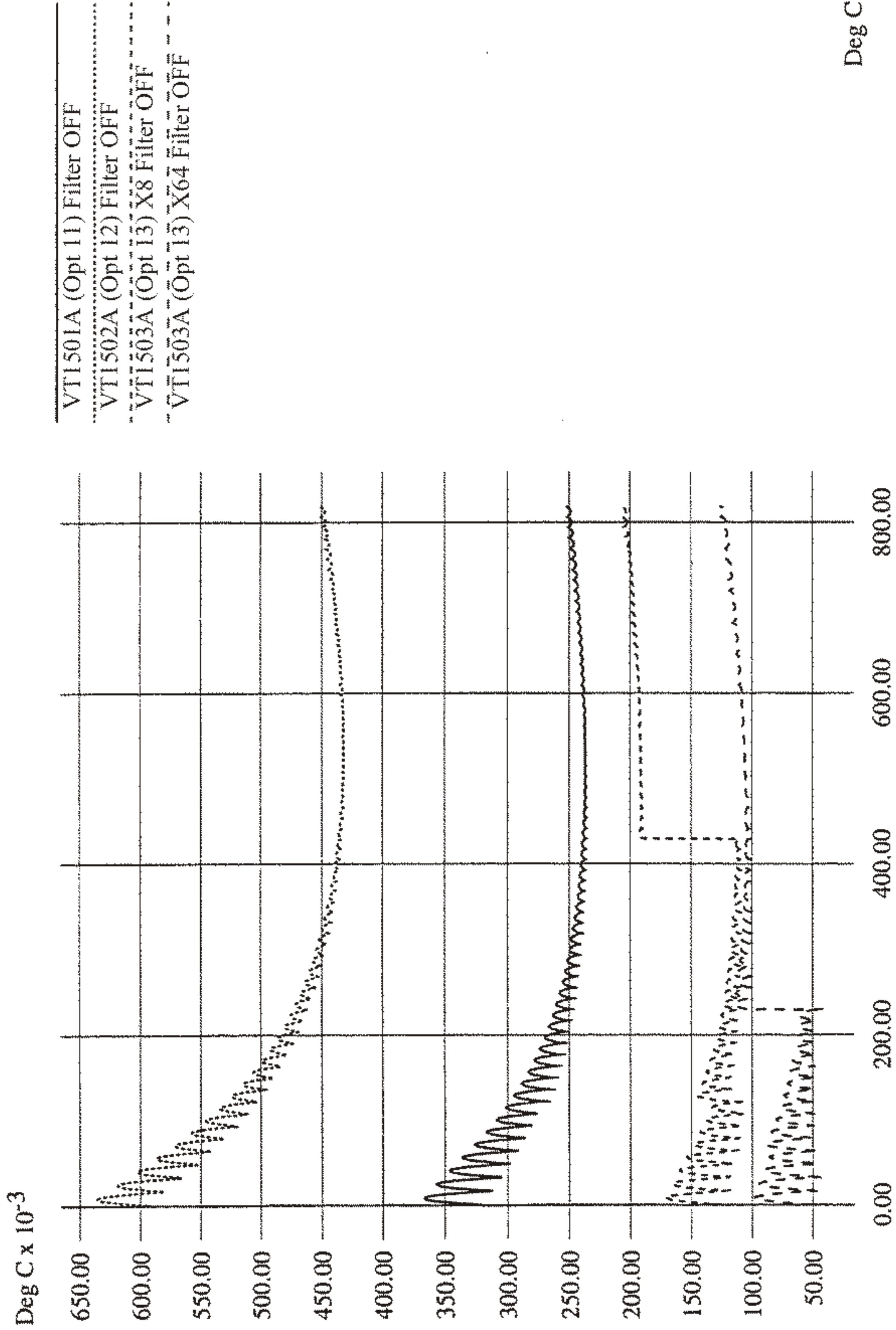
Type E -200 to 800 °C filter off



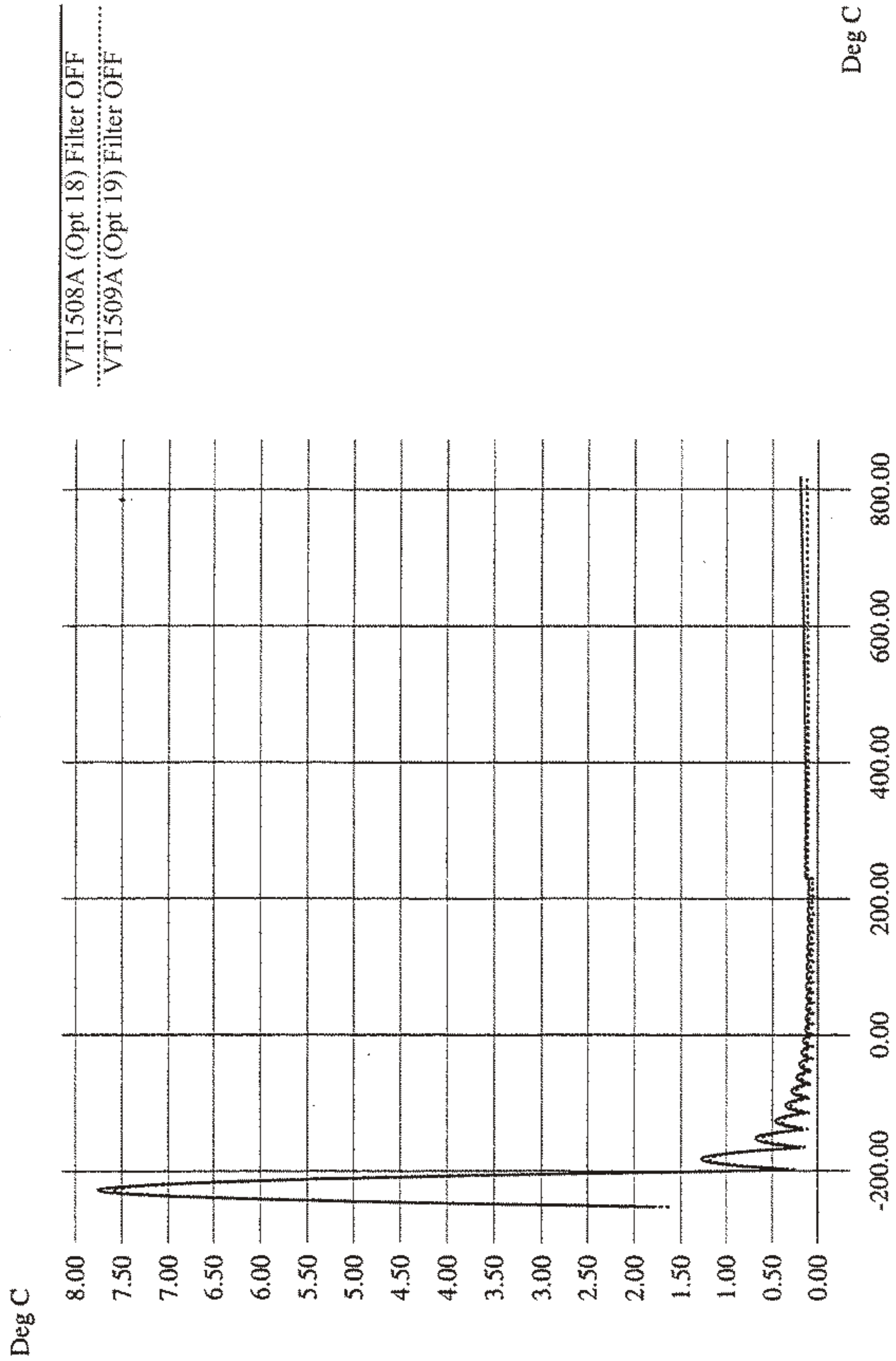
Type E -200 to 800 °C filter off (E1508/09)



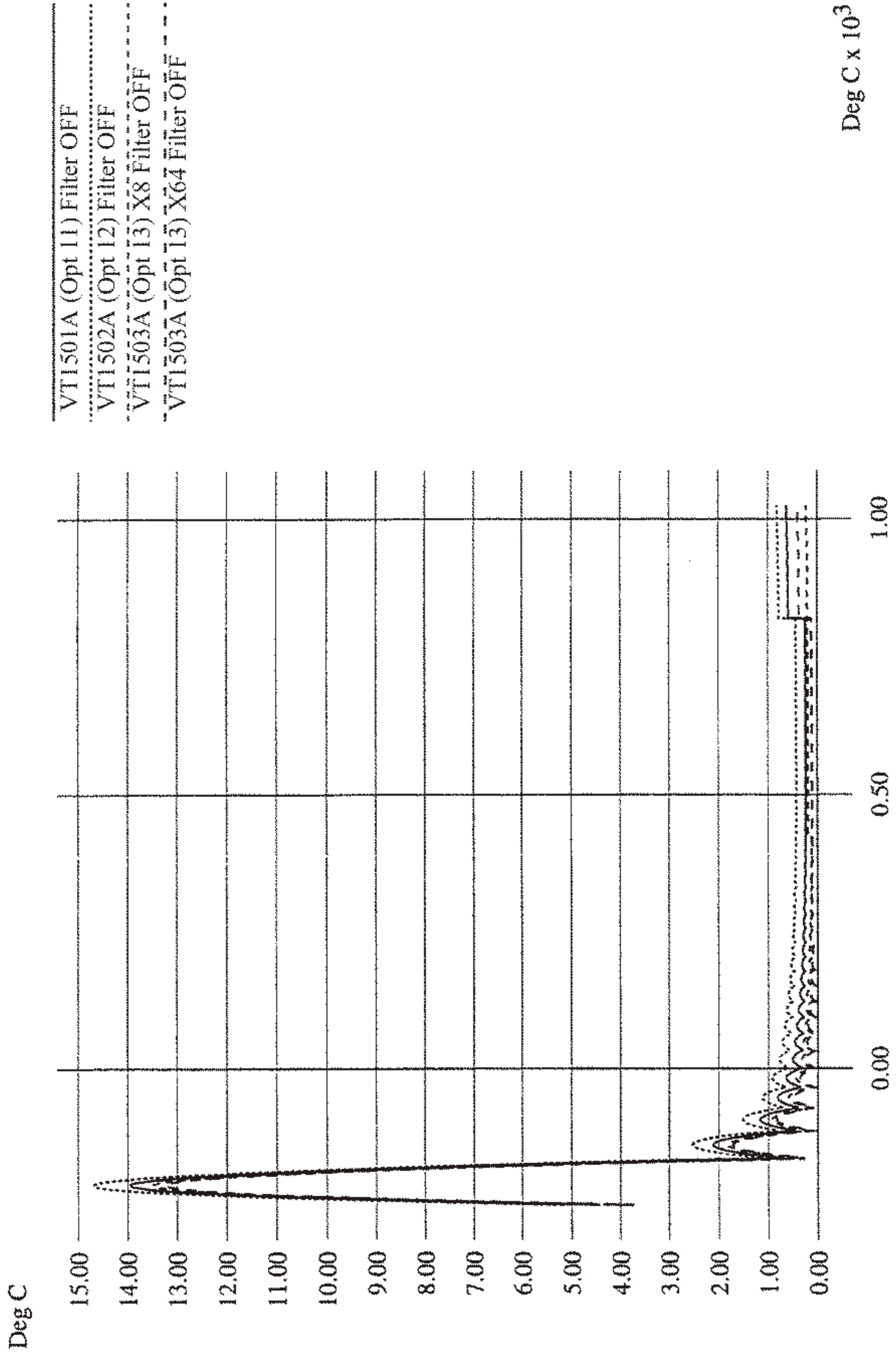
Type E 0 to 800 °C filter off



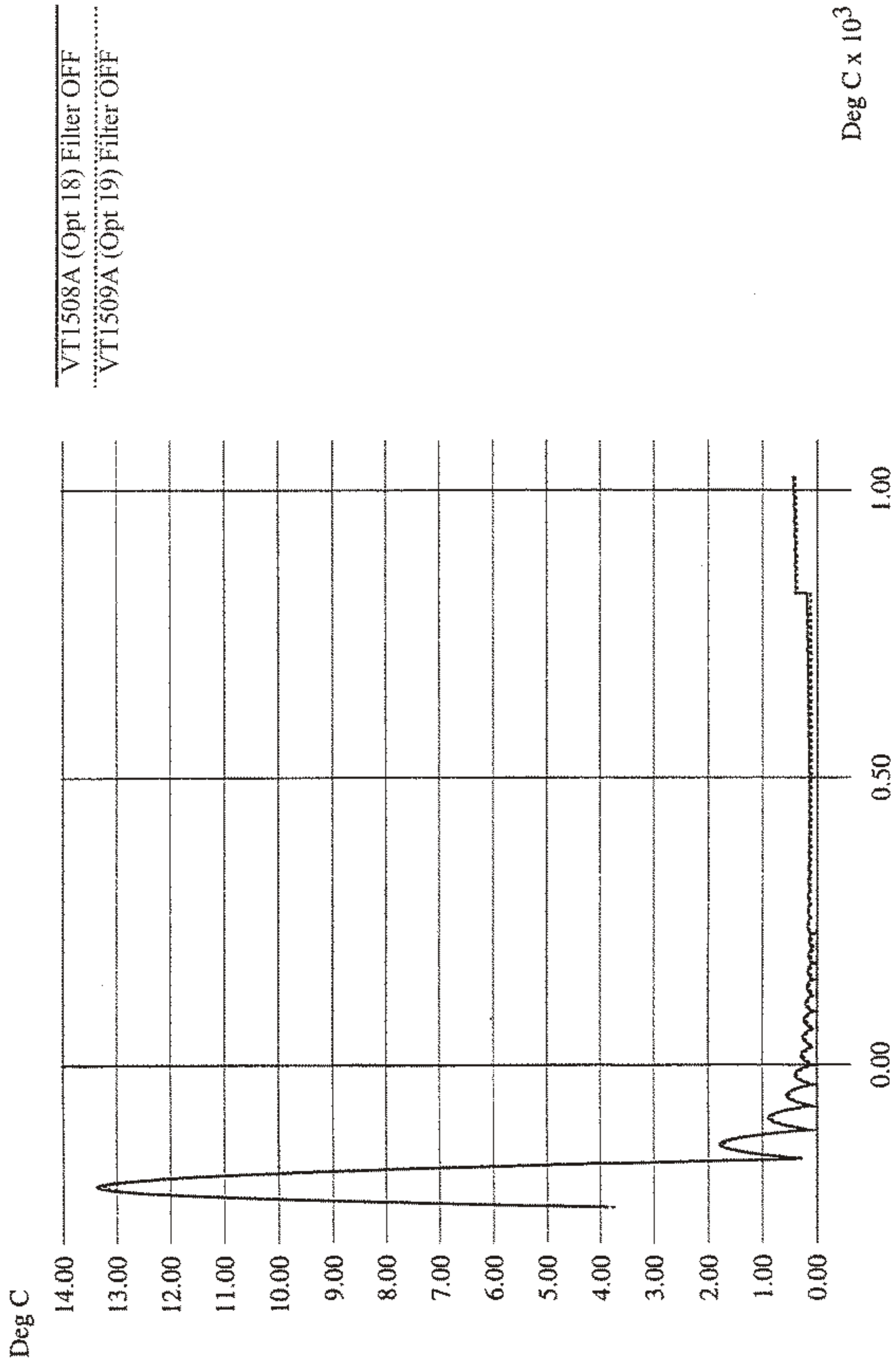
Type E 0 to 800 °C filter off (VT1508A/09A)



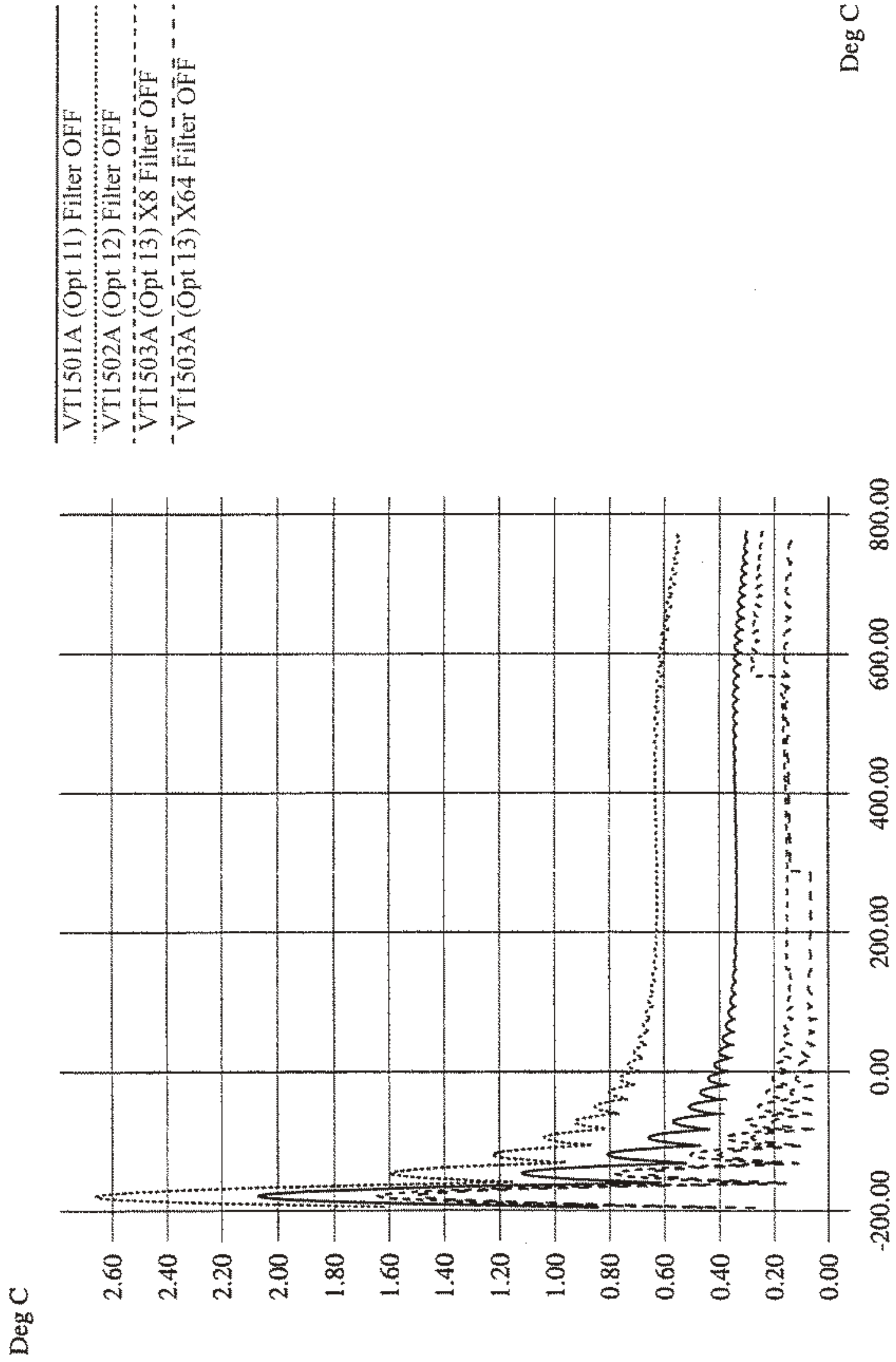
Type EEXtended filter off



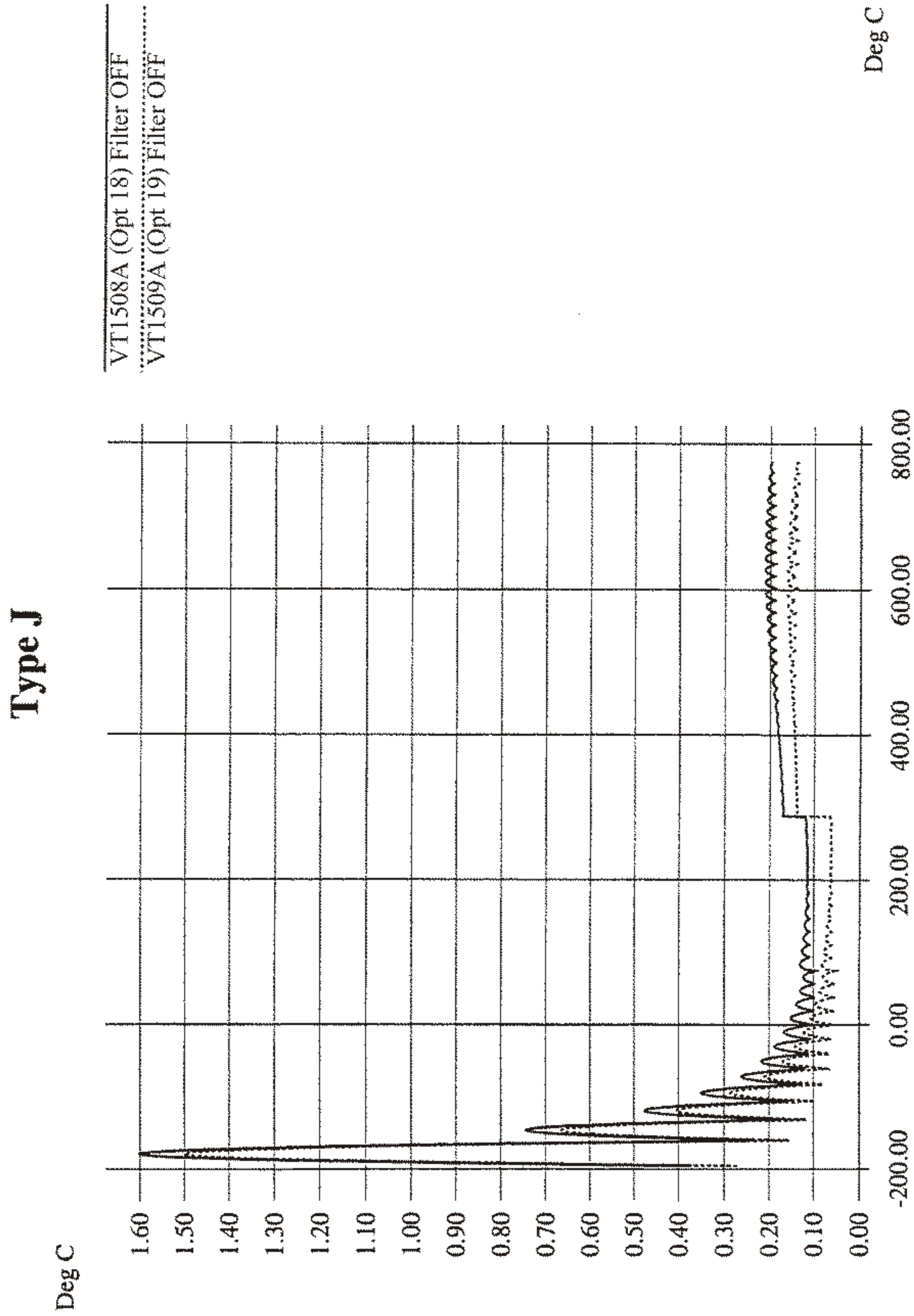
Type EEXtended filter off (VT1508A/09A)



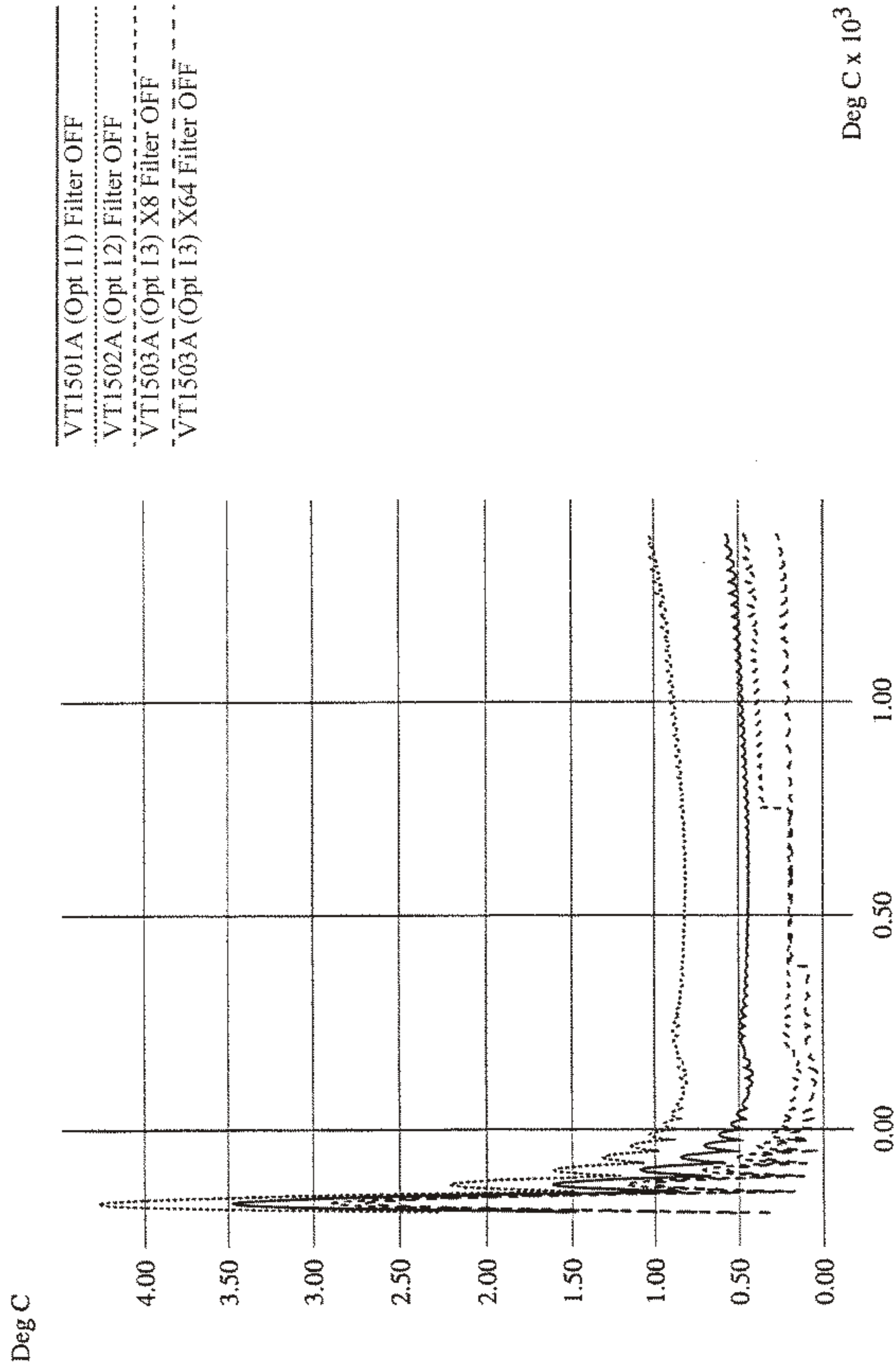
Type J filter off



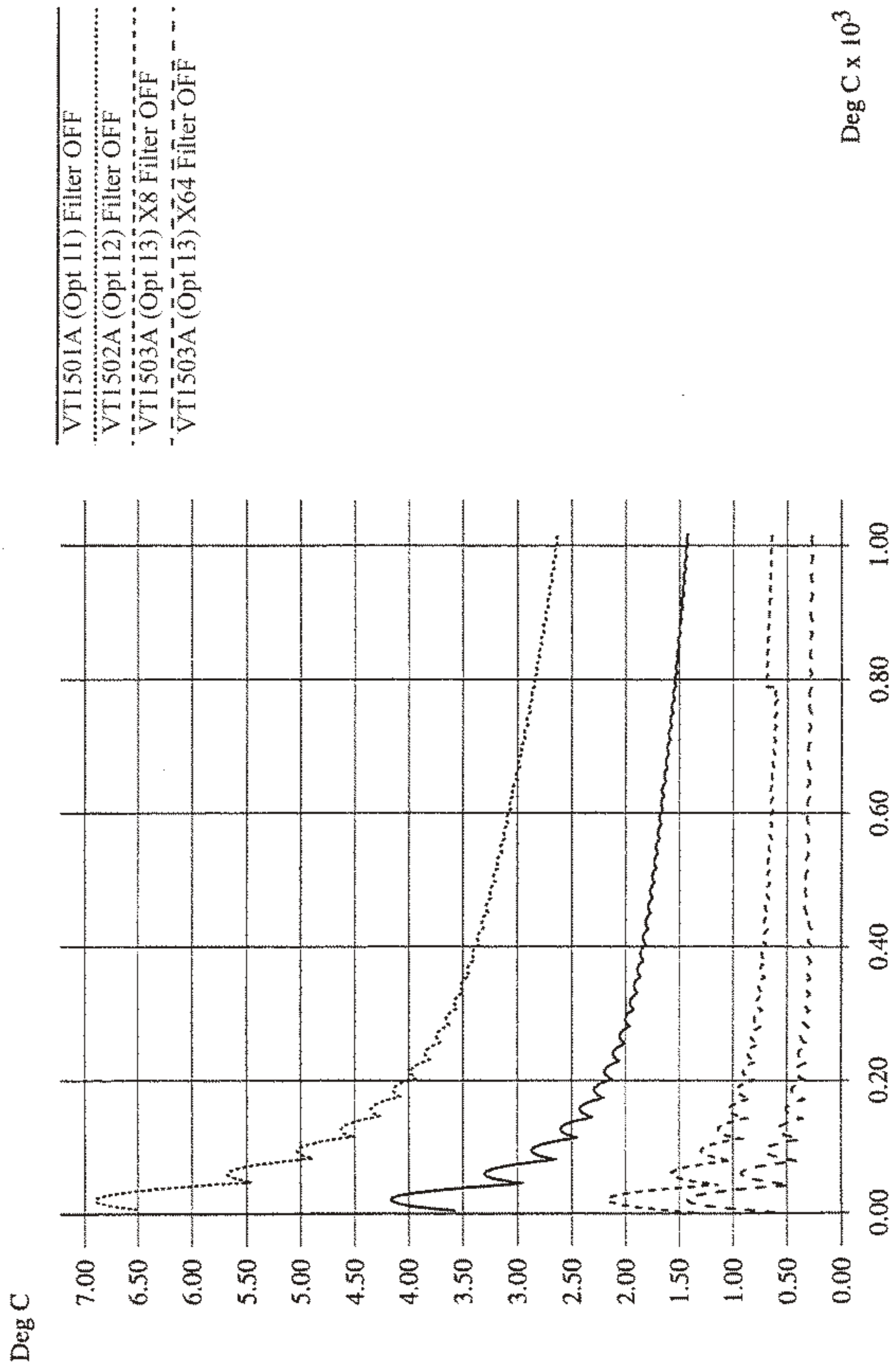
Type J filter off (VT1508A/09A)



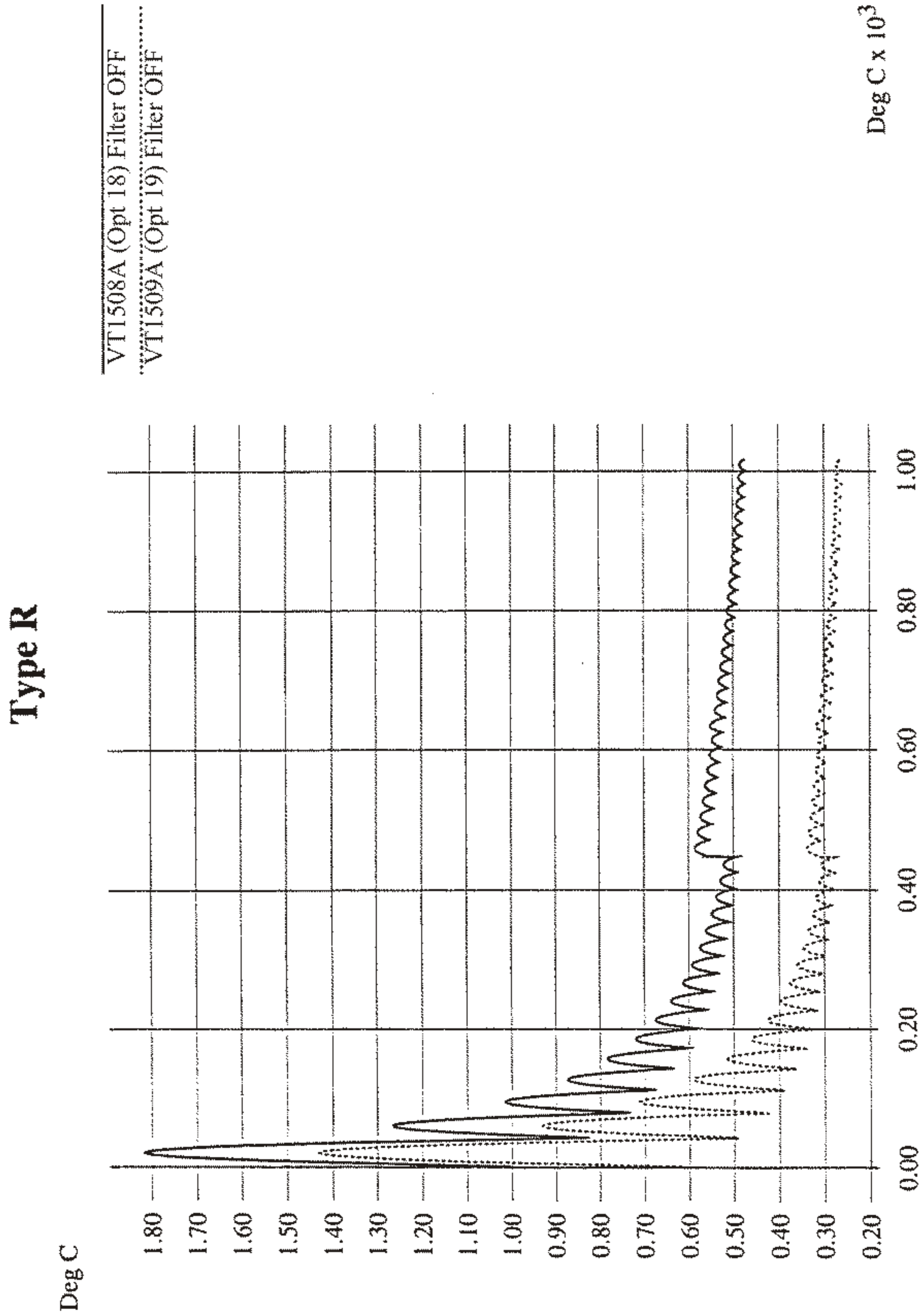
Type K filter off



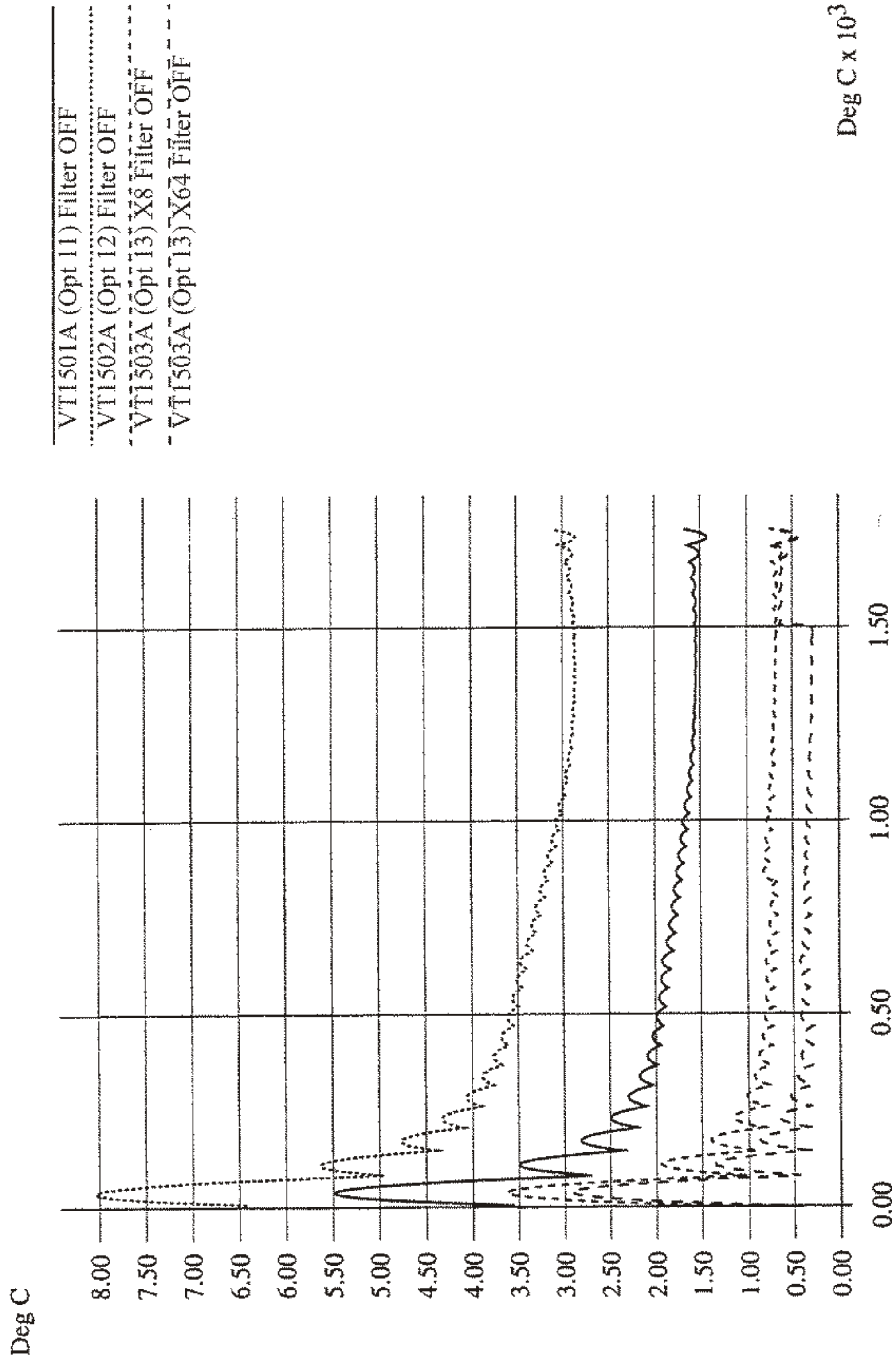
Type R filter off



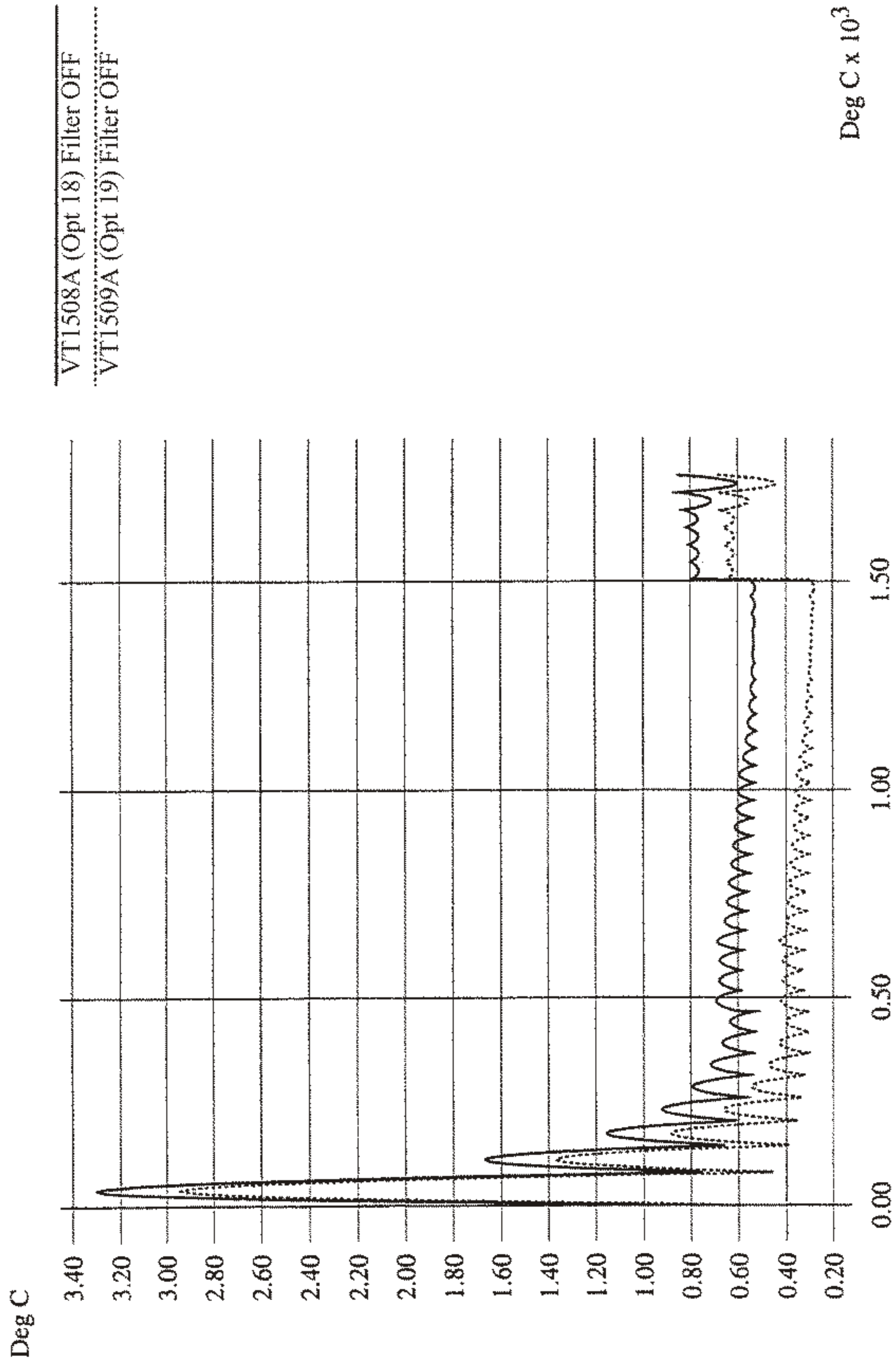
Type R filter off (VT1508A/09A)



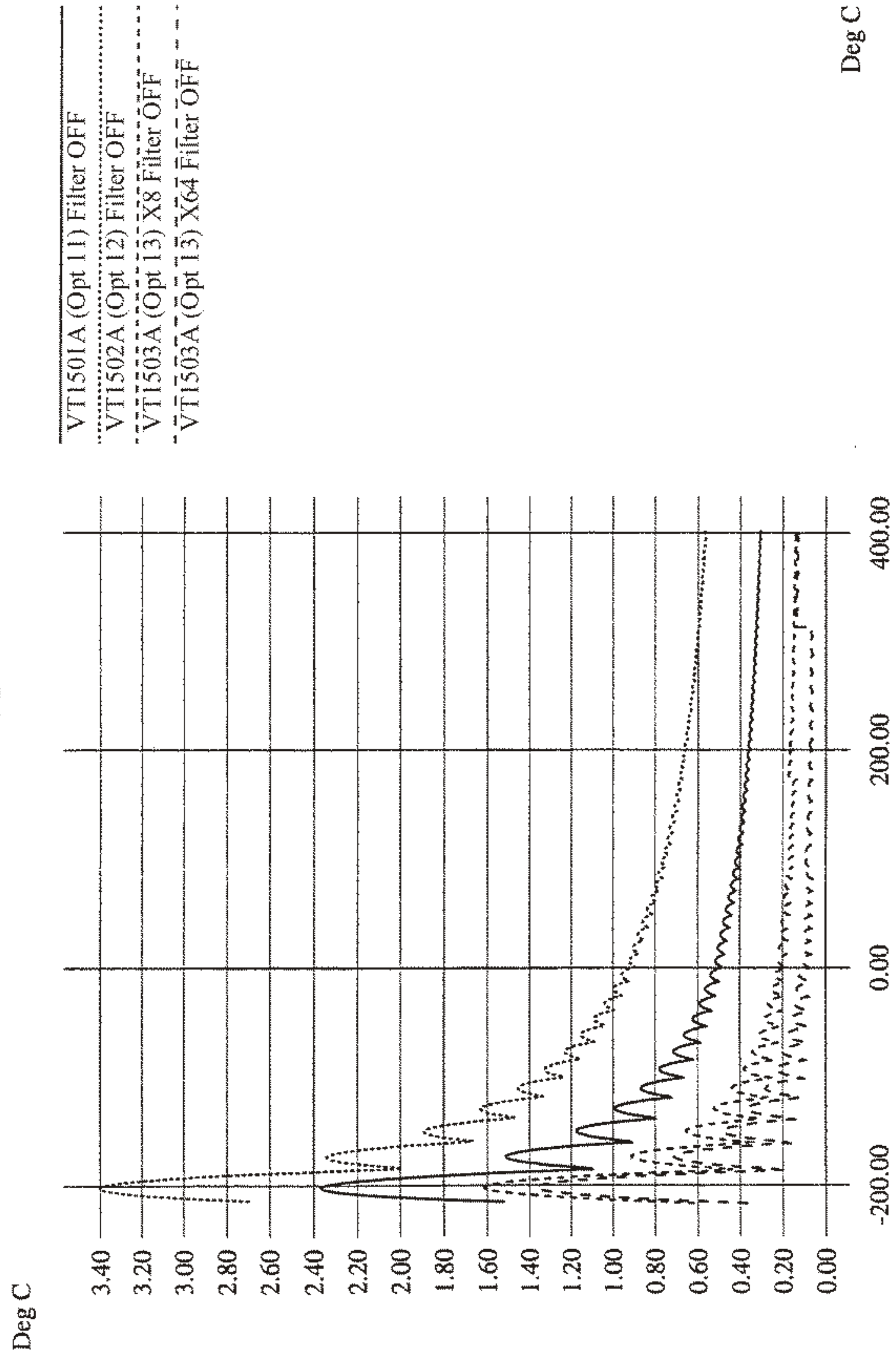
Type S filter off



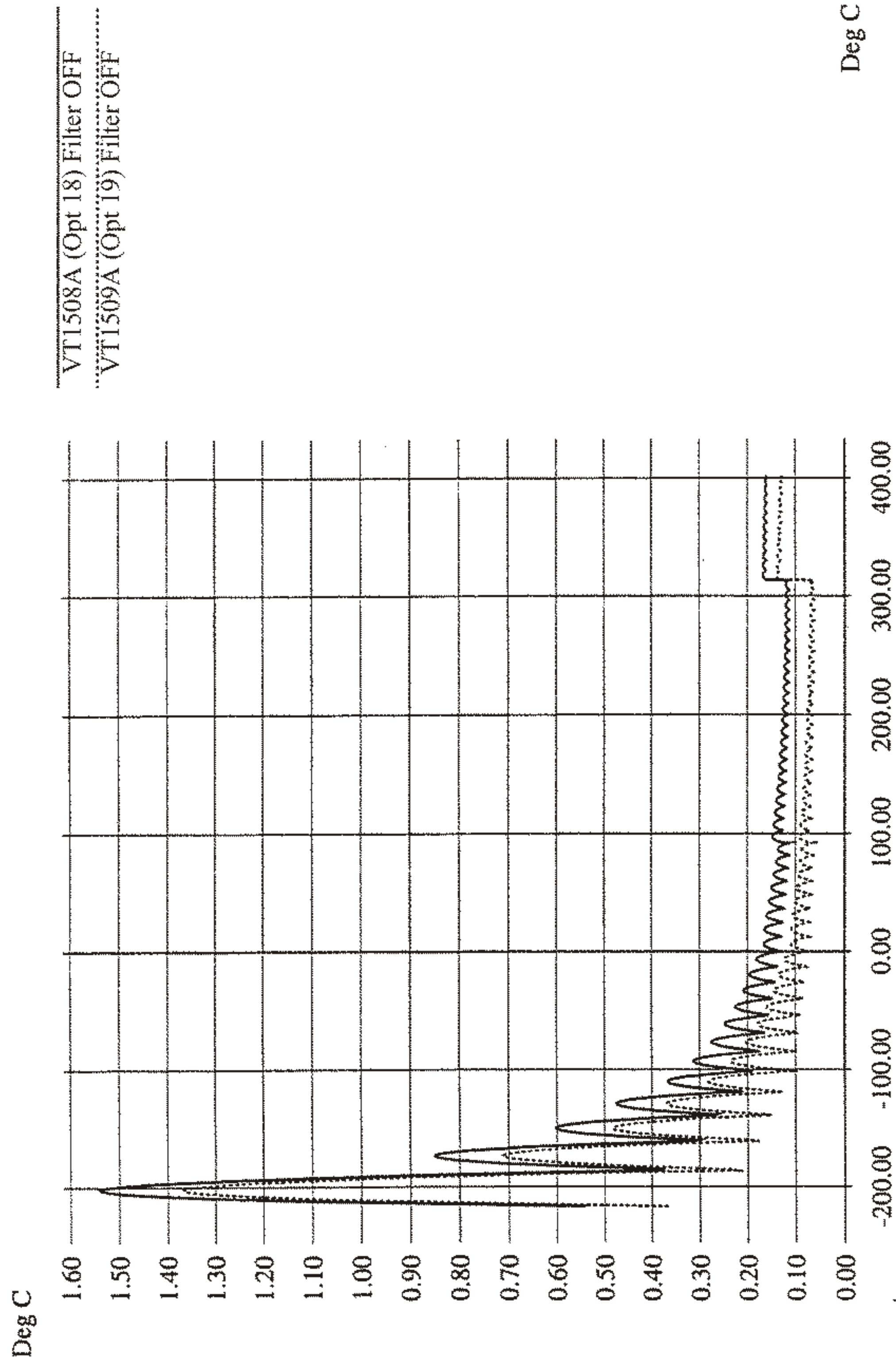
Type S filter off (VT1508A/09A)



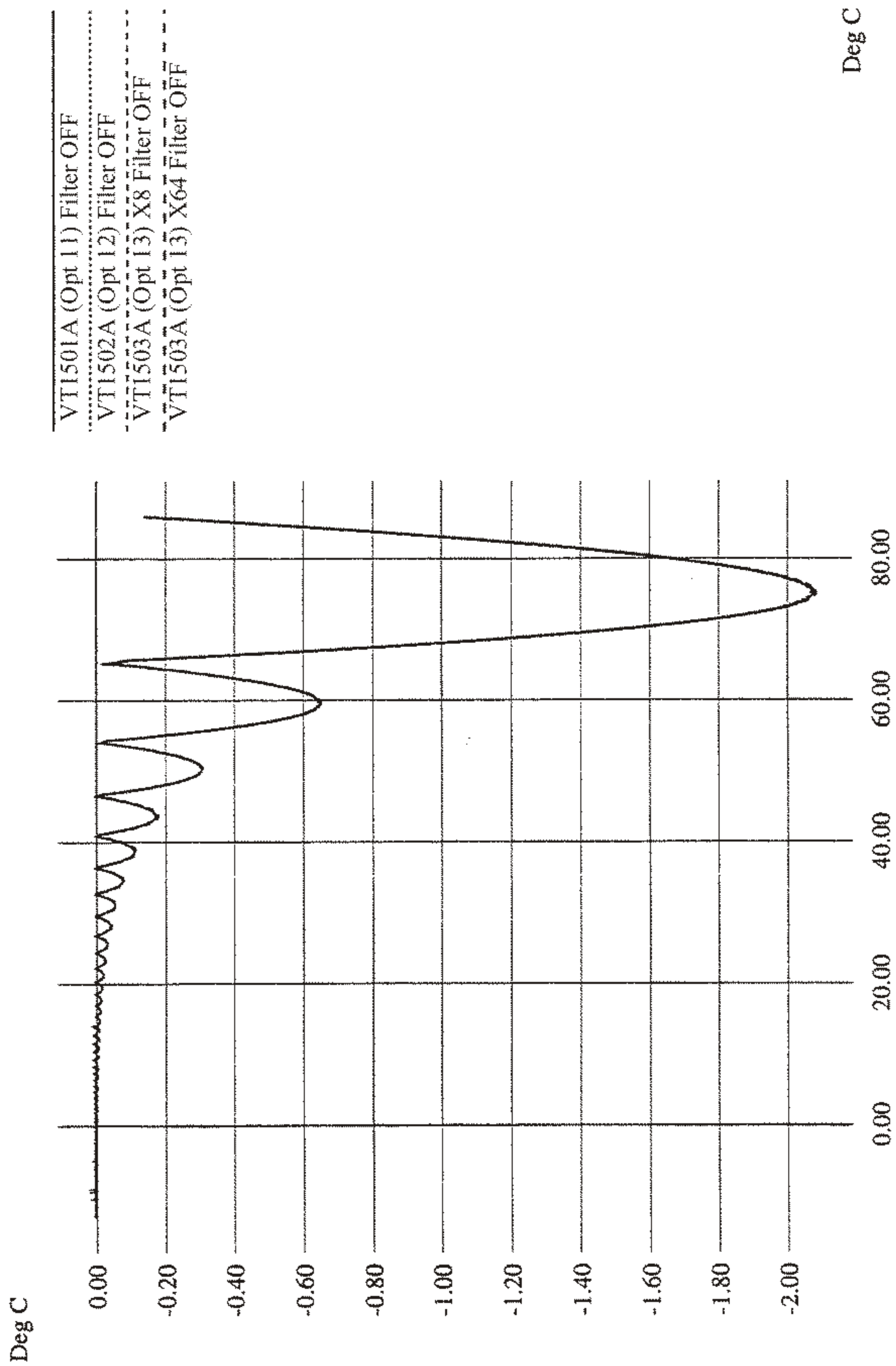
Type T filter off



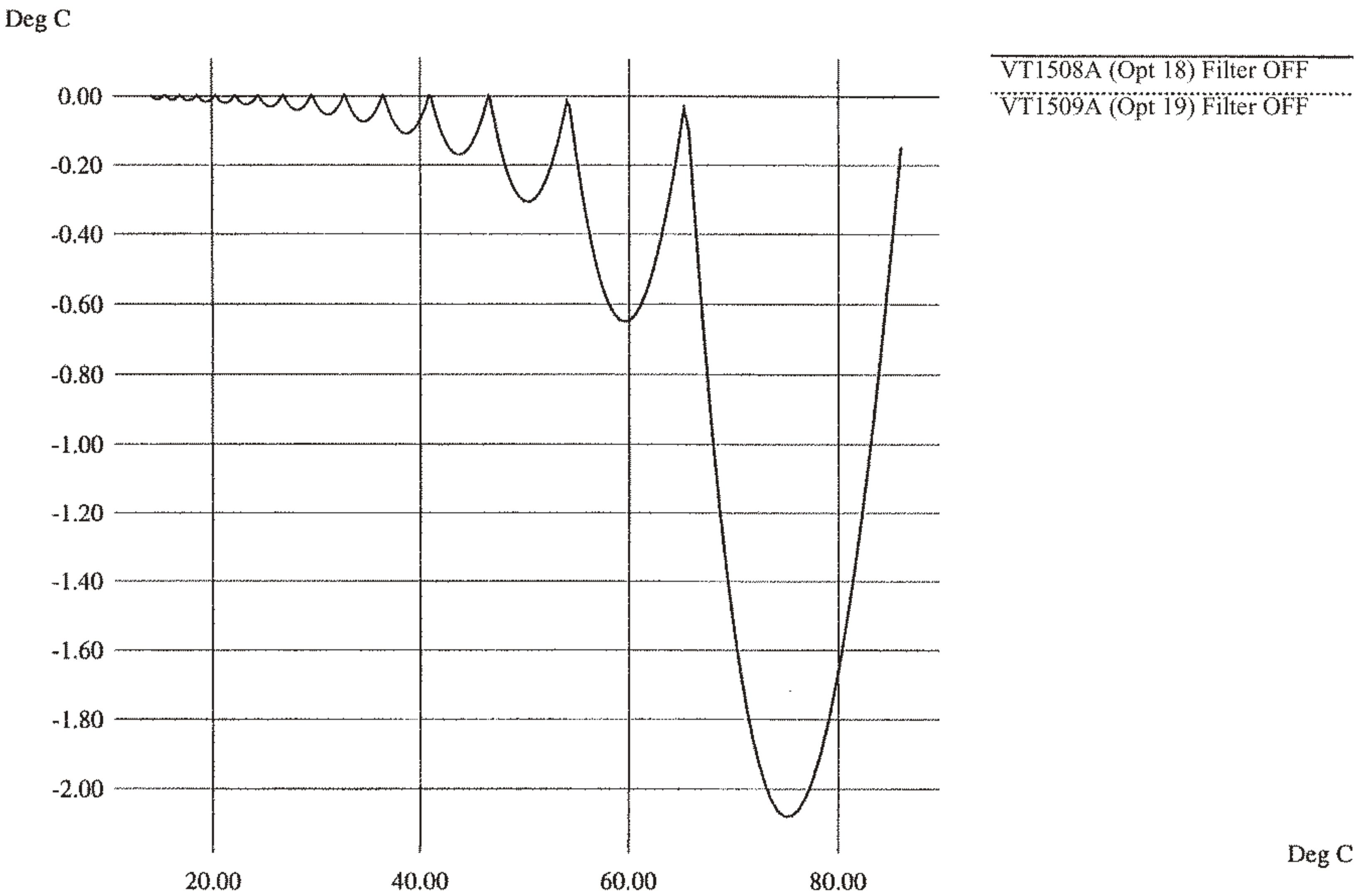
Type T filter off (VT1508A/09A)



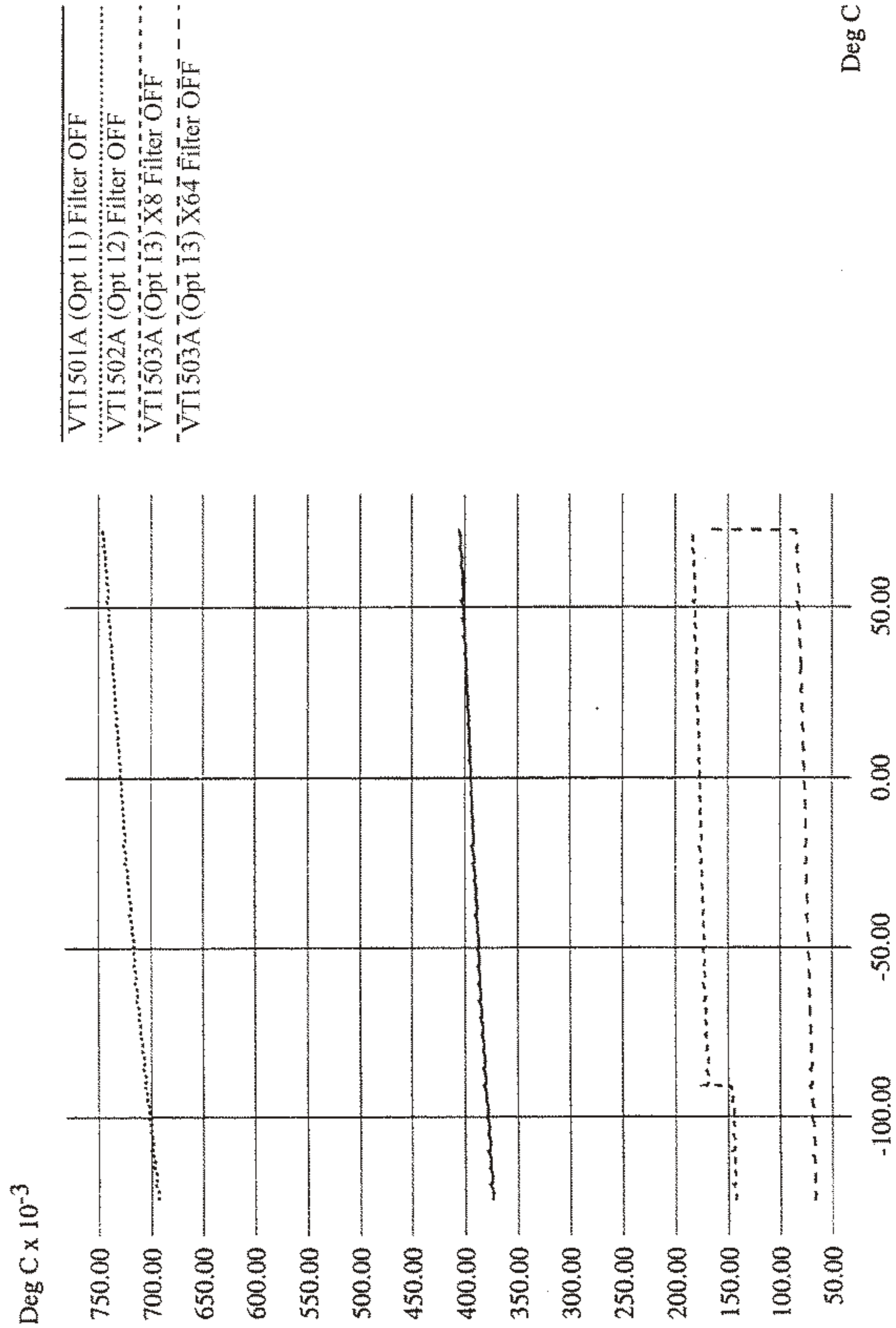
Reference Thermistor 5 k filter off



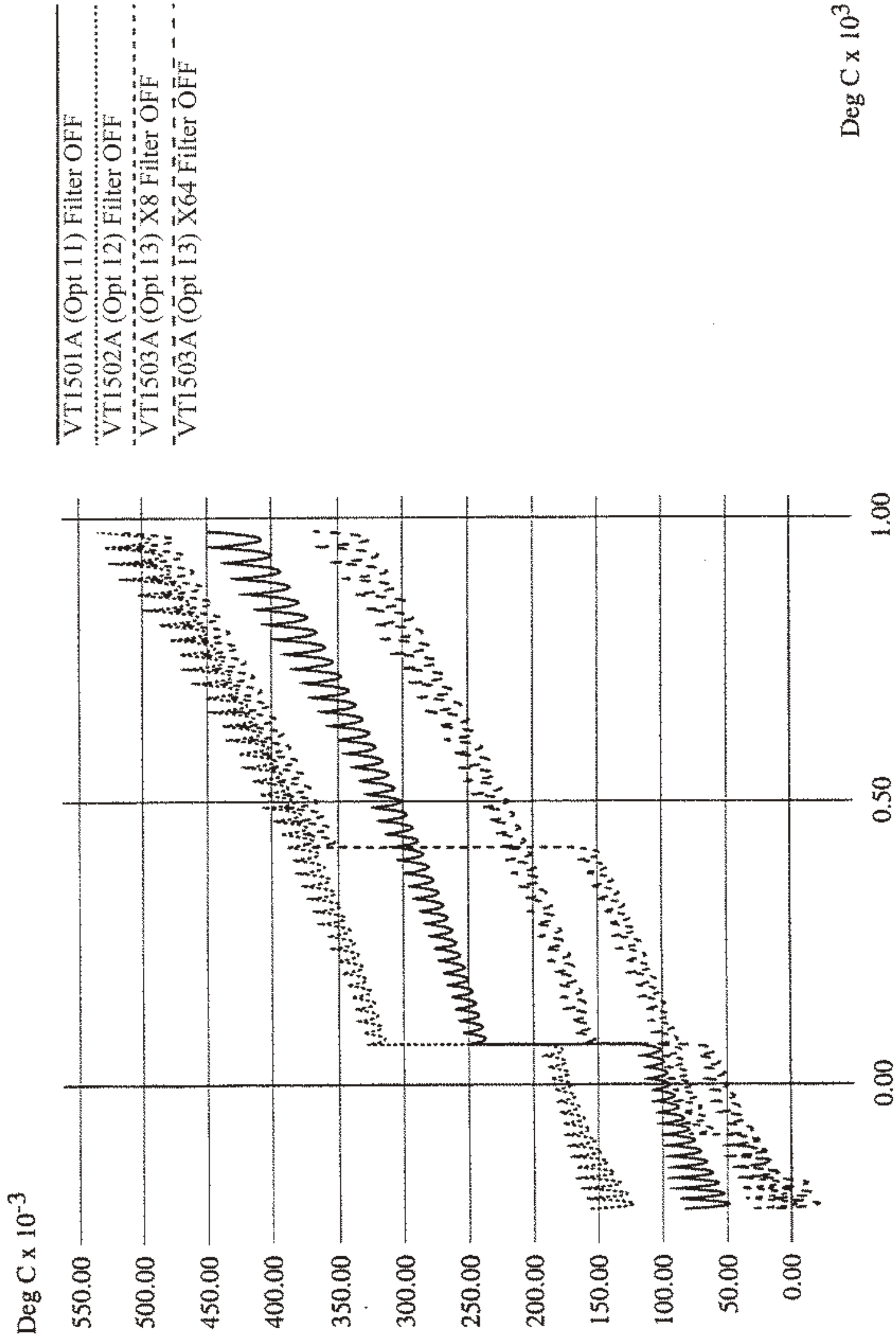
Reference Thermistor 5 k filter off (VT1508A/09A)



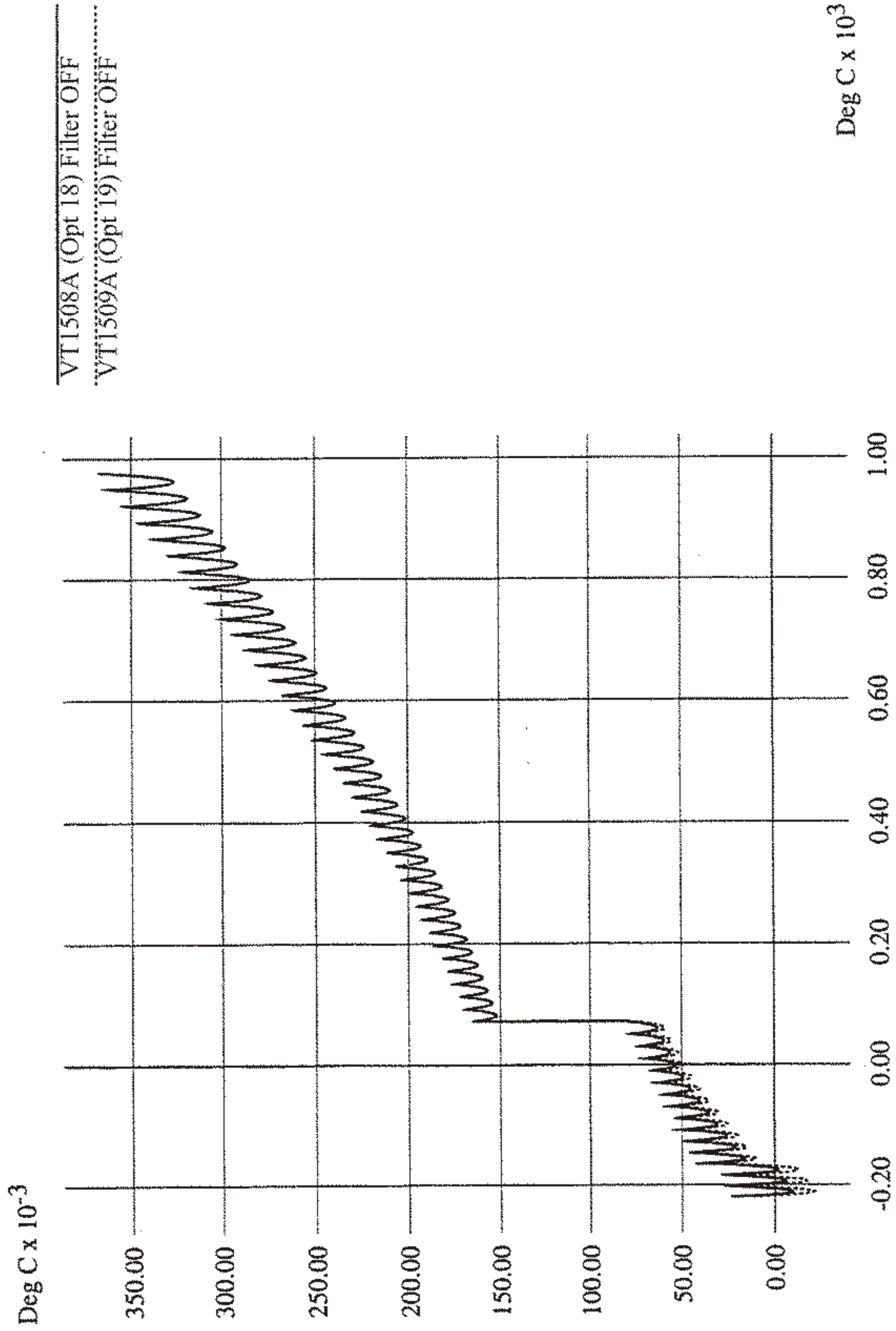
Reference RTD filter off



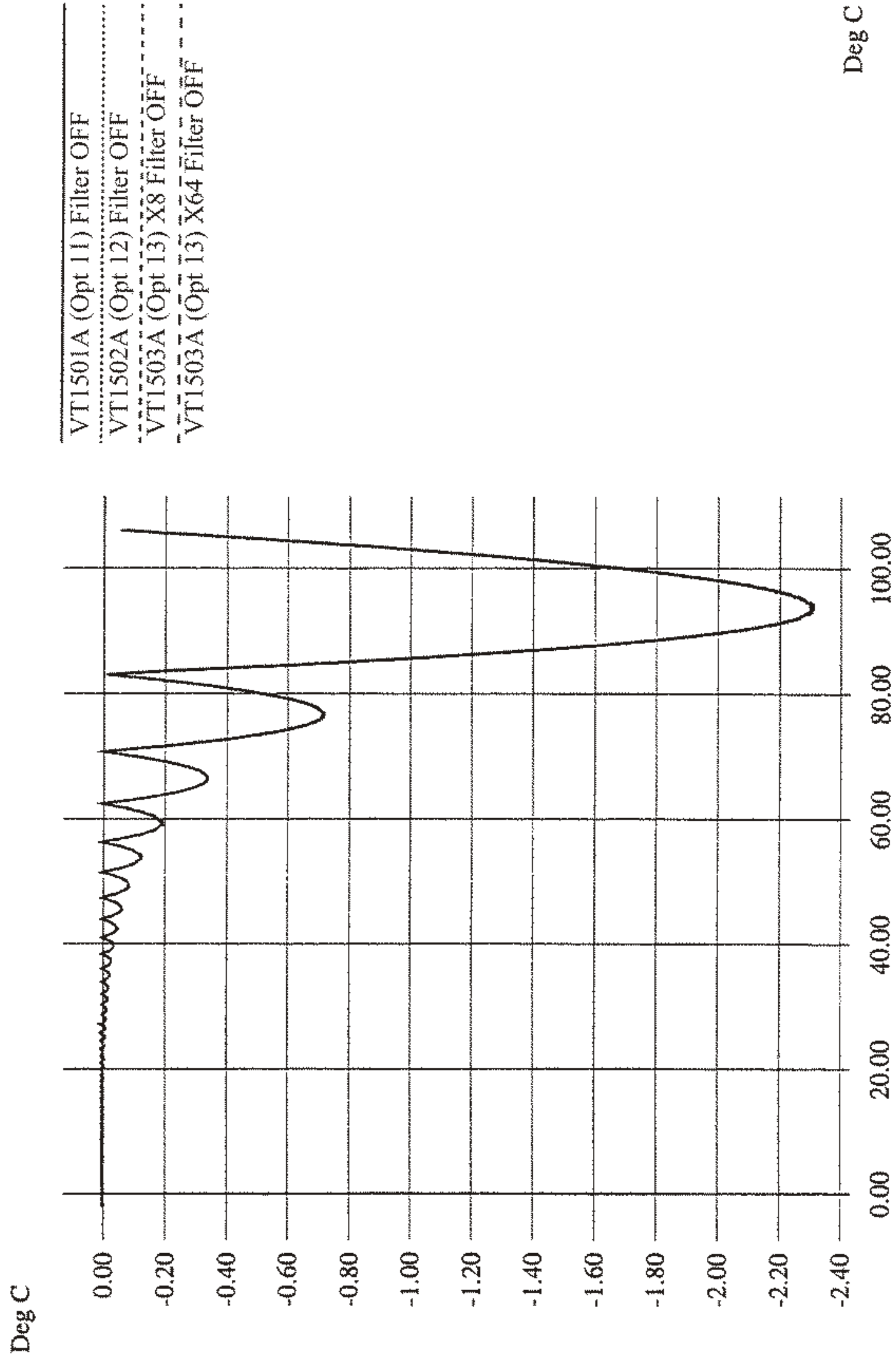
RTD filter off



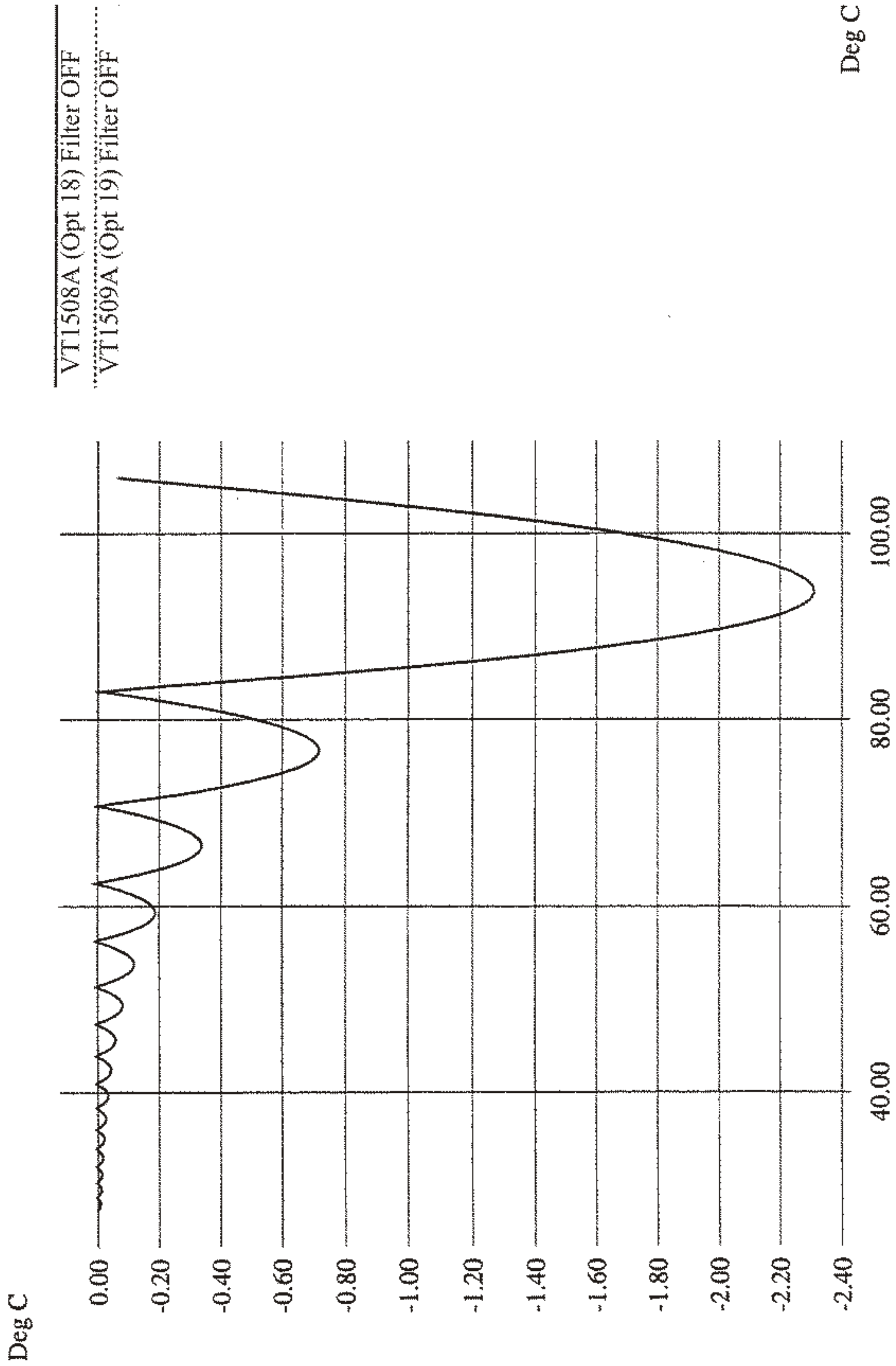
RTD filter off (VT1508A/09A)



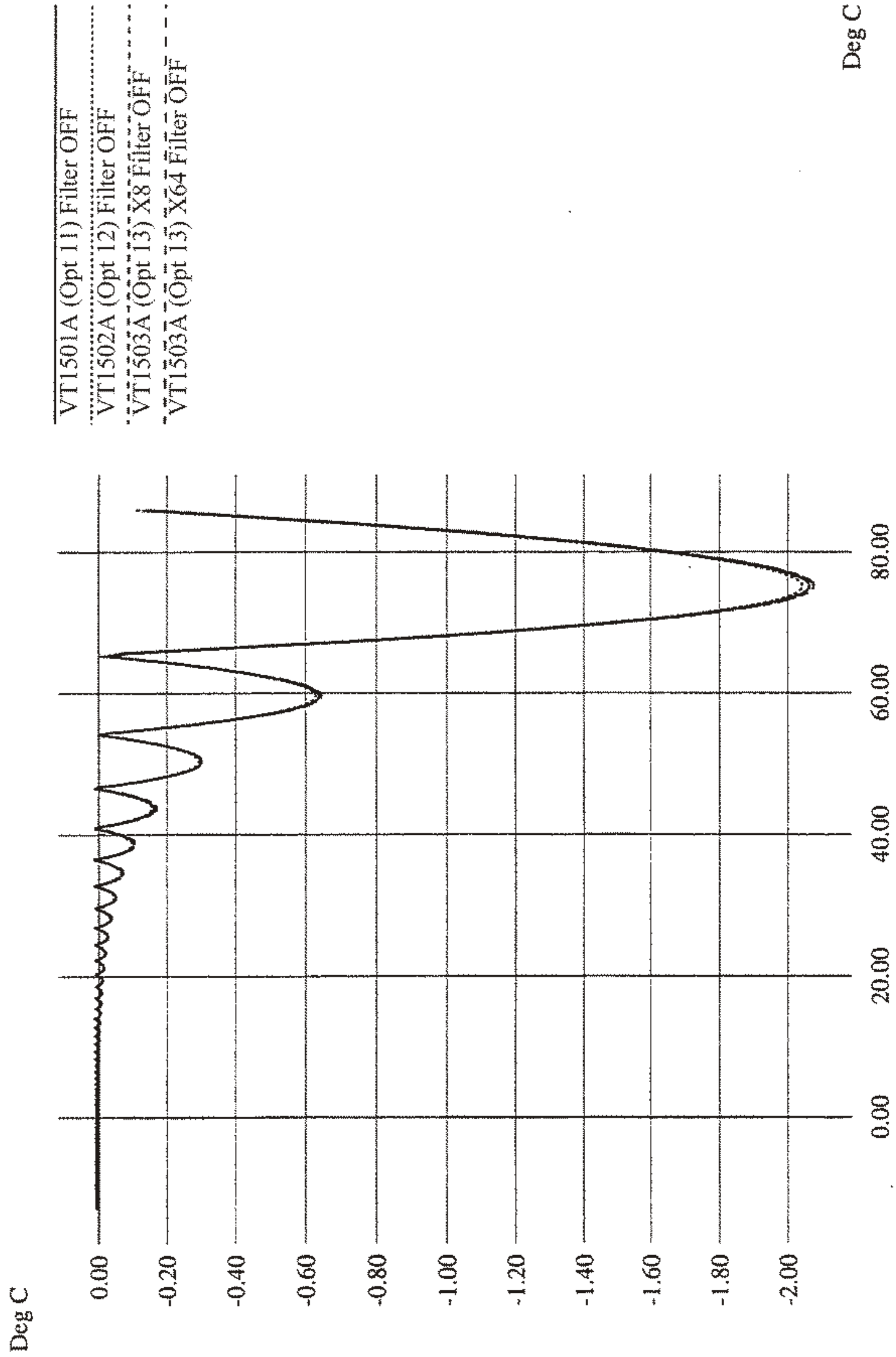
Thermistor 2250 filter off



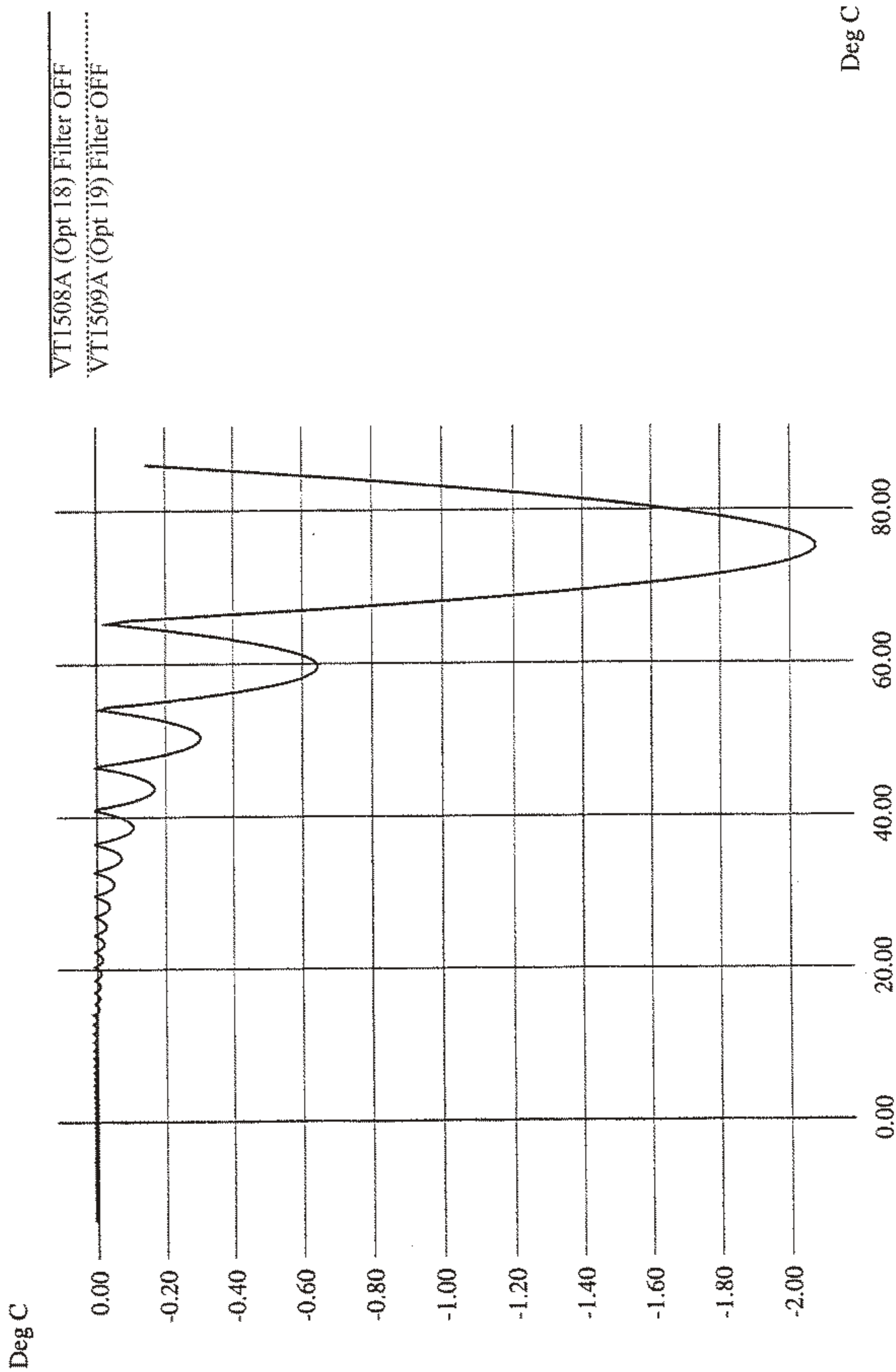
Thermistor 2250 filter off (VT1508A/09A)



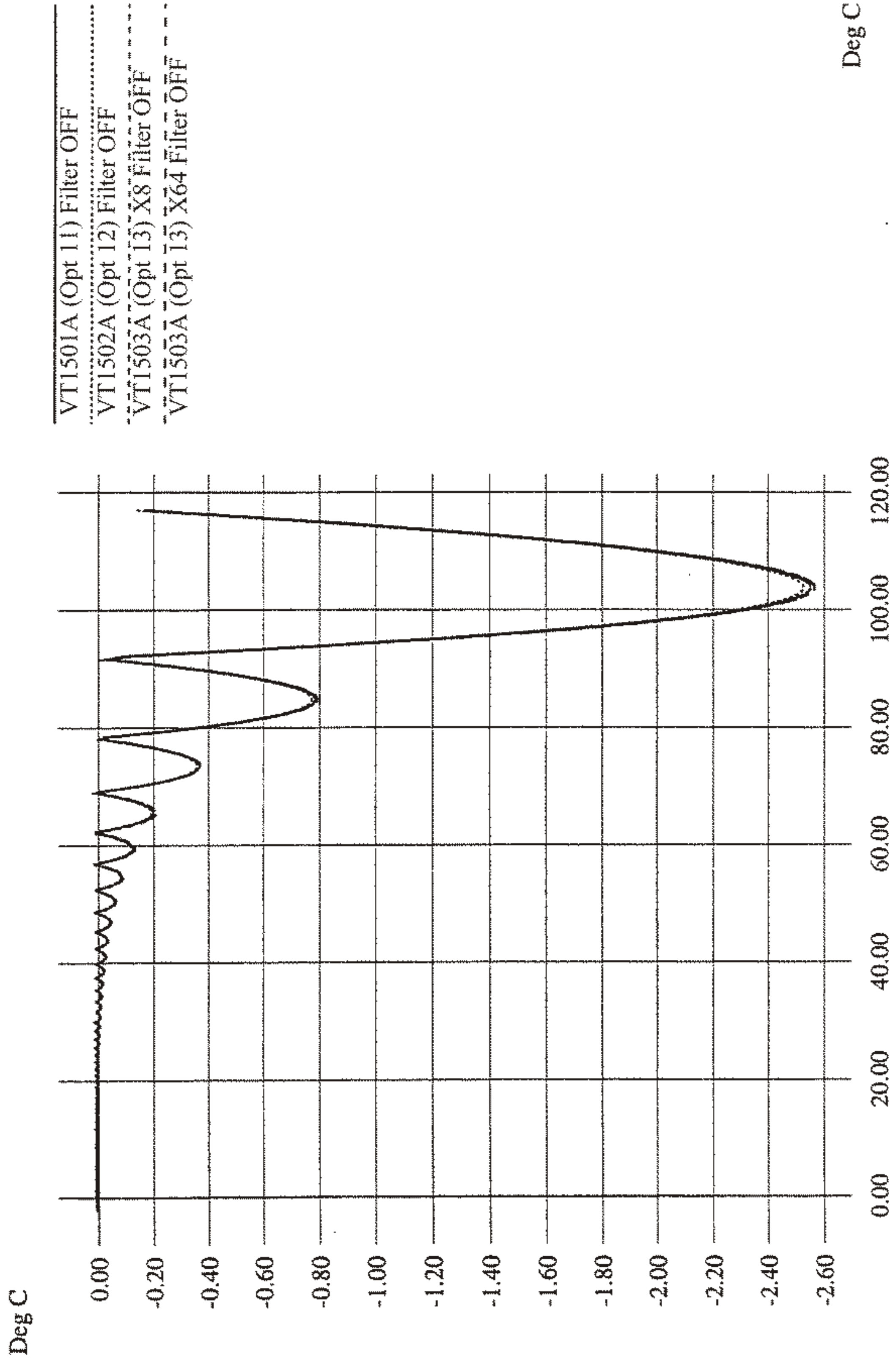
Thermistor 5 k filter off



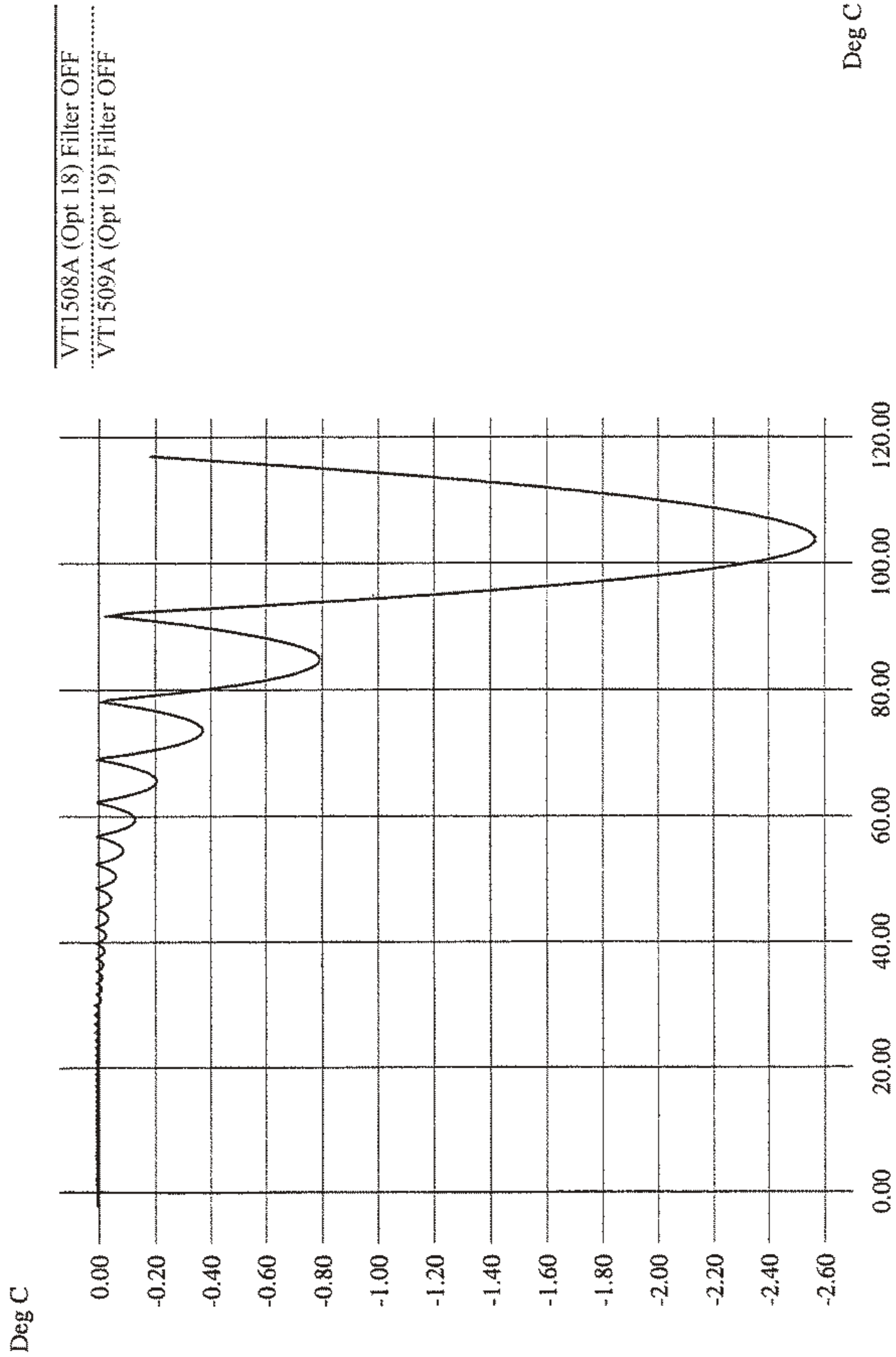
Thermistor 5 k filter off (VT1508A/09A)



Thermistor 10 k filter off



Thermistor 10 k filter off (VT1508A/09A)



Appendix B
Error Messages

Possible Error Messages:

-108	‘Parameter not allowed.’
-109	‘Missing parameter.’
-160	‘Block data error.’
-211	‘Trigger ignored.’
-212	‘Arm ignored.’
-213	‘Init ignored.’
-221	‘Settings conflict.’
-222	‘Data out of range.’
-224	‘Illegal parameter value.’
-240	‘Hardware error.’ Execute *TST?.
-253	‘Corrupt media.’
-281	‘Cannot create program.’
-282	‘Illegal program name.’
-310	‘System error.’
-410	‘Query INTERRUPTED.’
1000	‘Out of memory.’
2001	‘Invalid channel number.’
2003	‘Invalid word address.’
2007	‘Bus error.’
2008	‘Scan list not initialized.’
2009	‘Too many channels in channel list.’
2016	‘Byte count is not a multiple of two.’
3000	‘Illegal while initiated.’ Operation must be performed before INIT or INIT:CONT ON.

3004 ‘Illegal command. CAL:CONF not sent.’ Incorrect sequence of calibration commands. Send CAL:CONF:VOLT command before CAL:VAL:VOLT and send CAL:CONF:RES command before CAL:VAL:RES.

3005 ‘Illegal command. Send CAL:VAL:RES.’ The only command accepted after a CAL:CONF:RES is a CAL:VAL:RES command.

3006 ‘Illegal command. Send CAL:VAL:VOLT.’ The only command accepted after a CAL:CONF:VOLT is a CAL:VAL:VOLT command.

3007 ‘Invalid signal conditioning module.’ The command sent to an SCP was illegal for its type.

3008 ‘Too few channels in scan list.’ A Scan List must contain at least two channels.

3012 ‘Trigger too fast.’ Scan list not completed before another trigger event occurs.

3015 ‘Channel modifier not permitted here.’

3019 ‘TRIG:TIM interval too small for SAMP:TIM interval and scan list size.’ TRIG:TIM interval must allow for completion of entire scan list at currently set SAMP:TIM interval. See TRIG:TIM in Chapter 6, the Command Reference.

3020 ‘Input over-voltage.’ Calibration relays opened (if JM2202 not cut) to protect module inputs and Questionable Data Status bit 11 set. Execute *RST to close relays and/or reset status bit.

3021 ‘FIFO overflow.’ Indicates that the FIFO buffer has filled and that one or more readings have been lost. Usually caused by algorithm values stored in FIFO faster than FIFO was read.

3026 ‘Calibration failed.’

3027 ‘Unable to map A24 VXI memory.’

3028 ‘Incorrect range value.’ Range value sent is not supported by instrument.

3030 ‘Command not yet implemented!!’

3032 ‘0x1: DSP-Unrecognized command code.’

3033 ‘0x2: DSP-Parameter out of range.’

3034	‘0x4: DSP-Flash rom erase failure.’
3035	‘0x8: DSP-Programming voltage not present.’
3036	‘0x10: DSP-Invalid SCP gain value.’ Check that SCP is seated or replace SCP. Channel numbers are in FIFO.
3037	‘0x20: DSP-Invalid *CAL? constant or checksum. *CAL? required.’
3038	‘0x40: DSP-Couldn’t cal some channels.’ Check that SCP is seated or replace SCP. Channel numbers are in FIFO.
3039	‘0x80: DSP-Re-Zero of ADC failed.’
3040	‘0x100: DSP-Invalid Tare CAL constant or checksum.’ Perform CAL:TARE - CAL:TARE? procedure.
3041	‘0x200: DSP-Invalid Factory CAL constant or checksum.’ Perform A/D Cal procedure.
3042	‘0x400: DSP-DAC adjustment went to limit.’ Execute *TST?
3043	‘0x800: DSP Status—Do *CAL?’
3044	‘0x1000: DSP-over-voltage on input.’
3045	‘0x2000: DSP-reserved error condition.’
3046	‘0x4000: DSP-ADC hardware failure.’
3047	‘0x8000: DSP-reserved error condition.’
3048	‘Calibration or Test in Process.’
3049	‘Calibration not in Process.’
3050	‘ZERO must be sent before FSCale.’ Perform A/D Cal sequence as shown in Command Reference under CAL:CONF:VOLT
3051	‘Memory size must be multiple of 4.’ From MEM:VME:SIZE. Each VT1415A reading requires 4 bytes.
3052	‘Self test failed. Test info in FIFO.’ Use SENS:DATA:FIFO:ALL? to retrieve data from FIFO. **NOTE:** *TST? always sets the FIFO data FORMat to ASCII,7. Read FIFO data into string variables.

Meaning of *TST? FIFO data by Value	
FIIFO Value	Definition
1 - 99	ID number of failed test (see following table for possible corrective actions).
100 - 163	channel number(s) associated with test (ch 0-63).
164	special “channel” used for A/D tests only.
200	A/D range 0.0625 V associated with failed test.
201	A/D range 0.25 V associated with failed test.
202	A/D range 1 V associated with failed test.
203	A/D range 4 V associated with failed test.
204	A/D range 16 V associated with failed test.

Possible Corrective Action by Failed Test ID Number	
Test ID	Corrective Actions
1 - 19, 21 - 29	(VXI Technology Service)*
20, 30 -37	Remove all SCPs and see if *TST? passes. If so, replace SCPs one at a time until the one causing the problem is found.
38 - 71	(VXI Technology Service)*
72,74 - 76, 80 - 93, 301 - 354	re-seat the SCP that the channel number(s) points to or move the SCP and see if the failure(s) follow the SCP. If the problems move with the SCP, replace the SCP.
73, 77 - 79, 94 - 99	(VXI Technology Service)*

*Must send module to a VXI Technology Service Center for repair. Record information found in FIFO to assist the VXI Technology Service Center in repairing the problem.

Refer to the Command Reference under *TST? for a list of module functions tested.

NOTE During the first 5 minutes after power is applied, *TST? may fail. Allow the module to warm-up before executing *TST?

3053 ‘Corrupt on board Flash memory.’

3056 ‘Custom EU not loaded.’ May have erased custom EU conversion table with *RST. May have linked channel with standard EU after loading custom EU, this erases the custom EU for this channel. Reload custom EU table using DIAG:CUST:LIN or DIAG:CUST:PIEC.

3057 ‘Invalid ARM or TRIG source when S/H SCP’s enabled.’ Don’t set TRIG:SOUR or ARM:SOUR to SCP with VT1510A or VT1511A installed.

3058 ‘Hardware does not have D32, S/H or new trigger capabilities.’ Module’s serial number is earlier than 3313A00530.

3067 ‘Multiple attempts to erase Flash Memory failed.’

3068 ‘Multiple attempts to program Flash Memory failed.’

3069 ‘Programming voltage jumper not set properly.’ See *Disabling Flash Memory Access* in Chapter 1 (JM2201)

3070 ‘Identification of Flash ROM incorrect.’

3071 ‘Checksum error on Flash Memory.’

3074 ‘WARNING! Old Opt 16 or Opt 17 card can damage SCP modules.’ must use VT1506A/07A.

3075 ‘Too many entries in CVT list.’

3076 ‘Invalid entry in CVT list.’ Can only be 10 to 511.

3077 ‘Too many updates in queue. Must send UPDATE command’ To allow more updates per ALG:UPD, increase ALG:UPD:WINDOW.

3078 ‘Invalid Algorithm name.’ Can only be ‘ALG1’ through ‘ALG32’ or ‘GLOBALS’ or ‘MAIN.’

3079 ‘Algorithm is undefined.’ In ALG:SCAL, ALG:SCAL?, ALG:ARR or ALG:ARR?

3080 ‘Algorithm already defined.’ Trying to repeat ALG:DEF with same <*alg_name*> (and is not enabled to swap) or trying to define ‘GLOBALS’ again since last *RST.

3081 ‘Variable is undefined.’ Algorithm exists but has no local variable by that name.

3082 ‘Invalid Variable name.’ Must be valid ‘C’ identifier, see Chapter 5.

3083 ‘Global symbol (variable or custom function) already defined.’ Trying to define a global variable with same name as a user defined function or vice versa. User functions are also global.

3084 ‘Algorithmic error queue full.’ ALG:DEF has generated too many errors from the algorithm source code.

3084

“Error 1: Number too big for a 32 bit float”
“Error 2: Number too big for a 32 bit integer”
“Error 3: ‘8’ or ‘9’ not allowed in an octal number”
“Error 4: Syntax error”
“Error 5: Expecting ‘(‘”
“Error 6: Expecting ‘)’”
“Error 7: Expecting an expression”
“Error 8: Out of driver memory”
“Error 9: Expecting a bit number (Bn or Bnn)”
“Error 10: Expecting ‘]’”
“Error 11: Expecting an identifier”
“Error 12: Arrays can’t be initialized”
“Error 13: Expecting ‘static’”
“Error 14: Expecting ‘float’”
“Error 15: Expecting ‘;’”
“Error 16: Expecting ‘,’”
“Error 17: Expecting ‘=’”
“Error 18: Expecting ‘{‘”
“Error 19: Expecting ‘}’”
“Error 20: Expecting a statement”
“Error 21: Expecting ‘if’”
“Error 22: Can’t write to input channels”
“Error 23: Expecting a constant expression”
“Error 24: Expecting an integer constant expression”
“Error 25: Reference to an undefined variable”
“Error 26: Array name used in a scalar context”
“Error 27: Scalar name used in an array context”
“Error 28: Variable name used in a custom function context”
“Error 29: Reference to an undefined custom function”
“Error 30: Can’t have executable code in GLOBALS definition”
“Error 31: CVT address range is 10 - 511"
”Error 32: Numbered algorithms can only be called from MAIN"
“Error 33: Reference to an undefined algorithm”
“Error 34: Attempt to redefine an existing symbol (var or fn)”
“Error 35: Array size is 1 - 1024"
”Error 36: Expecting a default PID parameter"
“Error 37: Too many FIFO or CVT writes per scan trigger”
“Error 38: Statement is too complex”
“Error 39: Unterminated comment”

3085

‘Algorithm too big.’ Algorithm exceeded 46k words (23k if enabled to swap) or exceeded size specified in <*swap_size*>.

3086	'Not enough memory to compile Algorithm.' The algorithm's constructs are using too much translator memory. Need more memory in the Agilent/HP E1406. Try breaking the algorithm into smaller algorithms.
3088	'Too many functions.' Limit is 32 user defined functions
3089	'Bad Algorithm array index.' Must be from 0 to (declared size)-1.
3090	'Algorithm Compiler Internal Error.' Call VXI Technology with details of operation.
3091	'Illegal while not initiated.' Send INIT before this command.
3092	'No updates in queue.'
3093	'Illegal Variable Type.' Sent ALG:SCAL with identifier of array, ALG:ARR with scalar identifier, ALG:UPD:CHAN with identifier that is not a channel, etc.
3094	'Invalid Array Size.' Must be 1 to 1024.
3095	'Invalid Algorithm Number.' Must be 'ALG1' to 'ALG32.'
3096	'Algorithm Block must contain termination.' Must append a null byte to end of algorithm string within the Block Data.
3097	'Unknown SCP. Not Tested.' May be received if using a breadboard SCP.
3099	'Invalid SCP for this product.'
3100	'Analog Scan time to big. Too much settling time.' Count of channels referenced by algorithms combined with use of SENS:CHAN:SETTLING has attempted to build an analog Scan List greater than 64 channels.
3101	'Can't define new algorithm while running.' Execute ABORT, then define algorithm.
3102	'Need ALG:UPD before redefining this algorithm again.' Already have an algorithm swap pending for this algorithm.
3103	'Algorithm swapping already enabled; Can't change size.' Only send <*swap_size*> parameter on initial definition.

3104	‘GLOBALS can’t be enabled for swapping.’ Don’t send <*swap_size*> parameter for ALG:DEF ‘GLOBALS.’

Appendix C
Glossary

The following terms have special meaning when related to the VT1415A.

Algorithm In general, an algorithm is a tightly defined procedure that performs a task. This manual, uses the term to indicate a program executed within the VT1415A that implements a data acquisition and control algorithm.

Algorithm Language The algorithm programming language specific to the VT1415A. This programming language is a subset of the ANSI 'C' language.

Application Program The program that runs in the VXIbus controller, either embedded within the VXIbus mainframe or external and interfaced to the mainframe. The application program typically sends SCPI commands to configure the VT1415A, define its algorithms, then start the algorithms running. Typically, once the VT1415A is running algorithms, the application need only "oversee" the control application by monitoring the algorithms' status. During algorithm writing, debugging and tuning, the application program can retrieve comprehensive data from running algorithms.

Buffer In this manual, a buffer is an area in RAM memory that is allocated to temporarily hold:

Data input values that an algorithm will later access. This is the Input Channel Buffer.

Data output values from an algorithm until these values are sent to hardware output channels. This is the Output Channel Buffer.

Data output values from an algorithm until these values are read by the application program. This is the First-In-First-Out or FIFO buffer.

A second copy of an array variable containing updated values until it is "activated" by an update. This is "double buffering."

A second version of a running algorithm until it is "activated" by an update. This is only for algorithms that are enabled for swapping. This is also "double buffering."

Control Processor	The Digital Signal Processor (DSP) chip that performs all of the VT1415A's internal hardware control functions as well as performing the EU Conversion process.
DSP	Same as Control Processor
EU	Engineering Units
EU Conversion	Engineering Unit Conversion: Converting binary A/D readings (in units of A/D counts) into engineering units of voltage, resistance, temperature, strain. These are the "built in" conversions (see SENS:FUNC: ...). The VT1415A also provides access to custom EU conversions (see SENS:FUNC:CUST in command reference and "Creating and Loading Custom EU Tables" in Chapter 3).
FIFO	The First-In-First-OUT buffer that provides output buffering for data sent from an algorithm to an application program.
Flash or Flash Memory	Non-volatile semiconductor memory used by the VT1415A to store its control firmware and calibration constants
Scan List	A list of up to 64 channels that is built by the VT1415A. Channels referenced in algorithms are placed in the Scan List as the algorithm is defined. This list will be scanned each time the module is triggered.
SCP	Signal Conditioning Plug-On: Small circuit boards that plug onto the VT1415A's main circuit board. Available analog input SCPs can provide noise canceling filters, signal amplifiers, signal attenuators and strain bridge completion. Analog output SCPs are available to provide measurement excitation current, controlling voltage and controlling current. Digital SCPs are available to both read and write digital states, read frequency and counts and output modulated pulse signals (FM and PWM).
Swapping	This term applies to algorithms that are enabled to swap. These algorithms can be exchanged with another of the same name while the original is running. The "new" algorithm becomes active after an update command is sent. This "new" algorithm may again be swapped with another and so on. This capability allows changing algorithm operation without stopping and leaving this and perhaps other processes without control.
Terminal Blocks	The screw-terminal blocks the system field wiring is connected to. The terminal blocks are inside the Terminal Module.

Terminal Module The plastic encased module which contains the terminal blocks the field wiring is connected to. The Terminal Module then is plugged into the VT1415A's front panel.

Update This is an intended change to an algorithm, algorithm variable or global variable that is initiated by one of the commands ALG:SCALAR, ALG:ARRAY, ALG:DEFINE, ALG:SCAN:RATIO or ALG:STATE. This change or "update" is considered to be pending until an update command is received. Several updates can be sent to the Update Queue, waiting for an update command to cause them to take effect synchronously. The update commands are ALG:UPDATE and ALG:UPD:CHANNEL.

Update Queue A list of scalar variable values and/or buffer pointer values (for arrays and swapping algorithms) that is built in response to updates (see Update). When an update command is sent, scalar values and pointer values are sent to their working locations.

User Function A function callable from the Algorithm Language in the general form <*function_name*> **(** <*expression*> **)** . These user defined functions provide advanced mathematical capability to the Algorithm Language

Notes

Appendix D
PID Algorithm Listings

The following source listings show the actual code for the VT1415A's default PID algorithms: PIDA, PIDB, and PIDC. PIDC is an advanced algorithm that is not "built into" the VT1415A, like PIDA and PIDB, but is included here so that it can be downloaded using the ALG:DEF command.

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PIDA

```
/******************************************************************************/
/*  I/O Channels                                                              */
/*  Must be defined by the user                                               */
/*                                                                            */
/* inchan - Input channel name                                                */
/* outchan - Output channel name                                              */
/*                                                                            */
/******************************************************************************/
/*                                                                            */
/******************************************************************************/
/* PID algorithm for E1415A controller module.  This algorithm is called     */
/* once per scan trigger by main().  It performs Proportional, Integral      */
/* and Derivative control.                                                    */
/*                                                                            */
/*                                                                            */
/* The output is derived from the following equations:                       */
/*                                                                            */
/* PID_out = P_out + I_out + D_out                                            */
/* P_out = Error * P_factor                                                   */
/* I_out = I_out + (Error * I_factor)                                         */
/* D_out = ((Error - Error_old) * D_factor)                                   */
/* Error = Setpoint - PV                                                      */
/*                                                                            */
/* where:                                                                     */
/*   Setpoint is the desired value of the process variable (user supplied)   */
/*   PV is the process variable measured on the input channel                 */
/*   PID_out is the algorithm result sent to the output channel              */
/*   P_factor, I_factor and D_factor are the PID constants                   */
/*  (user supplied)                                                           */
/*                                                                            */
/*                                                                            */
/* At startup, the output will abruptly change to P_factor * Error.          */
/*                                                                            */
/*                                                                            */
/******************************************************************************/
/*                                                                          */
/* User determined control parameters                                       */
```

```
    static float Setpoint = 0;       /* The setpoint                        */
    static float P_factor = 1;       /* Proportional control constant     */
    static float I_factor = 0;       /* Integral control constant         */
    static float D_factor = 0;       /* Derivative control constant       */
/*                                                                      */
/*  Other Variables                                                     */
    static float I_out;         /* Integral term                          */
    static float Error;         /* Error term                             */
    static float Error_old;     /* Last Error - for derivative            */
/*                                                                      */
/*PID algorithm code:                                                   */
/* Begin PID calculations */
/* First, find the Process Variable "error" */
/* This calculation has gain of minus one (-1) */
    Error = Setpoint - inchan;
/* On the first trigger after INIT, initialize the I and D terms */
    if (First_loop)
    {
/* Zero the I term and start integrating */
        I_out = Error * I_factor;
/* Zero the derivative term */
       Error_old = Error;
    }
/* On subsequent triggers, continue integrating */
    else /* not First trigger */
    {
       I_out = Error * I_factor + I_out;
    }
/* Sum PID terms */
    outchan = Error * P_factor + I_out + D_factor * (Error - Error_old);
/* Save values for next pass */
       Error_old = Error;
```

PIDB

```
/******************************************************************************/
/*  PID_B                                                                     */
/******************************************************************************/
/*  I/O Channels                                                              */
/*  Must be defined by the user                                               */
/*                                                                            */
/* inchan - Input channel name                                                */
/* outchan - Output channel name                                              */
/* alarmchan  - Alarm channel name                                            */
/*                                                                            */
/******************************************************************************/
/*                                                                            */
/******************************************************************************/
/* PID algorithm for E1415A controller module.  This algorithm is called     */
/* once per scan trigger by main().  It performs Proportional, Integral      */
/* and Derivative control.                                                    */
/*                                                                            */
/*                                                                            */
/* The output is derived from the following equations:                       */
/*                                                                            */
/* PID_out = P_out + I_out + D_out + SD_out                                   */
/* P_out = Error * P_factor                                                   */
/* I_out = I_out + (Error * I_factor)                                         */
/* D_out = ((PV_old - PV) * D_factor)                                         */
/* SD_out = (Setpoint - Setpoint_old) * SD_factor                             */
/* Error = Setpoint - PV                                                      */
/*                                                                            */
/* where:                                                                     */
/*   Setpoint is the desired value of the process variable (user supplied)   */
/*   PV is the process variable measured on the input channel                */
/*   PID_out is the algorithm result sent to the output channel              */
/*   P_factor, I_factor, D_factor and SD_factor are the PID constants        */
/*  (user supplied)                                                           */
/*                                                                            */
/* Alarms may be generated when either the Process Variable or the           */
/* error exceeds user supplied limits.  The alarm condition will cause       */
/* an interrupt to the host computer, set the (user-specified) alarm         */
/* channel output to one (1) and set a bit in the Status variable to         */
/* one (1).  The interrupt is edge-sensitive. ( It will be asserted only     */
/* on the transition into the alarm state.)  The alarm channel digital       */
/* output will persist for the duration of all alarm conditions.  The        */
/* Status word bits will also persist for the alarm duration.  No user       */
/* intervention is required to clear the alarm outputs.                      */
/*                                                                            */
/* This version provides for limiting (or clipping) of the Integral,         */
/* Derivative, Setpoint Derivative and output to user specified limits.      */
/* The Status Variable indicates when terms are being clipped.               */
/*                                                                            */
/* Manual control is activated when the user sets the Man_state variable     */
/* to a non-zero value.  The output will be held at its last value.  The     */
/* user can change the output by changing the Man_out variable.  User        */
/* initiated changes in Man_out will cause the output to slew to the         */
/* Man_out value at a rate of Man_inc per scan trigger.                      */
/*                                                                            */
/* Manual control causes the Setpoint to continually change to match         */
/* the Process Variable and the Integral term to be constantly updated       */
/* to the output value such that a return to automatic control will          */
/* be bumpless and will use the current Process Variable value as the        */
/* new setpoint.                                                              */
/* The Status variable indicates when the Manual control mode is active.     */
```

```
/*                                                                          */
/* At startup in the Manual control mode, the output will slew to Man_out   */
/* at a rate of Man_inc per scan trigger.                                   */
/*                                                                          */
/* At startup, in the Automatic control mode, the output will abruptly      */
/* change to P_factor * Error.                                              */
/*                                                                          */
/* For process monitoring, data may be sent to the FIFO and current         */
/* value table (CVT).  There are two levels of data logging, controlled     */
/* by the History_mode variable.  The location in the CVT is based          */
/* on 'n', where n is the algorithm number (as returned by ALG_NUM, for     */
/* example).  The first value is placed in the (10 * n)th 32-bit word of    */
/* the CVT.  The other values are written in subsequent locations.          */
/*                                                                          */
/*  History_mode = 0: Summary to CVT only.  In this mode, four values       */
/*    are output to the CVT.                                                */
/*                                                                          */
/*       Location      Value                                                */
/*           0         Input                                                */
/*           1         Error                                                */
/*           2         Output                                               */
/*           3         Status                                               */
/*                                                                          */
/*  History_mode = 1: Summary to CVT and FIFO.  In this mode, the four      */
/*    summary values are written to both the CVT and FIFO.  A header        */
/*    tag (256 * n + 4) is sent to the FIFO first, where n is the Algorithm  */
/*    number (1 - 32).                                                      */
/*                                                                          */
/****************************************************************************/
/*                                                                       */
/* User determined control parameters                                    */
    static float Setpoint = 0;       /* The setpoint                     */
    static float P_factor = 1;       /* Proportional control constant    */
    static float I_factor = 0;       /* Integral control constant        */
    static float D_factor = 0;       /* Derivative control constant      */
    static float Error_max = 9.9e+37;     /* Error alarm limits          */
    static float Error_min = -9.9e+37;
    static float PV_max = 9.9e+37;   /* Process Variable alarm limits    */
    static float PV_min = -9.9e+37;
    static float Out_max = 9.9e+37;  /* Output clip limits               */
    static float Out_min = -9.9e+37;
    static float D_max = 9.9e+37;    /* Derivative clip limits           */
    static float D_min = 9.9e+37;
    static float I_max = 9.9e+37;    /* Integral clip limits             */
    static float I_min = -9.9e+37;
    static float Man_state = 0;      /* Activates manual control         */
    static float Man_out = 0;        /* Target Manual output value       */
    static float Man_inc = 9.9e+37;  /* Manual outout change increment   */
    static float SD_factor = 0;      /* Setpoint Derivative constant     */
    static float SD_max = 9.9e+37;   /* Setpoint Derivative clip limits  */
    static float SD_min = 9.9e+37;
    static float History_mode = 0;   /* Activates fifo data logging      */
/*                                                                       */
/*  Other Variables                                                      */
    static float I_out;         /* Integral term                         */
    static float D_out;         /* Derivative term                       */
    static float Error;         /* Error term                            */
    static float PV_old;        /* Last process variable                 */
    static float Setpoint_old;       /* Last setpoint - for derivative   */
    static float SD_out;        /* Setpoint derivative term              */
    static float Status = 0;         /* Algorithm status word            */
                      /*                                              */
```

```
                        /*  B0 - PID_out at clip limit                */
                        /*  B1 - I_out at clip limit                  */
                        /*  B2 - D_out at clip limit                  */
                        /*  B3 - SD_out at clip limit                 */
                        /*  B4 - in Manual control mode               */
                        /*  B5 - Error out of limits                  */
                        /*  B6 - PV out of limits                     */
                        /*  others - unused                           */
                        /*                                            */
/*                                                                    */
/*PID algorithm code:                                            */
/* Test for Process Variable out of limits */
    if ( (inchan  >  PV_max) || ( PV_min  >  inchan ) )  /* PV alarm test */
    {
       if ( !Status.B6 )
       {
         Status.B6 = 1;
         alarmchan = 1;
         interrupt();
       }
    }
    else
    {
       Status.B6 = 0;
    }
/* Do this when in the Manual control mode */
  if ( Man_state )
  {
/* Slew output towards Man_out */
    if (Man_out  >  outchan + abs(Man_inc))
    {
       outchan = outchan + abs(Man_inc);
    }
    else if (outchan  >  Man_out + abs(Man_inc))
    {
       outchan = outchan - abs(Man_inc);
    }
    else
    {
       outchan = Man_out;
    }
/* Set manual mode bit in status word */
    Status.B4 = 1;
/* No error alarms while in Manual mode */
    Status.B5 = 0;
/* In case we exit manual mode on the next trigger */
/* Set up for bumpless transfer */
    I_out = outchan;
    Setpoint = inchan;
    PV_old = inchan;
    Setpoint_old = inchan;
  }
/* Do PID calculations when not in Manual mode */
  else  /* if ( Man_state )  */
  {
    Status.B4 = 0;
/* First, find the Process Variable "error" */
/* This calculation has gain of minus one (-1) */
    Error = Setpoint - inchan;
/* Test for error out of limits */
    if ( (Error  >  Error_max) || (Error_min  >  Error) )
    {
```

```
        if ( !Status.B5 )
        {
          Status.B5 = 1;
          alarmchan = 1;
          interrupt();
        }
      }
      else
      {
        Status.B5 = 0;
      }
  /* On the first trigger after INIT, initialize the I and D terms */
      if (First_loop)
      {
  /* Zero the I term and start integrating */
         I_out = Error * I_factor;
  /* Zero the derivative terms */
        PV_old = inchan;
        Setpoint_old = Setpoint;
      }
  /* On subsequent triggers, continue integrating */
      else /* not First trigger */
      {
        I_out = Error * I_factor + I_out;
      }
  /* Clip the Integral term to specified limits */
      if ( I_out   >  I_max )
      {
        I_out = I_max;
        Status.B1=1;
      }
      else if ( I_min  >  I_out )
      {
        I_out = I_min;
        Status.B1=1;
      }
      else
      {
        Status.B1 = 0;
      }
  /* Calculate the Setpoint Derivative term */
      SD_out = SD_factor * ( Setpoint - Setpoint_old );
  /* Clip to specified limits */
      if ( SD_out  >  SD_max )         /* Clip Setpoint derivative */
      {
        SD_out = SD_max;
        Status.B3=1;
      }
      else if ( SD_min  >  SD_out )
      {
        SD_out = SD_min;
        Status.B3=1;
      }
      else
      {
        Status.B3 = 0;
      }
  /* Calculate the Error Derivative term */
      D_out = D_factor *( PV_old - inchan );
  /* Clip to specified limits */
      if ( D_out   >  D_max )     /* Clip derivative */
      {
```

```
        D_out = D_max;
        Status.B2=1;
      }
      else if ( D_min  >  D_out )
      {
        D_out = D_min;
        Status.B2=1;
      }
      else
      {
        Status.B2 = 0;
      }
/* Sum PID&SD terms */
      outchan = Error * P_factor + I_out + D_out + SD_out;
/* Save values for next pass */
        PV_old = inchan;
        Setpoint_old = Setpoint;
/* In case we switch to manual on the next pass */
/* prepare to hold output at latest value */
      Man_out = outchan;
    }  /* if ( Man_state ) */
/* Clip output to specified limits */
      if ( outchan   >  Out_max )
      {
        outchan = Out_max;
        Status.B0=1;
      }
      else if ( Out_min  >  outchan )
      {
        outchan = Out_min;
        Status.B0=1;
      }
      else
      {
        Status.B0 = 0;
      }
/* Clear alarm output if no alarms */
      if (!(Status.B6 || Status.B5) ) alarmchan = 0;
/* Log appropriate data */
      if ( History_mode )
      {
/* Output summary to FIFO & CVT */
        writefifo( (ALG_NUM*256)+4 );
        writeboth( inchan, (ALG_NUM*10)+0 );
        writeboth( Error, (ALG_NUM*10)+1);
        writeboth( outchan, (ALG_NUM*10)+2);
        writeboth( Status, (ALG_NUM*10)+3  );
      }
      else
      {
/* Output summary to CVT only */
        writecvt( inchan, (ALG_NUM*10)+0 );
        writecvt( Error, (ALG_NUM*10)+1);
        writecvt( outchan, (ALG_NUM*10)+2);
        writecvt( Status, (ALG_NUM*10)+3  );
      }
```

PIDC

```
/******************************************************************************/
/*  PID_C                                                                     */
/******************************************************************************/
/*  I/O Channels                                                              */
/*  Must be defined by the user                                               */
/*                                                                            */
/* inchan - Input channel name                                                */
/* outchan - Output channel name                                              */
/* alarmchan  - Alarm channel name                                            */
/*                                                                            */
/******************************************************************************/
/*                                                                            */
/******************************************************************************/
/* PID algorithm for E1415A controller module.  This algorithm is called     */
/* once per scan trigger by main().  It performs Proportional, Integral      */
/* and Derivative control.                                                    */
/*                                                                            */
/*                                                                            */
/* The output is derived from the following equations:                       */
/*                                                                            */
/* PID_out = P_out + I_out + D_out + SD_out                                   */
/* P_out = Error * P_factor                                                   */
/* I_out = I_out + (Error * I_factor)                                         */
/* D_out = ((PV_old - PV) * D_factor)                                         */
/* SD_out = (Setpoint - Setpoint_old) * SD_factor                             */
/* Error = Setpoint - PV                                                      */
/*                                                                            */
/* where:                                                                    */
/*   Setpoint is the desired value of the process variable (user supplied)   */
/*   PV is the process variable measured on the input channel                */
/*   PID_out is the algorithm result sent to the output channel              */
/*   P_factor, I_factor, D_factor and SD_factor are the PID constants       */
/*  (user supplied)                                                           */
/*                                                                            */
/* Alarms may be generated when either the Process Variable or the           */
/* error exceeds user supplied limits.  The alarm condition will cause       */
/* an interrupt to the host computer, set the (user-specified) alarm         */
/* channel output to one (1) and set a bit in the Status variable to        */
/* one (1).  The interrupt is edge-sensitive. ( It will be asserted only     */
/* on the transition into the alarm state.)  The alarm channel digital       */
/* output will persist for the duration of all alarm conditions.  The        */
/* Status word bits will also persist for the alarm duration.  No user       */
/* intervention is required to clear the alarm outputs.                      */
/*                                                                            */
/* This version provides for limiting (or clipping) of the Integral,         */
/* Derivative, Setpoint Derivative and output to user specified limits.     */
/* The Status Variable indicates when terms are being clipped.               */
/*                                                                            */
/* Manual control is activated when the user sets the Man_state variable     */
/* to a non-zero value.  The output will be held at its last value.  The     */
/* user can change the output by changing the Man_out variable.  User        */
/* initiated changes in Man_out will cause the output to slew to the         */
/* Man_out value at a rate of Man_inc per scan trigger.                      */
/*                                                                            */
/* Manual control causes the Setpoint to continually change to match         */
/* the Process Variable and the Integral term to be constantly updated      */
/* to the output value such that a return to automatic control will          */
/* be bumpless and will use the current Process Variable value as the        */
/* new setpoint.                                                              */
/* The Status variable indicates when the Manual control mode is active.     */
```

```
/*                                                                        */
/* At startup in the Manual control mode, the output will be held at      */
/* its current value.                                                     */
/*                                                                        */
/* At startup, in the Automatic control mode, the output will slew        */
/* from its initial value towards P_factor * Error at a rate determined   */
/* by the Integral control constant (I_out is initialized to cancel P_out).  */
/*                                                                        */
/* For process monitoring, data may be sent to the FIFO and current       */
/* value table (CVT).  There are three levels of data logging, controlled */
/* by the History_mode variable.  The location in the CVT is based        */
/* on 'n', where n is the algorithm number (as returned by ALG_NUM, for   */
/* example).  The first value is placed in the (10 * n)th 32-bit word of  */
/* the CVT.  The other values are written in subsequent locations.        */
/*                                                                        */
/*  History_mode = 0: Summary to CVT only.  In this mode, four values     */
/*    are output to the CVT.                                              */
/*                                                                        */
/*        Location      Value                                             */
/*            0         Input                                             */
/*            1         Error                                             */
/*            2         Output                                            */
/*            3         Status                                            */
/*                                                                        */
/*  History_mode = 1: Summary to CVT and FIFO.  In this mode, the four    */
/*    summary values are written to both the CVT and FIFO.  A header      */
/*    tag (256 * n + 4) is sent to the FIFO first.                        */
/*                                                                        */
/*  History_mode = 2: All to FIFO and CVT.  In this mode, nine values     */
/*    are output to both the CVT and FIFO.  A header tag (256 * n + 9)    */
/*    is sent to the FIFO first.                                          */
/*                                                                        */
/*        Location      Value                                             */
/*            0         Input
*/
/*            1         Error                                             */
/*            2         Output                                            */
/*            3         Status                                            */
/*            4         Setpoint                                          */
/*            5         Proportional term                                 */
/*            6         Integral term                                     */
/*            7         Derivative term                                   */
/*            8         Setpoint Derivative term                          */
/*                                                                        */
/**************************************************************************/
/*                                                                     */
/* User determined control parameters                                  */
    static float Setpoint = 0;       /* The setpoint                      */
    static float P_factor = 1;       /* Proportional control constant     */
    static float I_factor = 0;       /* Integral control constant         */
    static float D_factor = 0;       /* Derivative control constant       */
    static float Error_max = 9.9e+37;     /* Error alarm limits           */
    static float Error_min = -9.9e+37;
    static float PV_max = 9.9e+37;   /* Process Variable alarm limits     */
    static float PV_min = -9.9e+37;
    static float Out_max = 9.9e+37;  /* Output clip limits                */
    static float Out_min = -9.9e+37;
    static float D_max = 9.9e+37;    /* Derivative clip limits            */
    static float D_min = 9.9e+37;
    static float I_max = 9.9e+37;    /* Integral clip limits              */
    static float I_min = -9.9e+37;
    static float Man_state = 0;      /* Activates manual control          */
    static float Man_out = 0;        /* Target Manual output value        */
```

```
    static float Man_inc = 0;        /* Manual outout change increment    */
    static float SD_factor = 0;      /* Setpoint Derivative constant      */
    static float SD_max = 9.9e+37;   /* Setpoint Derivative clip limits   */
    static float SD_min = 9.9e+37;
    static float History_mode = 0;   /* Activates fifo data logging       */
/*                                                                        */
/*  Other Variables                                                       */
    static float I_out;         /* Integral term                          */
    static float P_out;         /* Proportional term                      */
    static float D_out;         /* Derivative term                        */
    static float Error;         /* Error term                             */
    static float PV_old;        /* Last process variable                  */
    static float Setpoint_old;       /* Last setpoint - for derivative    */
    static float SD_out;        /* Setpoint derivative term               */
    static float Status = 0;         /* Algorithm status word             */
                   /*  */
                   /*  B0 - PID_out at clip limit                         */
                   /*  B1 - I_out at clip limit                           */
                   /*  B2 - D_out at clip limit                           */
                   /*  B3 - SD_out at clip limit                          */
                   /*  B4 - in Manual control mode                        */
                   /*  B5 - Error out of limits                           */
                   /*  B6 - PV out of limits                              */
                   /*  others - unused                                    */
                   /*                                                     */
/*                                                                        */
/*PID algorithm code:                                                     */
/* Test for Process Variable out of limits */
    if ( (inchan  >  PV_max) || ( PV_min  >  inchan ) )  /* PV alarm test */
    {
      if ( !Status.B6 )
      {
        Status.B6 = 1;
        alarmchan = 1;
        interrupt();
      }
    }
    else
    {
      Status.B6 = 0;
    }
/* Do this when in the Manual control mode */
  if ( Man_state )
  {
/* On the first trigger after INIT only */
    if (First_loop)
    {
        Man_out= outchan;  /* Maintain output at manual smooth start */
    }
/* On subsequent triggers, slew output towards Man_out */
    else if (Man_out  >  outchan + abs(Man_inc))
    {
      outchan = outchan + abs(Man_inc);
    }
    else if (outchan  >  Man_out + abs(Man_inc))
    {
      outchan = outchan - abs(Man_inc);
    }
    else
    {
      outchan = Man_out;
    }
```

```
/* Set manual mode bit in status word */
    Status.B4 = 1;
/* No error alarms while in Manual mode */
    Status.B5 = 0;
/* In case we exit manual mode on the next trigger */
/* Set up for bumpless transfer */
    I_out = outchan;
    Setpoint = inchan;
    PV_old = inchan;
    Setpoint_old = inchan;
  }
/* Do PID calculations when not in Manual mode */
  else  /* if ( Man_state )  */
  {
    Status.B4 = 0;
/* First, find the Process Variable “error” */
/* This calculation has gain of minus one (-1) */
    Error = Setpoint - inchan;
/* Test for error out of limits */
    if ( (Error  >  Error_max) || (Error_min  >  Error) )
    {
      if ( !Status.B5 )
      {
        Status.B5 = 1;
        alarmchan = 1;
        interrupt();
      }
    }
    else
    {
      Status.B5 = 0;
    }
/* On the first trigger after INIT, initialize the I and D terms */
    if (First_loop)
    {
/* For no abrupt output change at startup make the I term cancel the P term */
      I_out = outchan + Error * ( I_factor - P_factor );
/* Zero the derivative terms */
      PV_old = inchan;
      Setpoint_old = Setpoint;
    }
/* On subsequent triggers, continue integrating */
    else /* not First trigger */
    {
      I_out = Error * I_factor + I_out;
    }
/* Clip the Integral term to specified limits */
    if ( I_out   >  I_max )
    {
      I_out = I_max;
      Status.B1=1;
    }
    else if ( I_min  >  I_out )
    {
      I_out = I_min;
      Status.B1=1;
    }
    else
    {
      Status.B1 = 0;
    }
/* Calculate the Setpoint Derivative term */
```

```
    SD_out = SD_factor * ( Setpoint - Setpoint_old );
/* Clip to specified limits */
    if ( SD_out  >  SD_max )         /* Clip Setpoint derivative */
    {
      SD_out = SD_max;
      Status.B3=1;
    }
    else if ( SD_min  >  SD_out )
    {
      SD_out = SD_min;
      Status.B3=1;
    }
    else
    {
      Status.B3 = 0;
    }
/* Calculate the Error Derivative term */
    D_out = D_factor *( PV_old - inchan );
/* Clip to specified limits */
    if ( D_out   >  D_max )     /* Clip derivative */
    {
      D_out = D_max;
      Status.B2=1;
    }
    else if ( D_min  >  D_out )
    {
      D_out = D_min;
      Status.B2=1;
    }
    else
    {
      Status.B2 = 0;
    }
/* Calculate Proportional term */
    P_out = Error * P_factor;
/* Sum PID&SD terms */
    outchan = P_out + I_out + D_out + SD_out;
/* Save values for next pass */
      PV_old = inchan;
      Setpoint_old = Setpoint;
/* In case we switch to manual on the next pass */
/* prepare to hold output at latest value */
    Man_out = outchan;
  }  /* if ( Man_state ) */
/* Clip output to specified limits */
    if ( outchan   >  Out_max )
    {
      outchan = Out_max;
      Status.B0=1;
    }
    else if ( Out_min  >  outchan )
    {
      outchan = Out_min;
      Status.B0=1;
    }
    else
    {
      Status.B0 = 0;
    }
/* Clear alarm output if no alarms */
    if (!(Status.B6 || Status.B5) ) alarmchan = 0;
/* Log appropriate data */
```

```
    if ( History_mode  >  1 )
    {
/* Output everything to FIFO & CVT */
       writefifo( (ALG_NUM*256)+9 );
       writeboth( inchan, (ALG_NUM*10)+0 );
       writeboth( Error, (ALG_NUM*10)+1);
       writeboth( outchan, (ALG_NUM*10)+2);
       writeboth( Status, (ALG_NUM*10)+3  );
       writeboth( Setpoint, (ALG_NUM*10)+4 );
       writeboth( P_out, (ALG_NUM*10)+5 );
       writeboth( I_out, (ALG_NUM*10)+6 );
       writeboth( D_out, (ALG_NUM*10)+7 );
       writeboth( SD_out, (ALG_NUM*10)+8 );
    }
    else if ( History_mode )
    {
/* Output summary to FIFO & CVT */
       writefifo( (ALG_NUM*256)+4 );
       writeboth( inchan, (ALG_NUM*10)+0 );
       writeboth( Error, (ALG_NUM*10)+1);
       writeboth( outchan, (ALG_NUM*10)+2);
       writeboth( Status, (ALG_NUM*10)+3  );
    }
    else
    {
/* Output summary to CVT only */
       writecvt( inchan, (ALG_NUM*10)+0 );
       writecvt( Error, (ALG_NUM*10)+1);
       writecvt( outchan, (ALG_NUM*10)+2);
       writecvt( Status, (ALG_NUM*10)+3  );
    }
```

Appendix E
Wiring and Noise Reduction Methods

Separating Digital and Analog SCP Signals

Signals with very fast rise time can cause interference with nearby signal paths. This is called cross-talk. Digital signals present this fast rise-time situation. Digital I/O signal lines that are very close to analog input signal lines can inject noise into them.

Cross-talk can be minimized by maximizing the distance between analog input and digital I/O signal lines. Figure E-1 shows that by installing analog input SCPs in positions 0 through 3 and digital I/O SCPs in positions 4 through 7, these types of signals are separated by the width of the VT1415A module. The signals are further isolated because they remain separated on the connector module as well. Note that in Figure E-1, even though only six of the eight SCP positions are filled, the SCPs present are not installed contiguously, but are arranged to provide this digital/analog separation.

If it is necessary to mix analog input and digital I/O SCPs on the same side, the following suggestions will help provide quieter analog measurements.

Use analog input SCPs that provide filtering on the mixed side.
Route only high level analog signals to the mixed side.

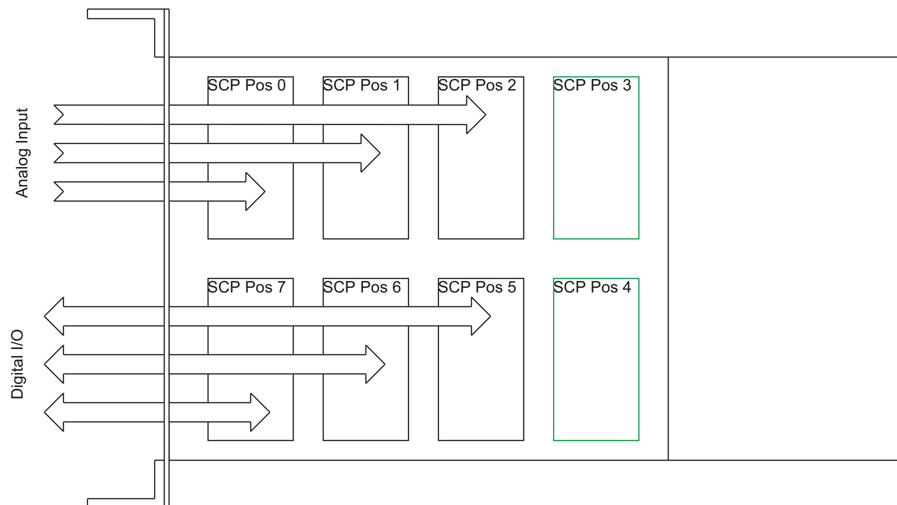

Figure E-1: Separating Analog and Digital Signals

Recommended Wiring and Noise Reduction Techniques

Unshielded signal wiring is very common in Data Acquisition applications. While this worked well for low speed integrating A/D measurements and/or for measuring high level signals, it does not work for high speed sampling A/Ds, particularly when measuring low level signals like thermocouples or strain gage bridge outputs. Unshielded wiring will pick up environmental noise, causing measurement errors. Shielded, twisted pair signal wiring, although it is expensive, is required for these measurements unless an even more expensive amplifier-at-the-signal-source or individual A/D at the source is used.

Generally, the shield should be connected to ground at the DUT and left open at the VT1415A. Floating DUTs or transducers are an exception. Connect the shield to VT1415A GND or GRD terminals for this case, whichever gives the best performance. This will usually be the GND terminal. A single point shield to ground connection is required to prevent ground loops. This point should be as near to the noise source as possible and this is usually at the DUT.

Wiring Checklist

The following lists some recommended wiring techniques.

1. Use individually shielded, twisted-pair wiring for each channel.
2. Connect the shield of each wiring pair to the corresponding Guard (G) terminal on the Terminal Module .
3. The Terminal Module is shipped with the Ground-Guard (GND-GRD) shorting jumper installed for each channel. These may be left installed or removed, dependent on the following conditions:

    a. **Grounded Transducer with shield connected to ground at the transducer:** Low frequency ground loops (dc and/or 50/60 Hz) can result if the shield is also grounded at the Terminal Module end. To prevent this, remove the GND-GRD jumper for that channel.

    b. **Floating Transducer with shield connected to the transducer at the source:** In this case, the best performance will most likely be achieved by leaving the GND-GRD jumper in place.

4. In general, the GND-GRD jumper can be left in place unless it is necessary to break low frequency (below 1 kHz) ground loops.

VT1415A Guard Connections

The VT1415A guard connection provides a 10 k current limiting resistor between the guard terminals (G) and VT1415A chassis ground for each 8 channel SCP bank. This is a safety device for the case where the Device Under Test (DUT) isn't actually floating, the shield is connected to the DUT and also connected to the VT1415A guard terminal (G). The 10 k resistor limits the ground loop current, which has been known to burn out shields. This also provides 20 k isolation between shields between SCP banks which helps isolate the noise source.

Common Mode Voltage Limits

Be very careful not to exceed the maximum common mode voltage referenced to the card chassis ground of ±16 volts (±60 volts with the VT1513A Attenuator SCP). There is an exception to this when high frequency (1 kHz - 20 kHz) common mode noise is present (see "VT1415A Noise Rejection" below). Also, if the DUT is not grounded, then the shield should be connected to the VT1415A chassis ground.

When to Make Shield Connections

It is not always possible to state positively the best shield connection for all cases. Shield performance depends on the noise coupling mechanism which is very difficult to determine. The above recommendations are usually the best wiring method, but if feasible, experiment with shield connections to determine which provides the best performance for an installation and environment.

NOTE

For a thorough, rigorous discussion of measurement noise, shielding and filtering, see "Noise Reduction Techniques in Electronic Systems" by Henry W. Ott of Bell Laboratories, published by Wiley & Sons, ISBN 0-471-85068-3.

Noise Due to Inadequate Card Grounding

If either or both of the VT1415A and Agilent/HP E1482 (MXI Extender Modules) are not securely screwed into the VXIbus Mainframe, noise can be generated. Make sure that both screws (top and bottom) are screwed in tight. If not, it is possible that CVT data could be more noisy than FIFO data because the CVT is located in A24 space, the FIFO in A16 space; more lines moving could cause noisier readings.

VT1415A Noise Rejection

See Figure E-2 for the following discussion.

Normal Mode Noise (Enm)

This noise is actually present at the signal source and is a differential noise (Hi to Lo). It is what is filtered out by the buffered filters on the VT1502A, VT1503A, VT1508A, and VT1509A SCPs.

Common Mode Noise (Ecm)

This noise is common to both the Hi and Lo differential signal inputs. Low frequency Ecm is very effectively rejected by a good differential instrumentation amplifier and it can be averaged out when measured through the Direct Input SCP (VT1501A). However, high frequency Ecm is rectified and generates an offset with the amplifier and filter SCPs (such as VT1502A, VT1503A, VT1508A, and VT1509A). This is since these SCPs have buffer-amplifiers on-board and is a characteristic of amplifiers. The best way to deal with this is to prevent the noise from getting into the amplifier.

Keeping Common Mode Noise out of the Amplifier

Most common mode noise is about 60 Hz, so the differential amplifier rejection is very good. The amplifier Common Mode Noise characteristics are:

120 dB flat to 300 Hz, then 20 dB/octave rolloff

The VT1415A amplifiers are selected for low gain error, offset, temperature drift and low power. These characteristics are generally incompatible with good high frequency CMR performance. More expensive, high performance amplifiers can solve this problem, but since they aren't required for many systems, VXI Technology elected to handle this with the High Frequency Common Mode Filter option to the VT1586A Remote Rack Panel (VT1586A-001, RF Filter) discussed below.

Shielded, twisted pair lead wire generally does a good job of keeping high frequency common mode noise out of the amplifier, provided the shield is connected to the VT1415A chassis ground through a very low impedance. (Not via the guard terminal - The VT1415A guard terminal connection shown in the VT1415A User's manual does not consider the high frequency Ecm problem and is there to limit the shield current and to allow the DUT to float up to some dc common mode voltage subject to the maximum ±16 volt input specification limit.

This conflicts with the often recommended good practice of grounding the shield at the signal source and only at that point to eliminate line frequency ground loops, which can be high enough to burn up a shield. It is recommended that this practice be followed and if high frequency common mode noise is seen (or suspected), tie the shield to the VT1415A ground through a 0.1 μF capacitor. At high frequencies, this drives the shield voltage to 0 volts at the VT1415A input. Due to inductive coupling to the signal leads, the Ecm voltage on the signal leads is also driven to zero.

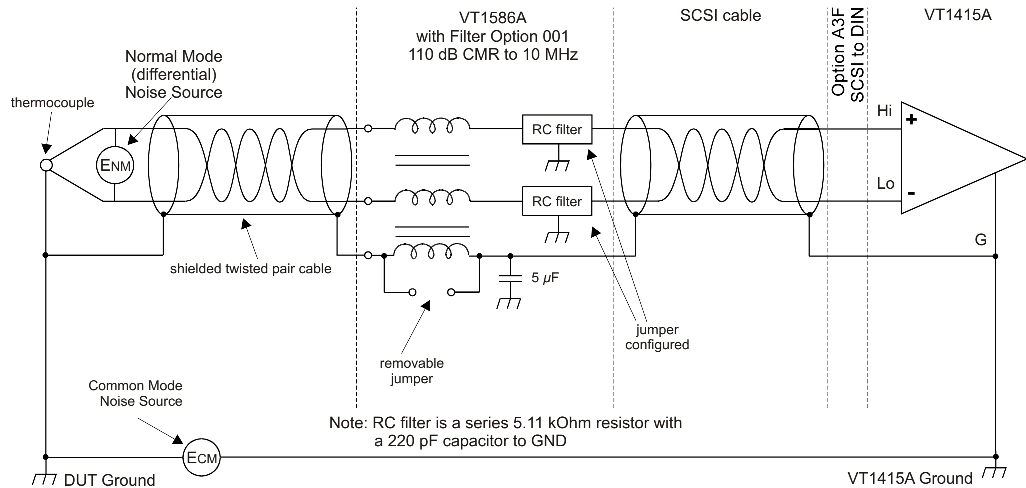

Figure E-2: HF Common Mode Filters

Reducing Common Mode Rejection Using Tri-Filar Transformers

One VT1413C customer determined that greater than 100 dB CMR to 10 MHz was required to get good thermocouple (TC) measurements in his test environment. To accomplish this requires the use of tri-filar transformers which are an option to the VT1586A Remote Rack Terminal Panel. (This also provides superior isothermal reference block performance for thermocouple measurements.) This works by virtue of the inductance in the shield connected winding presenting a significant impedance to high frequency common mode noise and forcing all the noise voltage to be dropped across the winding. The common mode noise at the input amplifier side of the winding is forced to 0 volts by virtue of the low impedance connection to the VT1415A ground via the selectable short or parallel combination of 1 k and 0.1 μF. The short cannot be used in situations where there is a very high common mode voltage, (dc and/or ac) that could generate very large shield currents.

The tight coupling through the transformer windings into the signal Hi and Low leads, forces the common mode noise at the input amplifier side of those windings to 0 volts. This achieves the 110 dB to 10 MHz desired, keeping the high frequency common mode noise out of the amplifier, thus preventing the amplifier from rectifying this into an offset error.

This effectively does the same thing that shielded, twisted pair cable does, only better. It is especially effective if the shield connection to the VT1415A ground can’t be a very low impedance due to large dc and/or low frequency common mode voltages.

The tri-filar transformers don't limit the differential (normal mode) signal bandwidth. Thus, removing the requirement for "slowly varying signal voltages." The nature of the tri-filar transformer or, more accurately, common-mode inductor, is that it provides a fairly high impedance to common mode signals and a quite low impedance to differential mode signals. The ratio of common-mode impedance to differential-mode impedance for the transformer used is ~ 3500:1. Thus, there is NO differential mode bandwidth penalty incurred by using the tri-filar transformers.

Appendix F
Generating User Defined Functions

Introduction

The VT1415A Algorithmic Closed Loop Control Card has a limited set of mathematical operations such as add, subtract, multiply, and divide. Many control applications require functions such a square root for calculating flow rate or a trigonometric function to correctly transition motion of moving object from a start to ending position. In order to represent a sine wave or other transcendental functions, one could use a power series expansion to approximate the function using a finite number of algebraic expressions. Since the above mentioned operations can take from 1.5 μs to 4 μs for each floating point calculation, a complex waveform such as sine(x) could take more than 100 μs to get the desired result. A faster solution is desirable and available.

The VT1415A provides a solution to approximating such complex waveforms by using a piece-wise linearization of virtually any complex waveform. The technique is simple. The DOS disc supplied with the VT1415A contains both a 'C' and Rocky Mountain BASIC program which calculates 128 Mx+B segments over a specified range of values for the desired function. The user supplies the function; the program generates the segments in a table. The resulting table can be downloaded into the VT1415A's RAM with the ALG:FUNC:DEF command where any desired name of the function (i.e. sin(x), tan(x), etc.) can be selected. Up to 32 functions can be created for use in algorithms. At runtime where the function is passed an 'x' value, the time to calculate the Mx+B function is approximately 17 μs.

The VT1415A actually uses this technique to convert volts to temperature, strain, etc. The accuracy of the approximation is really based upon how well the range is selected over which the table is built. For thermocouple temperature conversion, the VT1415A fixes the range to the lowest A/D range (±64 millivolts) so that small, microvolt measurements yield the proper resolution of the actual temperature for a non-linear transducer. In addition, the VT1415A permits Custom Engineering Unit conversions to be created for custom transducers so that when the voltage measurement is actually made the EU conversion takes place (see SENS:FUNC:CUST). Algorithms deal with the resulting floating point numbers generated during the measurement phase and may require further complex mathematical operations to achieve the desired result.

With some complex waveforms, it may be beneficial to break up the waveform into several functions in order to get the desired accuracy. For example, suppose it is necessary to generate a square root function for both voltage and strain calculations. The voltages are only going to range from 0 to ±16 volts, worst case. The strain measurements return numbers in

microstrain will be in the 1000's range. Trying to represent the square root function over the entire range would severely impact the accuracy of the approximation. Remember, the entire range is broken up into only 128 segments of M*x*+B operations. If accuracy is desired, the range over which calculations are made MUST be limited. Many transcendental functions are simply used as a scaling multiplier. For example, a sine wave function is typically created over a range of 360 degrees or 2*PI (or 2) radians. After which, the function repeats itself. It's a simple matter to make sure the 'x' term is scaled to this range before calculating the result. This concept should be used almost exclusively to obtain the best results.

Haversine Example

The following is an example of creating a haversine function (a sine wave over the range of /2 to /2). The resulting function represents a fairly accurate approximation of this non-linear waveform when the range is limited as indicated. Since the tables must be built upon binary boundaries (i.e. 0.125, 0.25, 0.5, 1, 2, 4, etc.) and since /2 is a number greater than 1 but less than 2, the next binary interval to include this range will be 2. Another requirement for building the table is that the waveform range MUST be centered around 0 (i.e. symmetrical about the X-axis). If the desired function is not defined on one side or the other of the Y-axis, then the table is right or left shifted by the offset from X = 0 and the table values are calculated correctly, but the table is built as though it were centered about the X-axis. For the most part, the last couple of sentences can be ignored if they do not make sense. The only reason its brought up here is that accuracy may suffer the farther away the waveform gets from the X = 0 point unless it is understood what resolution is available and how much non-linearity is present in the waveform. This will be discussed later in the "Limitations" section.

Figure F-1 shows the haversine function as stated above. This type of waveform is typical of the kind of acceleration and deceleration one wants when moving an object from one point to another. The desired beginning point would be the location at /2 and the ending point would be at /2. With the desired range spread over /2, the 128 segments are actually divided over the range of ±2. Therefore, the 128 Mx+B line segments are divided equally on both sides of X=0: 64 segments for 0..2 and 64 segments for -2..0.

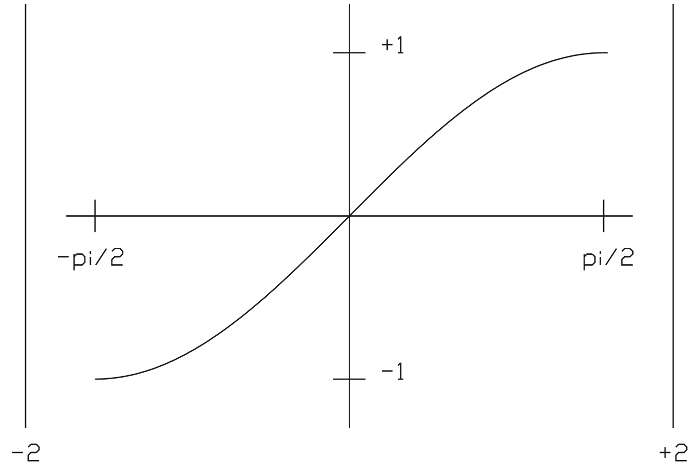

Figure F-1: A Haversine Function

A typical use of this function would be to output an analog voltage or current at each Scan Trigger of the VT1415A and over the range of the haversine. For example, suppose a new position of an analog output is needed to move from 1 mA to 3 mA over a period of 100 ms. If the TRIG:TIMER setting or the EXTernal trigger was set to 2 ms, then force 50 intervals over the range of the haversine. This can be easily done by using a scalar variable to count the number of times the algorithm has executed and to scale the variable value to the - /2 to /2 range. 3 mA is multiplied times the custom function result over each interval which will yield the shape of the haversine (0.003*sin(*x*)+0.001). This is illustrated in the example shown in Figure F-1. The program listings on the disc(and printed later in this appendix) illustrate the actual program used to generate this haversine function. Simply supply the algebraic expression in my_function(), the desired range over which to evaluate the function (which determines the table range) and the name of the function. The Build_table() routine (see example file *sine_fn.cs*) creates the table for the function and the ALG:FUNC:DEF writes that table into VT1415A memory. The table MUST be built and downloaded BEFORE trying to use the function.

The following is a summary of what commands and parameters are used in the program examples. Table F-1 shows some examples of the accuracy of custom function with various input values compared to an evaluation of the actual transcendental function found in ‘C’ or RMB. Please note that the M*x*+B segments are located on boundaries specified by 2/64 on each side of X=0. This means that if the exact input value is selected that is used for the beginning of each segment, the exact calculated value of the function at that point will be provided. Any point between segments will be an approximation dependent upon the linearity of that segment. Also note that values of X = 2 and X = -2 will result in Y=infinity.

‘C’ sin(-1.570798)	-1.000000	‘VT1415A’ sin(-1.570798)	-0.999905
‘C’ sin(-1.256639)	-0.951057	‘VT1415A’ sin(-1.256639)	-0.950965
‘C’ sin(-0.942479)	-0.809018	‘VT1415A’ sin(-0.942479)	-0.808944
‘C’ sin(-0.628319)	-0.587786	‘VT1415A’ sin(-0.628319)	-0.587740
‘C’ sin(-0.314160)	-0.309017	‘VT1415A’ sin(-0.314160)	-0.308998
‘C’ sin(0.000000)	0.000000	‘VT1415A’ sin(0.000000)	0.000000
‘C’ sin(0.314160)	0.309017	‘VT1415A’ sin(0.314160)	0.308998
‘C’ sin(0.628319)	0.587786	‘VT1415A’ sin(0.628319)	0.587740
‘C’ sin(0.942479)	0.809018	‘VT1415A’ sin(0.942479)	0.808944
‘C’ sin(1.256639)	0.951057	‘VT1415A’ sin(1.256639)	0.950965
‘C’ sin(1.570798)	1.000000	‘VT1415A’ sin(1.570798)	0.999905

Table F-1. ‘C’ Sin(x) Vs. VT1415A Haversine Function for Selected Points.

Limitations

As stated earlier, there are limitations to using this custom function technique. These limitations are directly proportional to the non-linearity of the desired waveform. For example, suppose that the function X*X*X (or X^3) is to be represented over a range of ±1000. The resulting binary range would be ±1024 and the segments would be partitioned at 1024/64 intervals. This means that every 16 units would yield an M*x*+B calculation over that segment. As long as numbers are inputted that are VERY close to those cardinal points, good results are yielded. Strictly speaking, perfect results can be received only if calculations are performed at the cardinal points, which may be reasonable for an application if the input values are limited to exactly those 128 points.

The waveform may also be shifted anywhere along the X-axis and Build_table() will provide the necessary offset calculations to generate the proper table. Be aware, too, that shifting the table out to greater magnitudes of X may also impact the precision of the results dependent upon the linearity of the waveform. Suffice it to say that the best results will be attained and it will be easiest to understand what is being done if the waveforms stay near the X=0 point since most of the measurement results will have 1e-6..16 values for volts.

One final note. Truncation errors may be seen in the fourth digit of the results. This is because only 15 bits of the input value is sent to the function. This occurs because the same technique used for Custom EU conversion is used here and the method assumes input values are from the 16-bit A/D (15 bits = sign bit). This is evident in Table F-1, where the first and last entries return ±0.9999 rather than ±1. For most applications, this accuracy should be more than adequate.

Program Listings

‘C’ Version

```
/* $Header: $
 *
 * C-SCPI Example program for the E1415A Algorithmic Closed Loop Controller
 *
 * sine_fn.cs
 *
 * This is a general purpose example of using Custom Functions to generate
 * a haversine function.
 *
 * This is a template for building E1415A C programs that may use C-SCPI
 * or SICL to control instruments.
 */


/* Standard include files   */
#include <stdlib.h>         /* Most programs use one or more
                            * functions from the C standard
                            * library.
                            */
#include <stdio.h>          /* Most programs will also use standard
                            * I/O functions.
                            */
#include <stddef.h>         /* This file is also often useful */
#include <math.h>           /* Needed for any floating point fn’s */

/* Other system include files */
/* Whenever using system or library calls, check the call description to see
 * which include files should be included.
 */

/* Instrument control include files */
#include <cscpi.h>               /* C-SCPI include file */


/* Declare any constants that will be useful to the program.  In particular,
 * it is usually best to put instrument addresses in this area to make the code
 * more maintainable.
 */
#define E1415_ADDR     “vxi,208"/* The SICL address of your E1415 */
INST_DECL(e1415, “E1415A”, REGISTER);    /* E1415 */

/* Use something like this for GPIB and Agilent E1405/6 Command Module */
/* #define E1415_ADDR   “gpib,22,26"     /* The SICL address of your E1415 */
/*INST_DECL(e1415, “E1415A”, MESSAGE);   /* E1415 */


/* Declare instruments that will be accessed with SICL.  These declarations
 * can also be moved into local contexts.
 */
INST   vxi;                 /* VXI interface session */


/* Trap instrument errors.  If this function is used, it will be called every
 * time a C-SCPI instrument puts an error in the error queue.  As written, the
 * function will figure out which instrument generated the error, retrieve the
 * error, print a message and exit.  You may want to modify the way the error
```

```
 * is printed or comment out the exit if you want the program to continue.
 *
 * Note that this works only on REGISTER based instruments, because it was
 * a C-SCPI register-based feature, not a general programming improvement.
 * If you're using MESSAGE instruments, you'll still have to do SYST:ERR?:
 *
 * If your test program generates errors on purpose, you probably don't want
 * this error function.  If so, set the following "#if 1" to "#if 0."  This
 * function is most useful when you're trying to get your program running.
 */
#if 1                  /* Set to 0 to skip trapping errors */
/*ARGSUSED*/               /* Keeps lint happy */
void cscpi_error(INST id, int err)
{
    char     errorbuf[255];     /* Holds instrument error message */
    char     idbuf[255];   /* Holds instrument response to *IDN? */

    cscpi_exe(id, "*IDN?\n", 6, idbuf, 255);
    cscpi_exe(id, "SYST:ERR?\n", 10, errorbuf, 255);
    (void) fprintf(stderr, "Instrument error %s from %s\n", errorbuf, idbuf);
}
#endif


/* The following routine allows you to type SCPI commands and see the results.
 * If you don't call this from your program, set the following "#if 1" to
 * "#if 0."
 */
#if 1                  /* Set to 0 to skip this routine */
void do_interactive(void)
{
    char command[5000];
    char result[5000];
    int32    error;
    char string[256];

    for(;;) {
       (void) printf("SCPI command: ");
       (void) fflush(stdout);
       /* repeat until it actually gets something*/
       while (!gets(command));
       if (!*command) {
           break;
       }
       result[0] = 0;
       cscpi_exe(e1415, command, strlen(command), result, sizeof(result));
       INST_QUERY(e1415, "syst:err?", "%d,%s", &error, string);
       while ( error )  {
           (void) printf("syst:err %d,'%s'\n", error, string);
           INST_QUERY(e1415,"syst:err?", "%d,%s", &error, string);
       }
       if (result[0]) {
           (void) printf("result: %s\n", result);
       }
    }
}
#endif


/* Print usage information */
void usage(char *prog_name)
{
```

```
    (void) fprintf(stderr, "usage: %s algorithm_file...\n", prog_name);
}

/* Get an algorithm from a filename */
static char *get_algorithm(char *file_name)
{
    FILE                *f;             /* Algorithm file pointer */
    int32               a_size;         /* Algorithm size */
    int                 c;              /* Character read from input */
    char                *algorithm;     /* Points to algorithm string */

    f = fopen(file_name, "r");
    if (! f) {
        (void) fprintf(stderr, "Error: can't open algorithm file '%s'\n",
                file_name);
        exit(1);
    }

    a_size = 0;                         /* Count length of algorithm */
    while (getc(f) != EOF) {
        a_size++;
    }

    rewind(f);
    algorithm = malloc(a_size + 1);     /* Storage for algorithm */
    a_size = 0;                         /* Use as array index */
    while ((c = getc(f)) != EOF) {      /* Read the algorithm */
        algorithm[a_size] = c;
        a_size++;
    }
    algorithm[a_size] = 0;              /* Null terminate */
    (void) fclose(f);

    return algorithm;                   /* Return algorithm string */
}

/*F*******************************************************************
 * NAME: static float64 two_to_the_N()
 *
 * TASK: Calculates 2^n
 */

static float64     two_to_the_N( int32 n )
{
/* compute 2^n */
float64   r = 1;
int32     i;
        for ( i = 0; i < n; i++ )
                r *= 2;
        return (  r );
}

/*F*******************************************************************
 * NAME: static int32 round32f()
 *
 * TASK: Rounds a 32-bit floating point number.
 */

static int32 round32f( float64 number )
    {
    /* add or subtract 0.5 to round based on sign of number */
    float64 half = (number > 0.0 )? 0.5 : -0.5 ;
```

```
    return( (int32)( number + half ) );
    }

/*F*****************************************************************
 * NAME: static float64 my_function()
 *
 * TASK: User-supplied function for calculating desired results of f(x).
 *
 * HAVERSINE
 */

float64 my_function( float64 input )
      {
      float64 returnValue;
        returnValue = sin(input);
      return( returnValue );
      }

/*F*****************************************************************
 * NAME: void Build_table()
 *
 * TASK: Generates tables of mx+b values used for Custom Functions
 *      in the E1415A.
 *
 *    Generate the three coefficients for the CUSTOM FUNCTION algorithm:
 *      a. The "exponent" value
 *      b. The "slope" or "M" value
 *      c. The "intercept" or "B" value.
 *
 * INPUT PARAMETERS:
 *        float64 max_input                  - maximum input expected
 *        float64 min_input                  - minimum input expected
 *        float64 (*custom_function)( float64 input )
 *                                           - pointer to user function
 * OUTPUT PARAMETERS
 *        float64 *range                     - returned table range
 *        float64 *offset                    - returned table offset
 *        uint16  *conv_array                - returned coefficient array:
 *                                             (512 values for piecewise)
 *
 *F*/

void Build_table(float64 max_input, float64 min_input,
          float64 (*custom_function)( float64 input ),
          float64 *range, float64 *offset,
          uint16    *conv_array )
{
uint16 M[128];
uint16 EX[128];
uint16 Bhigh[128];
uint16 Blow[128];
int32  B;
int16  ii;
int16  jj;
int32  Mfactor;
int32  Xfactor;
int32  Xofst;

float64  test_range;
float64  tbl_range;
float64  center;
float64  temp_range;
```

```
float64  t;
float64  slope;
float64  absslope;
float64  exponent;
float64  exponent2;
float64  input[129];
float64  result[129];

/*
* First calculate the mid point of the range of values from the min and max
* input values.  The offset is the center of the range of min and max
* inputs.  The purpose of the offset is to permit calculating the tables
* based upon a relative centering about the X axis.  The offset simply
* permits the run-time code to send the corrected X values assuming
* the tables were built symetrically around X=0.
*/
    center = min_input + (max_input - min_input) / 2.0F;
    *offset = center;
    temp_range = max_input - center;
    test_range = (temp_range < 0.0 )? -temp_range : temp_range;
/*
* Now calculate the closest binary representation of the test_range such
* that the new binary value is equal to or greater than the calculated
* test_range.  Start with the lowest range(1/2^128) and step up until the
* new binary range is equal or greater than the test_range.
*/
    tbl_range = two_to_the_N(128);   /* 2^28 */
    tbl_range = 1.0/tbl_range;
    while ( test_range > tbl_range )
       {
       tbl_range *= 2;
       }

    *range = tbl_range;

    Xofst = 157;  /* exponent bias for DSP calculations */

/*
* Now divide the full range of the table into 128 segments (129 points)
* scanning first the positive side of the X-axis and then the negative
* side of the X-axis.
*
* Note that 129 points are calculated in order to generate a line segment
* for calculating slope.
*
* Also note that the entire binary range is built to include the min
* and max values entered as min_input and max_input.
*/

    for ( ii=0 ; ii<=64 ; ii++ ) /* 0 to +FS */
      {
       input[ii] = center + ( (tbl_range/64.0)*(float64)ii);
       result[ii] = (*custom_function)( input[ii] );

       if ( ii == 0 ) continue;  /* This is the first point - skip slope */

       jj =  64 + ii - 1;        /* generate numbers for prev segment */
       /* for second and subsequent points */
         t  = result[ii-1]; /* using prev seg base */
         if (t< 0.0) t *= -1.0;  /* use abs value (magnitude) of t */

       /* compute the exponent of the offset (B is 31 bits) */
```

```
      if (t!=0.0)
        {           /* don't take log of zero */
         exponent = 31.0 - (log10(t)/log10(2.0));/* take log base 2 */
        }
    else
        {
         exponent = 100.0;
         }

    /* compute slope in bits (each table entry represents 512 bits) */
      slope = ( result[ii] - result[ii-1] ) / 512.0;

    /* don't take the log of a negative slope */
      absslope = (slope < 0 )? -slope : slope;

    /* compute the exponent of the slope (M is 16 bits) */
    if ( absslope != 0 )
        {
        exponent2 = 15.0 -(log10(absslope)/log10(2.0));
        }
    else
        {
        exponent2 = 100.0;
        }

    /* Choose the smallest exponent — maximize resolution */
      if (exponent2 < exponent)   exponent = exponent2;

      Xfactor = (int32)(exponent);

    if ( t != 0 )
        {
        int32  ltemp = round32f( log10( t ) / log10( 2.0 ) );
        if ( (Xfactor + ltemp) > 30 )
       {
       Xfactor = 30 - ltemp;
       }
        }

      Mfactor = round32f( two_to_the_N(Xfactor)*slope );
      if ( Mfactor == 32768 )
        {
        /* There is an endpoint problem. Re-compute if on endpoint */
        Xfactor—;
        Mfactor =round32f( two_to_the_N(Xfactor)*slope );
        }
    if ((Mfactor<=32767) && (Mfactor>= -32768) )
        {
        /* only save if M is within limits */
        /* Adjust EX to match runtime.asm */
        EX[jj] = (uint16)(Xofst - Xfactor );
        M[jj]  = (uint16)(Mfactor & 0xFFFF);    /* remove leading 1's*/
        B = round32f( two_to_the_N(Xfactor )*result[ii-1] );
        Bhigh[jj] = (uint16)((B >> 16) & 0x0000FFFF);
        Blow[jj]  = (uint16)(B & 0x0000FFFF);
        }
   } /* end for */

for ( ii=0 ; ii<=64 ; ii++ ) /* 0 to -FS */
   {
    input[ii] = center - ( (tbl_range/64.0)*(float64)(ii));
    result[ii] = (*custom_function)( input[ii] );
```

```
if ( ii == 0 ) continue;  /* This is the first point - skip slope */

jj =  ii - 1;     /* generate numbers for prev segment */
/* for second and subsequent points */
 t  = result[ii-1]; /* using prev seg base */
 if (t< 0.0) t *= -1.0;  /* use abs value (magnitude) of t */

/* compute the exponent of the offset (B is 31 bits) */
 if (t!=0.0)
    {          /* don't take log of zero */
     exponent = 31.0 - (log10(t)/log10(2.0));/* take log base 2 */
    }
else
    {
     exponent = 100.0;
     }

/* compute slope in bits (each table entry represents 512 bits) */
 slope = ( result[ii] - result[ii-1] ) / 512.0;

/* don't take the log of a negative slope */
 absslope = (slope < 0 )? -slope : slope;

/* compute the exponent of the slope (M is 16 bits) */
if ( absslope != 0 )
    {
    exponent2 = 15.0 -(log10(absslope)/log10(2.0));
    }
else
    {
    exponent2 = 100.0;
    }

/* Choose the smallest exponent — maximize resolution */
 if (exponent2 < exponent)   exponent = exponent2;

 Xfactor = (int32)(exponent);

if ( t != 0 )
    {
    int32  ltemp = round32f( log10( t ) / log10( 2.0 ) );
    if ( (Xfactor + ltemp) > 30 )
   {
   Xfactor = 30 - ltemp;
   }
    }

 Mfactor = round32f( two_to_the_N(Xfactor)*slope );
 if ( Mfactor == 32768 )
    {
    /* There is an endpoint problem. Re-compute if on endpoint */
    Xfactor—;
    Mfactor =round32f( two_to_the_N(Xfactor)*slope );
    }
if ((Mfactor<=32767) && (Mfactor>= -32768) )
    {
    /* only save if M is within limits */
    /* Adjust EX to match runtime.asm */
    EX[jj] = (uint16)(Xofst - Xfactor );
    M[jj]  = (uint16)(Mfactor & 0xFFFF);    /* remove leading 1's*/
    B = round32f( two_to_the_N(Xfactor )*result[ii-1] );
```

```
            Bhigh[jj] = (uint16)((B >> 16) & 0x0000FFFF);
            Blow[jj]  = (uint16)(B & 0x0000FFFF);
            }
       } /* end for */
/*
* Build actual tables for downloading into the E1415 memory.
*/
    for ( ii=0 ; ii<128 ; ii++ )
            {       /* copy 64 sets of coefficents */
            conv_array[ii*4]   = M[ii];
            conv_array[ii*4+1] = EX[ii];
            conv_array[ii*4+2] = Bhigh[ii];
            conv_array[ii*4+3] = Blow[ii];
/*
            printf("%d %d %d %d %d\n",ii,M[ii],EX[ii],Bhigh[ii],Blow[ii]);
*/
            }
  return;
}

/* Main program */
/*ARGSUSED*/                /* Keeps lint happy */
int main(int argc, char *argv[])
{
    /* Main program local variable declarations */
    char                *algorithm;     /* Algorithm string */
    int                 alg_num;        /* Algorithm number being loaded */
    char                string[333];    /* Holds error information */
    int32               error;          /* Holds error number */

#if 0             /*  Set to 1 if reading algorithm files */
    /* Check pass parameters */
    if ((argc < 2) || (argc > 33)) {    /* Must have 1 to 32 algorithms */
        usage(argv[0]);
        exit(1);
    }
#endif

    INST_STARTUP();              /* Initialize the C-SCPI routines */


#if 0                  /* Set to 1 to open interface session */
    /* If you need to open a VXI device session, here's how to do it.  You need
     * a VXI device session if the V382 is to source or respond to VXI
     * backplane triggers (SICL ixtrig or ionintr calls).
     */
    if (! (vxi = iopen("vxi"))) {
       (void) fprintf(stderr, "SICL error: failed to open vxi interface.\n");
       (void) fprintf(stderr, "SICL error %d: %s\n",
                igeterrno(), igeterrstr(igeterrno()));
       exit(1);
    }
#endif


    /* Open the E1415 device session with error checking.  Copy and modify
     * these lines if you need to open other instruments.
     */
    INST_OPEN(e1415, E1415_ADDR);    /* Open the E1415 */
    if (! e1415) {               /* Did it open? */
       (void) fprintf(stderr, "Failed to open the E1415 at address %s\n",
                E1415_ADDR);
```

```
        (void) fprintf(stderr, "C-SCPI open error was %d\n", cscpi_open_error);
        (void) fprintf(stderr, "SICL error was %d: %s\n",
                igeterrno(), igeterrstr(igeterrno()));
        exit(1);
    }
    /* Check for startup errors */
    INST_QUERY(e1415,"syst:err?\n", "%d,%S", &error, string);
    if (error) {
        (void) printf("syst:err %d,%s\n", error, string);
        exit(1);
    }

    /* Usually, you'll want to start from a known instrument state.  The
     * following provides this.
     */
    INST_CLEAR(e1415);                  /* Selected device clear */
    INST_SEND(e1415, "*RST;*CLS\n");


#if 0                   /* Set to 1 to do self test */
    /* Does the E1415 pass self-test? */
    {
      int    test_result;       /* Result of E1415 self-test */

      test_result = -1;         /* Make sure it gets assigned */
      INST_QUERY(e1415, "*TST?\n", "%d", &test_result);
      if (test_result) {
          (void) fprintf(stderr, "E1415A failed self-test\n");
          exit(1);
      }
    }
#endif

    /*  Setup SCP functions  */
    INST_SEND(e1415, "sens:func:volt (@116)\n"); /* Analog in volts   */
    INST_SEND(e1415, "sour:func:cond (@141)\n"); /* Digital output    */

#if 0                   /* Set to 1 to do calibration */
    /* Perform Calibrate, if necessary */
    {
      int    cal_result;        /* Result of E1415 self-test */

      cal_result = -1;     /* Make sure it gets assigned */
      INST_QUERY(e1415, "*CAL?\n", "%d", &cal_result);
      if (cal_result) {
          (void) fprintf(stderr, "E1415A failed calibration\n");
          (void) fprintf(stderr, "Check FIFO for channel errors\n");
          exit(1);
      }
    }
#endif

    /* Configure Trigger Subsystem and Data Format */

    INST_SEND(e1415, "trig:sour timer;:trig:timer .001\n");
    INST_SEND(e1415, "samp:timer 10e-6\n"); /* default */
    INST_SEND(e1415, "form real,32\n");

    /* Download Globals */
    /* INST_SEND(e1415, "alg:def 'globals','static float x;'\n"); */

    /* Download Custom Function */
```

```
    {
        float64 maxInput;         /* set to maximum expected input*/
        float64 minInput;         /* set to minimum expected input*/
        float64 tableOffset;      /* offset used in building table*/
        uint16  coef_array[512];  /* 512 elements */
        float64 tableRange;       /* Range on which table was built*/

        maxInput = 2;
        minInput = -2;
        Build_table( maxInput, minInput, my_function, &tableRange,
                                        &tableOffset, coef_array );


        /* Download the table range and the table array to the card      */
        /* Piecewise requires 128 sets of table values                   */

        INST_SEND(e1415,"ALGorithm:FUNCtion:DEFine ‘sin’,%f,%f,%1024b",
                                tableRange, tableOffset, coef_array);
    }



    /* Download algorithms */
#if 0          /* Set to 1 if algorithms passed in as files */
    /* Get an algorithm(s) from the passed filename(s).  We assign sequential
     * algorithm numbers to each successive file name: ALG1, ALG2, etc. when
     * you execute this program as “<progname> lang1 lang2 lang3 ...”
     */
    alg_num = 1;                        /* Starting algorithm number */
    while (argc > alg_num) {

        algorithm = get_algorithm(argv[alg_num]); /* Read the algorithm */

        /* Define the algorithm */
        {
            char        alg[6];         /* Temporary algorithm name */
            (void) sprintf(alg, “ALG%d”, alg_num);
            INST_SEND(e1415, “alg:def %S,%*B\n”, alg,
                strlen(algorithm) + 1, algorithm);

            /* Check for algorithm errors */
            INST_QUERY(e1415,"syst:err?\n", “%d,%S”, &error, string);
            if (error) {
                (void) printf(“While loading file %s, syst:err %d,%s\n”,
                         argv[alg_num], error, string);
                exit(1);
            }
        }

        /* Free the malloc’ed memory */
        free(algorithm);

        alg_num++;                      /* Next algorithm */
    }
    (void) printf(“All %d algorithm(s) loaded without errors\n\n”, alg_num-1);

#else  /* Download algorithm with in-line code */
       algorithm = “ \n”
       “/* Example algorithm uses Custom Function.\n”
       “ * This algorithms builds a haversine.\n”
       “ */\n”
       “\n”
```

```
        " static float radians = 0, y;\n"
        " y = sin( radians );\n"
        " \n";
         INST_SEND(e1415, "alg:def 'ALG1',%*B\n", strlen(algorithm) + 1,
algorithm);
#endif

    /* Preset Algorithm variables */

    /* Initiate Trigger System - start scanning and running algorithms  */

    INST_SEND(e1415,"init\n");

    /* Print out results */
    {
        float32 pi = 3.14159654;
        float32 radians;
        float32 y;

      /* Note that alg:scal? won't execute until alg:upd is done */
    for ( radians = -pi/2.0; radians < pi/2.0; radians += pi / 10.0 ) {
        INST_SEND(e1415, "alg:scal 'alg1','radians',%f\n", radians);
        INST_SEND(e1415, "alg:upd\n");
        INST_QUERY(e1415, "alg:scal? 'alg1','y'\n", "%f", &y);
        printf( "'C' sin(%f): %f, 'E1415A' sin(%f): %f\n",radians,
                (float32)sin((float64)radians), radians, y);
    }
    }

#if 1  /* Set to 1 if using  User interactive commands to E1415 */
    /* Call this function if you want to be able to type SCPI commands and
     * see their responses.  NOTE: switch to FORM,ASC to retrieve
     * ASCII numbers during interactive mode.
     */
      INST_SEND(e1415,"form asc\n");
      do_interactive();        /* Calls cscpi_exe() in a loop */
#endif
#if 0
    /* C-CSPI way to check for errors  */
    INST_QUERY(e1415,"syst:err?\n", "%d,%S", &error, string);
    if (error) {
        (void) printf("syst:err %d,%s\n", error, string);
        exit(1);
    }
#endif

    return 0;              /* Normal end of program */
}

#if 0

Example of results from program:

'C' sin(-1.570798): -1.000000, 'E1415A' sin(-1.570798): -0.999905
'C' sin(-1.256639): -0.951057, 'E1415A' sin(-1.256639): -0.950965
'C' sin(-0.942479): -0.809018, 'E1415A' sin(-0.942479): -0.808944
'C' sin(-0.628319): -0.587786, 'E1415A' sin(-0.628319): -0.587740
'C' sin(-0.314160): -0.309017, 'E1415A' sin(-0.314160): -0.308998
'C' sin(0.000000): 0.000000, 'E1415A' sin(0.000000): 0.000000
'C' sin(0.314160): 0.309017, 'E1415A' sin(0.314160): 0.308998
'C' sin(0.628319): 0.587786, 'E1415A' sin(0.628319): 0.587740
'C' sin(0.942479): 0.809018, 'E1415A' sin(0.942479): 0.808944
'C' sin(1.256639): 0.951057, 'E1415A' sin(1.256639): 0.950965
```

```
'C' sin(1.570798): 1.000000, 'E1415A' sin(1.570798): 0.999905

#endif
```

RMB Version

```
10 ! RE-SAVE "SINE_FN.ASC"
20 !
30 !  DESCRIPTION: Example program to illustrate the use of Custom Functions
40 !               in the E1415A.  This example shows the use of RMB.
50 !               This example shows the creation of a Haversine function.
60 !
70  ! The Build_table subprogram receives the minimum and maximum ranges
80  ! over which the function it to be built.  You supply the algebraic
90  ! expression for FNMy_function().
100 !
110 ! ******************************************************************
120    INTEGER Coef_array(0:511),Error
130    REAL Hpibintfc,Cmdmodule,E1413_ladd,E1413addr
140    INTEGER Lin_piecewise,Ilin(0:3),Ipiec(0:514)
150    REAL Min_input,Max_input
160    DIM String$[333]
170    ASSIGN @Err TO 1
180 !
190 ! ********************************************************************
200 !  The following three lines should be customized for each installation
210    Hpibintfc=7       ! Hpib interface number for E1415
220    Cmdmodule=9      ! Hpib address for command module for E1415
230    E1415_ladd=208   ! Logical address for E1415 card
240 ! ********************************************************************
250    ON TIMEOUT Hpibintfc,12 GOTO End_
260    E1415addr=Hpibintfc*10000+Cmdmodule*100+E1415_ladd/8
270    ASSIGN @E1415 TO E1415addr
280    ASSIGN @Bus TO Hpibintfc;FORMAT OFF
290 !
300    OUTPUT @E1415;"*RST;*CLS"
310    OUTPUT @E1415;"*IDN?"
320    ENTER @E1415;String$
330    PRINT String$
340    !
350    ! Select the Domain values for the function.
360    !
370    Min_input=-2
380    Max_input=2
390    CALL
Build_table(Max_input,Min_input,Table_range,Table_offset,Coef_array(*))
400    !
410    ! Download the function table and define the function
420    !
430    Ipiec(0)=256*NUM("#")+NUM("4")                          !build block
440    Ipiec(1)=256*NUM("1")+NUM("0")                          !1024 bytes
450    Ipiec(2)=256*NUM("2")+NUM("4")                          !512 Integers
460    FOR Ii=0 TO 511
470      Ipiec(Ii+3)=Coef_array(Ii)
480    NEXT Ii
490    GOSUB Err_check
500    OUTPUT @E1415;"ALG:FUNC:DEF 'sin',";Table_range;",";Table_offset;",";
510    OUTPUT @Bus;Ipiec(*)                                    !add block
520    OUTPUT @Bus;CHR$(10);END                                !terminate
530  !
```

```
540   GOSUB Err_check
550  !
560  ! Now define an algorithm to use sin(x) and tests its functionality.
570  !
580   OUTPUT @E1415;"alg:def 'alg1','static float
y,radians=0;y=sin(radians);'"
590   OUTPUT @E1415;"form ascii;:trig:timer .001;:init"
600   RAD   ! use radians
610   GOSUB Err_check
620   FOR Radians=-PI/2 TO PI/2 STEP PI/10
630     OUTPUT @E1415;"alg:scal 'alg1','radians',";Radians;";upd"
640     OUTPUT @E1415;"alg:scal? 'alg1','y'"
650     ENTER @E1415;Y
660     PRINT USING This;"'RMB' sin(radians): ";SIN(Radians);" 'E1415A'
sin(Radians): ";Y
670 This:IMAGE   K,SD.DDDD,K,SD.DDDD
680   NEXT Radians
690   STOP
700 End_: !
710   PRINT "HPIB TIMEOUT"
720   STOP
730 Err_check:REPEAT     !   Check for any errors
740     OUTPUT @E1415;"SYST:ERR?"
750     ENTER @E1415;Error,String$
760     IF Error THEN
770       OUTPUT @Err;"Error returned: "&VAL$(Error)&." "&String$
780     END IF
790   UNTIL Error=0
800   RETURN
810   END
820 !   ############################################################## 830 !
840 ! Subprogram Build_eu_table
850 ! TASK: Generates tables of mx+b values for downloading to E1415 DSP
860 !
870 !    Generate the three coefficients for the EU algorithm:
880 !      a. The "exponent" value
890 !      b. The "slope" or "M" value
900 !      c. The "intercept" or "B" value.
910 !
920 ! INPUT PARAMETERS:
930 !        REAL Min_input          - lowest expected value
940 !        REAL Max_input          - largest expected value
950  !                                 zero generates piecewise table
960  ! OUTPUT PARAMETERS
970  !       REAL Table_range        - returned table range
980  !       REAL Table_offset       - how much to adjust X for shifted
function
990  !       INTEGER  Coef_array     - returned coeficient array:
1000 !                                   (512 values)
1010 !
1020 Build_eu_table:SUB Build_table(REAL
Min_input,Max_input,Table_range,Table_offset,INTEGER Coef_array(*))
1030     INTEGER M(128),Ex(128),Bhigh(128),Blow(128),Xofst,Shift,Ii,Jj
1040     INTEGER Xfactor,Ltemp
1050     REAL Input(129),Result(129),Test_range,T,Exponent,Exponent2
1060     REAL Slope,Absslope,Mfactor,B,Bl
1070     !
1080     ! Calculate the mid point of the range.
1090     !
1100     Center=Min_input+(Max_input-Min_input)/2
1110     Table_offset=Center
1120     Temp_range=Max_input-Center
1130     Test_range=ABS(Temp_range)
```

```
1140     !
1150     ! Now calculate the closest binary representation of the test_range
1160     !
1170     Tbl_range=1/2^128
1180     WHILE Test_range>Tbl_range
1190       Tbl_range=Tbl_range*2
1200     END WHILE
1210     Table_range=Tbl_range
1220     Xofst=157       ! exponent bias for DSP calculations
1230 !
1240 ! Now divide the full range of the table into 128 segments (129 points)
1250 ! from -Rnge to +Rnge using the Custom() function function.  We
1260 ! then generate the M, B and Ex values for the table to be downloaded.
1270 !
1280 ! Note that we actually calculate 129 points but generate 128 sets of
1290 ! M, B and Ex values.
1300 !
1310 !
1320     FOR Ii=0 TO 64 STEP 1
1330   Input(Ii)=Center+((Tbl_range/64.0)*Ii)
1340   Result(Ii)=FNMy_function(Input(Ii))
1350   IF Ii=0 THEN GOTO Loopend1! This is the first point
1360           !
1370           ! for second and subsequent points
1380   Jj=64+Ii-1                ! generate numbers for prev segment
1390   T=ABS(Result(Ii-1))       ! using abs value of prev seg base
1400    !
1410    ! compute the exponent of the offset (B is 31 bits)
1420   IF T<>0. THEN                       ! don’t take log of zero
1430     Exponent=31.0-(LGT(T)/LGT(2.0))  ! take log base 2
1440   ELSE
1450     Exponent=100.0
1460   END IF
1470 !
1480 ! compute slope in bits (each table entry represents 512 bits)
1490   Slope=(Result(Ii)-Result(Ii-1))/512.0
1500 !
1510 ! don’t take the log of a negative slope
1520   Absslope=ABS(Slope)
1530 !
1540 ! compute the exponent of the slope (M is 16 bits)
1550   IF Absslope<>0. THEN
1560     Exponent2=15.0-(LGT(Absslope)/LGT(2.0))
1570   ELSE
1580     Exponent2=100.0
1590   END IF
1600      ! Choose the smallest exponent — maximize resolution
1610   IF Exponent2<Exponent THEN Exponent=Exponent2
1620   Xfactor=INT(Exponent) !convert to integer
1630   IF T<>0. THEN
1640     Ltemp=PROUND(LGT(T)/LGT(2.0),0)
1650     IF (Xfactor+Ltemp)>30 THEN Xfactor=30-Ltemp
1660   END IF
1670   Mfactor=PROUND(2^Xfactor*Slope,0)
1680   IF Mfactor=32768.0 THEN
1690       ! There is an endpoint problem. Re-compute if on endpoint
1700     Xfactor=Xfactor-1
1710     Mfactor=PROUND(2^Xfactor*Slope,0)
1720   END IF
1730   IF (Mfactor<=32767.0 AND Mfactor>=-32768.0) THEN
1740        ! only save if M is in limits
1750     Ex(Jj)=Xofst-Xfactor
```

```
1760     M(Jj)=Mfactor        ! remove leading 1's
1770     B=PROUND(2^Xfactor*Result(Ii-1),0)
1780     Bhigh(Jj)=INT(B/65536.0)    ! truncates
1790     Bl=B-(Bhigh(Jj)*65536.0)
1800     IF Bl>32767 THEN Bl=Bl-65536
1810     Blow(Jj)=Bl
1820   END IF
1830 Loopend1:NEXT Ii
1840    FOR Ii=0 TO 64 STEP 1
1850   Input(Ii)=Center-((Tbl_range/64.0)*Ii)
1860   Result(Ii)=FNMy_function(Input(Ii))
1870   IF Ii=0 THEN GOTO Loopend2! This is the first point
1880          !
1890          ! for second and subsequent points
1900   Jj=Ii-1                ! generate numbers for prev segment
1910   T=ABS(Result(Ii-1))       ! using abs value of prev seg base
1920    !
1930    ! compute the exponent of the offset (B is 31 bits)
1940   IF T<>0. THEN                         ! don't take log of zero
1950     Exponent=31.0-(LGT(T)/LGT(2.0))  ! take log base 2
1960   ELSE
1970     Exponent=100.0
1980   END IF
1990 !
2000 ! compute slope in bits (each table entry represents 512 bits)
2010   Slope=(Result(Ii)-Result(Ii-1))/512.0
2020 !
2030 ! don't take the log of a negative slope
2040   Absslope=ABS(Slope)
2050 !
2060 ! compute the exponent of the slope (M is 16 bits)
2070   IF Absslope<>0. THEN
2080     Exponent2=15.0-(LGT(Absslope)/LGT(2.0))
2090   ELSE
2100     Exponent2=100.0
2110   END IF
2120      ! Choose the smallest exponent — maximize resolution
2130   IF Exponent2<Exponent THEN Exponent=Exponent2
2140   Xfactor=INT(Exponent) !convert to integer
2150   IF T<>0. THEN
2160     Ltemp=PROUND(LGT(T)/LGT(2.0),0)
2170     IF (Xfactor+Ltemp)>30 THEN Xfactor=30-Ltemp
2180   END IF
2190   Mfactor=PROUND(2^Xfactor*Slope,0)
2200   IF Mfactor=32768.0 THEN
2210       ! There is an endpoint problem. Re-compute if on endpoint
2220     Xfactor=Xfactor-1
2230     Mfactor=PROUND(2^Xfactor*Slope,0)
2240   END IF
2250   IF (Mfactor<=32767.0 AND Mfactor>=-32768.0) THEN
2260        ! only save if M is in limits
2270     Ex(Jj)=Xofst-Xfactor
2280     M(Jj)=Mfactor        ! remove leading 1's
2290     B=PROUND(2^Xfactor*Result(Ii-1),0)
2300     Bhigh(Jj)=INT(B/65536.0)    ! truncates
2310     Bl=B-(Bhigh(Jj)*65536.0)
2320     IF Bl>32767 THEN Bl=Bl-65536
2330     Blow(Jj)=Bl
2340   END IF
2350 Loopend2:NEXT Ii
2360 !
2370 ! Copy the calculated table values to the output array
```

```
2380 !
2390   !
2400   ! Store M, E and B terms in array
2410   !
2420     FOR Ii=0 TO 127
2430      ! copy 128 sets of coefficents
2440   Coef_array(Ii*4)=M(Ii)
2450   Coef_array(Ii*4+1)=Ex(Ii)
2460   Coef_array(Ii*4+2)=Bhigh(Ii)
2470   Coef_array(Ii*4+3)=Blow(Ii)
2480 ! PRINT Ii,M(Ii),Ex(Ii),Bhigh(Ii),Blow(Ii)
2490     NEXT Ii
2500  SUBEND
2510 !
2520 ! ************************************************************
2530 ! Insert your desired function here
2540 !
2550  DEF FNMy_function(REAL In_val)
2560    RETURN SIN(In_val)
2570  FNEND
```

Appendix G
Example Program Listings

This appendix includes listings of example programs that are not printed in other parts of the manual. The example "*simp_pid.cs*" is shown here because the listing in Chapter 3 is a shortened version.

simp_pid.cs .... page 377
file_alg.cs .... page 383
swap.cs .... page 389
tri_sine.cs .... page 396

simp_pid.cs

```
/* $Header: $
 *
 * C-SCPI Example program for the E1415A Algorithmic Closed Loop Controller
 *
 * simp_pid.cs
 *
 * This program example shows the use of the intrinsic function PIDB.
 *
 * This is a template for building E1415A C programs that may use C-SCPI
 * or SICL to control instruments.
 */


/* Standard include files */
#include <stdlib.h>              /* Most programs use one or more
                        * functions from the C standard
                        * library.
                        */
#include <stdio.h>               /* Most programs will also use standard
                        * I/O functions.
                        */
#include <stddef.h>              /* This file is also often useful */
#include <math.h>           /* Needed for any floating point fn's */

/* Other system include files */
/* Whenever using system or library calls, check the call description to see
 * which include files should be included.
 */

/* Instrument control include files */
#include <cscpi.h>               /* C-SCPI include file */


/* Declare any constants that will be useful to the program.  In particular,
 * it is usually best to put instrument addresses in this area to make the code
 * more maintainable.
 */
#define E1415_ADDR     "vxi,208" /* The SICL address of your E1415 */
INST_DECL(e1415, "E1415A", REGISTER);    /* E1415 */

/* Use something like this for GPIB and Agilent E1405/6 Command Module */
```

```
/* #define E1415_ADDR   "hpib,22,26"     /* The SICL address of your E1415 */
/*INST_DECL(e1415, "E1415A", MESSAGE);   /* E1415 */


/* Declare instruments that will be accessed with SICL.  These declarations
 * can also be moved into local contexts.
 */
INST   vxi;                 /* VXI interface session */


/* Trap instrument errors.  If this function is used, it will be called every
 * time a C-SCPI instrument puts an error in the error queue.  As written, the
 * function will figure out which instrument generated the error, retrieve the
 * error, print a message and exit.  You may want to modify the way the error
 * is printed or comment out the exit if you want the program to continue.
 *
 * Note that this works only on REGISTER based instruments, because it was
 * a C-SCPI register-based feature, not a general programming improvement.
 * If you're using MESSAGE instruments, you'll still have to do SYST:ERR?:
 *
 * If your test program generates errors on purpose, you probably don't want
 * this error function.  If so, set the following "#if 1" to "#if 0."  This
 * function is most useful when you're trying to get your program running.
 */
#if 1                 /* Set to 0 to skip trapping errors */
/*ARGSUSED*/               /* Keeps lint happy */
void cscpi_error(INST id, int err)
{
    char     errorbuf[255];     /* Holds instrument error message */
    char     idbuf[255];   /* Holds instrument response to *IDN? */

    cscpi_exe(id, "*IDN?\n", 6, idbuf, 255);
    cscpi_exe(id, "SYST:ERR?\n", 10, errorbuf, 255);
    (void) fprintf(stderr, "Instrument error %s from %s\n", errorbuf, idbuf);
}
#endif


/* The following routine allows you to type SCPI commands and see the results.
 * If you don't call this from your program, set the following "#if 1" to
 * "#if 0."
 */
#if 1                 /* Set to 0 to skip this routine */
void do_interactive(void)
{
    char command[5000];
    char result[5000];
    int32    error;
    char string[256];

    for(;;) {
       (void) printf("SCPI command: ");
       (void) fflush(stdout);
       /* repeat until it actually gets something*/
       while (!gets(command));
       if (!*command) {
           break;
       }
       result[0] = 0;
       cscpi_exe(e1415, command, strlen(command), result, sizeof(result));
       INST_QUERY(e1415, "syst:err?", "%d,%s", &error, string);
       while ( error )  {
```

```
            (void) printf("syst:err %d,'%s'\n", error, string);
            INST_QUERY(e1415,"syst:err?", "%d,%s", &error, string);
        }
        if (result[0]) {
            (void) printf("result: %s\n", result);
        }
    }
}
#endif


/* Print usage information */
void usage(char *prog_name)
{
    (void) fprintf(stderr, "usage: %s algorithm_file...\n", prog_name);
}

/* Get an algorithm from a filename */
static char *get_algorithm(char *file_name)
{
    FILE                *f;             /* Algorithm file pointer */
    int32               a_size;         /* Algorithm size */
    int                 c;              /* Character read from input */
    char                *algorithm;     /* Points to algorithm string */

    f = fopen(file_name, "r");
    if (! f) {
        (void) fprintf(stderr, "Error: can't open algorithm file '%s'\n",
                file_name);
        exit(1);
    }

    a_size = 0;                         /* Count length of algorithm */
    while (getc(f) != EOF) {
        a_size++;
    }

    rewind(f);
    algorithm = malloc(a_size + 1);     /* Storage for algorithm */
    a_size = 0;                         /* Use as array index */
    while ((c = getc(f)) != EOF) {      /* Read the algorithm */
        algorithm[a_size] = c;
        a_size++;
    }
    algorithm[a_size] = 0;              /* Null terminate */
    (void) fclose(f);

    return algorithm;                   /* Return algorithm string */
}


/* Main program */
/*ARGSUSED*/                /* Keeps lint happy */
int main(int argc, char *argv[])
{
    /* Main program local variable declarations */
    char                *algorithm;     /* Algorithm string */
    int                 alg_num;        /* Algorithm number being loaded */
    char                string[333];    /* Holds error information */
    int32               error;          /* Holds error number */

#if 0           /*  Set to 1 if reading algorithm files */
```

```
    /* Check pass parameters */
    if ((argc < 2) || (argc > 33)) {    /* Must have 1 to 32 algorithms */
        usage(argv[0]);
        exit(1);
    }
#endif

    INST_STARTUP();             /* Initialize the C-SCPI routines */


#if 0                  /* Set to 1 to open interface session */
    /* If you need to open a VXI device session, here's how to do it.  You need
     * a VXI device session if the V382 is to source or respond to VXI
     * backplane triggers (SICL ixtrig or ionintr calls).
     */
    if (! (vxi = iopen("vxi"))) {
       (void) fprintf(stderr, "SICL error: failed to open vxi interface.\n");
       (void) fprintf(stderr, "SICL error %d: %s\n",
                igeterrno(), igeterrstr(igeterrno()));
      exit(1);
    }
#endif


    /* Open the E1415 device session with error checking.  Copy and modify
     * these lines if you need to open other instruments.
     */
    INST_OPEN(e1415, E1415_ADDR);    /* Open the E1415 */
    if (! e1415) {              /* Did it open? */
       (void) fprintf(stderr, "Failed to open the E1415 at address %s\n",
                E1415_ADDR);
       (void) fprintf(stderr, "C-SCPI open error was %d\n", cscpi_open_error);
       (void) fprintf(stderr, "SICL error was %d: %s\n",
                igeterrno(), igeterrstr(igeterrno()));
      exit(1);
    }
    /* Check for startup errors */
    INST_QUERY(e1415,"syst:err?\n", "%d,%S", &error, string);
    if (error) {
        (void) printf("syst:err %d,%s\n", error, string);
        exit(1);
    }

    /* Usually, you'll want to start from a known instrument state.  The
     * following provides this.
     */
    INST_CLEAR(e1415);                  /* Selected device clear */
    INST_SEND(e1415, "*RST;*CLS\n");


#if 0                  /* Set to 1 to do self test */
    /* Does the E1415 pass self-test? */
    {
      int    test_result;       /* Result of E1415 self-test */

      test_result = -1;         /* Make sure it gets assigned */
      INST_QUERY(e1415, "*TST?\n", "%d", &test_result);
      if (test_result) {
          (void) fprintf(stderr, "E1415A failed self-test\n");
          exit(1);
      }
    }
```

```
#endif

    /*  Setup SCP functions  */
    INST_SEND(e1415, "sens:func:volt (@116)\n"); /* Analog in volts   */
    INST_SEND(e1415, "sour:func:cond (@141)\n"); /* Digital output    */

#if 0                /* Set to 1 to do calibration */
    /* Perform Calibrate, if necessary */
    {
      int    cal_result;        /* Result of E1415 self-test */

      cal_result = -1;     /* Make sure it gets assigned */
      INST_QUERY(e1415, "*CAL?\n", "%d", &cal_result);
      if (cal_result) {
          (void) fprintf(stderr, "E1415A failed calibration\n");
          (void) fprintf(stderr, "Check FIFO for channel errors\n");
          exit(1);
      }
    }
#endif

    /* Configure Trigger Subsystem and Data Format */

    INST_SEND(e1415, "trig:sour timer;:trig:timer .001\n");
    INST_SEND(e1415, "samp:timer 10e-6\n"); /* default */
    INST_SEND(e1415, "form real,32\n");

    /* Download Globals */
    /* INST_SEND(e1415, "alg:def 'globals','static float x;'\n"); */

    /* Download algorithms */
#if 0         /* Set to 1 if algorithms passed in as files */
    /* Get an algorithm(s) from the passed filename(s).  We assign sequential
     * algorithm numbers to each successive file name: ALG1, ALG2, etc. when
     * you execute this program as "<progname> lang1 lang2 lang3 ..."
     */
    alg_num = 1;                      /* Starting algorithm number */
    while (argc > alg_num) {

        algorithm = get_algorithm(argv[alg_num]); /* Read the algorithm */

        /* Define the algorithm */
        {
            char        alg[6];         /* Temporary algorithm name */

            (void) sprintf(alg, "ALG%d", alg_num);
            INST_SEND(e1415, "alg:def %S, %*B\n", alg,
                strlen(algorithm) + 1, algorithm);

            /* Check for algorithm errors */
            INST_QUERY(e1415,"syst:err?\n", "%d,%S", &error, string);
            if (error) {
                (void) printf("While loading file %s, syst:err %d,%s\n",
                         argv[alg_num], error, string);
                exit(1);
            }
        }

        /* Free the malloc'ed memory */
        free(algorithm);

        alg_num++;                      /* Next algorithm */
```

```
    }
    (void) printf("All %d algorithm(s) loaded without errors\n\n", alg_num-1);

#else  /* Download algorithms with in-line code */
    INST_SEND(e1415,"alg:def 'alg1','PIDB(I116,O100,O141.B0)'\n");
#endif

    /* Preset Algorithm variables */
    INST_SEND(e1415,"alg:scal 'alg1','Setpoint',%f\n", 3.0);
    INST_SEND(e1415,"alg:scal 'alg1','P_factor',%f\n", 0.0001);
    INST_SEND(e1415,"alg:scal 'alg1','I_factor',%f\n", 0.00025);
    INST_SEND(e1415,"alg:upd\n");

    /* Initiate Trigger System - start scanning and running algorithms  */

    INST_SEND(e1415,"init\n");

    /* Alter run-time variables and Retrieve Data */
    while( 1 ) {
      float32 setpoint = 0, process_info[4];
      int i;

      /* type in -100 to exit */
      printf("Enter desired setpoint: ");
      scanf( "%f",&setpoint );
      if ( setpoint == -100.00 ) break;
      INST_SEND(e1415,"alg:scal 'alg1','Setpoint',%f\n", setpoint );
      INST_SEND(e1415,"alg:upd\n");
      for ( i = 0; i < 10 ; i++ ) { /* read CVT 10 times */
                        /* ALG1 has elments 10-13 in CVT */
        INST_QUERY( e1415, "data:cvt? (@10:13)","%f",&process_info );
        printf("Process variable: %f, %f, %f, %f\n",process_info[0],
             process_info[1],process_info[2],process_info[3]);
      }

#if 0  /* Set to 1 if using  User interactive commands to E1415 */
    /* Call this function if you want to be able to type SCPI commands and
     * see their responses.  NOTE: switch to FORM,ASC to retrieve
     * ASCII numbers during interactive mode.
     */
      do_interactive();         /* Calls cscpi_exe() in a loop */
#endif
#if 0
    /* C-CSPI way to check for errors  */
    INST_QUERY(e1415,"syst:err?\n", "%d,%S", &error, string);
    if (error) {
        (void) printf("syst:err %d,%s\n", error, string);
        exit(1);
    }
#endif
    }

    return 0;               /* Normal end of program */
}

#if 0

C-CSPI program.

Example of changing from Setpoint=3 to Setpoint=9 over a
trigger event period of 1msec using PIDB.  Setpoint, error,
output and status are shown:
```

```
Enter desired setpoint: 9

Process variable: 3.000122, -0.000122, 0.001538, 0.000000
Process variable: 2.998657, 6.001343, 0.003638, 0.000000
Process variable: 5.744141, 3.255859, 0.004178, 0.000000
Process variable: 7.165039, 1.834961, 0.004494, 0.000000
Process variable: 8.086914, 0.383301, 0.004673, 0.000000
Process variable: 9.018555, -0.018555, 0.004655, 0.000000
Process variable: 9.056152, -0.056152, 0.004637, 0.000000
Process variable: 9.054688, -0.054688, 0.004623, 0.000000
Process variable: 9.046387, -0.046387, 0.004612, 0.000000
Process variable: 9.010254, -0.010254, 0.004601, 0.000000

#endif
```

file_alg.cs

```
/* $Header: $
 *
 * C-SCPI Example program for the E1415A Algorithmic Closed Loop Controller
 *
 * file_alg.cs
 *
 * This example shows how to load algorithms from files.  This example
 * works properly with the file “mxplusb”, which contains the E1415A
 * algorithm for calculating various combinations of Mx+B.
 *
 * This is a template for building E1415A C programs that may use C-SCPI
 * or SICL to control instruments.
 */


/* Standard include files */
#include <stdlib.h>             /* Most programs use one or more
                        * functions from the C standard
                        * library.
                        */
#include <stdio.h>              /* Most programs will also use standard
                        * I/O functions.
                        */
#include <stddef.h>             /* This file is also often useful */
#include <math.h>          /* Needed for any floating point fn’s */

/* Other system include files */
/* Whenever using system or library calls, check the call description to see
 * which include files should be included.
 */

/* Instrument control include files */
#include <cscpi.h>              /* C-SCPI include file */


/* Declare any constants that will be useful to the program.  In particular,
 * it is usually best to put instrument addresses in this area to make the code
 * more maintainable.
 */
#define E1415_ADDR     “vxi,208" /* The SICL address of your E1415 */
INST_DECL(e1415, “E1415A”, REGISTER);    /* E1415 */

/* Use something like this for GPIB and Agilent E1405/6 Command Module */
```

```
/* #define E1415_ADDR   "hpib,22,26"     /* The SICL address of your E1415 */
/*INST_DECL(e1415, "E1415A", MESSAGE);   /* E1415 */


/* Declare instruments that will be accessed with SICL.  These declarations
 * can also be moved into local contexts.
 */
INST   vxi;                 /* VXI interface session */


/* Trap instrument errors.  If this function is used, it will be called every
 * time a C-SCPI instrument puts an error in the error queue.  As written, the
 * function will figure out which instrument generated the error, retrieve the
 * error, print a message and exit.  You may want to modify the way the error
 * is printed or comment out the exit if you want the program to continue.
 *
 * Note that this works only on REGISTER based instruments, because it was
 * a C-SCPI register-based feature, not a general programming improvement.
 * If you're using MESSAGE instruments, you'll still have to do SYST:ERR?:
 *
 * If your test program generates errors on purpose, you probably don't want
 * this error function.  If so, set the following "#if 1" to "#if 0."  This
 * function is most useful when you're trying to get your program running.
 */
#if 1                 /* Set to 0 to skip trapping errors */
/*ARGSUSED*/              /* Keeps lint happy */
void cscpi_error(INST id, int err)
{
    char     errorbuf[255];     /* Holds instrument error message */
    char     idbuf[255];   /* Holds instrument response to *IDN? */

    cscpi_exe(id, "*IDN?\n", 6, idbuf, 255);
    cscpi_exe(id, "SYST:ERR?\n", 10, errorbuf, 255);
    (void) fprintf(stderr, "Instrument error %s from %s\n", errorbuf, idbuf);
}
#endif


/* The following routine allows you to type SCPI commands and see the results.
 * If you don't call this from your program, set the following "#if 1" to
 * "#if 0."
 */
#if 1                 /* Set to 0 to skip this routine */
void do_interactive(void)
{
    char command[5000];
    char result[5000];
    int32    error;
    char string[256];

    for(;;) {
       (void) printf("SCPI command: ");
       (void) fflush(stdout);
       /* repeat until it actually gets something*/
       while (!gets(command));
       if (!*command) {
           break;
       }
       result[0] = 0;
       cscpi_exe(e1415, command, strlen(command), result, sizeof(result));
       INST_QUERY(e1415, "syst:err?", "%d,%s", &error, string);
       while ( error )  {
```

```
            (void) printf("syst:err %d,'%s'\n", error, string);
            INST_QUERY(e1415,"syst:err?", "%d,%s", &error, string);
        }
        if (result[0]) {
            (void) printf("result: %s\n", result);
        }
    }
}
#endif


/* Print usage information */
void usage(char *prog_name)
{
    (void) fprintf(stderr, "usage: %s algorithm_file...\n", prog_name);
}

/* Get an algorithm from a filename */
static char *get_algorithm(char *file_name)
{
    FILE                *f;             /* Algorithm file pointer */
    int32               a_size;         /* Algorithm size */
    int                 c;              /* Character read from input */
    char                *algorithm;     /* Points to algorithm string */

    f = fopen(file_name, "r");
    if (! f) {
        (void) fprintf(stderr, "Error: can't open algorithm file '%s'\n",
                file_name);
        exit(1);
    }

    a_size = 0;                         /* Count length of algorithm */
    while (getc(f) != EOF) {
        a_size++;
    }

    rewind(f);
    algorithm = malloc(a_size + 1);     /* Storage for algorithm */
    a_size = 0;                         /* Use as array index */
    while ((c = getc(f)) != EOF) {      /* Read the algorithm */
        algorithm[a_size] = c;
        a_size++;
    }
    algorithm[a_size] = 0;              /* Null terminate */
    (void) fclose(f);

    return algorithm;                   /* Return algorithm string */
}


/* Main program */
/*ARGSUSED*/                /* Keeps lint happy */
int main(int argc, char *argv[])
{
    /* Main program local variable declarations */
    char                *algorithm;     /* Algorithm string */
    int                 alg_num;        /* Algorithm number being loaded */
    char                string[333];    /* Holds error information */
    int32               error;          /* Holds error number */

#if 1             /*  Set to 1 if reading algorithm files */
```

```
    /* Check pass parameters */
    if ((argc < 2) || (argc > 33)) {    /* Must have 1 to 32 algorithms */
        usage(argv[0]);
        exit(1);
    }
#endif

    INST_STARTUP();              /* Initialize the C-SCPI routines */


#if 0                  /* Set to 1 to open interface session */
    /* If you need to open a VXI device session, here's how to do it.  You need
     * a VXI device session if the V382 is to source or respond to VXI
     * backplane triggers (SICL ixtrig or ionintr calls).
     */
    if (! (vxi = iopen("vxi"))) {
      (void) fprintf(stderr, "SICL error: failed to open vxi interface.\n");
      (void) fprintf(stderr, "SICL error %d: %s\n",
                igeterrno(), igeterrstr(igeterrno()));
      exit(1);
    }
#endif


    /* Open the E1415 device session with error checking.  Copy and modify
     * these lines if you need to open other instruments.
     */
    INST_OPEN(e1415, E1415_ADDR);    /* Open the E1415 */
    if (! e1415) {               /* Did it open? */
      (void) fprintf(stderr, "Failed to open the E1415 at address %s\n",
                E1415_ADDR);
      (void) fprintf(stderr, "C-SCPI open error was %d\n", cscpi_open_error);
      (void) fprintf(stderr, "SICL error was %d: %s\n",
                igeterrno(), igeterrstr(igeterrno()));
      exit(1);
    }
    /* Check for startup errors */
    INST_QUERY(e1415,"syst:err?\n", "%d,%S", &error, string);
    if (error) {
        (void) printf("syst:err %d,%s\n", error, string);
        exit(1);
    }

    /* Usually, you'll want to start from a known instrument state.  The
     * following provides this.
     */
    INST_CLEAR(e1415);                  /* Selected device clear */
    INST_SEND(e1415, "*RST;*CLS\n");


#if 0                  /* Set to 1 to do self test */
    /* Does the E1415 pass self-test? */
    {
      int    test_result;       /* Result of E1415 self-test */

      test_result = -1;         /* Make sure it gets assigned */
      INST_QUERY(e1415, "*TST?\n", "%d", &test_result);
      if (test_result) {
          (void) fprintf(stderr, "E1415A failed self-test\n");
          exit(1);
      }
    }
```

```
#endif

    /*  Setup SCP functions  */
    INST_SEND(e1415, "sens:func:volt (@116)\n"); /* Analog in volts   */
    INST_SEND(e1415, "sour:func:cond (@141)\n"); /* Digital output    */

#if 0                 /* Set to 1 to do calibration */
    /* Perform Calibrate, if necessary */
    {
      int    cal_result;        /* Result of E1415 self-test */

      cal_result = -1;     /* Make sure it gets assigned */
      INST_QUERY(e1415, "*CAL?\n", "%d", &cal_result);
      if (cal_result) {
          (void) fprintf(stderr, "E1415A failed calibration\n");
          (void) fprintf(stderr, "Check FIFO for channel errors\n");
          exit(1);
      }
    }
#endif

    /* Configure Trigger Subsystem and Data Format */

    INST_SEND(e1415, "trig:sour timer;:trig:timer .001\n");
    INST_SEND(e1415, "samp:timer 10e-6\n"); /* default */
    INST_SEND(e1415, "form real,32\n");

    /* Download Globals */
    /* INST_SEND(e1415, "alg:def 'globals','static float x;'\n"); */

    /* Download algorithms */
#if 1          /* Set to 1 if algorithms passed in as files */
    /* Get an algorithm(s) from the passed filename(s).  We assign sequential
     * algorithm numbers to each successive file name: ALG1, ALG2, etc. when
     * you execute this program as "<progname> lang1 lang2 lang3 ..."
     */
    alg_num = 1;                        /* Starting algorithm number */
    while (argc > alg_num) {

        algorithm = get_algorithm(argv[alg_num]); /* Read the algorithm */

        /* Define the algorithm */
        {
            char        alg[6];         /* Temporary algorithm name */

            (void) sprintf(alg, "ALG%d", alg_num);
            INST_SEND(e1415, "alg:def %S, %*B\n", alg,
                strlen(algorithm) + 1, algorithm);

            /* Check for algorithm errors */
            INST_QUERY(e1415,"syst:err?\n", "%d,%S", &error, string);
            if (error) {
                (void) printf("While loading file %s, syst:err %d,%s\n",
                         argv[alg_num], error, string);
                exit(1);
            }
        }

        /* Free the malloc'ed memory */
        free(algorithm);

        alg_num++;                      /* Next algorithm */
```

```
    }
    (void) printf("All %d algorithm(s) loaded without errors\n\n", alg_num-1);

#else  /* Download algorithms with in-line code */
    INST_SEND(e1415,"alg:def 'alg1','PIDB(I116,O100,O141.B0)'\n");
#endif

    /* Preset Algorithm variables */
    INST_SEND(e1415,"alg:scal 'alg1','M',%f\n", 1.234);
    INST_SEND(e1415,"alg:scal 'alg1','B',%f\n", 5.678);
    INST_SEND(e1415,"alg:upd\n");

    /* Initiate Trigger System - start scanning and running algorithms  */

    INST_SEND(e1415,"init\n");

    /* Alter run-time variables and Retrieve Data */
      {
      float32  sync, array[4];
      int i;

      for ( i = 0; i < 10 ; i++ ) { /* make 10 changes to 'x' */
        INST_SEND(e1415,"alg:scal 'alg1','x',%f\n", (float32) i );
        INST_SEND(e1415,"alg:scal 'alg1','sync',%f\n", 1 ); /* set sync */
        INST_SEND(e1415,"alg:upd\n");
        /* The following alg:scal? command will not complete if the
         * update has not occured.  Then, it's a matter of waiting for
               * the algorithm to complete and set sync = 2.  This should
         * happen almost instantly since the algorithm is executing
         * every 1msec based upon trig:timer .001 above.
         */
        sync = 0;
        while ( sync != 2.0 )   /* wait until algorithm sets sync to 2 */
             INST_QUERY( e1415, "alg:scal? 'alg1','sync'","%f",&sync );
        /* read results of Mx+B calculations */
        INST_QUERY( e1415, "data:cvt? (@10:13)","%f",&array );
        printf("Array contents: %f, %f, %f, %f\n",array[0],
             array[1],array[2],array[3]);
      }

#if 0  /* Set to 1 if using  User interactive commands to E1415 */
    /* Call this function if you want to be able to type SCPI commands and
     * see their responses.  NOTE: switch to FORM,ASC to retrieve
     * ASCII numbers during interactive mode.
     */
      do_interactive();         /* Calls cscpi_exe() in a loop */
#endif
#if 0
    /* C-CSPI way to check for errors  */
    INST_QUERY(e1415,"syst:err?\n", "%d,%S", &error, string);
    if (error) {
        (void) printf("syst:err %d,%s\n", error, string);
        exit(1);
    }
#endif
    }

    return 0;               /* Normal end of program */
}

#if 0
```

```
/* Example algorithm that calculates 4 Mx+B values upon
 * signal that sync == 1.  M and B terms set by application
 * program.
 *
 * filename: mxplusb
 */
 static float M, B, x, sync;
 if ( First_loop ) sync = 0;
 if ( sync == 1 ) {
       writecvt(  M*x+B,   10 );
       writecvt(-(M*x+B),  11 );
       writecvt( (M*x+B)/2,12 );
       writecvt( 2*(M*x+B),13 );
       sync = 2;
 }

Results from running this program with the following
syntax:  <progname> mxplusb

Array contents: 5.678000, -5.678000, 2.839000, 11.356000
Array contents: 6.912000, -6.912000, 3.456000, 13.823999
Array contents: 8.146000, -8.146000, 4.073000, 16.292000
Array contents: 9.379999, -9.379999, 4.690000, 18.759998
Array contents: 10.613999, -10.613999, 5.307000, 21.227999
Array contents: 11.848000, -11.848000, 5.924000, 23.695999
Array contents: 13.082000, -13.082000, 6.541000, 26.164000
Array contents: 14.315999, -14.315999, 7.158000, 28.631998
Array contents: 15.549999, -15.549999, 7.775000, 31.099998
Array contents: 16.783998, -16.783998, 8.391999, 33.567997

#endif
```

swap.cs

```
/* $Header: $
 *
 * C-SCPI Example program for the E1415A Algorithmic Closed Loop Controller
 *
 * swap.cs
 *
 * This example shows how to perform algorithm swapping.  This is an
 * extension of the example file file_alg.cs
 *
 * This is a template for building E1415A C programs that may use C-SCPI
 * or SICL to control instruments.
 */


/* Standard include files */
#include <stdlib.h>              /* Most programs use one or more
                         * functions from the C standard
                         * library.
                         */
#include <stdio.h>               /* Most programs will also use standard
                         * I/O functions.
                         */
#include <stddef.h>              /* This file is also often useful */
#include <math.h>           /* Needed for any floating point fn’s */

/* Other system include files */
```

```
/* Whenever using system or library calls, check the call description to see
 * which include files should be included.
 */

/* Instrument control include files */
#include <cscpi.h>              /* C-SCPI include file */


/* Declare any constants that will be useful to the program.  In particular,
 * it is usually best to put instrument addresses in this area to make the code
 * more maintainable.
 */
#define E1415_ADDR     "vxi,208"/* The SICL address of your E1415 */
INST_DECL(e1415, "E1415A", REGISTER);    /* E1415 */

/* Use something like this for GPIB and Agilent E1405/6 Command Module */
/* #define E1415_ADDR   "hpib,22,26"     /* The SICL address of your E1415 */
/*INST_DECL(e1415, "E1415A", MESSAGE);   /* E1415 */


/* Declare instruments that will be accessed with SICL.  These declarations
 * can also be moved into local contexts.
 */
INST   vxi;                 /* VXI interface session */


/* Trap instrument errors.  If this function is used, it will be called every
 * time a C-SCPI instrument puts an error in the error queue.  As written, the
 * function will figure out which instrument generated the error, retrieve the
 * error, print a message and exit.  You may want to modify the way the error
 * is printed or comment out the exit if you want the program to continue.
 *
 * Note that this works only on REGISTER based instruments, because it was
 * a C-SCPI register-based feature, not a general programming improvement.
 * If you're using MESSAGE instruments, you'll still have to do SYST:ERR?:
 *
 * If your test program generates errors on purpose, you probably don't want
 * this error function.  If so, set the following "#if 1" to "#if 0."  This
 * function is most useful when you're trying to get your program running.
 */
#if 1                  /* Set to 0 to skip trapping errors */
/*ARGSUSED*/               /* Keeps lint happy */
void cscpi_error(INST id, int err)
{
    char     errorbuf[255];     /* Holds instrument error message */
    char     idbuf[255];   /* Holds instrument response to *IDN? */

    cscpi_exe(id, "*IDN?\n", 6, idbuf, 255);
    cscpi_exe(id, "SYST:ERR?\n", 10, errorbuf, 255);
    (void) fprintf(stderr, "Instrument error %s from %s\n", errorbuf, idbuf);
}
#endif


/* The following routine allows you to type SCPI commands and see the results.
 * If you don't call this from your program, set the following "#if 1" to
 * "#if 0."
 */
#if 1                  /* Set to 0 to skip this routine */
void do_interactive(void)
{
    char command[5000];
```

```
    char result[5000];
    int32    error;
    char string[256];

    for(;;) {
       (void) printf("SCPI command: ");
       (void) fflush(stdout);
       /* repeat until it actually gets something*/
       while (!gets(command));
       if (!*command) {
           break;
       }
       result[0] = 0;
       cscpi_exe(e1415, command, strlen(command), result, sizeof(result));
       INST_QUERY(e1415, "syst:err?", "%d,%s", &error, string);
       while ( error )  {
           (void) printf("syst:err %d,'%s'\n", error, string);
           INST_QUERY(e1415,"syst:err?", "%d,%s", &error, string);
       }
       if (result[0]) {
           (void) printf("result: %s\n", result);
       }
    }
}
#endif


/* Print usage information */
void usage(char *prog_name)
{
    (void) fprintf(stderr, "usage: %s algorithm_file...\n", prog_name);
}

/* Get an algorithm from a filename */
static char *get_algorithm(char *file_name)
{
    FILE                *f;             /* Algorithm file pointer */
    int32               a_size;         /* Algorithm size */
    int                 c;              /* Character read from input */
    char                *algorithm;     /* Points to algorithm string */

    f = fopen(file_name, "r");
    if (! f) {
        (void) fprintf(stderr, "Error: can't open algorithm file '%s'\n",
                file_name);
        exit(1);
    }

    a_size = 0;                         /* Count length of algorithm */
    while (getc(f) != EOF) {
        a_size++;
    }

    rewind(f);
    algorithm = malloc(a_size + 1);     /* Storage for algorithm */
    a_size = 0;                         /* Use as array index */
    while ((c = getc(f)) != EOF) {      /* Read the algorithm */
        algorithm[a_size] = c;
        a_size++;
    }
    algorithm[a_size] = 0;              /* Null terminate */
    (void) fclose(f);
```

```
    return algorithm;                   /* Return algorithm string */
}


/* Main program */
/*ARGSUSED*/               /* Keeps lint happy */
int main(int argc, char *argv[])
{
    /* Main program local variable declarations */
    char                *algorithm;     /* Algorithm string */
    int                 alg_num;        /* Algorithm number being loaded */
    char                string[333];    /* Holds error information */
    int32               error;          /* Holds error number */

#if 0             /*  Set to 1 if reading algorithm files */
    /* Check pass parameters */
    if ((argc < 2) || (argc > 33)) {    /* Must have 1 to 32 algorithms */
        usage(argv[0]);
        exit(1);
    }
#endif

    INST_STARTUP();             /* Initialize the C-SCPI routines */


#if 0                  /* Set to 1 to open interface session */
    /* If you need to open a VXI device session, here’s how to do it.  You need
     * a VXI device session if the V382 is to source or respond to VXI
     * backplane triggers (SICL ixtrig or ionintr calls).
     */
    if (! (vxi = iopen(“vxi”))) {
       (void) fprintf(stderr, “SICL error: failed to open vxi interface.\n”);
       (void) fprintf(stderr, “SICL error %d: %s\n”,
                igeterrno(), igeterrstr(igeterrno()));
       exit(1);
    }
#endif


    /* Open the E1415 device session with error checking.  Copy and modify
     * these lines if you need to open other instruments.
     */
    INST_OPEN(e1415, E1415_ADDR);    /* Open the E1415 */
    if (! e1415) {              /* Did it open? */
       (void) fprintf(stderr, “Failed to open the E1415 at address %s\n”,
                E1415_ADDR);
       (void) fprintf(stderr, “C-SCPI open error was %d\n”, cscpi_open_error);
       (void) fprintf(stderr, “SICL error was %d: %s\n”,
                igeterrno(), igeterrstr(igeterrno()));
       exit(1);
    }
    /* Check for startup errors */
    INST_QUERY(e1415,"syst:err?\n", “%d,%S”, &error, string);
    if (error) {
        (void) printf(“syst:err %d,%s\n”, error, string);
        exit(1);
    }

    /* Usually, you’ll want to start from a known instrument state.  The
     * following provides this.
     */
```

```
    INST_CLEAR(e1415);                  /* Selected device clear */
    INST_SEND(e1415, "*RST;*CLS\n");


#if 0                   /* Set to 1 to do self test */
    /* Does the E1415 pass self-test? */
    {
      int    test_result;       /* Result of E1415 self-test */

      test_result = -1;         /* Make sure it gets assigned */
      INST_QUERY(e1415, "*TST?\n", "%d", &test_result);
      if (test_result) {
          (void) fprintf(stderr, "E1415A failed self-test\n");
          exit(1);
      }
    }
#endif

    /*  Setup SCP functions  */
    INST_SEND(e1415, "sens:func:volt (@116)\n"); /* Analog in volts   */
    INST_SEND(e1415, "sour:func:cond (@141)\n"); /* Digital output    */

#if 0                   /* Set to 1 to do calibration */
    /* Perform Calibrate, if necessary */
    {
      int    cal_result;        /* Result of E1415 self-test */

      cal_result = -1;     /* Make sure it gets assigned */
      INST_QUERY(e1415, "*CAL?\n", "%d", &cal_result);
      if (cal_result) {
          (void) fprintf(stderr, "E1415A failed calibration\n");
          (void) fprintf(stderr, "Check FIFO for channel errors\n");
          exit(1);
      }
    }
#endif

    /* Configure Trigger Subsystem and Data Format */

    INST_SEND(e1415, "trig:sour timer;:trig:timer .001\n");
    INST_SEND(e1415, "samp:timer 10e-6\n"); /* default */
    INST_SEND(e1415, "form real,32\n");

    /* Download Globals */
    /* INST_SEND(e1415, "alg:def 'globals','static float x;'\n"); */

    /* Download algorithms */
#if 0          /* Set to 1 if algorithms passed in as files */
    /* Get an algorithm(s) from the passed filename(s).  We assign sequential
     * algorithm numbers to each successive file name: ALG1, ALG2, etc. when
     * you execute this program as "<progname> lang1 lang2 lang3 ..."
     */
    alg_num = 1;                        /* Starting algorithm number */
    while (argc > alg_num) {

        algorithm = get_algorithm(argv[alg_num]); /* Read the algorithm */

        /* Define the algorithm */
        {
            char        alg[6];         /* Temporary algorithm name */
            (void) sprintf(alg, "ALG%d", alg_num);
            INST_SEND(e1415, "alg:def %S,%*B\n", alg,
```

```
                strlen(algorithm) + 1, algorithm);

            /* Check for algorithm errors */
            INST_QUERY(e1415,"syst:err?\n", "%d,%S", &error, string);
            if (error) {
                (void) printf("While loading file %s, syst:err %d,%s\n",
                         argv[alg_num], error, string);
                exit(1);
            }
        }

        /* Free the malloc'ed memory */
        free(algorithm);

        alg_num++;                      /* Next algorithm */
    }
    (void) printf("All %d algorithm(s) loaded without errors\n\n", alg_num-1);

#else  /* Download algorithms with in-line code */
      algorithm = " \n"\
      "/* Example algorithm that calculates 4 Mx+B values upon\n"
      " * signal that sync == 1.  M and B terms set by application\n"
      " * program. \n"
      " */\n"
      " static float M, B, x, sync;\n"
      " if ( First_loop ) sync = 0;\n"
      " if ( sync == 1 ) {\n"
      "       writecvt(  M*x+B,   10 );\n"
      "       writecvt(-(M*x+B),  11 );\n"
      "       writecvt( (M*x+B)/2,12 );\n"
      "       writecvt( 2*(M*x+B),13 );\n"
      "       sync = 2;\n"
      " } \n";
        INST_SEND(e1415, "alg:def 'ALG1',500,%*B\n", strlen(algorithm) + 1,
algorithm);
#endif

      algorithm = " \n"\
      "/* Example algorithm that calculates 4 Mx+B values upon\n"
      " * signal that sync == 1.  M and B terms set by application\n"
      " * program. Calculations are different than above.\n"
      " */\n"
      " static float M, B, x, sync;\n"
      " if ( First_loop ) sync = 0;\n"
      " if ( sync == 1 ) {\n"
      "       writecvt( -(M*x+B), 10 );\n"
      "       writecvt(   M*x+B,  11 );\n"
      "       writecvt( 2*(M*x+B),12 );\n"
      "       writecvt( (M*x+B)/2,13 );\n"
      "       sync = 2;\n"
      " } \n";


    /* Preset Algorithm variables */
    INST_SEND(e1415,"alg:scal 'alg1','M',%f\n", 1.234);
    INST_SEND(e1415,"alg:scal 'alg1','B',%f\n", 5.678);
    INST_SEND(e1415,"alg:upd\n");

    /* Initiate Trigger System - start scanning and running algorithms  */

    INST_SEND(e1415,"init\n");

    /* Alter run-time variables and Retrieve Data */
```

```
        {
        float32  sync, array[4];
        int i;

        for ( i = 0; i < 10 ; i++ ) { /* make 10 changes to 'x' */
          INST_SEND(e1415,"alg:scal 'alg1','x',%f\n", (float32) i );
          INST_SEND(e1415,"alg:scal 'alg1','sync',%f\n", 1 ); /* set sync */
          INST_SEND(e1415,"alg:upd\n");
          /* The following alg:scal? command will not complete if the
           * update has not occured.  Then, it's a matter of waiting for
                 * the algorithm to complete and set sync = 2.  This should
           * happen almost instantly since the algorithm is executing
           * every 1msec based upon trig:timer .001 above.
           */
          sync = 0;
          while ( sync != 2.0 )   /* wait until algorithm sets sync to 2 */
               INST_QUERY( e1415, "alg:scal? 'alg1','sync'","%f",&sync );
          /* read results of Mx+B calculations */
          INST_QUERY( e1415, "data:cvt? (@10:13)","%f",&array );
          printf("Array contents: %f, %f, %f, %f\n",array[0],
               array[1],array[2],array[3]);
        }
         INST_SEND(e1415, "alg:def 'ALG1', %*B\n",strlen(algorithm) + 1,
algorithm);
         INST_SEND(e1415, "alg:upd\n");
        printf("\nExecuting now with different algorithm\n\n");
/* Repeat with different algorithm running. */
        for ( i = 0; i < 10 ; i++ ) { /* make 10 changes to 'x' */
          INST_SEND(e1415,"alg:scal 'alg1','x',%f\n", (float32) i );
          INST_SEND(e1415,"alg:scal 'alg1','sync',%f\n", 1 ); /* set sync */
          INST_SEND(e1415,"alg:upd\n");
          /* The following alg:scal? command will not complete if the
           * update has not occured.  Then, it's a matter of waiting for
                 * the algorithm to complete and set sync = 2.  This should
           * happen almost instantly since the algorithm is executing
           * every 1msec based upon trig:timer .001 above.
           */
          sync = 0;
          while ( sync != 2.0 )   /* wait until algorithm sets sync to 2 */
               INST_QUERY( e1415, "alg:scal? 'alg1','sync'","%f",&sync );
          /* read results of Mx+B calculations */
          INST_QUERY( e1415, "data:cvt? (@10:13)","%f",&array );
          printf("Array contents: %f, %f, %f, %f\n",array[0],
               array[1],array[2],array[3]);
        }

#if 1  /* Set to 1 if using  User interactive commands to E1415 */
    /* Call this function if you want to be able to type SCPI commands and
     * see their responses.  NOTE: switch to FORM,ASC to retrieve
     * ASCII numbers during interactive mode.
     */
        do_interactive();        /* Calls cscpi_exe() in a loop */
#endif
#if 0
    /* C-CSPI way to check for errors  */
    INST_QUERY(e1415,"syst:err?\n", "%d,%S", &error, string);
    if (error) {
        (void) printf("syst:err %d,%s\n", error, string);
        exit(1);
    }
#endif
    }
```

```
    return 0;               /* Normal end of program */
}

#if 0


/* Example algorithm that calculates 4 Mx+B values upon
 * signal that sync == 1.  M and B terms set by application
 * program.
 *
 * filename: mxplusb
 */
 static float M, B, x, sync;
 if ( First_loop ) sync = 0;
 if ( sync == 1 ) {
       writecvt(  M*x+B,   10 );
       writecvt(-(M*x+B),  11 );
       writecvt( (M*x+B)/2,12 );
       writecvt( 2*(M*x+B),13 );
       sync = 2;
 }

Results from running this program with the following
syntax:  <progname> mxplusb

Array contents: 5.678000, -5.678000, 2.839000, 11.356000
Array contents: 6.912000, -6.912000, 3.456000, 13.823999
Array contents: 8.146000, -8.146000, 4.073000, 16.292000
Array contents: 9.379999, -9.379999, 4.690000, 18.759998
Array contents: 10.613999, -10.613999, 5.307000, 21.227999
Array contents: 11.848000, -11.848000, 5.924000, 23.695999
Array contents: 13.082000, -13.082000, 6.541000, 26.164000
Array contents: 14.315999, -14.315999, 7.158000, 28.631998
Array contents: 15.549999, -15.549999, 7.775000, 31.099998
Array contents: 16.783998, -16.783998, 8.391999, 33.567997

#endif
```

tri_sine.cs

```
/* $Header: $
 *
 * C-SCPI Example program for the E1415A Algorithmic Closed Loop Controller
 *
 * tri_sine.cs
 *
 * This example shows how to use Custom Functions in the E1415A by generating
 * both a triangle and sine wave to a current output DAC.
 *
 * This is a template for building E1415A C programs that may use C-SCPI
 * or SICL to control instruments.
 */


/* Standard include files */
#include <stdlib.h>             /* Most programs use one or more
                        * functions from the C standard
                        * library.
                        */
#include <stdio.h>              /* Most programs will also use standard
                        * I/O functions.
```

```
                        */
#include <stddef.h>              /* This file is also often useful */
#include <math.h>           /* Needed for any floating point fn's */

/* Other system include files */
/* Whenever using system or library calls, check the call description to see
 * which include files should be included.
 */

/* Instrument control include files */
#include <cscpi.h>               /* C-SCPI include file */


/* Declare any constants that will be useful to the program.  In particular,
 * it is usually best to put instrument addresses in this area to make the code
 * more maintainable.
 */
#define E1415_ADDR     "vxi,208"/* The SICL address of your E1415 */
INST_DECL(e1415, "E1415A", REGISTER);     /* E1415 */

/* Use something like this for GPIB and Agilent E1405/6 Command Module */
/* #define E1415_ADDR   "hpib,22,26"     /* The SICL address of your E1415 */
/*INST_DECL(e1415, "E1415A", MESSAGE);    /* E1415 */


/* Declare instruments that will be accessed with SICL.  These declarations
 * can also be moved into local contexts.
 */
INST   vxi;                 /* VXI interface session */


/* Trap instrument errors.  If this function is used, it will be called every
 * time a C-SCPI instrument puts an error in the error queue.  As written, the
 * function will figure out which instrument generated the error, retrieve the
 * error, print a message and exit.  You may want to modify the way the error
 * is printed or comment out the exit if you want the program to continue.
 *
 * Note that this works only on REGISTER based instruments, because it was
 * a C-SCPI register-based feature, not a general programming improvement.
 * If you're using MESSAGE instruments, you'll still have to do SYST:ERR?:
 *
 * If your test program generates errors on purpose, you probably don't want
 * this error function.  If so, set the following "#if 1" to "#if 0."  This
 * function is most useful when you're trying to get your program running.
 */
#if 1                  /* Set to 0 to skip trapping errors */
/*ARGSUSED*/               /* Keeps lint happy */
void cscpi_error(INST id, int err)
{
    char     errorbuf[255];     /* Holds instrument error message */
    char     idbuf[255];   /* Holds instrument response to *IDN? */

    cscpi_exe(id, "*IDN?\n", 6, idbuf, 255);
    cscpi_exe(id, "SYST:ERR?\n", 10, errorbuf, 255);
    (void) fprintf(stderr, "Instrument error %s from %s\n", errorbuf, idbuf);
}
#endif


/* The following routine allows you to type SCPI commands and see the results.
 * If you don't call this from your program, set the following "#if 1" to
 * "#if 0."
```

```
 */
#if 1                  /* Set to 0 to skip this routine */
void do_interactive(void)
{
    char command[5000];
    char result[5000];
    int32    error;
    char string[256];

    for(;;) {
       (void) printf("SCPI command: ");
       (void) fflush(stdout);
       /* repeat until it actually gets something*/
       while (!gets(command));
       if (!*command) {
           break;
       }
       result[0] = 0;
       cscpi_exe(e1415, command, strlen(command), result, sizeof(result));
       INST_QUERY(e1415, "syst:err?", "%d,%s", &error, string);
       while ( error )  {
           (void) printf("syst:err %d,'%s'\n", error, string);
           INST_QUERY(e1415,"syst:err?", "%d,%s", &error, string);
       }
       if (result[0]) {
           (void) printf("result: %s\n", result);
       }
    }
}
#endif


/* Print usage information */
void usage(char *prog_name)
{
    (void) fprintf(stderr, "usage: %s algorithm_file...\n", prog_name);
}

/* Get an algorithm from a filename */
static char *get_algorithm(char *file_name)
{
    FILE                *f;             /* Algorithm file pointer */
    int32               a_size;         /* Algorithm size */
    int                 c;              /* Character read from input */
    char                *algorithm;     /* Points to algorithm string */

    f = fopen(file_name, "r");
    if (! f) {
        (void) fprintf(stderr, "Error: can't open algorithm file '%s'\n",
                file_name);
        exit(1);
    }

    a_size = 0;                         /* Count length of algorithm */
    while (getc(f) != EOF) {
        a_size++;
    }

    rewind(f);
    algorithm = malloc(a_size + 1);     /* Storage for algorithm */
    a_size = 0;                         /* Use as array index */
    while ((c = getc(f)) != EOF) {      /* Read the algorithm */
```

```
        algorithm[a_size] = c;
        a_size++;
    }
    algorithm[a_size] = 0;              /* Null terminate */
    (void) fclose(f);

    return algorithm;                   /* Return algorithm string */
}

/*F*****************************************************************
 * NAME: static float64 two_to_the_N()
 *
 * TASK: Calculates 2^n
 */

static float64    two_to_the_N( int32 n )
{
/* compute 2^n */
float64   r = 1;
int32     i;
        for ( i = 0; i < n; i++ )
                r *= 2;
        return (  r );
}

/*F*****************************************************************
 * NAME: static int32 round32f()
 *
 * TASK: Rounds a 32-bit floating point number.
 */

static int32 round32f( float64 number )
    {
    /* add or subtract 0.5 to round based on sign of number */
    float64 half = (number > 0.0 )? 0.5 : -0.5 ;
    return( (int32)( number + half ) );
    }

/*F*****************************************************************
 * NAME: static float64 my_function()
 *
 * TASK: User-supplied function for calculating desired results of f(x).
 *
 * HAVERSINE
 */

float64 my_function( float64 input )
       {
       float64 returnValue;
         returnValue = sin(input);
       return( returnValue );
       }

/*F*****************************************************************
 * NAME: void Build_table()
 *
 * TASK: Generates tables of mx+b values used for Custom Functions
 *      in the E1415A.
 *
 *    Generate the three coefficients for the CUSTOM FUNCTION algorithm:
 *      a. The "exponent" value
 *      b. The "slope" or "M" value
```

```
 *      c. The "intercept" or "B" value.
 *
 * INPUT PARAMETERS:
 *        float64 max_input                  - maximum input expected
 *        float64 min_input                  - minimum input expected
 *        float64 (*custom_function)( float64 input )
 *                                           - pointer to user function
 * OUTPUT PARAMETERS
 *        float64 *range                     - returned table range
 *        float64 *offset                    - returned table offset
 *        uint16  *conv_array                - returned coeficient array:
 *                                             (512 values for piecewise)
 *
 *F*/

void Build_table(float64 max_input, float64 min_input,
          float64 (*custom_function)( float64 input ),
          float64 *range, float64 *offset,
          uint16   *conv_array )
{
uint16 M[128];
uint16 EX[128];
uint16 Bhigh[128];
uint16 Blow[128];
int32  B;
int16  ii;
int16  jj;
int32  Mfactor;
int32  Xfactor;
int32  Xofst;

float64  test_range;
float64  tbl_range;
float64  center;
float64  temp_range;
float64  t;
float64  slope;
float64  absslope;
float64  exponent;
float64  exponent2;
float64  input[129];
float64  result[129];

/*
* First calculate the mid point of the range of values from the min and max
* input values.  The offset is the center of the range of min and max
* inputs.  The purpose of the offset is to permit calculating the tables
* based upon a relative centering about the X axis.  The offset simply
* permits the run-time code to send the corrected X values assuming
* the tables were built symetrically around X=0.
*/
    center = min_input + (max_input - min_input) / 2.0F;
    *offset = center;
    temp_range = max_input - center;
    test_range = (temp_range < 0.0 )? -temp_range : temp_range;
/*
* Now calculate the closest binary representation of the test_range such
* that the new binary value is equal to or greater than the calculated
* test_range.  Start with the lowest range(1/2^128) and step up until the
* new binary range is equal or greater than the test_range.
*/
    tbl_range = two_to_the_N(128);   /* 2^28 */
```

```
    tbl_range = 1.0/tbl_range;
    while ( test_range > tbl_range )
       {
       tbl_range *= 2;
       }

    *range = tbl_range;

    Xofst = 157;  /* exponent bias for DSP calculations */

/*
* Now divide the full range of the table into 128 segments (129 points)
* scanning first the positive side of the X-axis and then the negative
* side of the X-axis.
*
* Note that 129 points are calculated in order to generate a line segment
* for calculating slope.
*
* Also note that the entire binary range is built to include the min
* and max values entered as min_input and max_input.
*/

    for ( ii=0 ; ii<=64 ; ii++ ) /* 0 to +FS */
      {
       input[ii] = center + ( (tbl_range/64.0)*(float64)ii);
       result[ii] = (*custom_function)( input[ii] );

       if ( ii == 0 ) continue;  /* This is the first point - skip slope */

       jj =  64 + ii - 1;        /* generate numbers for prev segment */
       /* for second and subsequent points */
        t  = result[ii-1]; /* using prev seg base */
        if (t< 0.0) t *= -1.0;  /* use abs value (magnitude) of t */

       /* compute the exponent of the offset (B is 31 bits) */
        if (t!=0.0)
           {          /* don’t take log of zero */
            exponent = 31.0 - (log10(t)/log10(2.0));/* take log base 2 */
           }
       else
           {
            exponent = 100.0;
            }

       /* compute slope in bits (each table entry represents 512 bits) */
        slope = ( result[ii] - result[ii-1] ) / 512.0;

       /* don’t take the log of a negative slope */
        absslope = (slope < 0 )? -slope : slope;

       /* compute the exponent of the slope (M is 16 bits) */
       if ( absslope != 0 )
           {
           exponent2 = 15.0 -(log10(absslope)/log10(2.0));
           }
       else
           {
           exponent2 = 100.0;
           }

       /* Choose the smallest exponent — maximize resolution */
        if (exponent2 < exponent)   exponent = exponent2;
```

```
    Xfactor = (int32)(exponent);

   if ( t != 0 )
       {
       int32  ltemp = round32f( log10( t ) / log10( 2.0 ) );
       if ( (Xfactor + ltemp) > 30 )
     {
     Xfactor = 30 - ltemp;
     }
       }

    Mfactor = round32f( two_to_the_N(Xfactor)*slope );
    if ( Mfactor == 32768 )
       {
       /* There is an endpoint problem. Re-compute if on endpoint */
       Xfactor—;
       Mfactor =round32f( two_to_the_N(Xfactor)*slope );
       }
   if ((Mfactor<=32767) && (Mfactor>= -32768) )
       {
       /* only save if M is within limits */
       /* Adjust EX to match runtime.asm */
       EX[jj] = (uint16)(Xofst - Xfactor );
       M[jj]  = (uint16)(Mfactor & 0xFFFF);    /* remove leading 1's*/
       B = round32f( two_to_the_N(Xfactor )*result[ii-1] );
       Bhigh[jj] = (uint16)((B >> 16) & 0x0000FFFF);
       Blow[jj]  = (uint16)(B & 0x0000FFFF);
       }
  } /* end for */

for ( ii=0 ; ii<=64 ; ii++ ) /* 0 to -FS */
  {
   input[ii] = center - ( (tbl_range/64.0)*(float64)(ii));
   result[ii] = (*custom_function)( input[ii] );

   if ( ii == 0 ) continue;  /* This is the first point - skip slope */

   jj =  ii - 1;     /* generate numbers for prev segment */
   /* for second and subsequent points */
    t  = result[ii-1]; /* using prev seg base */
    if (t< 0.0) t *= -1.0;  /* use abs value (magnitude) of t */

   /* compute the exponent of the offset (B is 31 bits) */
    if (t!=0.0)
       {          /* don't take log of zero */
        exponent = 31.0 - (log10(t)/log10(2.0));/* take log base 2 */
       }
   else
       {
        exponent = 100.0;
        }

   /* compute slope in bits (each table entry represents 512 bits) */
    slope = ( result[ii] - result[ii-1] ) / 512.0;

   /* don't take the log of a negative slope */
    absslope = (slope < 0 )? -slope : slope;

   /* compute the exponent of the slope (M is 16 bits) */
   if ( absslope != 0 )
       {
```

```
            exponent2 = 15.0 -(log10(absslope)/log10(2.0));
            }
        else
            {
            exponent2 = 100.0;
            }

        /* Choose the smallest exponent — maximize resolution */
          if (exponent2 < exponent)   exponent = exponent2;

          Xfactor = (int32)(exponent);

        if ( t != 0 )
            {
            int32  ltemp = round32f( log10( t ) / log10( 2.0 ) );
            if ( (Xfactor + ltemp) > 30 )
          {
          Xfactor = 30 - ltemp;
          }
            }

          Mfactor = round32f( two_to_the_N(Xfactor)*slope );
          if ( Mfactor == 32768 )
            {
            /* There is an endpoint problem. Re-compute if on endpoint */
            Xfactor—;
            Mfactor =round32f( two_to_the_N(Xfactor)*slope );
            }
        if ((Mfactor<=32767) && (Mfactor>= -32768) )
            {
            /* only save if M is within limits */
            /* Adjust EX to match runtime.asm */
            EX[jj] = (uint16)(Xofst - Xfactor );
            M[jj]  = (uint16)(Mfactor & 0xFFFF);    /* remove leading 1's*/
            B = round32f( two_to_the_N(Xfactor )*result[ii-1] );
            Bhigh[jj] = (uint16)((B >> 16) & 0x0000FFFF);
            Blow[jj]  = (uint16)(B & 0x0000FFFF);
            }
        } /* end for */
/*
* Build actual tables for downloading into the E1415 memory.
*/
    for ( ii=0 ; ii<128 ; ii++ )
            {       /* copy 64 sets of coefficients */
            conv_array[ii*4]   = M[ii];
            conv_array[ii*4+1] = EX[ii];
            conv_array[ii*4+2] = Bhigh[ii];
            conv_array[ii*4+3] = Blow[ii];
/*
            printf("%d %d %d %d %d\n",ii,M[ii],EX[ii],Bhigh[ii],Blow[ii]);
*/
            }
  return;
}

/* Main program */
/*ARGSUSED*/                /* Keeps lint happy */
int main(int argc, char *argv[])
{
    /* Main program local variable declarations */
    char                *algorithm;     /* Algorithm string */
    int                 alg_num;        /* Algorithm number being loaded */
```

```
    char                string[333];    /* Holds error information */
    int32               error;          /* Holds error number */

#if 0             /*  Set to 1 if reading algorithm files */
    /* Check pass parameters */
    if ((argc < 2) || (argc > 33)) {    /* Must have 1 to 32 algorithms */
        usage(argv[0]);
        exit(1);
    }
#endif

    INST_STARTUP();             /* Initialize the C-SCPI routines */


#if 0                  /* Set to 1 to open interface session */
    /* If you need to open a VXI device session, here's how to do it.  You need
     * a VXI device session if the V382 is to source or respond to VXI
     * backplane triggers (SICL ixtrig or ionintr calls).
     */
    if (! (vxi = iopen("vxi"))) {
       (void) fprintf(stderr, "SICL error: failed to open vxi interface.\n");
       (void) fprintf(stderr, "SICL error %d: %s\n",
                igeterrno(), igeterrstr(igeterrno()));
      exit(1);
    }
#endif


    /* Open the E1415 device session with error checking.  Copy and modify
     * these lines if you need to open other instruments.
     */
    INST_OPEN(e1415, E1415_ADDR);    /* Open the E1415 */
    if (! e1415) {              /* Did it open? */
       (void) fprintf(stderr, "Failed to open the E1415 at address %s\n",
                E1415_ADDR);
       (void) fprintf(stderr, "C-SCPI open error was %d\n", cscpi_open_error);
       (void) fprintf(stderr, "SICL error was %d: %s\n",
                igeterrno(), igeterrstr(igeterrno()));
      exit(1);
    }
    /* Check for startup errors */
    INST_QUERY(e1415,"syst:err?\n", "%d,%S", &error, string);
    if (error) {
        (void) printf("syst:err %d,%s\n", error, string);
        exit(1);
    }

    /* Usually, you'll want to start from a known instrument state.  The
     * following provides this.
     */
    INST_CLEAR(e1415);                  /* Selected device clear */
    INST_SEND(e1415, "*RST;*CLS\n");


#if 0                  /* Set to 1 to do self test */
    /* Does the E1415 pass self-test? */
    {
      int    test_result;       /* Result of E1415 self-test */

      test_result = -1;         /* Make sure it gets assigned */
      INST_QUERY(e1415, "*TST?\n", "%d", &test_result);
      if (test_result) {
```

```
            (void) fprintf(stderr, "E1415A failed self-test\n");
            exit(1);
        }
    }
#endif

    /*  Setup SCP functions  */
    INST_SEND(e1415, "sens:func:volt (@116)\n"); /* Analog in volts   */
    INST_SEND(e1415, "sour:func:cond (@141)\n"); /* Digital output    */

#if 0                  /* Set to 1 to do calibration */
    /* Perform Calibrate, if necessary */
    {
      int    cal_result;        /* Result of E1415 self-test */

      cal_result = -1;     /* Make sure it gets assigned */
      INST_QUERY(e1415, "*CAL?\n", "%d", &cal_result);
      if (cal_result) {
          (void) fprintf(stderr, "E1415A failed calibration\n");
          (void) fprintf(stderr, "Check FIFO for channel errors\n");
          exit(1);
      }
    }
#endif

    /* Configure Trigger Subsystem and Data Format */

    INST_SEND(e1415, "trig:sour timer;:trig:timer .001\n");
    INST_SEND(e1415, "samp:timer 10e-6\n"); /* default */
    INST_SEND(e1415, "form real,32\n");

    /* Download Globals */
    /* INST_SEND(e1415, "alg:def 'globals','static float x;'\n"); */

    /* Download Custom Function */
    {
        float64 maxInput;         /* set to maximum expected input*/
        float64 minInput;         /* set to minimum expected input*/
        float64 tableOffset;      /* offset used in building table*/
        uint16  coef_array[512];  /* 512 elements */
        float64 tableRange;       /* Range on which table was built*/

        maxInput = 2;
        minInput = -2;
        Build_table( maxInput, minInput, my_function, &tableRange,
                                        &tableOffset, coef_array );


        /* Download the table range and the table array to the card      */
        /* Piecewise requires 128 sets of table values                   */

        INST_SEND(e1415,"ALGorithm:FUNCtion:DEFine 'sin',%f,%f,%1024b",
                               tableRange, tableOffset, coef_array);
    }



    /* Download algorithms */
#if 0          /* Set to 1 if algorithms passed in as files */
    /* Get an algorithm(s) from the passed filename(s).  We assign sequential
     * algorithm numbers to each successive file name: ALG1, ALG2, etc. when
     * you execute this program as "<progname> lang1 lang2 lang3 ..."
```

```
     */
    alg_num = 1;                        /* Starting algorithm number */
    while (argc > alg_num) {

        algorithm = get_algorithm(argv[alg_num]); /* Read the algorithm */

        /* Define the algorithm */
        {
            char        alg[6];         /* Temporary algorithm name */
            (void) sprintf(alg, "ALG%d", alg_num);
            INST_SEND(e1415, "alg:def %S,%*B\n", alg,
                strlen(algorithm) + 1, algorithm);

            /* Check for algorithm errors */
            INST_QUERY(e1415,"syst:err?\n", "%d,%S", &error, string);
            if (error) {
                (void) printf("While loading file %s, syst:err %d,%s\n",
                         argv[alg_num], error, string);
                exit(1);
            }
        }

        /* Free the malloc'ed memory */
        free(algorithm);

        alg_num++;                      /* Next algorithm */
    }
    (void) printf("All %d algorithm(s) loaded without errors\n\n", alg_num-1);

#else  /* Download algorithm with in-line code */
       algorithm = " \n"
       "/* Example algorithm uses Custom Functions.\n"
       " * This algorithms generates a triangle and\n"
       " * sine wave signal to separate current outputs.\n"
       " */\n"
       "\n"
       " static float inc = .1, x=0, gain=2*1.57;\n"
       " if ( x > 1.57 ) inc = -inc;\n"
       " if ( x < -1.57 ) inc = abs(inc);\n"
       " x = x + inc;\n"
       " O100 = x * ( .001 ); \n"
       " O101 = gain * sin( x ) * ( .001 );\n"
       " \n";
        INST_SEND(e1415, "alg:def 'ALG1',%*B\n", strlen(algorithm) + 1,
algorithm);
#endif

    /* Preset Algorithm variables */

    /* Initiate Trigger System - start scanning and running algorithms  */

    INST_SEND(e1415,"init\n");

    /* This example shows no data retrieval. */

#if 1  /* Set to 1 if using  User interactive commands to E1415 */
    /* Call this function if you want to be able to type SCPI commands and
     * see their responses.  NOTE: switch to FORM,ASC to retrieve
     * ASCII numbers during interactive mode.
     */
       INST_SEND(e1415,"form asc\n");
       do_interactive();        /* Calls cscpi_exe() in a loop */
#endif
```

```
#if 0
    /* C-CSPI way to check for errors  */
    INST_QUERY(e1415,"syst:err?\n", “%d,%S”, &error, string);
    if (error) {
        (void) printf(“syst:err %d,%s\n”, error, string);
        exit(1);
    }
#endif

    return 0;               /* Normal end of program */
}
```

Notes

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VXI Technology™

Algorithmic Closed Loop Controller and Remote Channel Multifunction DAC

Overview

The VT1415A and VT1422A are C-size, single-slot, VXI modules capable of either multi-function input/output (data acquisition) or powerful control capabilities. They serve as powerful data acquisition modules that handle analog input/output and digital input/output in both static and dynamic modes. The digital capability includes the ability to set or sense static states, to measure input frequency and period, to totalize, and to input or output PWM and FM signals. Refer to the VXI Technology Website for instrument driver availability and downloading instructions, as well as for recent product updates, if applicable.

Features

- Powerful Data Acquisition Capability
- Powerful Control Capability
- Comprehensive On-board Signal Conditioning
- Custom On-board DSP Program Development
- Wide Choice of Input/Output Signal Types
- Large Channel-count Strain Signal Conditioning and Measurement

Algorithmic Closed Loop Controller - VT1415A

More powerful than PID controllers and easier to implement than large custom control systems, the VT1415A fills a unique niche in the data acquisition and control field, providing both control and precise data acquisition. Applications include:

- PID control of stimulus loops such as hydraulic actuators, levers, rotational devices as in structural test
- PID control of temperature, position, velocity, acceleration and more
- Complex control such as cascade loops in thermal cooling jackets, ratio
- Independent loops with multi-level alarms.

The design of the on-board, DSP firmware assures the user that all inputs, all calculations, and all outputs can be completed between scan triggers. This means there is no drift, or jitter in the critical time intervals that are used to calculate integrals and derivatives in control algorithms.

The firmware allows a user to employ pre-written PID control algorithms, modify them for specific application needs, or to write an application from scratch. Low duty-cycle connection to the host computer allows interaction between the host and real-time DSP so the user can update algorithms, change tuning constants, or do envelope control. Limited host computer interaction leads to very high performance (8-loops, update rate 1000/second per loop with simple PID calculation included).

Multi-function Data Acquisition & Control Module - VT1422A

The VT1422A is a module that is essentially the same as the VT1415A and has all of the same data acquisition and control capabilities as the VT1415A, plus some additional features.

Algorithmic Closed Loop Controller and Remote Channel Multifunction DAC

The VT1422A Remote Channel Multi-Function DAC Module supports the VT1539A Remote Channel Signal Conditioning Plug-on and the VT1529B Remote Strain Signal Conditioning Unit to form a high-performance, but economical strain measurement system.

The VT1422A serves as the controller in this system, managing all the configuration, calibration, triggering of measurements, EU conversion, and calibration processes.

The main differences between the VT1415A and VT1422A are:

- The VT1422A has 40 kB of memory available for user algorithms; the VT1415A has 48 kB.
- If the only thing being done in an application is collection of strain data, the VT1422A user doesn't have to write an algorithm, as for the VT1415A.
- The VT1422A offers the same two Terminal Blocks as does the VT1415A. (Option 011 screw terminals and Option 013 spring clamp)

Automated Calibration for Better Measurements

The VT1415A and VT1422A offer superior calibration capabilities that provide more accurate measurements. Periodic calibration of the module's measurement inputs is accomplished by connecting an external voltage measurement standard (such as a highly accurate multimeter) to the inputs of the module. This external standard first calibrates the on-board calibration source. Then built-in calibration routines use the on-board calibration source and on-board switching to calibrate the entire signal path from the closed loop controller's input, through the signal conditioning plug-ons (SCPs) and FET MUX, to the A/D itself. Subsequent daily or short-term calibrations of this same signal path can be quickly and automatically done using the internal calibration source to eliminate errors introduced by the signal path through the SCPs and FET MUX or by ambient temperature changes. All input channels can be quickly and productively calibrated to assure continued high-accuracy measurements.

In addition to the calibration of the signal paths within the modules, the VT1415A and VT1422A allow you to perform a "Tare Cal" to reduce the effects of voltage offsets and IR voltage drops in your signal wiring that is external to the module. The Tare Cal uses an on-board D/A to eliminate these voltage offsets. By placing a short circuit across the signal or transducer being measured, the residual offset can be automatically measured and eliminated by the D/A. Tare Cal should not be used to eliminate the thermoelectric voltage of thermocouple wire on thermocouple channels.

Flexibility with Deterministic Control

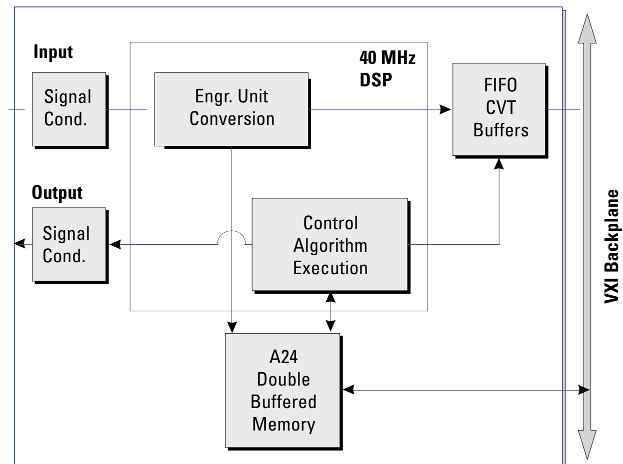
The VT1415A and VT1422A are digital sampling closed loop control systems that are complete in a single VXI module. All signal conditioning, process monitoring, control calculations, and control signals are handled on-board without the need for computer supervision. Once setup is done, the module is essentially free-running.

The inputs are updated at the beginning of each cycle and the outputs are updated at a later deterministic time in the cycle so that various paths in the control algorithm do not affect the loop timing. These steps are executed automatically and deterministically without need for intervention from a system computer.

Other Features

Digital Sampling Closed Loop Control System

The VT1415A/VT1422A combine flexibility with deterministic control. Control algorithms for each of the loops can be the default PID calculation or a user-defined, downloaded, custom algorithm. The loop update rate is deterministically controlled by an internal clock so that variations in the algorithm execution times do not affect the loop cycle time.



Digital Sampling Closed Loop System

Powerful Control Capability

The control algorithm for each loop is easily developed by the user from a list of algebraic expressions and flow constructs such as IF, THEN, ELSE. Tuning is simplified because all of the constants in the algorithm as well as the algorithm itself can be updated on-the-fly. New values are double-buffered so there is no need to stop scanning the inputs or halt the algorithm execution.

Algorithmic Closed Loop Controller and Remote Channel Multifunction DAC

The on-board 40 MHz pipelined DSP provides highly deterministic execution, making it easy to accurately predict cycle times. Engineering unit conversions for temperature, strain, resistance, and voltage measurements are made automatically without slowing down the algorithm execution speed.

Wide Choice of Inputs/outputs

The inputs to the loop algorithm can be measured values from multiple channels, operator input values, outputs from other loops, or values from other subsystems. The VT1415A/ VT1422A have a variety of signal conditioning plug-ons for making measurements of:

- Temperature, strain
- Voltage, current, resistance
- RPM, frequency, totalize
- Discrete levels, TTL, contact closures

In addition, the measured input values and the calculated output values can be stored in a 64,000-sample FIFO buffer and efficiently transferred to the controlling computer in blocks of data. With this feature, it is no longer necessary to waste resources by dedicating a data acquisition channel to monitor each control loop input and output. The result of any algorithm calculation can be an input for use by another loop or subsystem, or it can be a direct output of several different types. Among the choices of output are:

- Analog voltage
- Analog current
- Discrete levels (TTL)
- Pulse width modulation (TTL)

As an example of output flexibility, the pulse width modulation output has several modes. In the PWM free-run mode, the frequency or pulse width output rate is independent of the loop update rate and can be changed once per loop update cycle. The square wave mode provides a variable frequency, fixed 50% duty cycle output signal. The pulse-per-update mode provides a variable width pulse synchronized to the loop update cycle.

Operator Control

Manual control can be implemented through a user software interface or external hardware, such as a potentiometer. Seamless transfer from auto to manual mode, or manual to auto is handled automatically by a set-point-tracking routine in the default PID algorithm code.

Signal Conditioning Plug-Ons

A Signal Conditioning Plug-on (SCP) is a small daughter board that mounts on VXI Technology's VXI scanning measurement and control modules. These SCPs provide a number of input and output functions. Several include gain and filtered analog inputs for measuring electrical and sensor-based signals, as well as frequency, total event count, pulse-width modulation, toothed-wheel velocity, and digital state. Output functions include analog voltage and current D/As, 8- or 16-bit digital outputs, pulse output with variable frequency and PWM, and stepper motor control.

Refer to the information on each individual SCP for more details.

Voltage Measurements

Use any of the following SCPs with the VT1415A/VT1422A to make voltage measurements: VT1501A, VT1502A, VT1503A, VT1508A, VT1509A, VT1512A, or VT1513A.

Temperature Measurements

Any of the input SCPs can be used to make temperature measurements with thermocouples, thermistors, or RTDs, but the VT1503A/VT1508A/VT1509A SCPs provide higher accuracy with thermocouples.

Resistance Measurements

Resistance is measured using either the VT1505A 8-channel Current Source SCP and an input SCP or the VT1518A 4-wire Resistance Measurement SCP. Measurements are made by applying a dc current to the unknown and measuring the voltage drop across the unknown.

Static Strain Measurements

There are two ways to make static strain measurements.

The VT1506A and VT1507A SCPs provide a convenient way to measure a few channels of static strain. When using the VT1506A/VT1507A for bridge completion, a second SCP is required to make the measurement connection. You can use the following SCPs for this type of static strain measurements:

- VT1503A 8-channel Programmable Filter/Gain
- VT1506A 8-channel 120 Ω Strain Completion & Excitation
- VT1507A 8-channel 350 Ω Strain Completion & Excitation
- VT1508A 8-channel 7 Hz Fixed Filter & x16 Gain
- VT1509A 8-channel 7 Hz Fixed Filter & x64 Gain

Algorithmic Closed Loop Controller and Remote Channel Multifunction DAC

For applications requiring large channel counts of strain measurement, the EX1629 provides a more cost effective approach to static (and dynamic) strain measurements.

Dynamic strain measurements are implemented by connecting the EX1629 to high-speed digitizers, such as the VXI Technology VT1432B and VT1433B.

Note: SCPs are also available for making dynamic strain measurements (VXI Technology VT1510A, VT1511A, and VT1521).

Transient Measurements

When making higher speed measurements, a vital issue often is the time skew between channels. Ideally, in many applications, the sampled data is needed at essentially the same instant in time. While the intrinsic design of the VT1415A/VT1422A provides scanning of 64 channels, with maximum skew of 640 µs between the first and last channel (far less than most sampled data systems), this still may not be small enough skew for some applications.

Transient Voltage Measurements

The VT1510A provides basic sample-and-hold capabilities on four channels. Six-pole Bessel filters provide alias and alias-based noise reduction while giving excellent transient response without overshoot or ringing. The VT1510A can be used in strain applications primarily where the bridge is external.

Transient Strain Measurements

The VT1511A, a double-wide SCP, has all the capabilities of the VT1510A but adds on-board bridge excitation and completion functions. The four direct input channels are used for monitoring the bridge excitation. A maximum of four SCPs (16 channels) can be installed on a VT1415A/VT1422A.

Analog Output

Use the VT1531A for voltage outputs, and the VT1532A for current outputs. The VT1531A and VT1532A have eight (8) output channels available on each SCP.

A maximum of seven (7) VT1532A SCPs can be installed on each VT1415A/VT1422A due to power limitations. There are no power restrictions on the VT1531A.

Digital I/O

Use the VT1533A Digital I/O SCP to provide two 8-bit input/output words.

Frequency/Totalize/PWM

The VT1538A Enhanced Frequency/Totalize/PWM SCP provides eight (8) channels which can be individually configured as a frequency or totalizer input, or as a pulse width modulated output.

Compact Packaging with Signal Conditioning

The VT1415A/VT1422A provide for configurable signal conditioned I/O with up to eight individual plug-ons for analog, digital, and frequency needs. The SCPs are:

- **VT1501A 8-channel Direct Input SCP**
- **VT1502A 8-channel 7 Hz Low-pass Filter SCP**
- **VT1503A 8-channel Programmable Filter and Gain SCP**
- **VT1505A 8-channel Current Source SCP**
- **VT1506A 8-channel 120 Ω Strain Completion & Excitation SCP**
- **VT1507A 8-channel 350 Ω Strain Completion & Excitation SCP**
- **VT1508A 8-channel x16 Gain & 7 Hz Fixed Filter SCP**
- **VT1509A 8-channel x64 Gain & 7 Hz Fixed Filter SCP**
- **VT1510A 4-channel Sample & Hold Input SCP**
- **VT1511A 4-channel Transient Strain SCP**
- **VT1512A 8-channel 25 Hz Fixed Filter SCP**
- **VT1513A 8-channel Divide-by-16 Fixed Attenuator & 7 Hz Low-pass Filter SCP**
- **VT1518A 4-wire Resistance Measurement SCP**
- **VT1521 4-channel High-speed Bridge SCP**
- **VT1531A 8-channel Voltage Output SCP**
- **VT1532A 8-channel Current Output SCP**
- **VT1533A 16-bit Digital I/O SCP**
- **VT1536A 8-bit Isolated Digital I/O SCP**
- **VT1538A Enhanced Frequency/Totalize/PWM SCP**
- **VT1539A Remote Channel SCP (VT1422A only)**

Product Specifications

Algorithmic Closed Loop Controller and Remote Channel Multifunction

Timing Signals

Timing: Scan-to-scan timing and sample-to-sample timing can be set independently.

Scan triggers: Can be derived from a software command or a TTL level from other VXI modules, internal timer, or external hardware. Typical latency 17.5 µs.

Synchronization: Multiple VT1415A/VT1422A modules can be synchronized at the same rate using the TTL trigger output from one VT1415A/VT1422A to trigger the others.

Alternate synchronization: Multiple VT1415A/VT1422A modules can be synchronized at different integer-related rates using the ALG:SCAN:RATIO command and the TTL trigger output from one VT1415A/VT1422A module to trigger the others.

Scan Triggers

Internal: 100 µs to 6.5536 s

Resolution: 100 µs

Trigger count: 1 to 65535 or infinite

Sample Timer Range: VT1415A: 10 µs to 32768 ms
VT1422A: 40 µs to 32768 ms

Resolution: 0.5 µs

Measurement Specifications

The following specifications include the SCP and scanning A/D performance together as a unit. Accuracy is stated for a single sample. Averaging multiple samples will improve accuracy by reducing noise of the signal. The basic VT1415A scanning A/D has a full-scale range of ±16 V and five auto-ranging gains of x1, x4, x16, x64, and x256. An SCP must be used with each eight channel input block to provide input protection and signal conditioning.

Note: For field wiring, the use of shielded twisted pair wiring is highly recommended.

Measurement resolution: 16 bits (including sign)

Maximum reading rate: VT1415A: Up to 56 kSa/s dependent upon configuration
VT1422A: Up to 25 kSa/s dependent upon configuration

Memory: 64 kSamples

Maximum input voltage: Normal mode plus common mode

Operating: ±16 V peak
Damage level: ±42 V peak

Maximum common mode voltage:

Operating: ±16 V peak
Damage level: ±42 V peak

SCP input impedance: 100 MΩ differential

Maximum tare cal offset: 62.5 mV range ±75% of full scale, other ranges ±25% of full-scale

Jitter:

Phase jitter scan-to-scan: 80 ps rms

Phase jitter card-to-card: 41 ns peak 12 ns rms

Measurement Accuracy

Typically ±0.01% of input level; varies with the SCP used. Specifications are 90 days, 23 °C ± 1 °C, with *CAL done after a 1hr warm-up and CAL:ZERO done within 5 minutes. Note: Beyond the 5min. limitation and CAL:ZERO not done, apply the following drift error: Drift = 10 µV/°C ÷ SCP gain, per °C change from CAL:ZERO temperature.

Accuracy Data

Measurement accuracy is dependent upon the SCP module used. Refer to the accuracy tables and graphs for the individual SCP to determine the overall measurement accuracy.

Many definitions of accuracy are possible. Here we use single-shot with 3 sigma noise. To calculate accuracy assuming temperature is held constant within ±1 °C of the temperature at calibration, the following formula applies:

Single Shot $3\sigma = \pm(\sqrt{(\text{GainError})^2 + (\text{OffsetError})^2 + (3\sigma\ \text{noise})^2})$

Correcting for Temperature

Algorithmic Closed Loop Controller and Remote Channel Multifunction

To calculate accuracy over temperature range outside the ±1 °C range, results after *CAL are given by replacing each of the above error terms as follows:

Replace $(GainError)^2$
with $(GainError)^2 + (GainTempco)^2$

Replace $(OffsetError)^2$
with $(OffsetError)^2 + (OffsetTempco)^2$

Loop Control Specifications

Number of loops: 1 to 32

Default control algorithm type: PID

Maximum VT1415A loop update rate for default PID algorithm:

(Note: VT1422A maximum sample rate is 25 kSamples/s, compared to 56 kSa/s for the VT1415A. The loop speeds of the VT1422A are reduced in same ratio.)

1 loop:	3 kHz
8 loops:	1 kHz
32 loops:	250 Hz

Custom algorithm development:

Language:	Subset of C programming language including if-then-else, most math and comparison operations.
Variable types:	Scalar local and global variables, array local and global variables.
Intrinsic functions:	interrupt( ), writefifo( ), writecvt( ),writeboth( ), min( ), max( ), abs( ).
Other functions:	Create own custom functions to handle transcendental operations.

I/O General

A total of eight (8) Signal Conditioning Plug-ons (SCPs) can be installed in most combinations of input or output configurations on a single VT1415A/VT1422A.

Power Available for SCPs

±24 V:	1.0 A
5 V:	3.5 A

General Specifications

VXI device type:	A16, slave only, Register based
Size:	C
Slots:	1
Connectors:	P1/2
Shared memory:	n/a
VXI buses:	TTL Trigger bus
Drivers:	VXI*plug&play* with Source Code

Instrument Drivers - See the VXI Technology Website www.vxitech.com for driver availability and downloading.

VT1415A Algorithmic Closed Loop Controller,

VXI Technology™

Algorithmic Closed Loop Controller and Remote Channel Multifunction

Ordering Information

Includes Spring Clamp Terminal Block **VT1415A-02** Algorithmic Closed Loop Controller, Includes Screw Connector Terminal Block

VT1415A-A3F	Interface to rackmount terminal panel
VT1422A	Remote Channel Multi-function Data Acquisition & Control Module
VT1422A-001	16-Port RJ-45 Connector Block (supports VT1415A also)
VT1422A-011	Screw Terminal Connector Block (supports VT1415A also)
VT1422A-013	Spring Clamp Terminal Connector (supports VT1415A also)
VT1501A	8-channel Direct Input SCP
VT1502A	8-channel 7 Hz Low-pass Filter SCP
VT1503A	8-channel Programmable Filter/Gain SCP
VT1505A	8-channel Current Source SCP
VT1506A	8-channel 120 Ω Strain Completion & Excitation SCP
VT1507A	8-channel 350 Ω Strain Completion & Excitation SCP
VT1508A	8-channel x16 Gain & 7 Hz Fixed Filter SCP
VT1509A	8-channel x64 Gain & 7 Hz Fixed Filter SCP
VT1510A	4-channel Sample & Hold Input SCP
VT1511A	4-channel Transient Strain SCP
VT1512A	8-channel 25 Hz Fixed Filter SCP
VT1513A	8-channel ÷ 16 Fixed Attenuator & 7 Hz Low-pass Filter SCP
VT1518A	4-wire Resistance Measurement SCP
VT1521	4-channel High-Speed Bridge SCP
VT1531A	8-channel Voltage Output SCP
VT1532A	8-channel Current Output SCP
VT1533A	16-bit Digital I/O SCP
VT1536A	8-bit Isolated Digital I/O SCP
VT1538A	Enhanced Frequency/Totalize/PWM SCP
VT1539A	Remote Channel Signal Conditioning Plug-on (VT1422A only)

ACCESSORIES

73-0025-002 Option 011 Screw Terminal Connector Block

73-0025-003 Option 013 Spring Clamp Terminal Connector Block

73-0025-004 Option A3F Interface to Rackmount Terminal Panel